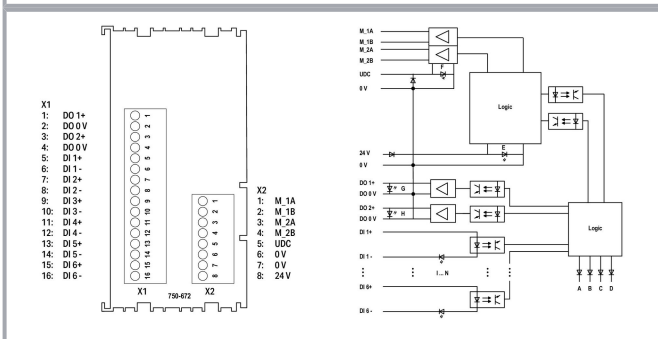
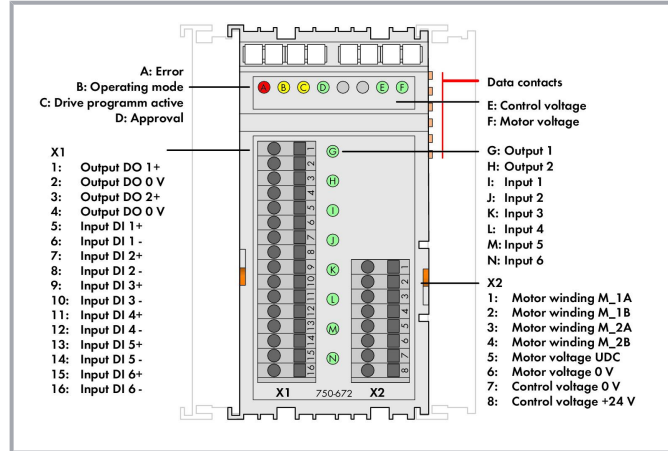


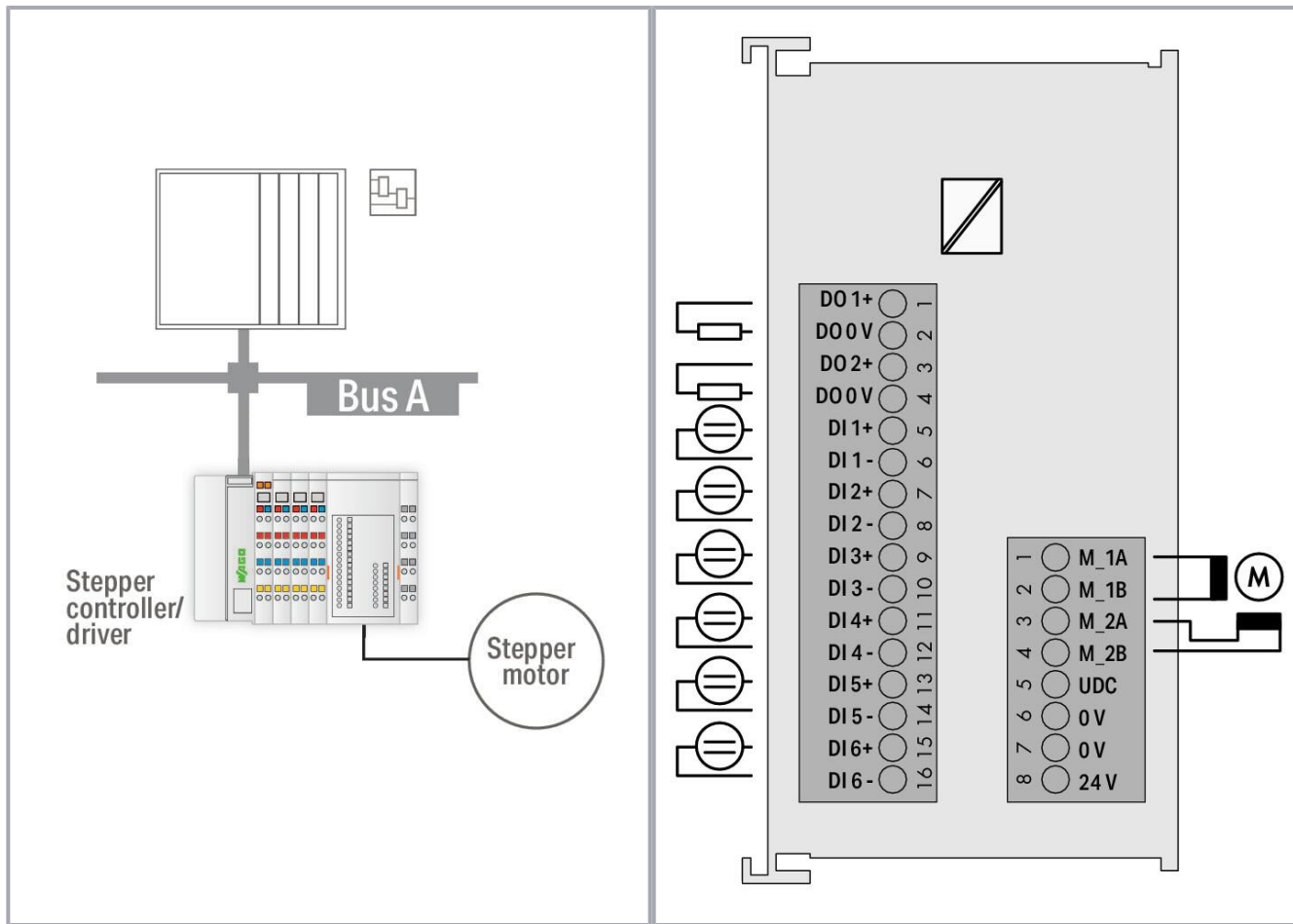
Color:



Subject to changes. Please also observe the further product documentation!

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## Item description

The intelligent 750-672 Stepper Controller has an on-board power driver designed to control 2-phase stepper motors up to 70 V/7.5 A.

The 64 times microstepping prevents step losses due to resonance in the acceleration phases and reduces wear on the mechanical parts. Adjustable current limits for stop, acceleration and constant speed help minimize motor power dissipation. Six configurable inputs for start/stop, limit switches, reference cams, jog/tip, etc., are directly processed by the internal software without delay. Two outputs can be linked with internal functions or used freely.

Versatile functions, such as positioning with different acceleration slopes, command tables, camshaft controller, auto referencing and other event-dependent properties provide this controller with a wide spectrum of possible uses. The programmer's interface is the same for all WAGO Stepper Controllers.

## Data

### Technical data

Device-specific

Inputs (preset): DI 1: Drive stop, DI 2: Reference input, DI 3: Jog

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switch in positive direction, DI 4: Jog switch in negative direction, DI 5: Limit switch in positive direction, DI 6: Limit switch in negative direction, Outputs (preset): DO 1: Target reached, DO 2: Error, Inputs and outputs can be freely reconfigured.

Number of digital outputs	2
Input filter	100 µs, software filter can be connected
Input current (typ.)	2.8 mA
Output current per channel	0.5 A
Output current	short-circuit-protected
Switching frequency (max.)	5 Hz; Inductive load per IEC 947-5-1, DC 13
Load type	Resistive load, inductive load (max. 2 H), lamps
Output current (max.) (motor)	2 x 5.0 A (2 x 7.5 A transient)
Output voltage	<b>Control voltage:</b> 24 VDC (-25 % ... +30 %); Closed current: 120 mA + 2 x 0.5 A (DO1, DO2, load-dependent); <b>Motor voltage:</b> 55 VDC nominal value; Absolute upper limit: 71.5 V; Absolute lower limit: 18 V; Closed current (typ.) = 5 mA; Protection via external fuse 5 A
Voltage range for signal (0)	-3 ... +5 VDC
Voltage range for signal (1)	15 ... 30 VDC
Diagnostics	Overcurrent, short circuit or ground fault, overtemperature, supply voltage monitoring, motor wire break
Resolution	15 bits + 16 bit prescaler; 64 microsteps per full step
Stepper resolution	23 bits + sign bit
Stepper frequency (full-step) max.	7,812 Hz
Data width	12-byte input/output
Protection	<b>Short circuit monitoring of motor connections:</b> Winding short circuit and short circuit to 0 V and 24 V <b>24 V supply:</b> Reverse voltage protection <b>Motor supply:</b> Reverse voltage protection via external fuse
Functions	Positioning, sin <sup>2</sup> -shaped ramps, setpoint change on the fly, rotational speed control
Supply voltage (system)	5 VDC; via data contacts
Current consumption (5 V system supply)	70 mA
Isolation	500 V system/field
Indicators	LED (A) red: Error; LED (B, C) yellow: Operation, Run Program Active; LED (D, E, F) green: Enable, Control Voltage, Motor Voltage

## Connection data

Connection technology: inputs/outputs	24 x CAGE CLAMP®
Connection type 1	Inputs/Outputs
Solid conductor	0.08 ... 1.5 mm <sup>2</sup> / 28 ... 14 AWG

Subject to changes. Please also observe the further product documentation!



Fine-stranded conductor	0.08 ... 1.5 mm <sup>2</sup> / 28 ... 14 AWG
Strip length	5 ... 6 mm / 0.2 ... 0.24 inches
Connection requirement (permissible cable length)	30 m
Connection requirement (permissible cable type)	Motor connection: shielded
Note (conductor cross-section)	14 AWG: THHN, THWN

### Physical data

Width	48 mm / 1.89 inches
Height	100 mm / 3.937 inches
Depth	69.8 mm / 2.748 inches
Depth from upper-edge of DIN-rail	62.6 mm / 2.465 inches

### Mechanical Data

Mounting type	DIN-35 rail
---------------	-------------

### Material data

Color	light gray
Housing material	Polycarbonate; polyamide 6.6
Fire load	2.439 MJ
Weight	175 g
Conformity marking	CE

### Environmental requirements

Ambient temperature (operation)	0 ... +55 °C
Ambient temperature (storage)	-40 ... +85 °C
Protection type	IP20
Pollution degree	2 per IEC 61131-2
Operating altitude	0 ... 2000 m / 0 ... 6562 ft
Mounting position	horizontal (standing/lying); vertical
Relative humidity (without condensation)	95 %
Vibration resistance	per IEC 60068-2-6
Shock resistance	15g per IEC 60068-2-27
EMC immunity to interference	per EN 61000-6-2
EMC emission of interference	per EN 61000-6-3
Exposure to pollutants	Per IEC 60068-2-42 and IEC 60068-2-43
Permissible H <sub>2</sub> S contaminant concentration at a relative humidity 75	10 ppm

Subject to changes. Please also observe the further product documentation!

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%

Permissible SO<sub>2</sub> contaminant concentration at a relative humidity 75 25 ppm

%

### Commercial data




Product Group	15 (I/O System)
eCl@ss 10.0	27-24-26-05
eCl@ss 9.0	27-24-26-05
ETIM 8.0	EC001601
ETIM 7.0	EC001601
Recupel Type	
ECCN	NO DATA
PU (SPU)	1 pcs
Packaging type	box
Country of origin	DE
GTIN	4045454763701
Customs tariff number	85389091890

### Environmental Product Compliance

RoHS Compliance Status	Compliant, No Exemption
------------------------	-------------------------

### Approvals / Certificates

#### General approvals

Logo	Approval	Additional Approval Text	Certificate name
	EAC Brjansker Zertifizierungsstelle	TP TC 020/2011	EAC RU C-DE.AM02.B.00087/19
	KC National Radio Research Agency	Article 58-2, Clause 3	MSIP-REM-W43-MCM750
	UL Underwriters Laboratories Inc.	UL 61800-5-1	E336763


### Declarations of conformity and manufacturer's declarations

Certificate

Subject to changes. Please also observe the further product documentation!








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Logo	Approval	Additional Approval Text	name
	EU-Declaration of Conformity WAGO GmbH & Co. KG	-	-

## Optional accessories

### Shield termination

Shield clamping saddles			
	<b>Item no.: 790-116</b> Shield clamping saddle; 19 mm wide; diameter of compatible conductor; 7 ... 16 mm		<a href="http://www.wago.com/790-116">www.wago.com/790-116</a>
	<b>Item no.: 790-124</b> Shield clamping saddle; 27 mm wide; diameter of compatible conductor; 6 ... 24 mm		<a href="http://www.wago.com/790-124">www.wago.com/790-124</a>
	<b>Item no.: 790-108</b> Shield clamping saddle; 11 mm wide; diameter of compatible conductor; 3 ... 8 mm		<a href="http://www.wago.com/790-108">www.wago.com/790-108</a>
	<b>Item no.: 790-140</b> Shield clamping saddle; diameter of compatible conductor		<a href="http://www.wago.com/790-140">www.wago.com/790-140</a>
	<b>Item no.: 790-216</b> Shield clamping saddle; 21.8 mm wide; 6 ... 16 mm		<a href="http://www.wago.com/790-216">www.wago.com/790-216</a>
	<b>Item no.: 790-220</b> Shield clamping saddle; 30 mm wide; 6 ... 20 mm		<a href="http://www.wago.com/790-220">www.wago.com/790-220</a>
	<b>Item no.: 790-208</b> Shield clamping saddle; 12.4 mm wide; 3 ... 8 mm		<a href="http://www.wago.com/790-208">www.wago.com/790-208</a>

### System housing

System enclosure			
	<b>Item no.: 850-814/002-000</b> IP65 enclosure; Sheet steel (RAL 7035); WxHxD (200x120x200 mm); without flange plate		<a href="http://www.wago.com/850-814/002-000">www.wago.com/850-814/002-000</a>
	<b>Item no.: 850-815/002-000</b> IP65 enclosure; Sheet steel (RAL 7035); WxHxD (300x120x200 mm); without flange plate		<a href="http://www.wago.com/850-815/002-000">www.wago.com/850-815/002-000</a>
	<b>Item no.: 850-816/002-000</b> IP65 enclosure; Sheet steel (RAL 7035); WxHxD (400x120x200 mm); without flange plate		<a href="http://www.wago.com/850-816/002-000">www.wago.com/850-816/002-000</a>
	<b>Item no.: 850-817/002-000</b> IP65 enclosure; Sheet steel (RAL 7035); WxHxD (600x120x200 mm); without flange plate		<a href="http://www.wago.com/850-817/002-000">www.wago.com/850-817/002-000</a>

Subject to changes. Please also observe the further product documentation!



**Item no.: 850-825**  
IP65 enclosure; Aluminium (RAL 7032); WxHxD (160x100x160 mm); 9 x M12, 4 x M20

[www.wago.com/850-825](http://www.wago.com/850-825)



**Item no.: 850-826**  
IP65 enclosure; Aluminium (RAL 7032); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip

[www.wago.com/850-826](http://www.wago.com/850-826)



**Item no.: 850-827**  
IP65 enclosure; Aluminium (RAL 7032); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip

[www.wago.com/850-827](http://www.wago.com/850-827)



**Item no.: 850-827/002-000**  
IP65 enclosure; Aluminium (RAL 7035); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip

[www.wago.com/850-827/002-000](http://www.wago.com/850-827/002-000)



**Item no.: 850-826/002-000**  
IP65 enclosure; Aluminium (RAL 7035); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip

[www.wago.com/850-826/002-000](http://www.wago.com/850-826/002-000)



**Item no.: 850-828/002-000**  
IP65 enclosure; Aluminium (RAL 7035); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip

[www.wago.com/850-828/002-000](http://www.wago.com/850-828/002-000)



**Item no.: 850-828**  
IP65 enclosure; Aluminium (RAL 7032); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip

[www.wago.com/850-828](http://www.wago.com/850-828)



**Item no.: 850-834**  
IP65 enclosure; Polyester (RAL 7032); WxHxD (164x100x164 mm); 9 x M12, 4 x M20

[www.wago.com/850-834](http://www.wago.com/850-834)



**Item no.: 850-835**  
IP65 enclosure; Polyester (RAL 7032); WxHxD (244x100x164 mm); 4 x M20, 4 x M16, 14 x M12 cable grip

[www.wago.com/850-835](http://www.wago.com/850-835)



**Item no.: 850-836**  
IP65 enclosure; Polyester (RAL 7032); WxHxD (324x100x164 mm); 4 x M20, 8 x M16, 17 x M12 cable grip

[www.wago.com/850-836](http://www.wago.com/850-836)

#### Marking accessories

##### Marker carrier



**Item no.: 750-103**  
Group marker carrier

[www.wago.com/750-103](http://www.wago.com/750-103)

##### Marker



**Item no.: 2009-145/000-006**  
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; blue

[www.wago.com/2009-145/000-006](http://www.wago.com/2009-145/000-006)







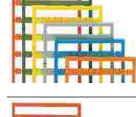
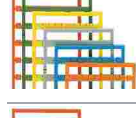
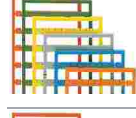

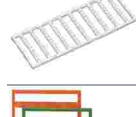



**Item no.: 2009-145**  
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; white

[www.wago.com/2009-145](http://www.wago.com/2009-145)

**Item no.: 2009-145/000-002**

Subject to changes. Please also observe the further product documentation!

	Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; yellow	<a href="http://www.wago.com/2009-145/000-002">www.wago.com/2009-145/000-002</a>
	<b>Item no.: 2009-145/000-007</b> Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; gray	<a href="http://www.wago.com/2009-145/000-007">www.wago.com/2009-145/000-007</a>
	<b>Item no.: 2009-145/000-005</b> Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; red	<a href="http://www.wago.com/2009-145/000-005">www.wago.com/2009-145/000-005</a>
	<b>Item no.: 2009-145/000-012</b> Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; orange	<a href="http://www.wago.com/2009-145/000-012">www.wago.com/2009-145/000-012</a>
	<b>Item no.: 2009-145/000-023</b> Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; green	<a href="http://www.wago.com/2009-145/000-023">www.wago.com/2009-145/000-023</a>
	<b>Item no.: 2009-145/000-024</b> Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; violet	<a href="http://www.wago.com/2009-145/000-024">www.wago.com/2009-145/000-024</a>
	<b>Item no.: 248-501/000-006</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; blue	<a href="http://www.wago.com/248-501/000-006">www.wago.com/248-501/000-006</a>
	<b>Item no.: 248-501/000-007</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; gray	<a href="http://www.wago.com/248-501/000-007">www.wago.com/248-501/000-007</a>
	<b>Item no.: 248-501/000-002</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; yellow	<a href="http://www.wago.com/248-501/000-002">www.wago.com/248-501/000-002</a>
	<b>Item no.: 248-501/000-012</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; orange	<a href="http://www.wago.com/248-501/000-012">www.wago.com/248-501/000-012</a>
	<b>Item no.: 248-501</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; white	<a href="http://www.wago.com/248-501">www.wago.com/248-501</a>
	<b>Item no.: 248-501/000-017</b> Mini-WSB marking card; as card; not stretchable; plain; snap-on type; light green	<a href="http://www.wago.com/248-501/000-017">www.wago.com/248-501/000-017</a>

Subject to changes. Please also observe the further product documentation!





**Item no.: 248-501/000-005**  
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; red

[www.wago.com/248-501/000-005](http://www.wago.com/248-501/000-005)



**Item no.: 248-501/000-024**  
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; violet

[www.wago.com/248-501/000-024](http://www.wago.com/248-501/000-024)



**Item no.: 248-501/000-023**  
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; green

[www.wago.com/248-501/000-023](http://www.wago.com/248-501/000-023)

Group marker carrier



**Item no.: 750-106**  
Group marker carrier

[www.wago.com/750-106](http://www.wago.com/750-106)

Carrier rail

Mounting accessories



**Item no.: 210-197**  
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; similar to EN 60715; silver-colored

[www.wago.com/210-197](http://www.wago.com/210-197)



**Item no.: 210-198**  
Copper carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; copper-colored

[www.wago.com/210-198](http://www.wago.com/210-198)



**Item no.: 210-504**  
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; galvanized; according to EN 60715; silver-colored

[www.wago.com/210-504](http://www.wago.com/210-504)



**Item no.: 210-505**  
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; galvanized; according to EN 60715; silver-colored

[www.wago.com/210-505](http://www.wago.com/210-505)



**Item no.: 210-506**  
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; galvanized; similar to EN 60715; silver-colored

[www.wago.com/210-506](http://www.wago.com/210-506)



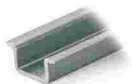
**Item no.: 210-508**  
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; galvanized; similar to EN 60715; silver-colored

[www.wago.com/210-508](http://www.wago.com/210-508)



**Item no.: 210-113**  
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored

[www.wago.com/210-113](http://www.wago.com/210-113)



**Item no.: 210-118**  
Steel carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored

[www.wago.com/210-118](http://www.wago.com/210-118)



**Item no.: 210-112**  
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 25 mm; silver-colored" [www.wago.com/210-112](http://www.wago.com/210-112)

Subject to changes. Please also observe the further product documentation!



**Item no.: 210-114**

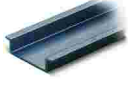
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored

[www.wago.com/210-114](http://www.wago.com/210-114)



**Item no.: 210-115**

Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 18 mm; silver-colored



**Item no.: 210-196**

Aluminum carrier rail; 35 x 8.2 mm; 1.6 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored

[www.wago.com/210-196](http://www.wago.com/210-196)

**Tool**

Operating tool



**Item no.: 210-719**

Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft

[www.wago.com/210-719](http://www.wago.com/210-719)

**Downloads**

**Documentation**

**Manual**

System Manual WAGO I/O System 750/753 Decentralized Automation Technology	V 3.3.3 2023 Aug 29	pdf 8.7 MB	Download
Product Manual Stepper Controller 70 V / 7.5 A 6IN, 2OUT	V 1.0.5	pdf 2.6 MB	Download
System Manual Series 750/753 Online HTML		URL	Download

**Bid Text**

750-672 X81 - Datei	2019 Feb 19	xml 8.6 kB	Download
750-672 doc - Datei	2017 Oct 9	doc 34.3 kB	Download

**Additional Information**

Disposal and Recycling Electrical and electronic equipment, Batteries, Packaging	V 1.1.0 2022 Aug 18	pdf 2.2 MB	Download
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**System Description**

Overview on WAGO-I/O-SYSTEM 750 approvals

Subject to changes. Please also observe the further product documentation!



pdf  
223.5 kB

Download

750/753 Series I/O-System – General Product Information

pdf  
976.2 kB

Download

## Application Notes

### Application note SIEMENS

Using stepper modules with TIA Portal (a114904)

1.2.5  
2021 Jan 5

zip  
10.2 MB

Download

This application note describes how to use WAGO Stepper modules and MC2 function blocks with Siemens TIA Portal.

Benutzung der Stepper Module 750-670,750-671,750-672,750-673 mit Siemens Step 7 (a114903)

1.1.0  
2017 Feb 3

zip  
8.9 MB

Download

Dieser Anwendungshinweis beschreibt die Bausteine, die zur Nutzung der verschiedenen Stepper Module bereitgestellt werden.

### Application Note CoDeSys 2.3

Anwendungshinweis für die Steuerung eines Icus robotlink

12.11.2015  
2015 Nov 12

zip  
1.3 MB

Download

Der Anwendungshinweis beschreibt anhand einer Demoapplikation die Steuerung eines Icus robotlink® Roboterarms mit sechs Achsen. Als Steuerung wird ein Wago PFC200 (Art.-Nr. 750-8202) verwendet.

### Application Note e!COCKPIT

e!COCKPIT Application Note WagoAppStepper

1.0.1  
2021 Dec 6

pdf  
3.4 MB

Download

In this Application Note, several example projects for the library "WagoAppStepper" are described.

## Libraries

### Library

Stepper\_03.lib

1.0.5  
2021 Jan 18

zip  
603.1 kB

Download

Function blocks for the stepper modules 750-670,750-671,750-672,750-673.

## CAD/CAE-Data

### CAD data

2D/3D Models 750-672

URL

Download

Subject to changes. Please also observe the further product documentation!

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### CAE data

EPLAN Data Portal 750-672	URL	Download
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<b>Asset Administration Shell</b>		
Asset Administration Shell 750-672	URL	Download

### Device Files

#### Device Driver

WAGO USB Service Kabel Treiber / Serie 750 und 857	6.5.3.0 2014 Sep 10	zip 4.8 MB	Download
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### Environmental Product Compliance

#### Compliance Search

Environmental Product Compliance 750-672 Stepper Controller; 70 VDC; 7.5 A	URL	Download
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### Installation Notes

### Product family

**WAGO I/O System 750/753**  
[Show all products from the family](#)

Subject to changes. Please also observe the further product documentation!