TEXAS INSTRUMENTS

TMUX131
SCDS472 – AUGUST 2023

TMUX131 4-V, Low-Capacitance, 3:1 2-Channel Multiplexer

1 Features

- Compatible with high-speed I^{3}C signals
- V_{DD} range: 2.5 V to 4.3 V
- High performance switch characteristics:
  - Bandwidth (–3 dB): 6.5 GHz
  - R_{ON} (typical): 5.5 Ω
  - C_{ON} (typical): 1.3 pF
- Current consumption: 28 µA (typical)
- Integrated pull down resistor on logic pins
- Special features:
  - I_{OFF} protection prevents current leakage in powered-down state (V_{DD} = 0 V)
  - 1.8-V compatible control inputs (SEL)
  - Overvoltage tolerance (OVT) on all I/O pins up to 5.5 V without external components
- ESD performance:
  - 2-kV Human-Body Model (A114B, Class II)
  - 1-kV Charged-Device Model (C101)
- Package:
  - 12-Pin VQFN package (1.8-mm × 1.8-mm, 0.5-mm pitch)

2 Applications

- I^{3}C (SenseWire)
- I^{3}C and I^{2}C peripheral switching
- Servers
- Handset: smart phone
- Notebook PC
- Tablet: multimedia
- Electronic point-of-sale
- Field instrumentation
- Portable monitor

3 Description

The TMUX131 device is a high performance bidirectional 2-channel, 3:1 multiplexer that supports both differential and single ended signals. The TMUX131 is an analog passive multiplexer which features power-off protection forcing all I/O pins to be in high-impedance mode when power is not present on the VDD pin. The select pins of the TMUX131 are compatible with 1.8 V and 3.3 V control logic, allowing them to be directly interfaced with the general purpose I/O (GPIO) from low voltage processors. This, along with the low on-resistance and low on-capacitance of the device, make the TMUX131 an excellent device for supporting switching a wide range of analog signals and digital communication protocol standards, including high-speed standards such as I^{3}C.
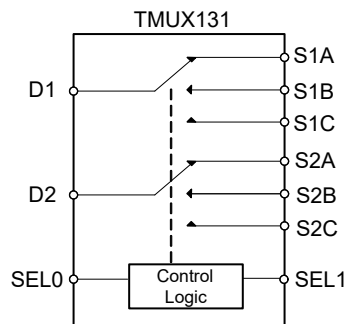
The TMUX131 comes in a small 12-pin VQFN package with only 1.8 mm × 1.8 mm in size, which makes it useful when PCB area is limited.

Package Information

PART NUMBER	PACKAGE[1]	PACKAGE SIZE[2]
TMUX131	RMG (VQFN, 12)	1.8 mm × 1.8 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

(2) The package size (length × width) is a nominal value and includes pins, where applicable.

Switch Diagram

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4 Revision History

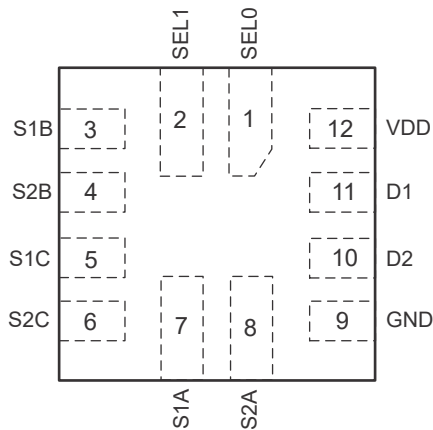| DATE	REVISION	NOTES
August 2023	*	Initial Release

5 Pin Configuration and Functions

Figure 5-1. RMG Package, 12-Pin VQFN (Top View)
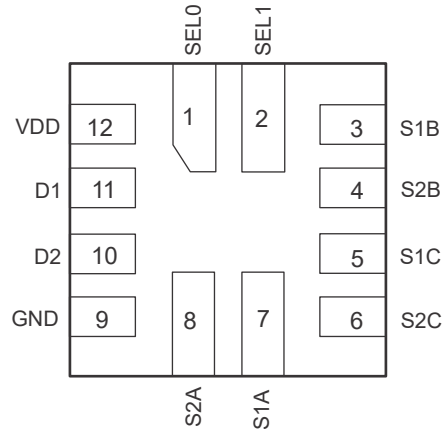
Figure 5-2. RMG Package, 12-Pin VQFN (Bottom View)

Table 5-1. Pin Functions

PIN		TYPE[1]	DESCRIPTION
NAME	NO.		
SEL0	1	I	Switch logic control. Controls the switch connects as provided in Table 7-1
SEL1	2	I	Switch logic control. Controls the switch connects as provided in Table 7-1
S1B	3	I/O	Source pin 1B. Can be an input or output.
S2B	4	I/O	Source pin 2B. Can be an input or output.
S1C	5	I/O	Source pin 1C. Can be an input or output.
S2C	6	I/O	Source pin 2C. Can be an input or output.
S1A	7	I/O	Source pin 1A. Can be an input or output.
S2A	8	I/O	Source pin 2A. Can be an input or output.
GND	9	G	Ground
D2	10	I/O	Drain pin 2. Can be an input or output.
D1	11	I/O	Drain pin 1. Can be an input or output.
VDD	12	P	Power Supply

(1)   G = Ground, I = Input, O = Output, P = Power

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)[1] [2]

		MIN	MAX	UNIT
V_{DD}	Supply voltage[3]	−0.3	5.5	V
$V_{S/D}$	Input/Output DC voltage[3]	−0.3	5.5	V
I_K	Input/Output port diode current ($V_{S/D} < 0$)	−50		mA
V_I	Digital input voltage (SEL0, SEL1)	−0.3	5.5	
I_{IK}	Digital logic input clamp current ($V_I < 0$)[3]	−50		mA
$I_{I/O}$	Continuous switch DC output current		60	mA
T_{stg}	Storage temperature	−65	150	°C

(1) Operation outside the *Absolute Maximum Rating* may cause permanent device damage. *Absolute Maximum Rating* do not imply functional operation of the device at these or any other conditions beyond those listed under *Recommended Operating Condition*. If used outside the *Recommended Operating Condition* but within the *Absolute Maximum Rating*, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.
(2) The algebraic convention, whereby the most negative value is a minimum and the most positive value is a maximum.
(3) All voltages are with respect to ground, unless otherwise specified.

6.2 ESD Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001[1]	±2000	V
		Charged device model (CDM), per ANSI/ESDA/JEDEC JS-002[2]	±1000	

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 500-V HBM is possible with the necessary precautions. Pins listed as ±2000 V may actually have higher performance.
(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 250-V CDM is possible with the necessary precautions. Pins listed as ±1000 V may actually have higher performance.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V_{DD}	Supply voltage	2.5	4.3	V
$V_{S/D}$,	Analog voltage	0	3.6	V
V_{SEL}	Digital input voltage (SEL0, SEL1)	0	V_{DD}	V
$T_{RAMP\ (VDD)}$	Power supply ramp time requirement (VDD)	100	1000	µs/V
$I_{S/D,\ PEAK}$	Peak switch DC output current (1-ms duration pulse at <10% duty cycle)		150	mA
T_A	Operating free-air temperature	−40	85	°C

6.4 Thermal Information

		TMUX131	UNIT
	THERMAL METRIC[1]	RMG (VQFN)	
		12 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	160.8	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	95.5	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	91.2	°C/W
ψ_{JT}	Junction-to-top characterization parameter	7.4	°C/W
ψ_{JB}	Junction-to-board characterization parameter	91.2	°C/W

(1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report.

6.5 Electrical Characteristics

T_A = –40°C to 85°C, typical values are at V_{DD} = 3.3 V and T_A = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
R_{ON}	ON-state resistance	V_{DD} = 2.5 V, V_S = 1.5V, I_{ON} = –8 mA (see Figure 7-1)		5.5	7	Ω
ΔR_{ON}	ON-state resistance match between channels	V_{DD} = 2.5 V, V_S = 1.5 V, I_{ON} = –8 mA		0.1		Ω
$R_{ON\ (FLAT)}$	ON-state resistance flatness	V_{DD} = 2.5 V, V_S = 1.5 V to 3.3 V, I_{ON} = –8 mA		1		Ω
I_{OZ}	OFF leakage current	V_{DD} = 4.3 V, Switch OFF, V_S = 1.5 V to 3.3 V, V_D= 0 V (see Figure 7-2)	–2		2	µA
I_{OFF}	Power-off leakage current	V_{DD} = 0 V, Power off, V_S = 1.5 V to 3.3 V, V_D= NC	–10		10	µA
I_{ON}	ON leakage current	V_{DD} = 4.3 V, Switch ON, V_S = 1.5 V to 3.3 V, V_D= NC	–2		2	µA
DIGITAL CONTROL INPUTS (SEL)						
V_{IH}	Input logic high	V_{DD} = 2.5 V to 4.3 V	1.3			V
V_{IL}	Input logic low	V_{DD} = 2.5 V to 4.3 V			0.6	V
I_{IN}	Input leakage current	V_{DD} = 4.3 V, $V_{S/D}$ = 0 V to 3.6 V, V_{SEL} = 0 V to 4.3 V	–10		10	µA

6.6 Dynamic Characteristics

T_A = –40°C to 85°C, Typical values are at V_{DD} = 3.3 V, T_A = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
t_{pd}	Propagation delay	R_L = 50 Ω, CL = 5 pF, V_{DD} = 2.5 V to 4.3 V, V_S = 0.4 V or 3.3 V		50		ps
t_{TRAN}	Switching time from control input	R_L = 50 Ω, CL = 5 pF, V_{DD} = 2.5 V to 4.3 V, V_S = 0.4 V or 3.3 V			400	ns
t_{ON}	Switch turnon time (from disabled to active mode)	R_L = 50 Ω, CL = 5 pF, V_{DD} = 2.5 V to 4.3 V, V_S = 0.4 V or 3.3 V			100	µs
t_{OFF}	Switch turnoff time (from active to disabled mode)	R_L = 50 Ω, CL = 5 pF, V_{DD} = 2.5 V to 4.3 V, V_S = 0.4 V or 3.3 V			100	µs
$C_{S(ON)}$ $C_{D(ON)}$	ON capacitance	V_{DD} = 3.3 V, V_S = 0 V or 3.3 V, f = 240 MHz, Switch ON		1.3		pF
$C_{S(OFF)}$	OFF capacitance	V_{DD} = 3.3 V, V_S = 0 V or 3.3 V, f = 240 MHz, Switch OFF		1		pF
C_I	Digital input capacitance	V_{DD} = 3.3 V, V_I = 0 V or 2 V		2.2		pF
O_{ISO}	Differential OFF isolation	V_S = –10 dBm, V_{DC_BIAS} = 2.4 V, RT = 50 Ω, f = 240 MHz (see Figure 7-3), Switch OFF		–38		dB
X_{TALK}	Channel-to-Channel Crosstalk	V_S = –10 dBm, V_{DC_BIAS} = 0.2 V, RT = 50 Ω, f = 240 MHz (see Figure 7-4), Switch ON		–38		dB
BW	–3-dB bandwidth	V_{DD} = 2.5 V to 4.3 V, R_L = 50 Ω (see Figure 7-5), Switch ON		6.5		GHz
SUPPLY						
V_{DD}	Power supply voltage		2.5		4.3	V
I_{DD}	Positive supply current	V_{DD} = 4.3 V, V_{IN} = V_{DD} or GND, V_S = 0 V, Switch ON or OFF		28	40	µA

Product Folder Links: TMUX131
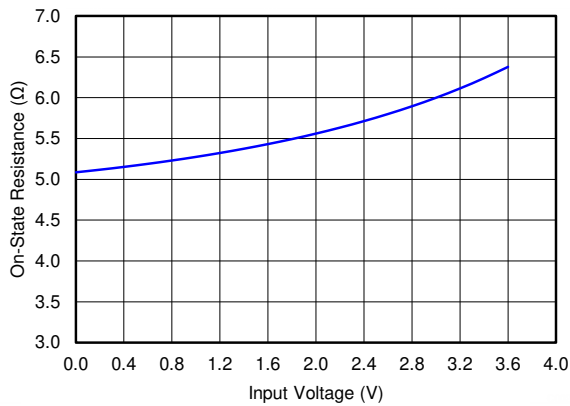
6.7 Typical Characteristics
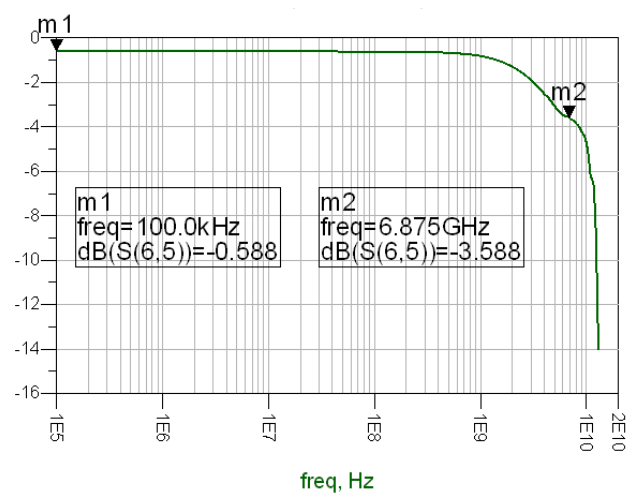

Figure 6-1. ON-Resistance vs V$_S$

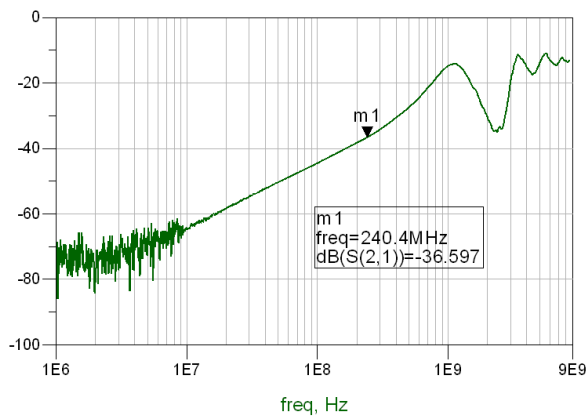

Figure 6-2. Typical Differential Bandwidth vs Frequency

Figure 6-3. OFF Isolation vs Frequency
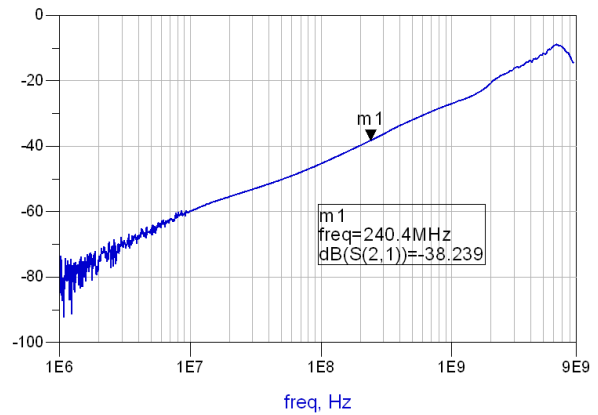
Figure 6-4. Cross Talk vs Frequency

Product Folder Links: *TMUX131*

Parameter Measurement Information
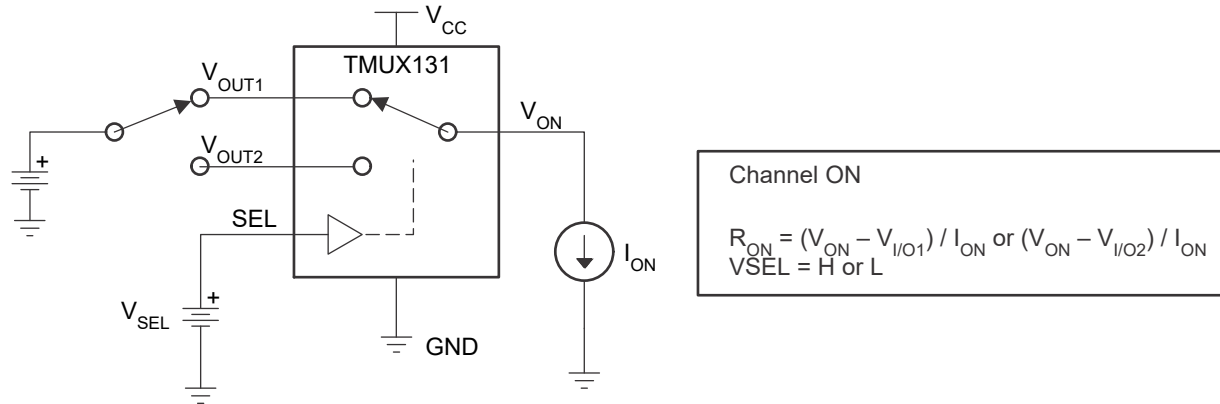
Figure 7-1. ON-State Resistance (R$_{ON}$)

Channel ON

$R_{ON} = (V_{ON} - V_{I/O1}) / I_{ON}$ or $(V_{ON} - V_{I/O2}) / I_{ON}$
VSEL = H or L
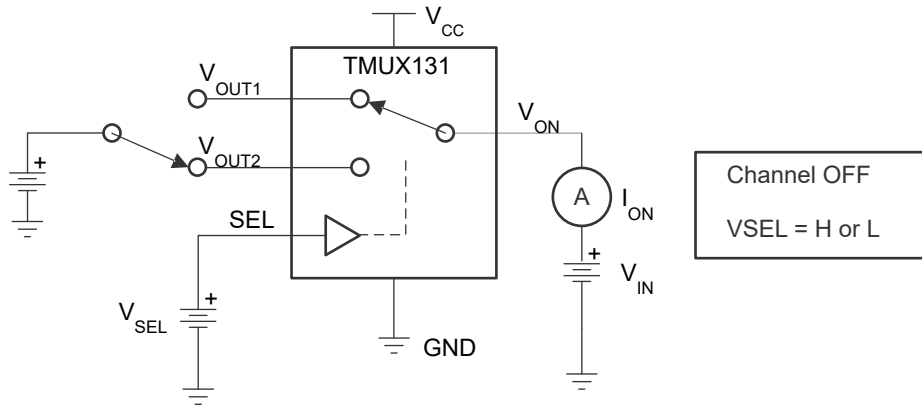
Figure 7-2. OFF Leakage Current (I$_{OZ}$)

Channel OFF

VSEL = H or L
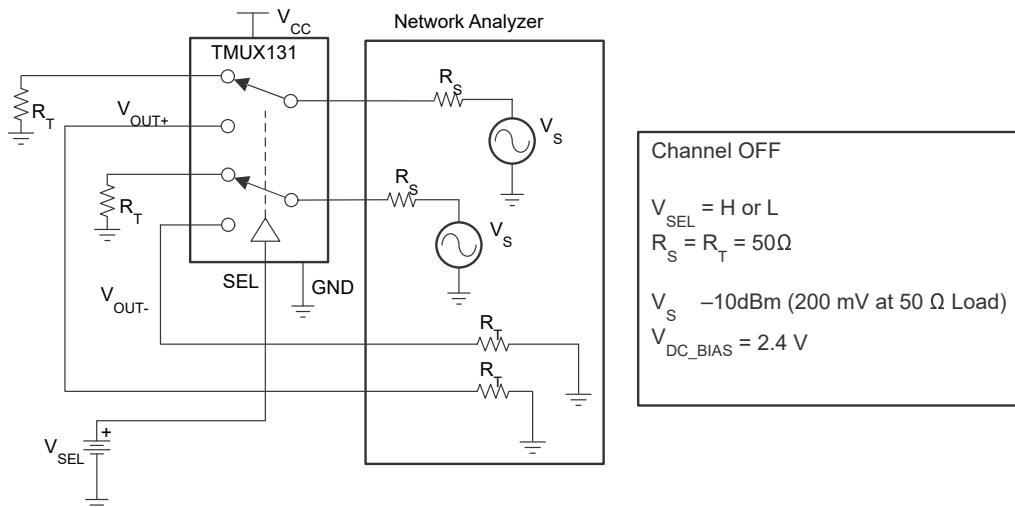
Figure 7-3. Differential Off-Isolation (O$_{ISO}$)

Channel OFF

V_{SEL} = H or L
$R_S = R_T = 50\Omega$

V_S −10dBm (200 mV at 50 Ω Load)
V_{DC_BIAS} = 2.4 V
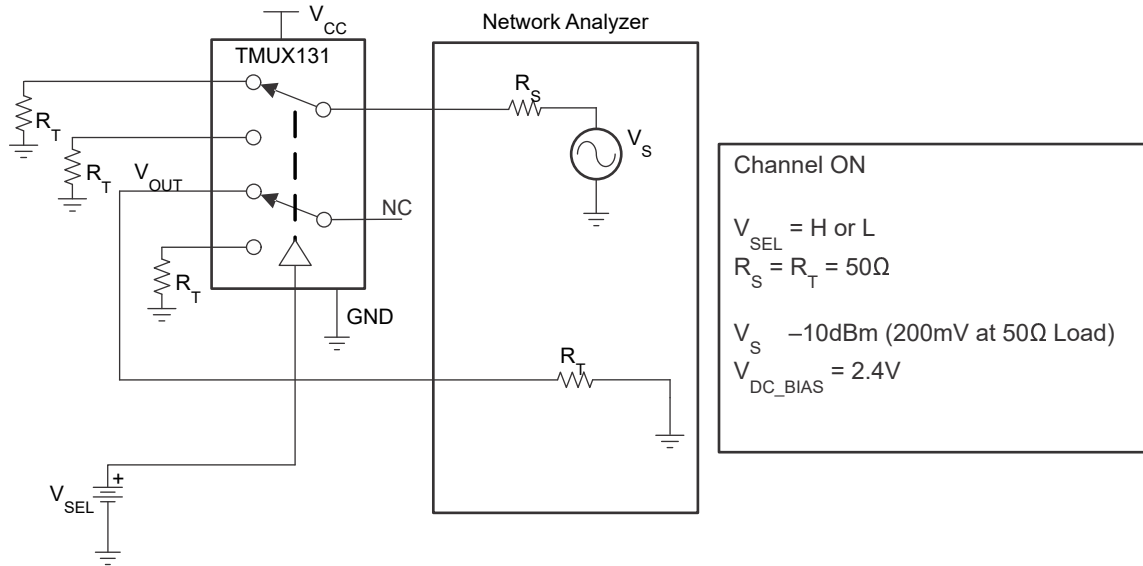
Figure 7-4. Crosstalk (Xtalk)
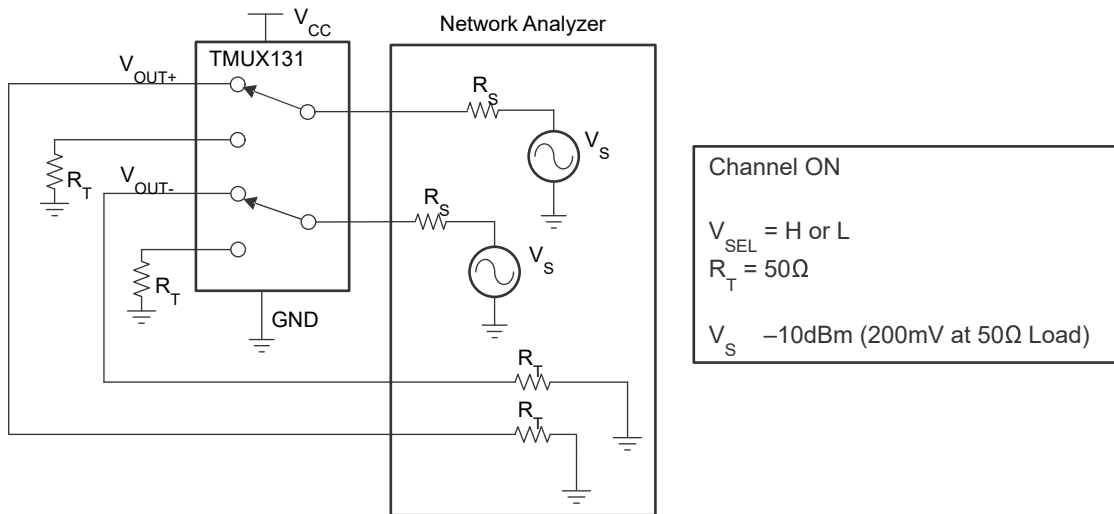
Figure 7-5. Differential Bandwidth (BW)

Product Folder Links: *TMUX131*

7 Detailed Description

7.1 Overview

The TMUX131 device is an analog passive 2 channel, 3:1 multiplexer that can work for any low-speed, high-speed, differential or single ended signals. Excellent low capacitance characteristics of the device allow signal switching with minimal attenuation and very little added jitter. The signals must be within the allowable voltage range of 0 to 3.6 V.

7.2 Functional Block Diagram
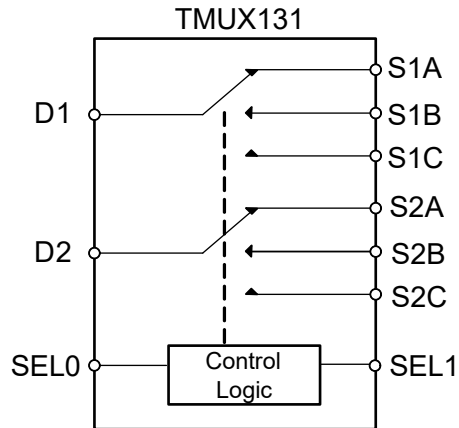
7.3 Feature Description

7.3.1 I_{OFF} Protection

I_{OFF} protection percents current leakage through the device when V_{DD} = 0 V This allows signals to be present on the source and drain pins before the device is powered up without damaging the device or system.

7.3.2 1.8-V Compatible Logic

The TMUX131 device supports 1.8-V logic irrespective to the supply voltage applied to the IC.

7.3.3 Overvoltage Tolerant (OVT)

The source and drain pins of the device can support signals up to 5.5 V without damaging the device. This protects the TMUX131 in case of an overvoltage fault event with no extra components needed.

7.3.4 Integrated Pull-Down Resistors

The TMUX131 has internal weak pull-down resistors (6 MΩ) to GND so that the logic pins are not left floating. This feature integrates up to two external components and reduces system size and cost.

7.4 Device Functional Modes

Table 7-1 lists the functional modes of the TMUX131.

Table 7-1. Function Table

SEL1	SEL0	SWITCH STATUS
Low	Low	D1/D2 connected to S1B/S2B
Low	High	D1/D2 connected to S1C/S2C
High	Low	D1/D2 connected to S1A/S2A
High	High	All switches in High-Z

8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The TMUX131 is a passive, bidirectional, 2-channel 1:3 switch, which makes it versatile for many high speed 1:3 switching applications. This device can be used for general protocol switching applications such as I^3C, I^2C, UART, LVDS, and other analog signal applications.

8.2 Typical Application

8.2.1 Signal Expansion (I^3C and I^2C)

There are many applications in which microprocessors or controllers have a limited number of I/Os. The TMUX131 solution can effectively expand the limited I/Os by switching between multiple buses to interface them to a single microprocessor or controller. A common application where the TMUX131 is used as a I^3C 1:3 multiplexer. In this application, the TMUX131 is used to route communicating between different peripherals from a single controller or driver within a server, as shown in Figure 8-1. The high bandwidth of the TMUX131 will preserve signal integrity at even the fastest communication protocols that may be used in server applications, such as I^3C. Also, because I^3C is backwards compatible, any of the peripherals can also be I^2C, and the TMUX131 will still support it.
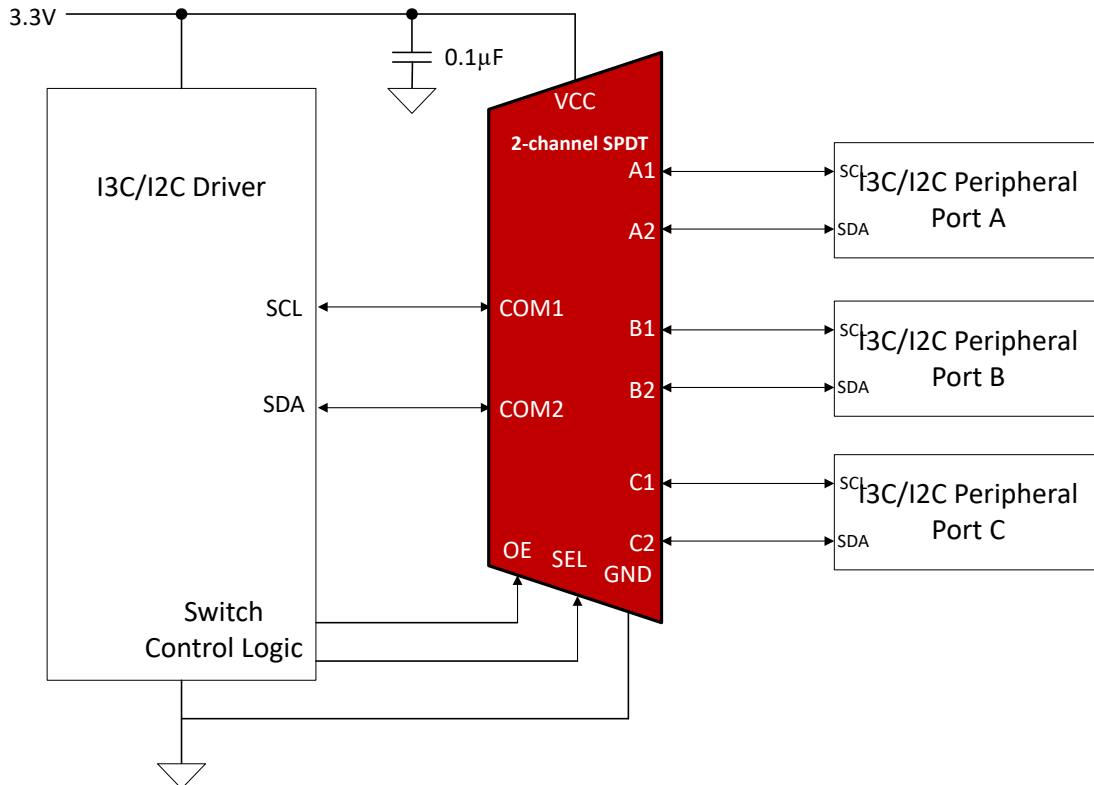

Figure 8-1. Typical TMUX131 Application

Product Folder Links: *TMUX131*

8.2.2 Design Requirements

The TMUX131 supports I^{3}C standard by maintaining signal integrity through the switch. Table 8-1 details how the TMUX131 specifications make this device optimal for switching I^{3}C signals.

Table 8-1. TMUX131 I^{3}C Compatibility

	I^{3}C Requirements	TMUX131
Voltage	1.0 V, 1.2 V, 1.8 V, and 3.3 V	0 – 3.6 V
Frequency	Up to 12.5 MHz	6.5 GHz Bandwidth
Capacitance	50 pF maximum bus capacitance	< 2 pF On or Off Capacitance

8.2.3 Detailed Design Procedure

The TMUX131 can operate properly without any external components. However, TI recommends to connect unused signal I/O pins to ground through a 50-Ω resistor to prevent signal reflections back into the device.

8.2.4 Application Curves

Figure 8-2 shows TMUX131 bandwidth. This bandwidth can easily support the maximum data rate of the I^{3}C standard. A combination of low on-resistance, low capacitance, and low added jitter from the device allows it to be used for I^{3}C.
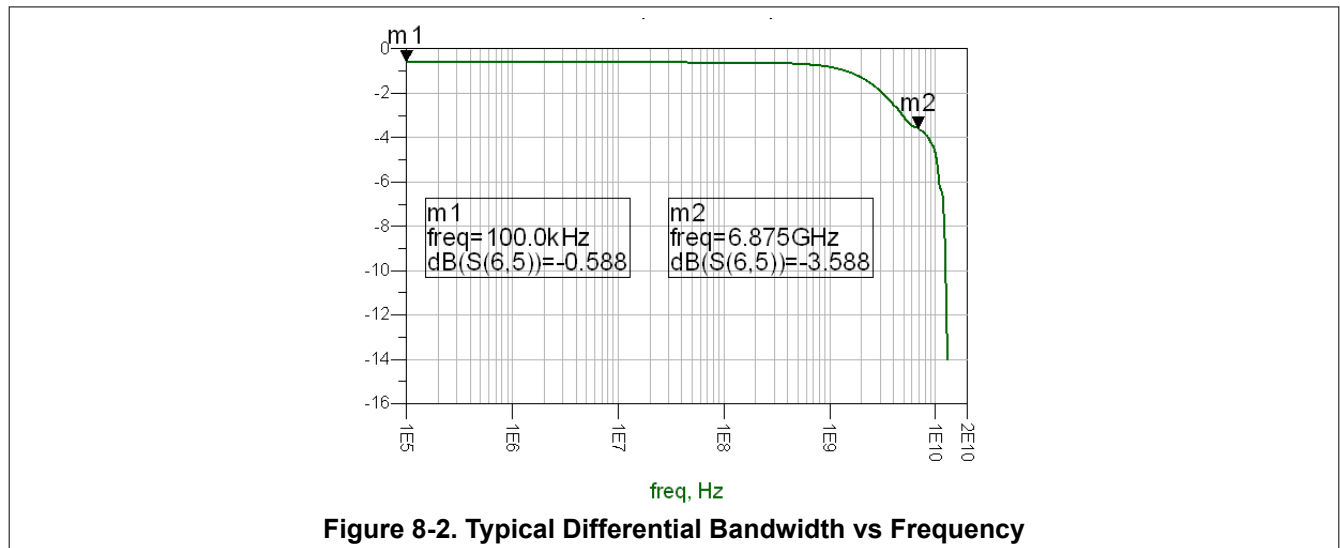

m1
freq=100.0kHz
dB(S(6,5))=-0.588

m2
freq=6.875GHz
dB(S(6,5))=-3.588

freq, Hz

Figure 8-2. Typical Differential Bandwidth vs Frequency

Product Folder Links: TMUX131

8.3 Power Supply Recommendations

The TMUX131 does not require a power supply sequence. However, TI recommends to enable the device after VDD is stable and in specification. TI also recommends to place a bypass capacitor as close to the supply pin (VDD) as possible to help smooth out lower frequency noise and provide better load regulation across the frequency spectrum.

8.4 Layout

8.4.1 Layout Guidelines

Place supply bypass capacitors as close to VDD pin as possible and avoid placing the bypass capacitors near the high speed traces.

Route the high-speed signals using a minimum of vias and corners which reduces signal reflections and impedance changes. When a via must be used, increase the clearance size around it to minimize its capacitance. Each via introduces discontinuities in the signal's transmission line and increases the chance of picking up interference from the other layers of the board. Be careful when designing test points on twisted pair lines; through-hole pins are not recommended.

When it becomes necessary to turn 90°, use two 45° turns or an arc instead of making a single 90° turn. Doing this reduces reflections on the signal traces by minimizing impedance discontinuities. Avoid stubs on the high-speed signals because they cause signal reflections. Route all high-speed signal traces over continuous planes (VDD or GND) with no interruptions.

Due to high frequencies, a printed circuit board with at least four layers is recommended; two signal layers separated by a ground and power layer as shown in Figure 8-3.
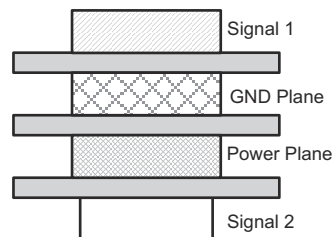
Figure 8-3. Four-Layer Board Stack-Up

The majority of signal traces must run on a single layer, preferably Signal 1. Immediately next to this layer must be the GND plane, which is solid with no cuts. Avoid running signal traces across a split in the ground or power plane. When running across split planes is unavoidable, sufficient decoupling must be used. Minimizing the number of signal vias reduces EMI by reducing inductance at high frequencies.

For high speed layout guidelines, refer to *High-Speed Layout Guidelines* application note.

8.4.2 Layout Example

Figure 8-4. Layout Recommendation

Product Folder Links: *TMUX131*

9 Device and Documentation Support

9.1 Documentation Support

9.1.1 Related Documentation

For related documentation, see the following:
- Texas Instruments, *High Speed Layout Guidelines*

9.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to 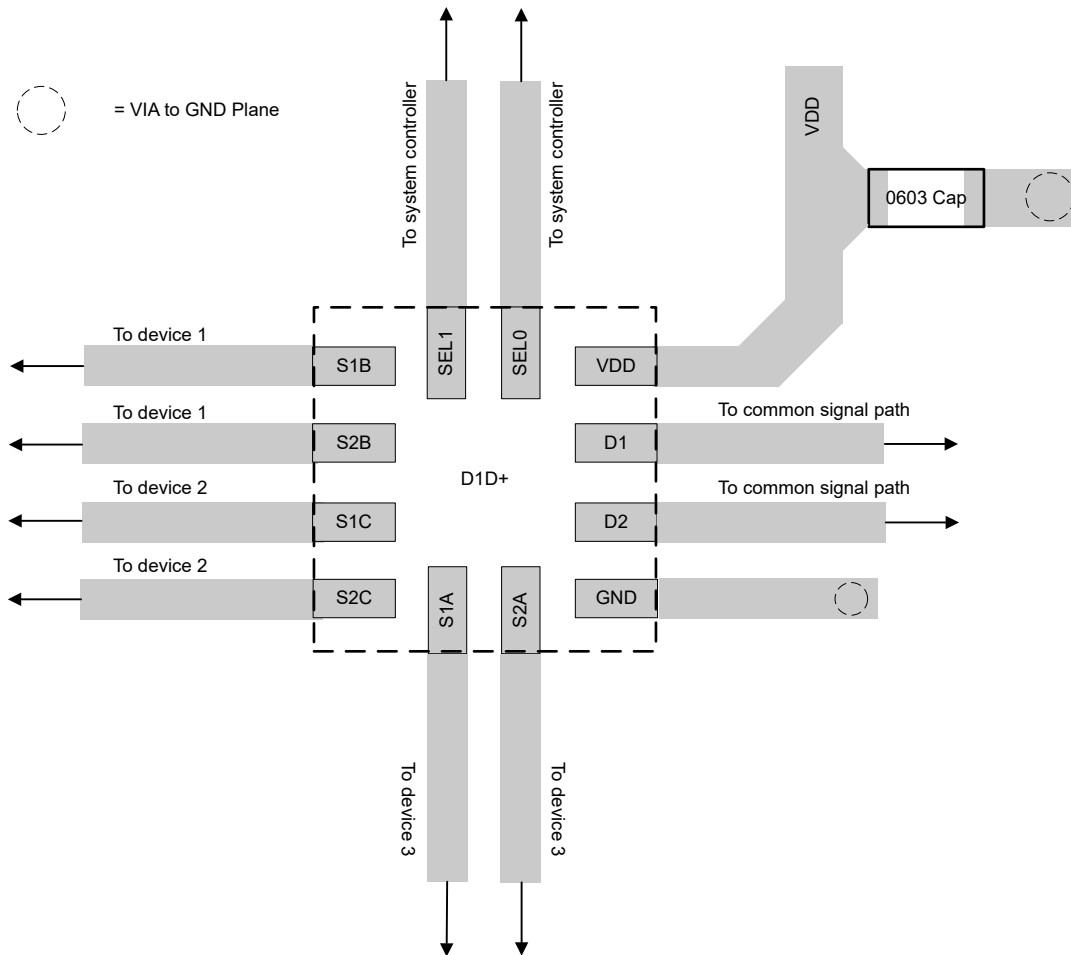register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.3 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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9.4 Trademarks

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9.5 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.6 Glossary

TI Glossary   This glossary lists and explains terms, acronyms, and definitions.

10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGE OPTION ADDENDUM

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TMUX131RMGR	ACTIVE	WQFN	RMG	12	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	OH	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

TAPE AND REEL INFORMATION

REEL DIMENSIONS

Reel Diameter

Reel Width (W1)

TAPE DIMENSIONS

A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE
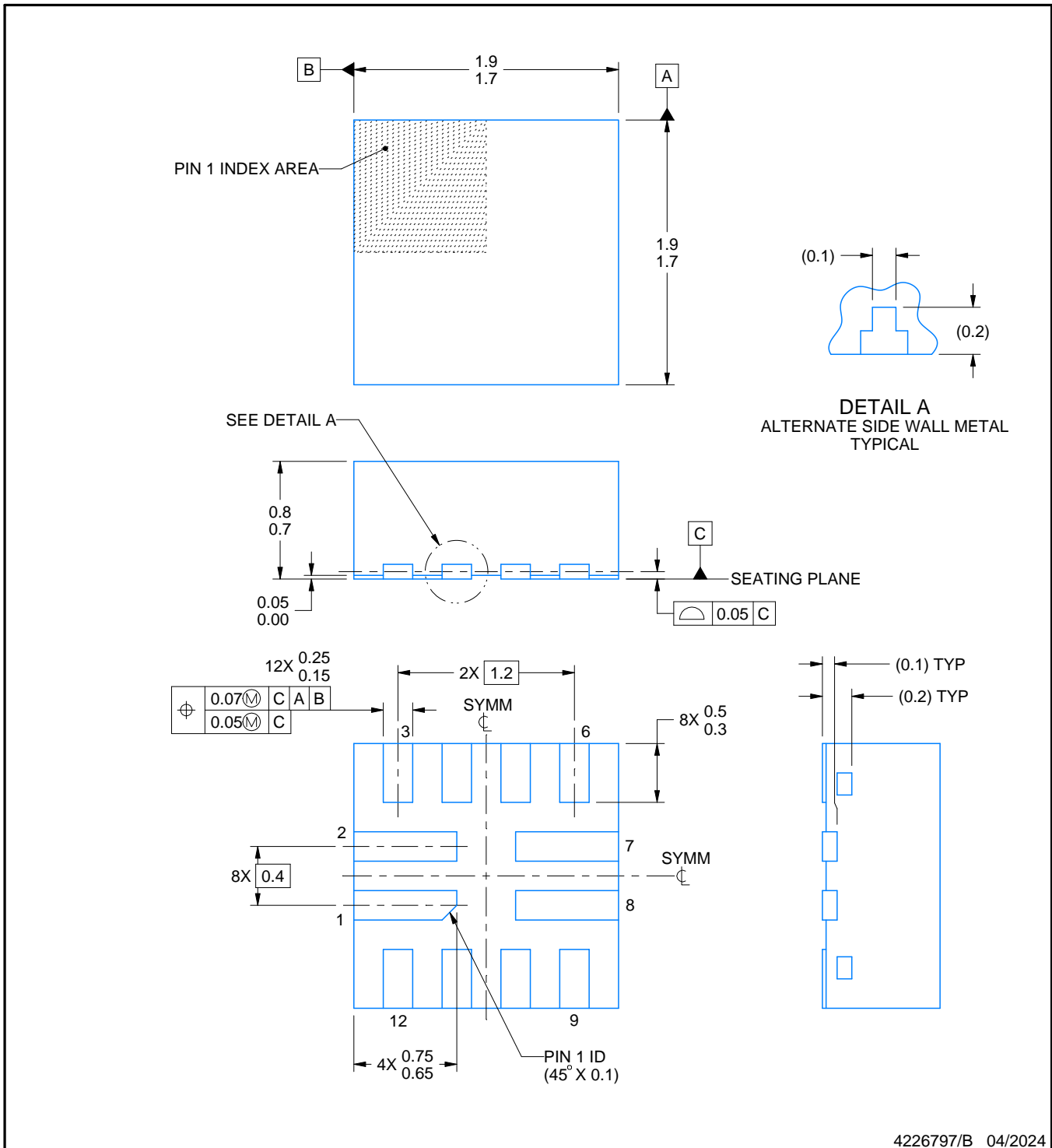

User Direction of Feed

Pocket Quadrants

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TMUX131RMGR	WQFN	RMG	12	3000	180.0	8.4	2.05	2.05	1.0	4.0	8.0	Q2

PACKAGE MATERIALS INFORMATION

TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TMUX131RMGR	WQFN	RMG	12	3000	182.0	182.0	20.0

PIN 1 INDEX AREA

1.9
1.7

1.9
1.7

A
B
A

(0.1)

(0.2)

DETAIL A
ALTERNATE SIDE WALL METAL
TYPICAL

SEE DETAIL A

0.8
0.7

0.05
0.00

C

SEATING PLANE

0.05 C

12X 0.25
0.15

0.07 (M) C A B
0.05 (M) C

2X 1.2

SYMM

8X 0.5
0.3

3   6

2   7

8X 0.4

SYMM

1   8

12   9

4X 0.75
0.65

PIN 1 ID
(45° X 0.1)
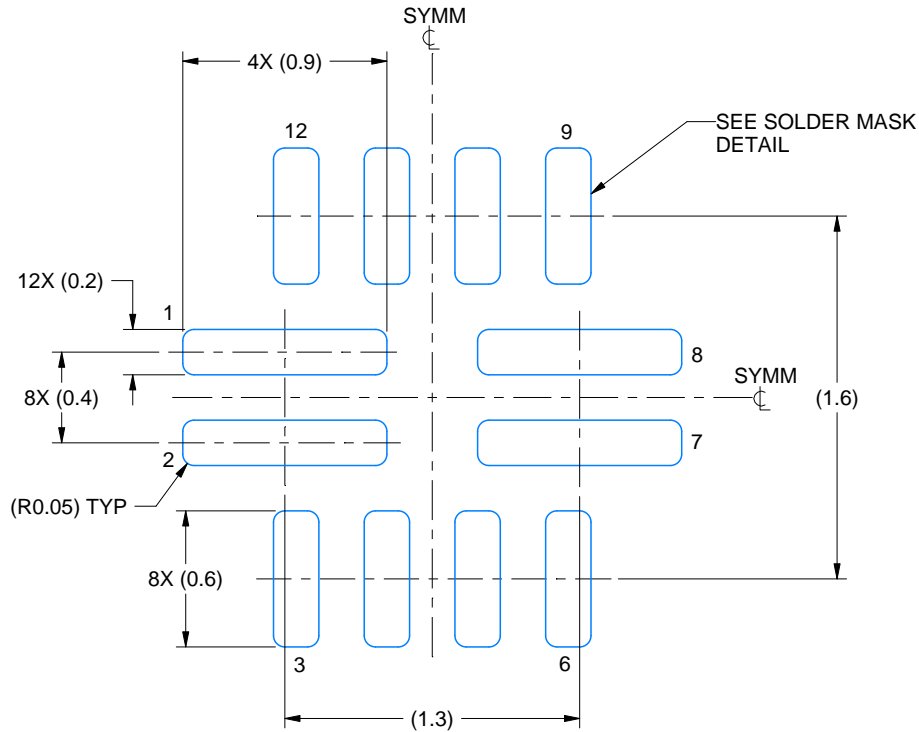
(0.1) TYP

(0.2) TYP

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NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing
   per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

SYMM

4X (0.9)

12   9
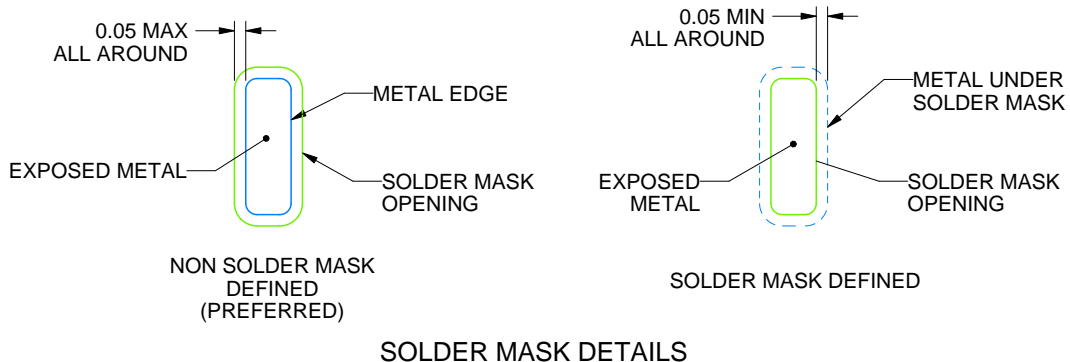
SEE SOLDER MASK
DETAIL

12X (0.2)

1

8X (0.4)

8

SYMM

(1.6)

2

7

(R0.05) TYP

8X (0.6)

3   6

(1.3)

LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 30X

0.05 MAX
ALL AROUND

METAL EDGE

EXPOSED METAL

SOLDER MASK
OPENING

NON SOLDER MASK
DEFINED
(PREFERRED)

0.05 MIN
ALL AROUND

METAL UNDER
SOLDER MASK

EXPOSED
METAL

SOLDER MASK
OPENING

SOLDER MASK DEFINED

SOLDER MASK DETAILS
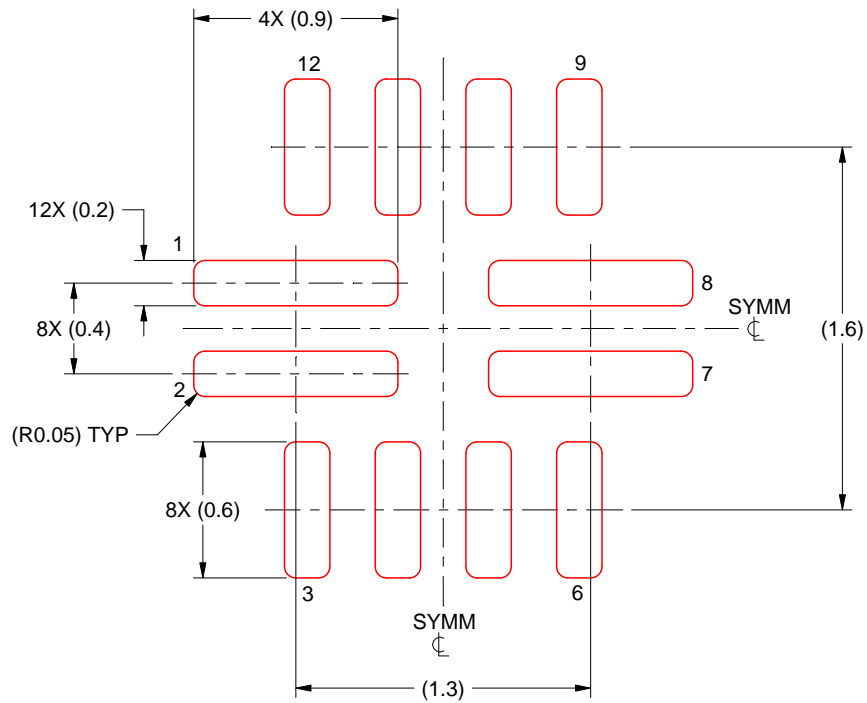
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NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

SOLDER PASTE EXAMPLE
BASED ON 0.125 MM THICK STENCIL
SCALE: 30X

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NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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