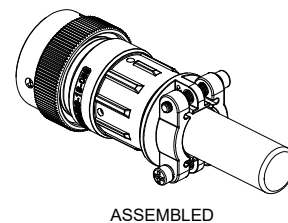


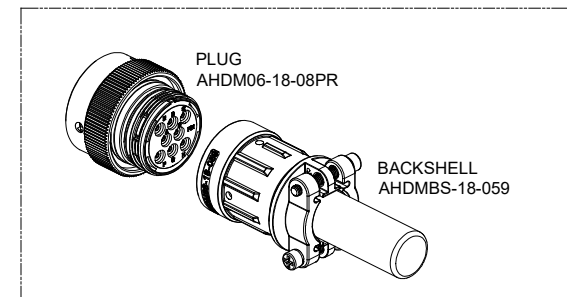
REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	--	RELEASED	16MAR2020	J. HEAD	DH

NOTES: UNLESS OTHERWISE SPECIFIED

1. PLUG MATERIAL:
SHELL: ZINC ALLOY, NICKEL PLATED
COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED
INSERT AND RETAINING RING: THERMOPLASTIC
SEAL: SILICONE RUBBER
2. BACKSHELL MATERIAL:
SHELL: ALUMINIUM ALLOY, NICKEL PLATED;
LATCH SEGMENT: ALUMINIUM ALLOY, NICKEL PLATED;
SCREW AND LOCK WASHER: STAINLESS STEEL;
BUSHING: EPDM.
3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE: IP67 & IP69K (MATED CONDITION).
 - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
 - 3.6 RoHS COMPLIANT
4. APPLY BACKSHELL TO CABLE OD SIZE: Ø11.20-Ø19.30 . CAN BE USED WITH OR WITHOUT BUSHING.
5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.
6. SEE SPECIFIC PLUG DRAWING FOR:
 - 6.1 CONTACT SIZE AND WIRE RANGE.
 - 6.2 RETAINING RING COLOR.
 - 6.3 MATING PART(S).
 - 6.4 CONTACT LAYOUT AND ALL OTHER SPECIFICATIONS.



ASSEMBLED



KIT

AHDM06-18-08PR-059		HD36-18-08PR-059	
PART NUMBER		DESCRIPTION	
QUANTITY		ITEM	
MATERIALS LIST			
UNLESS OTHERWISE SPECIFIED			
1) All dimensions are in metric (mm).			
2) Tolerances are as follows:			
1 PL DEC ±0.30	Fractions ±1/64		
2 PL DEC ±0.15	Angles ±1°		
3 PL DEC ±0.08			
3) Note reference =			
MATERIAL SPECIFICATIONS:		SIGNATURES	
PROCESS SPECIFICATIONS:		DATE	
NEXT ASSY:		DRAWN: J. HEAD	
		16MAR2020	
		CHECKED:	
		ENGINEER:	
		APPROVAL:	
		CUSTOMER:	
		THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY. DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION. NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS.	
		Amphenol	
		Sine Systems - www.amphenol-sine.com 44724 Morley Drive Clinton Township, MI 48036	
		DURAMATE AHDM PLUG, SIZE 18, WD THD, KIT W/ CABLE CLAMP BACKSHELL	
SIZE	TYPE	DWG NO.	REVISION
B	C-	AHDM06-18-08PR-059	A1
SCALE: NONE		SHEET 1 OF 1	

TITLE: KIT, PLUG AND BACKSHELL, SZ 18
DWG NO: AHDM06-18-08PR-059
REV: A1
SH: 1
OF: 1

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

*Works with ATP Series only

DiagnosticGrade™ Machined Contacts, Sockets & Pins				
• Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
Part Number	Description	Size	AWG	Type
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

Tooling - Machined Contacts	
Part Number	Description
AUTK-12	Hand Crimp Tool, Size 12
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
ATRT-100	Contact and Wedgelock Extraction Tool
AT11-337-1205	Contact Removal Tool, Plastic, Size 12

Sealing Plugs (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
A114017	Sealing Plug, Size 12, White

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

Tooling - Stamped & Formed Contacts	
Part Number	Description
MFX-3973	Crimp Die - Size 12
MFX-3985	Crimp Die - Ssize 12, 10-12AWG -02XX Series
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG