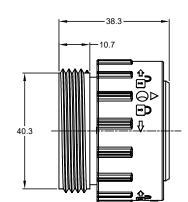


2. MODIFICATIONS: THREADED ADAPTER; REDUCED DIA. WIRE SEAL

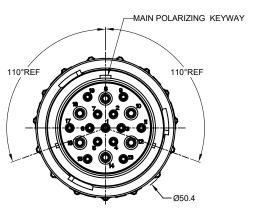
- 3. SPECIFICATIONS:
 - 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
 - 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
 - 3.5 MATING CYCLE DURABILITY: 100 CYCLES
 - 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDP04-24-19S* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

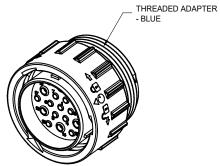
6 CONTACT SIZE AND WIRE RANGE:

CONTACT	MIN. INSUL	MAX. INSUL	TYPICAL	CURRENT
SIZE	O.D.	O.D.	WIRE RANGE	RATING
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS
16	1.35 mm (.053in)	3.05 mm (.120 in)	14-20 AWG	13 AMPS



		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	13NOV15	SULLEN	TOMMY
A2	C0765S	UPDATE SPECIFICATIONS	23NOV17	ROOKIE	TOMMY
A3	C0870S	Change the appearance of the retaining ring	26JUN18	KASOON	TOMMY





	AHDP06-24	4-19PR-V	VTA							
	PART N	IUMBER		DESCRIPTION				ITEM] -	
QUANTITY		ı	TAN	ERIA	NLS	S LI	ST			
UNLESS OTHER		SIGN	ATURES	DATE		$\overline{\Lambda}$	mnhc	nol		1
2) Tolerances are a 1 PL DEC ±0.30		DRAWN:	KASOON	26JUN18		$\overline{}$	mphe			
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED:	ORION	26JUN18		Sin	e Systems - www.ampher	nol-sine.com	_	
3) Note reference = X		ENGINEER:			44724 Morley Drive					
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY	26JUN18	Clinton Township, MI 48036				1	
		CUSTOMER:					IG,24-19 POS,PIN			
		THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY, DESIGN FEATURES.				REDU	CED DIA. SEAL, AI	HDP SERIES		
PROCESS SPECIFICATIONS:		SHOWN HEREO THE AMPHENO OF REPRODUC DIMENSIONS A	NS AND PERFOR ON ARE THE PRO L CORPORATIO TION ARE IMPLI RE SUBJECT TO	OPERTY OF ON. NO RIGHTS JED. ALL O NORMAI	В	C-	AHDP06-24-19		A3	
NEXT ASSY:		MANUFACTURI	NG VARIATIONS	S.	SCALE: N	ONE		SHEET 1 OF	1	

DWG NO: AHDP06-24-19PR-WTA REV: A3 SH: 1

PLUG,24-19 POS, PIN CONT., REDUCED DIA. SEAL, AHDP

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined	
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined	
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined	
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined	
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined	
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined	

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective						
	Part Number	Description	Size	AWG	Туре		
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined		
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined		

	Tooling - Machined Contacts					
Part Number	Description					
AUTK-12	AUTK-12 Hand Crimp Tool, Size 12					
AUTK-100	AUTK-100 Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20					
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20					
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20					
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG					
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG					

Cor	Contact Removal Tools (For both Machined or Stamped & Formed Contacts)					
Part Number Description						
ATRT-100	Contact and Wedgelock Extraction Tool					
AT11-337-1205	Contact Removal Tool, Plastic, Size 12					

	Sealing Plugs (For both Machined or Stamped & Formed Contacts)				
Part Number Description					
A114017	Sealing Plug, Size 12, White				

Stamped & Formed Contacts, Sockets & Pins					
Part Number	Description	Size	AWG	Туре	
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed	
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed	
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed	
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed	
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed	
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed	
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed	
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed	

Tooling - Stamped & Formed Contacts						
Part Number	Part Number Description					
MFX-3973	Crimp Die - Size 12					
MFX-3985	MFX-3985 Crimp Die - Svize 12, 10-12AWG -02XX Series					
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG					
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG					

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins			
Part Number	Description	Size	AWG	Туре
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts						
Part Number	Part Number Description					
AUTK-16	Hand Crimp Tool, Size 16					
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20					
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20					
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20					

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
ATRT-100	Contact and Wedgelock Extraction Tool			
AT11-310-1605	Contact Removal Tool, Plastic, Size 16			

Sealing Plugs (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
A114017	Sealing Plug, Size 16, White			
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black			
AT13-217-1605	Locking Sealing Plug, Size 16, Grey			
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red			

Stamped & Formed Contacts, Sockets & Pins					
Description	Size	AWG	Туре		
Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed		
Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed		
Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed		
Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed		
Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed		
Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed		
Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed		
Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed		
Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed		
Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed		
Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed		
Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed		
Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed		
Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed		
Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed		
Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed		
Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed		
Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed		
	Description Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Tin-plated Female Contact - Pin, Tin-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Gold-plated	DescriptionSizeMale Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Nickel-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Pin, Gold-plated16Male Contact - Pin, Mickel-plated16Female Contact - Socket, Gold-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Tin-plated16Female Contact - Pin, Tin-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16	DescriptionSizeAWGMale Contact - Pin, Nickel-plated1614-18Female Contact - Socket, Nickel-plated1614-18Male Contact - Pin, Gold-plated1614-18Female Contact - Socket, Gold-plated1614-18Male Contact - Pin, Nickel-plated1616-18Female Contact - Socket, Nickel-plated1616-18Male Contact - Pin, Gold-plated1616-18Female Contact - Socket, Gold-plated1616-18Male Contact - Pin, Nickel-plated1616-20Female Contact - Socket, Nickel-plated1616-20Male Contact - Pin, Gold-plated1616-20Female Contact - Socket, Gold-plated1616-20Male Contact - Pin, Tin-plated1616-20Female Contact - Pin, Tin-plated1616-20Male Contact - Pin, Nickel-plated1616-20Male Contact - Socket, Tin-plated1616-20Male Contact - Pin, Nickel-plated1620-22Female Contact - Socket, Nickel-plated1620-22Male Contact - Pin, Gold-plated1620-22		

Tooling - Stamped & Formed Contacts		
MFX-3950	Crimp Die - Size 16, 18-20AWG	
MFX-3953	Crimp Die - Size 16, 16-18AWG	
MFX-3975	Crimp Die - Size 16, 14-16AWG	
MFX-3990	Crimp Die - Size 16, 20-22AWG	
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG	
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG	
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG	