

DATA SHEET

CHIP RESISTORS WITH NI/AU TERMINATIONS

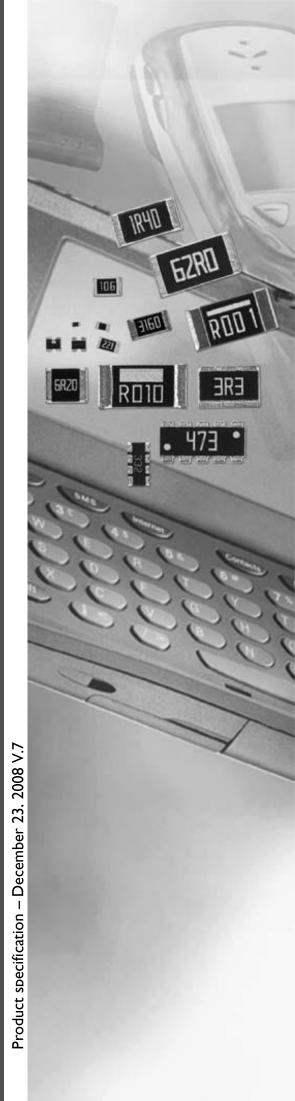
AR series

5%, 1% sizes 0402/0603/0805/1206

RoHS compliant









Chip Resistor Surface Mount

AR SERIES

0402/0603/0805/1206 (RoHS Compliant)

SCOPE

This specification describes AR0402 to AR1206 chip resistors with Ni/Au-terminations made by thick film process.

APPLICATIONS

- Power supply in small equipment
- Digital multi-meter
- Telecommunication
- Computer
- Industry

FEATURES

- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy
- Moisture sensitivity level: MSL I

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

AR XXXX X X X XX XXXX

(1) (2) (3) (4) (5) (6)

(I) SIZE	
0402	
0603	
0805	
1206	

(2) TOLERANCE

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(3) PACKAGING TYPE

R = Paper taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(5) TAPING REEL

07 = 7 inch dia. Reel

(6) RESISTANCE VALUE

There are $2\sim4$ digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(7) OPTIONAL CODE

L = optional symbol (Note)

Resistance rule of global part number

Resistance code ru	le Example
XRXX (1 to 9.76 Ω)	IR = I Ω $IR5 = I.5 Ω$ $9R76 = 9.76 Ω$
XXRX (10 to 97.6 Ω)	$10R = 10 \Omega$ $97R6 = 97.6 \Omega$
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (I to 9.76 KΩ)	IK = I,000 Ω 9K76 = 9760 Ω
$\times M \times \times$ (I to 9.76 $M\Omega$)	$IM = 1,000,000 \Omega$ $9M76 = 9,760,000 \Omega$

ORDERING EXAMPLE

The ordering code of a AR0603 chip resistor with gold terminations, value 56 X with $\pm 1\%$ tolerance, supplied in 7-inch tape reel is: AR0603FR-0756R(L).

NOTE

- All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER



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MARKING

AR0402



No marking

AR0603



E-96 series: 3 digits for 0603 ±1% EIA-96 marking method

For 0603 $\pm 1\%$ E-24 series, one short bar under marking letter



Fig. 3 E-24 1% Value = 56 K Ω

AR0603/0805/1206



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros

Fig. 4 Value = $10 \text{ K}\Omega$

AR0805/1206



Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking".

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CONSTRUCTION

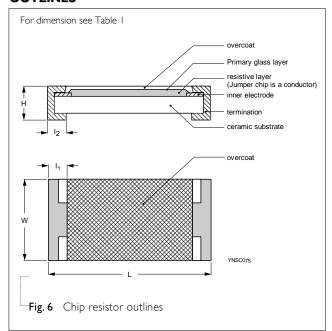
The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (Gold) are added. See fig. 6.

DIMENSIONS

Table I For outlines see fig. 6

TYPE	L (mm)	W (mm)	H (mm)	I _I (mm)	l ₂ (mm)
AR0402	1.00 ±0.05	0.50 ±0.05	0.35 ±0.05	0.20 ±0.10	0.25 ±0.10
AR0603	1.60 ±0.10	0.80 ±0.10	0.45 ±0.10	0.25 ±0.15	0.25 ±0.15
AR0805	2.00 ±0.10	1.25 ±0.10	0.50 ±0.10	0.35 ±0.20	0.35 ±0.20
AR1206	3.10 ±0.10	1.60 ±0.10	0.55 ±0.10	0.45 ±0.20	0.40 ±0.20

OUTLINES



ELECTRICAL CHARACTERISTICS

Table 2

	RESISTANCE RANGE	CHARACTERISTICS						
TYPE		Operating	Max.	Max.	Dielectric	Temperature	Jumper	· Criteria
		Temperature	Working		0	Coefficient	Rated	Max.
		Range	Voltage	Voltage	Voltage	of Resistance	Current	Current
AR0402			50 V	100 V	100 V	10 Ω< R ≤10 MΩ:	1.0 A	2.0 A
AR0603	$1 \Omega \le R \le 10 M\Omega$	-55 °C	50 V	100 V	100 V	±100 ppm/°C	1.0 A	2.0 A
AR0805	Zero ohm Jumper < 0.05 Ω	to +155 °C	150 V	300 V	300 V	I $\Omega \le R \le 10 \Omega$:	2.0 A	5.0 A
AR1206			200 V	500 V	500 V	±200 ppm/°C	2.0 A	10.0A



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FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	AR0402	AR0603	AR0805	AR1206
Paper taping reel (R)	7" (178 mm)	10,000	5,000	5,000	5,000

NOTE

1. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing".

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

AR0402 to AR1206: -55 °C to +155 °C

POWER RATING

Each type rated power at 70°C:

AR0402=1/16 W; AR0603=1/10 W; AR0805=1/8 W; AR1206=1/4 W.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = v(P \times R)$$

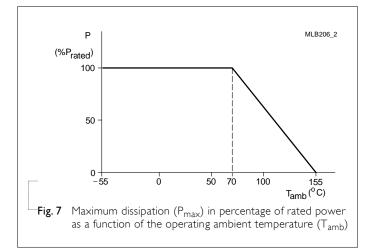
or max. working voltage whichever is less

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$





TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	MIL-STD-202 Method 304	At +25/-55°C and +25/+125°C	Refer to table 2
Resistance		Formula:	
(T.C.R.)		T.C.R= $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where t ₁ =+25 °C or specified room temperature	
		t_2 =-55 °C or +125 °C test temperature	
		R ₁ =resistance at reference temperature in ohms	
		R ₂ =resistance at test temperature in ohms	
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Life/ Endurance	MIL-STD-202 Method 108	At 70±2°C for 1,000 hours; RCWV applied for	0075: ±(5%+100mΩ)
	IEC 60115-1 7.1	1.5 hours on and 0.5 hour off, still air required	<0.00m Ω for jumper 01005: \pm (3% +50m Ω) <100m Ω for jumper
			Others:
			$\pm (1\% + 50 m\Omega)$ for B/D/F tol
			$\pm (3\% + 50 m\Omega)$ for J tol
			<100mR for jumper
High	MIL-STD-202 Method 108	1,000 hours at maximum operating temperature	0075: ±(5%+100mΩ)
Temperature Exposure		depending on specification, unpowered.	<100m Ω for jumper 01005: \pm (1% +50m Ω) < 50m Ω for jumper
			Others:
			$\pm (1\% + 50 \text{m}\Omega)$ for B/D/F tol
			$\pm (2\% + 50 \text{m}\Omega)$ for J tol
			<50mR for jumper
Moisture	MIL-STD-202 Method 106	Each temperature / humidity cycle is defined at	0075: ±(2%+100mΩ)
Resistance		8 hours, 3 cycles / 24 hours for	<100m Ω for jumper 01005: $\pm(2\% + 50$ m $\Omega)$
		10d with 25°C / 65°C 95% R.H, without steps	$< 100 \text{m}\Omega \text{ for jumper}$
		7a & 7b, unpowered	Others:
		Parts mounted on test-boards, without	$\pm (0.5\% + 50 m\Omega)$ for B/ D/F tol
		condensation on parts	$\pm (2\% + 50 m\Omega)$ for J tol
			<100mR for jumper
Humidity	IEC 60115-1 10.4	Steady state for 1000 hours at 40°C / 95% R.H.	0075: ±(5%+100mΩ)
,		RCWV applied for 1.5 hours on and 0.5 hour off	no visible damage 01005: $\pm(3\% + 50\text{m}\Omega)$ $< 100\text{m}\Omega$ for jumper
			Others:
			\pm (1%+50m Ω) for B/D/F tol
			$\pm (2\% + 50 \text{m}\Omega)$ for J tol
			, , ,
			<100mR for jumper



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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Thermal Shock	MIL-STD-202 Method 107	-55/+125°C Note Number of cycles required is 300. Devices mounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air - Air	$0075/01005: \pm (1\% + 50 \text{m}\Omega)$ < $50 \text{m}\Omega$ for jumper Others: $\pm (0.5\% + 50 \text{m}\Omega) \text{ for B/D/F tol}$ $\pm (1\% + 50 \text{m}\Omega) \text{ for J tol}$ < 50mR for jumper
Short Time Overload	IEC 60115-1 8.1	2.5 times RCWV or maximum overload voltage which is less for 5 seconds at room temperature	$0075/01005: \pm (2\% + 50 \text{m}\Omega) \\ < 50 \text{m}\Omega \text{ for jumper} \\ \text{Others:} \\ \pm (1\% + 50 \text{m}\Omega) \text{ for B/D/F tol} \\ \pm (2\% + 50 \text{m}\Omega) \text{ for J tol} \\ < 50 \text{mR for jumper} \\ \text{No visible damage}$
Board Flex/ Bending	IEC 60115-1 9.8	Device mounted or as described only I board bending required bending time: 60±5 seconds 0075/0100/0201/0402:5mm; 0603/0805:3mm; 1206 and above:2mm	0075/01005: \pm (1% +50m Ω) < 50m Ω for jumper Others: \pm (1%+50m Ω) for B/D/F/J tol <50mR for jumper No visible damage
Solderability - Wetting	J-STD-002 test BI	Electrical Test not required Magnification 50X SMD conditions: Ist step: aging 4 hours at 155°C dry heat 2nd step: method B1, leadfree solder bath at 245±3°C Dipping time: 3±0.5 seconds	Well tinned (>95% covered) No visible damage
-Leaching	J-STD-002 test D	Leadfree solder ,260°C, 30 seconds immersion time	No visible damage
-Resistance to Soldering Heat	MIL-STD-202 Method 210	Condition B, no pre-heat of samples Leadfree solder, 260°C±5°C, 10 ±1 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	$0075: \pm (3\% + 50 \text{m}\Omega)$ $< 50 \text{m}\Omega \text{ for jumper}$ $01005: \pm (1\% + 50 \text{m}\Omega)$ $< 50 \text{m}\Omega \text{ for jumper}$ Others: $\pm (0.5\% + 50 \text{m}\Omega) \text{ for B/D/F tol.}$ $\pm (1\% + 50 \text{m}\Omega) \text{ for J tol.}$ $< 50 \text{mR for jumper}$ No visible damage



Product specification

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REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 7	Dec. 23, 2008	-	 Change to dual brand datasheet that describes AR0402 to AR1206 with RoHS compliant Description of "Halogen Free Epoxy" added Define global part number
Version 6	Sep. 26, 2005	-	- Sizes of 0402/0805 1% and 5% extended - Replace the 0603and 1206 parts of pdf files: RC01_02H_21_22H_51_5 Test method and procedure updated - PE tape added (paper tape will be replaced by PE tape)
Version 5	Jul. 07, 2003	-	- Updated company logo - Table 1: RC01, RC02H, RC22H ordering code revised - Marking code revised
Version 4	Oct. 14, 2001	-	- Table 3: 'length' and 'width' changed; Table 4: 'bending' changed
Version 3	Apr. 27, 2001	-	- Converted to Phycomp brand

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