

NOTES: UNLESS OTHERWISE SPECIFIED

1. PLUG MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALLUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. BACKSHELL MATERIAL:

SHELL: ALUMINIUM ALLOY, NICKEL PLATED; LATCH SEGMENT: ALUMINIUM ALLOY, NICKEL PLATED; SCREW AND LOCK WASHER: STAINLESS STEEL; BUSHING: EPDM.

3. SPECIFICATIONS:

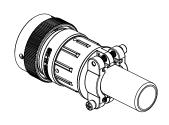
- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25℃.
- 3.4 MOISTURE RESISTANCE: IP67 & IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT

4. APPLY TO CABLE OD SIZE: Ø11.20-Ø24.08 . CAN BE USED:

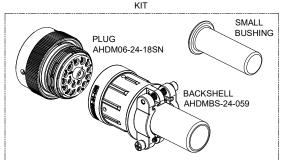
- 4.1. WITH LARGE AND SMALL BUSHINGS IN PLACE.
- 4.2. WITH ONLY LARGE BUSHING IN PLACE.
- 4.3. WITH BOTH BUSHINGS REMOVED.

5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

- 6. SEE SPECIFIC PLUG DRAWING FOR:
 - 6.1 CONTACT SIZE AND WIRE RANGE.
 - 6.2 RETAINING RING COLOR.
 - 6.3 MATING PART(S).
 - 6.4 CONTACT LAYOUT AND ALL OTHER SPECIFICATIONS.







	AHDIVIU6-2	24-185N-059 HD36-24-185N-059									
	PART N	PART NUMBER			DESCRIPTION						ITEM
QUANTITY		MA	T	ERI	٩LS	S LI	ST				
UNLESS OTHER	WISE SPECIFIED	SIGNATU	RES DATE Amphonol			\overline{a}					
2) Tolerances are a		DRAWN: J. HEA	D	16MAR2020	Amphenol				OI		
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:				Sin	ie Systems - v		nol-sine	.com	
3) Note reference	= <u>x</u>	ENGINEER:			44724 Morley Drive Clinton Township, MI 48036						
MATERIAL SPECIFICA	TIONS:	APPROVAL:			- Clinton Township, MT 48036						
		CUSTOMER:		•	DUF		TE AHDM	1		,	HD,
		THIS DRAWING IS SUP				KIT W	V/ CABLE	CLAMP E	BACK	SHELL	
PROCESS SPECIFICATIONS:		SPECIFICATIONS AND SHOWN HEREON ARE THE AMPHENOL CORP OF REPRODUCTION A DIMENSIONS ARE SUR	PERFOI THE PR ORATIO	RMANCE DATA ROPERTY OF DN. NO RIGHTS JIED. ALL	ATA SIZE TYPE DWG NO:				-059	A1	
NEXT ASS'Y:		MANUFACTURING VAR		S.	SCALE: N	ONE			SHEET	1 of	1

ALIDMOR 24 19CN 0E0

DWG NO: AHDM06-24-18SN-059 R

KIT,PLUG AND BACKSHELL,SZ 24

REV: A1 SH: 1

SH.

A Series™ - Contact Size 8 Options (Works with: ATHD and DuraMate Series)

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Туре	Amps
AT60-204-08141	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT62-203-08141	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT60-204-08141-16	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	6	Machined	60A
AT62-203-08141-16	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	6	Machined	60A

	Tooling - Machined Contacts				
Part Number	Description				
WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961				
WA23-2	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 8				
WA23-3	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 6				
WA23-10	Contact Locator, Size 6 and Size 8				
96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires				
AT114008	Contact Removal Tool, Plastic, Size 8, 8-10AWG				

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined	
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined	
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined	
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined	
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined	
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined	

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective							
	Part Number	Description	Size	AWG	Туре			
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined			
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined			

	Tooling - Machined Contacts					
Part Number	Description					
AUTK-12	Hand Crimp Tool, Size 12					
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20					
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20					
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20					
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG					
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG					

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)					
Part Number	Part Number Description				
ATRT-100	Contact and Wedgelock Extraction Tool				
AT11-337-1205	Contact Removal Tool, Plastic, Size 12				

	Sealing Plugs (For both Machined or Stamped & Formed Contacts)					
Part Number	Description					
A114017	Sealing Plug, Size 12, White					

Stamped & Formed Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed	
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed	
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed	
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed	
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed	
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed	
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed	
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed	

	Tooling - Stamped & Formed Contacts				
Part Number	Description				
MFX-3973	Crimp Die - Size 12				
MFX-3985	Crimp Die - Svize 12, 10-12AWG -02XX Series				
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG				
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG				

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

	Tooling - Machined Contacts					
Part Number	Description					
AUTK-16	Hand Crimp Tool, Size 16					
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20					
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20					
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20					

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
ATRT-100	Contact and Wedgelock Extraction Tool			
AT11-310-1605	Contact Removal Tool, Plastic, Size 16			

Sealing Plugs (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
A114017	Sealing Plug, Size 16, White			
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black			
AT13-217-1605	Locking Sealing Plug, Size 16, Grey			
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red			

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed		
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed		
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed		
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed		
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed		
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed		
AT60-16-0644	Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed		
AT62-16-0644	Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed		
AT60-16-0677	Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed		
AT62-16-0677	Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed		
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts		
MFX-3950	Crimp Die - Size 16, 18-20AWG	
MFX-3953	Crimp Die - Size 16, 16-18AWG	
MFX-3975	Crimp Die - Size 16, 14-16AWG	
MFX-3990	Crimp Die - Size 16, 20-22AWG	
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG	
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG	
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG	