

NOTES: UNLESS OTHERWISE SPECIFIED

1. PLUG MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. BACKSHELL MATERIAL:

SHELL: ALUMINIUM ALLOY, NICKEL PLATED; LATCH SEGMENT: ALUMINIUM ALLOY, NICKEL PLATED; SCREW AND LOCK WASHER: STAINLESS STEEL; BUSHING: EPDM.

3. SPECIFICATIONS:

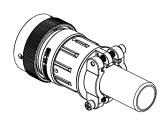
- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67 & IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT

4. APPLY TO CABLE OD SIZE: Ø11.20-Ø24.08 . CAN BE USED:

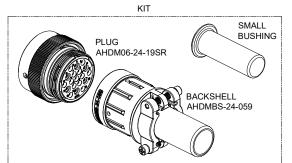
- 4.1. WITH LARGE AND SMALL BUSHINGS IN PLACE.
- 4.2. WITH ONLY LARGE BUSHING IN PLACE.
- 4.3. WITH BOTH BUSHINGS REMOVED.

5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

- 6. SEE SPECIFIC PLUG DRAWING FOR:
 - 6.1 CONTACT SIZE AND WIRE RANGE.
 - 6.2 RETAINING RING COLOR.
 - 6.3 MATING PART(S).
 - 6.4 CONTACT LAYOUT AND ALL OTHER SPECIFICATIONS.







	AHDM06-24-19SR-059		HD36-24-19SE-069				
	PART NUMBER			DE	SCRIPTION		ITEM
QUANTITY		MA	TERI	ALS LI	ST		
	WISE SPECIFIED	SIGNATURE	S DATE		mnhc	nol	
	All dimensions are in metric(mm). Tolerances are as follows: PL DEC +0.30 Fractions +1/64		16MAR2020		mphe		
2 PL DEC ±0.15 3 PL DEC ±0.08	2 PL DEC ±0.15 Angles ±1°			Sir	ne Systems - www.ampher 44724 Morley Drive		
MATERIAL SPECIFICA					Clinton Township, MI 48		
			•		TE AHDM PLUG, S V/ CABLE CLAMP F	,	HD,
PROCESS SPECIFICA			ED FOR IGN FEATURES,		.,		
			RFORMANCE DAT. E PROPERTY OF LATION. NO RIGHT IMPLIED. ALL CT TO NORMAL	В С-	AHDM06-24-1		A1
NEXT ASS'Y:			IONS.	SCALE: NONE		sнеет 1 оғ	1

DWG NO: AHDM06-24-19SR-059

KIT,PLUG AND BACKSHELL,SZ 24

REV: A1 SH:

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре	
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined	
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined	
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined	
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined	
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined	
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined	

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
	Part Number	Description	Size	AWG	Туре
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

	Tooling - Machined Contacts			
Part Number	Description			
AUTK-12	Hand Crimp Tool, Size 12			
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20			
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20			
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20			
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG			
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG			

Con	Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Part Number Description		
ATRT-100	Contact and Wedgelock Extraction Tool		
AT11-337-1205 Contact Removal Tool, Plastic, Size 12			

	Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number Description			
A114017	Sealing Plug, Size 12, White		

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

	Tooling - Stamped & Formed Contacts		
Part Number	Description		
MFX-3973	Crimp Die - Size 12		
MFX-3985	Crimp Die - Svize 12, 10-12AWG -02XX Series		
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG		
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG		

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре	
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined	
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined	
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined	
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined	
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined	
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined	
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined	
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined	
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined	
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined	
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined	
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined	

	Tooling - Machined Contacts	
Part Number	Description	
AUTK-16	Hand Crimp Tool, Size 16	
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20	
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20	
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20	

	Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Description		
ATRT-100	Contact and Wedgelock Extraction Tool		
AT11-310-1605	Contact Removal Tool, Plastic, Size 16		

Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
A114017	Sealing Plug, Size 16, White	
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black	
AT13-217-1605	Locking Sealing Plug, Size 16, Grey	
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red	

Stamped & Formed Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed	
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed	
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed	
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed	
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed	
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed	
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed	
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed	
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed	
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed	
AT60-16-0644	Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed	
AT62-16-0644	Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed	
AT60-16-0677	Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed	
AT62-16-0677	Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed	
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed	
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed	
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed	
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed	

Tooling - Stamped & Formed Contacts			
MFX-3950	Crimp Die - Size 16, 18-20AWG		
MFX-3953	Crimp Die - Size 16, 16-18AWG		
MFX-3975	Crimp Die - Size 16, 14-16AWG		
MFX-3990	Crimp Die - Size 16, 20-22AWG		
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG		
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG		
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG		