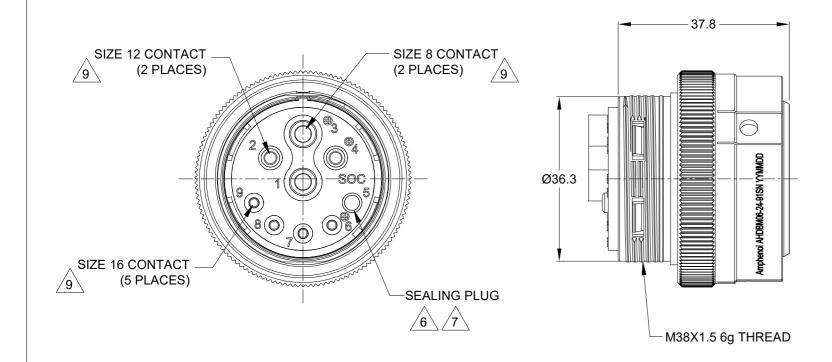
		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	04/JAN/22	IAN	TOMMY



NOTES: UNLESS OTHERWISE SPECIFIED

MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALUMINUM ALLOY, ANODIZE INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; NORMAL DIA. WIRE SEAL;

- 3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE:

IP68(IM OF WATER FOR A PERIOD OF 24 HOURS, MATED CONDITION);

- IP69K(MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDBM04-24-91P* (* = SEAL TYPE)
- 5. BREAKAWAY FUNCTION OCCURS AT AN AXIAL LOAD OF 50 LBS TO 100 LBS.

6. CONTACTS 4 AND 5 ARE INTERNALLY CONNECTED. (BUILT - IN BRIDGE)

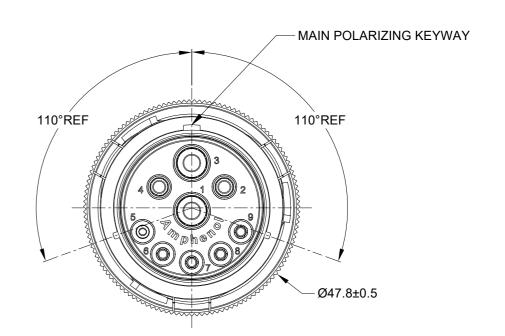
7. CAVITY 5 IS WITH CONTACT SIZE 16 AND THE GROMMENT IS SEAL

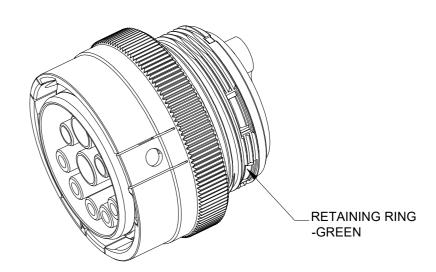
8. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

9 CONTACT SIZE AND WIRE RANGE:

CONTACT	MIN. INSUL	MAX. INSUL	TYPICAL WIRE	CURRENT
SIZE	O.D.	O.D.	RANGE	RATING
8	4.83 mm	6.10 mm	8-10AWG	60AMPS
0	(.190 in)	(.240 in)	(10.0-5.0mm ²)	OUAIVIPS
12	3.40 mm	4.32 mm	10-14AWG	25AMPS
12	(.134 in)	(.170 in)	(6.0-2.0mm ²)	ZOAIVIPO
40	2.54mm	3.40 mm	14-20AWG	4241400
16	(.100 in)	(.134 in)	(2.0-0.5mm ²)	13AMPS

10. MEET THE DIMENSION OF IMPLEMENT BUS BREAKAWAY CONNECTOR OF ISO 11783-2.





	AHDBMO	06-24-91	SN		REF:HDB36-24-91SN				
QUANTITY	PART N	IUMBER	IBER			DESCRIPTION			ITEN
MATER			ERI	٩LS	S LI	ST			
UNLESS OTHER		SIGN	ATURES	DATE		Λ			1
1) All dimensions are in metric(mm). 2) Tolerances are as follows: 1 PL DEC ±0.30 Fractions ±1/64		DRAWN:	IAN	04/JAN/22		A	mphe	eno	
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:	SULLEN	04/JAN/22		Sin	e Systems - www.ampher	nol-sine.com	
3) Note reference	- X	ENGINEER:					44724 Morley Drive Clinton Township, MI 480	nse	
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY	05/JAN/22			Clinton Township, IVII 460	J30	
		CUSTOMER:			09P	OS,PL	UG,SOCKET,24SZ	,NORMAL	_SEAL,
DDOCECC CDECIFICA	TIONS.		3 IS SUPPLIED F ONLY. DESIGN		BA	YONE	T COUPLING, DUR	AMATE A	HDBM
PROCESS SPECIFICATIONS: NEXT ASS'Y:		SHOWN HERE THE AMPHENO OF REPRODUC	NS AND PERFOR ON ARE THE PR DL CORPORATIO CTION ARE IMPL ARE SUBJECT TO	OPERTY OF ON. NO RIGHTS IED. ALL	B	C-	AHDBM06-2	4-91SN	A1
			ING VARIATIONS	S.	SCALE: N	ONE	DURAMATE	sнеет 1	of 1

A Series™ - Contact Size 8 Options (Works with: ATHD and DuraMate Series)

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Туре	Amps
AT60-204-08141	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT62-203-08141	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT60-204-08141-16	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	6	Machined	60A
AT62-203-08141-16	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	6	Machined	60A

	Tooling - Machined Contacts			
Part Number	Description			
WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961			
WA23-2	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 8			
WA23-3	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 6			
WA23-10	Contact Locator, Size 6 and Size 8			
96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires			
AT114008	Contact Removal Tool, Plastic, Size 8, 8-10AWG			

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
	Part Number	Description	Size	AWG	Туре
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

	Tooling - Machined Contacts				
Part Number	Description				
AUTK-12	Hand Crimp Tool, Size 12				
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20				
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20				
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20				
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG				
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG				

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)				
Part Number	Part Number Description			
ATRT-100	Contact and Wedgelock Extraction Tool			
AT11-337-1205 Contact Removal Tool, Plastic, Size 12				

	Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number	Description		
A114017	Sealing Plug, Size 12, White		

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed		
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed		
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed		
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed		
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed		
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed		
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed		
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed		

Tooling - Stamped & Formed Contacts			
Part Number	Description		
MFX-3973	Crimp Die - Size 12		
MFX-3985	Crimp Die - Svize 12, 10-12AWG -02XX Series		
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG		
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG		

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре	
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined	
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined	
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined	
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined	
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined	
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined	
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined	
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined	
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined	
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined	
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined	
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined	

	Tooling - Machined Contacts		
Part Number	Description		
AUTK-16	Hand Crimp Tool, Size 16		
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20		
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20		
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20		

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
ATRT-100	Contact and Wedgelock Extraction Tool	
AT11-310-1605	Contact Removal Tool, Plastic, Size 16	

Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
A114017	Sealing Plug, Size 16, White	
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black	
AT13-217-1605	Locking Sealing Plug, Size 16, Grey	
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red	

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed
AT60-16-0644	Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed
AT62-16-0644	Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed
AT60-16-0677	Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed
AT62-16-0677	Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts		
MFX-3950	Crimp Die - Size 16, 18-20AWG	
MFX-3953	Crimp Die - Size 16, 16-18AWG	
MFX-3975	Crimp Die - Size 16, 14-16AWG	
MFX-3990	Crimp Die - Size 16, 20-22AWG	
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG	
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG	
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG	