



# 规格书

# SPECIFICATION SHEET

Customer name : \_\_\_\_\_

BERYL SERIES : KM TYPE : Snap-in

DESCRIPTION : 470uF/250V  $\Phi$ 25\*35

Apply date : \_\_\_\_\_

BERYL			CUSTOMER		
P/N:KM250M471SI225*35TA-1B3Et			P/N:		
PREPARED	CHECKED	APPROVAL	PREPARED	CHECKED	APPROVAL

Zhao Qing Beryl Electronic Technology Co., Ltd.



# ALUMINUM ELECTROLYTIC CAPACITORS

## Revise record

NO.	Date	Revise reason	Revise content	Prepared
01	2024.04.02	First issue	First issue	胡晓敏

## 1、Application

This specification applies to Aluminum electrolytic capacitor (foil type) used in electronic equipment.  
Designed capacitor's quality meets IEC 60384.

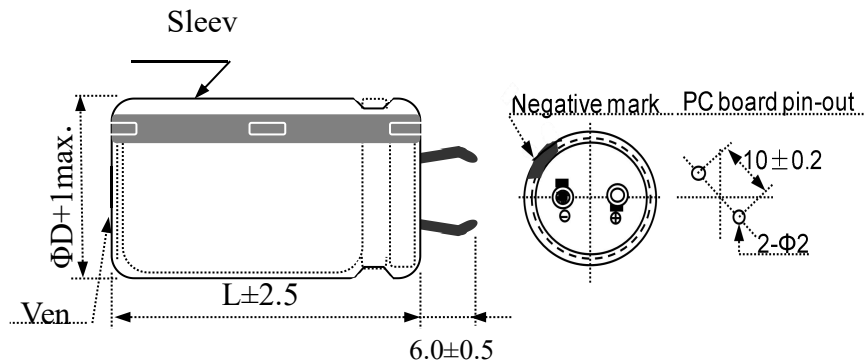
## 2、Table of specification and characteristics

Series	Cap(uF) 120Hz/20°C	WV(V)	Size(mm)		Temperature (°C)	Capacitance Tolerance	Life(hours) @105(°C)	
			D	L				
KM	470	250	25	35	-25~ +105	±20%	2000	
DF (%) (MAX) 120Hz/20°C		LC(μA) (MAX) 5min/20°C		ESR(Ω) (MAX) 100KHz/25°C		RC (A rms) (MAX)105°C/120Hz		Surge voltage(V)
≤15		≤1028		-		1.47		288

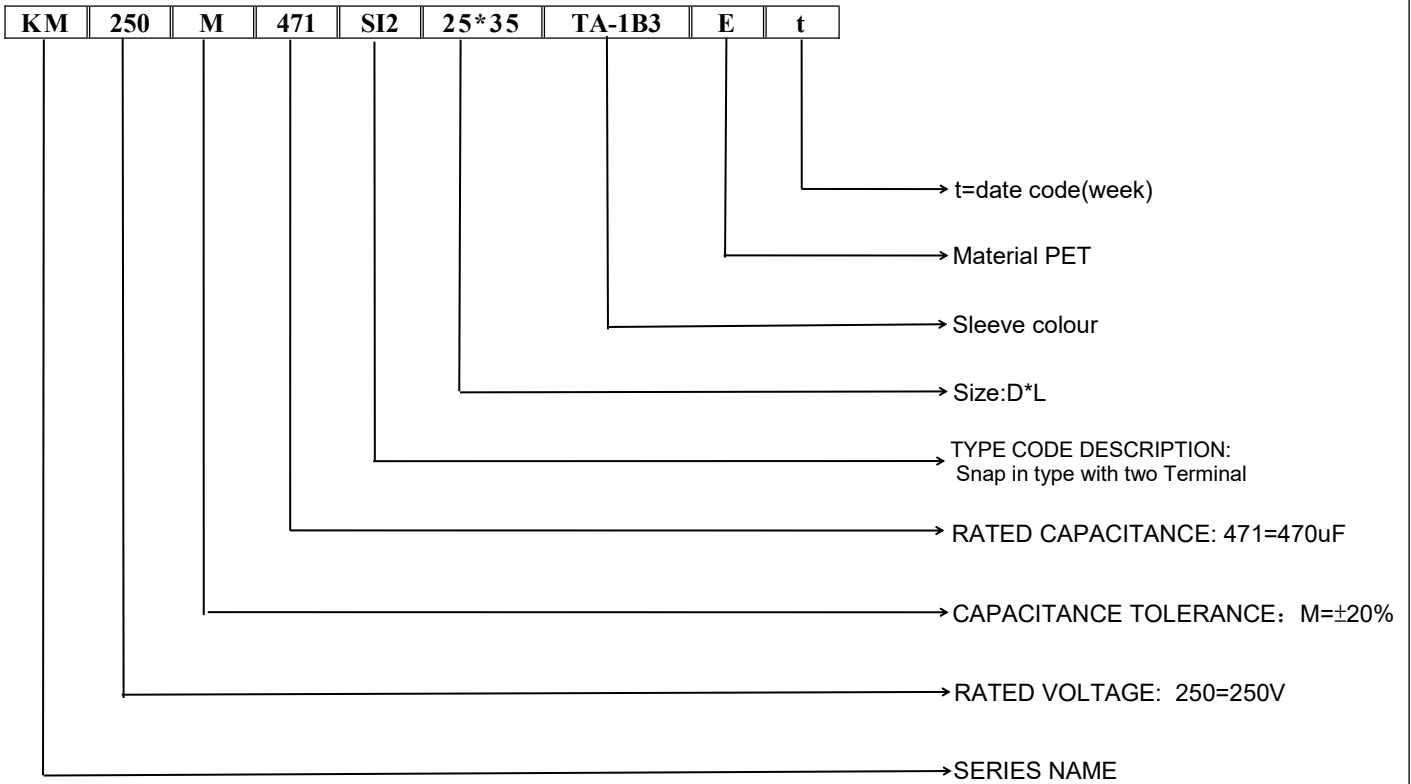
Other: /

## 3、Product Dimensions

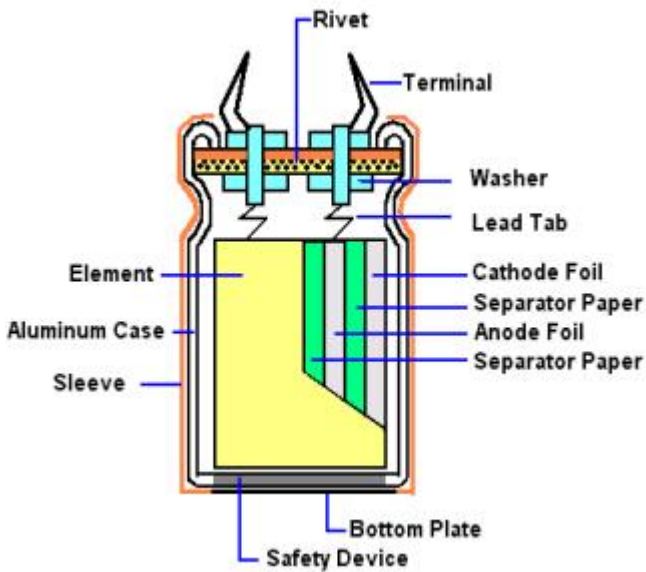
Type S(Φ22~Φ35)



## 4、Part Number



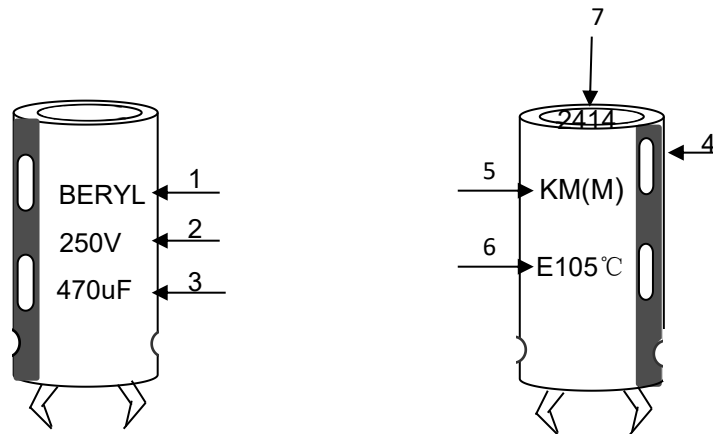
## 5、Construction



Material name	Composition	Supplier name
1.Terminal	Copper, tin	ZXH、XH
2.Seal	Bakelite, phenolic, etc.	ZXH、TY、XH、QK
3.Washer	Aluminum, 99.9%	ZXH、TY、XH
4.Tab	Aluminum, 99.9%	JY
5.Sleeve	PET	YL、DS
6. Case	Aluminum, 99.8%	OX、YJ、LY2
7.Element	Aluminum foils, separator, electrolyte, etc.	
7-1.Anode foil	Formed aluminum, 99.99% or 99.98%	HX1、GD、FC、ZH、HF
7-2.Cathode foil	Etched aluminum, 99.7% or 99.4%	GY、FL、TL
7-3.Separator	fiber paper	KE、CY、NKK、JLT
7-4.Electrolyte	Ethylene glycol, Ammonium salt, etc.	XZB、JZ2
8.Gasket	PVC/PP/PET	ZXH、XH
9.Adhesive tape	propylene, butyl acrylate	RK、CW

## 6、Product Marking

### Marking Sample:



### Marking Details:

Capacitor shall be marked the following items:

- 1) Trademark (BERYL)
- 2) working voltage(250V)
- 3) Nominal capacitance(470uF)
- 4) Cathode marked
- 5) Series symbol & Nominal capacitance tolerance (M:-20% ~+20%)
- 6) Sleeve material(E: PET)

Maximum operating temperature(105°C)

- 7) Date code (2414)

24: Manufactured year 2024

Code	19	20	21	22	23	24	25	26	.....
Year	2019	2020	2021	2022	2023	2024	2025	2026	.....

14: Manufactured week (01、02、03、04.....52、53)

## 7、Characteristics

### Standard atmospheric conditions

Unless other specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature : 15°C to 35°C  
 Relative humidity : 45% to 85%  
 Air pressure : 86kPa to 106kPa

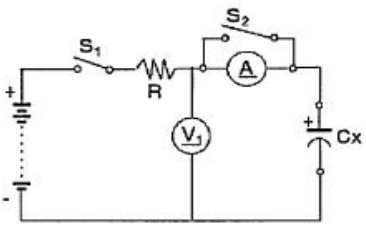
If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature : 20°C ± 2°C  
 Relative humidity : 60% to 70%  
 Air pressure : 86kPa to 106kPa

### Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is (6.3~100WV) -40°C to +105°C .(160~500WV) -25°C to +105°C

**Table**

ITEM		PERFORMANCE
1	<b>Nominal capacitance (Tolerance)</b>	<p>&lt;Condition&gt;                      Measuring Frequency: 120Hz±12Hz                      Measuring circuit:Series equivalent circuit                      Measuring Voltage: Not more than 0.5Vrms +1.5~2.0V.DC                      Measuring Temperature: 20±2°C</p> <p>&lt;Criteria&gt;                      Shall be within the specified capacitance tolerance.</p>
2	<b>Leakage current</b>	<p>&lt;Condition&gt;                      Connecting the capacitor with a protective resistor (1kΩ±10Ω) in series for 5 minutes, and then, measure leakage current.</p> <p>&lt;Criteria&gt;                      I: Leakage current (uA)  <math>I(uA) \leq 3\sqrt{CV}</math> (uA)                      measurement circuit refer to right drawing.                      C: Capacitance (μF)                      V: Rated DC working voltage (V)</p> 
3	<b>Dissipation factor</b>	<p>&lt;Condition&gt;                      Nominal capacitance, for measuring frequency, voltage and temperature.</p> <p>&lt;Criteria&gt;                      Must be within the parameters (See page 3)</p>

ITEM	PERFORMANCE
4	Impedance
5	Load life test
6	Shelf life test
7	Maximum permissible (ripple current, temperature coefficient)

**<Condition>**  
 Measuring frequency: 100kHz; Measuring temperature: 20±2°C  
 Measuring point: 2mm max. from the surface of a sealing rubber on the lead wire.  
**<Criteria>**  
 (20°C) Must be within the parameters (See page 3)

**<Condition>**  
 According to IEC60384-4No. 4.13 methods, the capacitor is stored at a temperature of Maximum operating temperature ±2°C with DC bias voltage plus the rated ripple current for Rated life +48/0hours. (The sum of DC and ripple peak voltage shall not exceed the rated working voltage) Then the product should be tested after 16 hours recovering time at atmospheric conditions. The result should meet the following table:  
**<Criteria>**  
 The characteristic shall meet the following requirements.

Leakage current	Not more than the specified value.
Capacitance Change	Within ±20% of initial value.
Dissipation Factor	Not more than 200% of the specified value.
Appearance	There shall be no leakage of electrolyte.

**<Condition>**  
 The capacitors are then stored with no voltage applied at a temperature of Maximum operating temperature ±2°C for 1000+48/0 hours. Following this period, the capacitors shall be removed from the test chamber and be allowed to stabilize at room temperature for 16 hours. measure leakage current  
**<Criteria>**  
 The characteristic shall meet the following requirements.

Leakage current	Not more than 200% of the specified value.
Capacitance Change	Within ±20% of initial value.
Dissipation Factor	Not more than 150% of the specified value.
Appearance	There shall be no leakage of electrolyte.

**<Condition>**  
 The maximum permissible ripple current is the maximum A.C current at 120Hz and can be applied at maximum operating temperature  
 Table-3  
 The combined value of D.C voltage and the peak A.C voltage shall not exceed the rated voltage and shall not reverse voltage.  
**Frequency Multipliers:**

Freq (Hz)	50	120	300	1K	10K	50K
Rated Voltage(V)	0.81	1.00	1.17	1.32	1.45	1.50

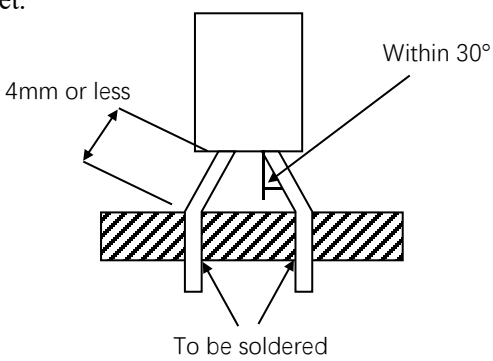
**Temperature Coefficient:**

Temperature (°C)	60	85	95	105
Factor	2.23	1.70	1.41	1.00

ITEM	PERFORMANCE																																										
8	<p><b>Terminal strength</b></p> <p><b>&lt;Condition&gt;</b>            Tensile strength of terminals            Fixed the capacitor, applied force to the terminal in lead out direction for 30±5-0 seconds. Bending strength of terminals.            Fixed the capacitor, applied force to bent the terminal (1~4 mm from the rubber) for 90° within 2~3 seconds, and then bent it for 90° to its original position within 2~3 seconds.</p> <table border="1" style="margin-left: 40px; border-collapse: collapse; width: 80%;"> <thead> <tr> <th style="width: 33%;">Diameter of lead wire</th> <th style="width: 33%;">Tensile force N (kgf)</th> <th style="width: 33%;">Bending force N (kgf)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0.5mm and less</td> <td style="text-align: center;">5 (0.51)</td> <td style="text-align: center;">2.5 (0.25)</td> </tr> <tr> <td style="text-align: center;">0.6~0.8 mm</td> <td style="text-align: center;">10 (1.02)</td> <td style="text-align: center;">5 (0.51)</td> </tr> </tbody> </table> <p><b>&lt;Criteria&gt;</b>            No noticeable changes shall be found, no breakage or looseness at the terminal.</p>	Diameter of lead wire	Tensile force N (kgf)	Bending force N (kgf)	0.5mm and less	5 (0.51)	2.5 (0.25)	0.6~0.8 mm	10 (1.02)	5 (0.51)																																	
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9	<p><b>Temperature characteristics</b></p> <p><b>&lt;Condition&gt;</b></p> <table border="1" style="margin-left: 40px; border-collapse: collapse; width: 80%;"> <thead> <tr> <th style="width: 10%;">STEP</th> <th style="width: 40%;">Testing temperature (°C)</th> <th style="width: 50%;">Time</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">20±2</td> <td style="text-align: center;">Time to reach thermal equilibrium</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">-25±3</td> <td style="text-align: center;">Time to reach thermal equilibrium</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">20±2</td> <td style="text-align: center;">Time to reach thermal equilibrium</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">105±2</td> <td style="text-align: center;">Time to reach thermal equilibrium</td> </tr> <tr> <td style="text-align: center;">5</td> <td style="text-align: center;">20±2</td> <td style="text-align: center;">Time to reach thermal equilibrium</td> </tr> </tbody> </table> <p>Capacitance, DF, and impedance shall be measured at 120Hz.</p> <p><b>&lt;Criteria&gt;</b></p> <p>a. At +105°C, capacitance measured at +20°C shall be within ±25% of its original value.            Dissipation factor shall be within the limit of Item 7.3            The leakage current measured shall not more than 10 times of its specified value.</p> <p>b. In step 5, capacitance measured at +20°C shall be within ±10% of its original value.            Dissipation factor shall be within the limit of Item 7.3            The leakage current shall not more than the specified value.</p> <p>c. At -25°C, Impedance (Z) ratio shall not exceed the value of the following table.</p> <table border="1" style="margin-left: 40px; border-collapse: collapse; width: 80%;"> <thead> <tr> <th style="width: 15%;">Voltage (V)</th> <th style="width: 5%;">10</th> <th style="width: 5%;">16</th> <th style="width: 5%;">25</th> <th style="width: 5%;">35</th> <th style="width: 5%;">50</th> <th style="width: 5%;">63</th> <th style="width: 5%;">100</th> <th style="width: 5%;">160~250</th> <th style="width: 5%;">400</th> <th style="width: 5%;">450</th> <th style="width: 5%;">500</th> </tr> </thead> <tbody> <tr> <td>Z-25°C/Z+20°C</td> <td style="text-align: center;">4</td> <td style="text-align: center;">4</td> <td style="text-align: center;">4</td> <td style="text-align: center;">3</td> <td style="text-align: center;">2</td> <td style="text-align: center;">2</td> <td style="text-align: center;">2</td> <td style="text-align: center;">4</td> <td style="text-align: center;">4</td> <td style="text-align: center;">8</td> <td style="text-align: center;">10</td> </tr> </tbody> </table>	STEP	Testing temperature (°C)	Time	1	20±2	Time to reach thermal equilibrium	2	-25±3	Time to reach thermal equilibrium	3	20±2	Time to reach thermal equilibrium	4	105±2	Time to reach thermal equilibrium	5	20±2	Time to reach thermal equilibrium	Voltage (V)	10	16	25	35	50	63	100	160~250	400	450	500	Z-25°C/Z+20°C	4	4	4	3	2	2	2	4	4	8	10
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Z-25°C/Z+20°C	4	4	4	3	2	2	2	4	4	8	10																																
10	<p><b>Surge test</b></p> <p><b>&lt;Condition&gt;</b>            Applied a surge voltage to the capacitor connected with a (100 ±50)/CR (kΩ) resistor in series for 30±5 seconds in every 5±0.5 minutes at 15~35°C. Procedure shall be repeated 1000 times. Then the capacitors shall be left under normal humidity for 1-2 hours before measurement            CR : Nominal Capacitance (μF)</p> <p><b>&lt;Criteria&gt;</b></p> <table border="1" style="margin-left: 40px; border-collapse: collapse; width: 80%;"> <tbody> <tr> <td style="width: 40%;">Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Capacitance Change</td> <td>Within ±15% of initial value.</td> </tr> <tr> <td>Dissipation Factor</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </tbody> </table> <p><b>Attention:</b>            This test simulates over voltage at abnormal situation only. It is not applicable to such over voltage as often applied.</p>	Leakage current	Not more than the specified value.	Capacitance Change	Within ±15% of initial value.	Dissipation Factor	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.																																		
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ITEM		PERFORMANCE																
11	<b>Change of temperature test</b>	<p><b>&lt;Condition&gt;</b>            Temperature cycle:            According to IEC60384-4 No.4.7 methods, capacitor shall be placed in an oven, the condition according as below:</p> <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th style="width: 60%;">Temperature</th> <th style="width: 40%;">Time</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">(1) +20°C</td> <td style="text-align: center;">3 Minutes</td> </tr> <tr> <td style="text-align: center;">(2) Rated low temperature (-25°C)</td> <td style="text-align: center;">30±2 Minutes</td> </tr> <tr> <td style="text-align: center;">(3) Rated high temperature (+105°C)</td> <td style="text-align: center;">30±2 Minutes</td> </tr> <tr> <td colspan="2" style="text-align: center;">(1) to (3) =1 cycle, total 5 cycle</td> </tr> </tbody> </table> <p><b>&lt;Criteria&gt;</b>            The characteristic shall meet the following requirement.</p> <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <tbody> <tr> <td style="width: 40%;">Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Dissipation Factor</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </tbody> </table>	Temperature	Time	(1) +20°C	3 Minutes	(2) Rated low temperature (-25°C)	30±2 Minutes	(3) Rated high temperature (+105°C)	30±2 Minutes	(1) to (3) =1 cycle, total 5 cycle		Leakage current	Not more than the specified value.	Dissipation Factor	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.
Temperature	Time																	
(1) +20°C	3 Minutes																	
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Leakage current	Not more than the specified value.																	
Dissipation Factor	Not more than the specified value.																	
Appearance	There shall be no leakage of electrolyte.																	
12	<b>Damp heat test</b>	<p><b>&lt;Condition&gt;</b>            Humidity test:            According to IEC60384-4 No.4.12 methods, capacitor shall be exposed for 500±8 hours in an atmosphere of 90~95%R H .at 40±2°C, the characteristic change shall meet the following requirement.</p> <p><b>&lt;Criteria&gt;</b></p> <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <tbody> <tr> <td style="width: 40%;">Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Capacitance Change</td> <td>Within ±10% of initial value.</td> </tr> <tr> <td>Dissipation Factor</td> <td>Not more than 120% of the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </tbody> </table>	Leakage current	Not more than the specified value.	Capacitance Change	Within ±10% of initial value.	Dissipation Factor	Not more than 120% of the specified value.	Appearance	There shall be no leakage of electrolyte.								
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Appearance	There shall be no leakage of electrolyte.																	
13	<b>Solderability test</b>	<p><b>&lt;Condition&gt;</b>            The capacitor shall be tested under the following conditions:            Soldering temperature : 245 ±5°C            Dipping depth : 2mm            Dipping speed : 25±2.5mm/s            Dipping time : 3±0.5s</p> <p><b>&lt;Criteria&gt;</b></p> <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <tbody> <tr> <td style="width: 40%;">Soldering wetting time</td> <td>Less than 3s</td> </tr> <tr> <td>Coating quality</td> <td>A minimum of 95% of the surface being immersed</td> </tr> </tbody> </table>	Soldering wetting time	Less than 3s	Coating quality	A minimum of 95% of the surface being immersed												
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ITEM		PERFORMANCE								
14	Vibration test	<p><b>&lt;Condition&gt;</b>            The following conditions shall be applied for 2 hours in each 3 mutually perpendicular directions. Vibration frequency range : 10Hz ~ 55Hz            each to peak amplitude : 1.5mm            Sweep rate : 10Hz ~ 55Hz ~ 10Hz in about 1 minute            Mounting method: The capacitor with diameter greater than 12.5mm or longer than 25mm must be fixed in place with a bracket.</p> <div style="text-align: center;">  </div> <p><b>&lt;Criteria&gt;</b>            After the test, the following items shall be tested:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: center;">Inner construction</td> <td>No intermittent contacts, open or short circuiting. No damage of tab terminals or electrodes.</td> </tr> <tr> <td style="text-align: center;">Appearance</td> <td>No mechanical damage in terminal. No leakage of electrolyte or swelling of the case. The markings shall be legible.</td> </tr> </table>	Inner construction	No intermittent contacts, open or short circuiting. No damage of tab terminals or electrodes.	Appearance	No mechanical damage in terminal. No leakage of electrolyte or swelling of the case. The markings shall be legible.				
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Appearance	No mechanical damage in terminal. No leakage of electrolyte or swelling of the case. The markings shall be legible.									
15	Resistance to solder heat test	<p><b>&lt;Condition&gt;</b>            Terminals of the capacitor shall be immersed into solder bath at <math>260 \pm 5^\circ\text{C}</math> for <math>10 \pm 1</math> seconds or <math>400 \pm 10^\circ\text{C}</math> for <math>3^{-0}</math> seconds to 1.5~2.0 mm from the body of capacitor. Then the capacitor shall be left under the normal temperature and normal humidity for 1~2 hours before measurement.</p> <p><b>&lt;Criteria&gt;</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Leakage current</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Capacitance Change</td> <td>Within <math>\pm 5\%</math> of initial value.</td> </tr> <tr> <td>Dissipation Factor</td> <td>Not more than the specified value.</td> </tr> <tr> <td>Appearance</td> <td>There shall be no leakage of electrolyte.</td> </tr> </table>	Leakage current	Not more than the specified value.	Capacitance Change	Within $\pm 5\%$ of initial value.	Dissipation Factor	Not more than the specified value.	Appearance	There shall be no leakage of electrolyte.
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Capacitance Change	Within $\pm 5\%$ of initial value.									
Dissipation Factor	Not more than the specified value.									
Appearance	There shall be no leakage of electrolyte.									
16	Vent test	<p><b>&lt;Condition&gt;</b>            The following test only apply to those products with vent products at diameter <math>\geq \phi 6.3</math> with vent.            D.C. test            The capacitor is connected with its polarity reversed to a DC power source. Then a current selected from Table 2 is applied.</p> <p><b>&lt;Table 2&gt;</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Diameter (mm)</td> <td>DC Current (A)</td> </tr> <tr> <td>22.4 or less</td> <td>1</td> </tr> </table> <p><b>&lt;Criteria&gt;</b>            The vent shall operate with no dangerous conditions such as flames or dispersion of pieces of the capacitor and/or case.</p>	Diameter (mm)	DC Current (A)	22.4 or less	1				
Diameter (mm)	DC Current (A)									
22.4 or less	1									

## 8、 Packing Information

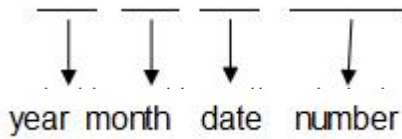
Packing Label Marked (the following items shall be marked on the label)

(Inside box or bag)

(1) Client order number (2) Client part number (3) Beryl part number (4) Capacitance (5) Voltage (6) Dimension (7) Packaging quantity (8) Capacitance tolerance (9) QC Marking (10) Lot number (11) Series

LOT Number :

12 34 56 78910



### 1) Bulk Packing:

BERYL Zhao Qing Beryl Electronic Technology Co., Ltd.			
C.S.R:		<b>RoHS HF</b>	
C.S.R P/O:			
C.S.R P/N:			
S.P.R P/N:		QC	
SPEC:			
QTY:	PCS	TOL:	%
L/N:		S.P.R:	

### 2) Packaging quantity:

Product size	Case/box	PCS/box
22Φ	84	840
25Φ	84	840
30Φ*20~45	45	450
35Φ*20~45	45	450
30Φ*50~90	45	270
35Φ*50~90	45	270

### 3) The outer box and the inner Case size



内箱



外箱

\* 内盒包装要求：牛角朝上，每内盒装完后，须放一层锡箔纸或负箔，加垫一层垫板起放电作用

## 9、 Prohibition to Use Environment- related Substances

We are hereby to certify the followings:

Our company hereby warrants and guarantees that all or part of products, including, but not limited to, the peripherals, accessories or package, delivered to your company (including your subsidiaries and affiliated companies) directly or indirectly by our company are free from any of the substances listed below.

The latest version of <Substances Prohibited as per RoHS or <Sony-SS-00259>

Accord with heavy metal	Cadmium and cadmium compounds
	Lead and lead compounds
	Mercury and mercury compounds
	Hexavalent chromium compounds
Organic chlorin compounds	Polychlorinated biphenyls (PCB)
	Polychlorinated naphthalenes (PCN)
	Polychlorinated terphenyls (PCT)
	Chlorinated paraffins (CP)
	Other chlorinated organic compounds
Organic bromine compounds	Polybrominated biphenyls (PBB)
	Polybrominated diphenylethers (PBDE)
	Other brominated organic compounds
Tributyltin compounds	
Triphenyltin compounds	
Asbestos	
Specific azo compounds	
Formaldehyde	
Polyvinyl chloride (PVC) and PVC blends	
F、 Cl、 Br、 I	
REACH	