

DO NOT SCALE FROM THIS PRINT

LEAD STYLE	TERMINAL	OVERALL LENGTH	"L"	"C"
-01	T-1S13-20-X-2	.3228	[8.199]	.100 [2.54]
-02	T-1S13-02-X-2	.3770	[9.576]	.150 [3.81]
-03	T-1S13-03-X-2	.5347	[13.581]	.150 [3.81]
-04	T-1S13-06-X-2	.5550	[14.097]	.100 [2.54]
-05	T-1S13-09-X-2	.5940	[15.088]	.100 [2.54]
-06	T-1S13-10-X-2	.6730	[17.094]	.100 [2.54]
-07	T-1S13-11-X-2	.7510	[19.075]	.100 [2.54]
-08	T-1S13-12-X-2	.8300	[21.082]	.100 [2.54]
-09	T-1S13-13-X-2	.4560	[11.582]	.100 [2.54]
-10	T-1S13-14-X-2	.6140	[15.596]	.100 [2.54]
-11	T-1S13-05-X-2	.3970	[10.084]	.100 [2.54]
-12	T-1S13-16-X-2	1.110	[28.194]	.100 [2.54]

NOTE: LEAD STYLE -08 & -12 NOT AVAILABLE IN -T, -Q-5 & 6 ROW OPTION.

TW-XX-XX-X-X-XXX-XXX-XXX-XX

No. OF POSITIONS EXPRESSED IN # OF POS. -01 THRU -50 "XX"= No. OF POS. X .07874 [2.00]

LEAD STYLE (SEE TABLE 1) (SEE \*NOTE)

OPTION \*\* -MW: METAL WASHER (NOT AVAILABLE IN -12 LEAD STYLE) (NOT AVAILABLE FOR -S VERSION) (SEE FIG. 2, SHT. 3) (.090 [2.29] MIN TAIL) (.300 [7.62] MAX TAIL ONLY FOR -T & -TL OPTIONS.) (ALL -MW OPTIONS ARE TO BE TUBED)

POLARIZATION OPTION SPECIFY POS. TO BE REMOVED (SEE FIGURE 1)

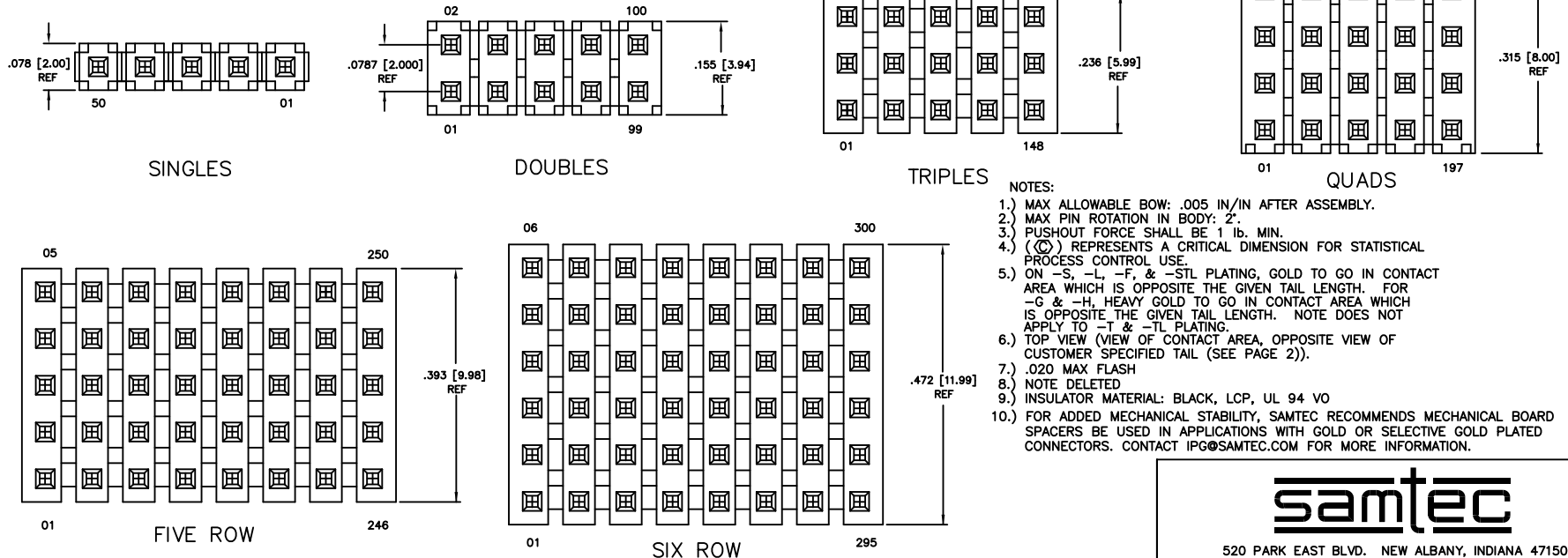
TAIL LENGTH

SPACE OPTION -S, -D, -Q: (.120 MIN.) -T, -5, -6: (.160 MIN.) MAX = 'L' - .050

ROW OPTION -S: SINGLE (USE BODY TMM-50-S) -D: DOUBLE (USE BODY TMM-50-D) .120-.1599 BOARD SPACE (ABOVE .160 MIN USE BODY TMMC-50-D) (CAN SUB TMMH-50-D OR TMMH-50-D-LC FOR TMMC-50-D) -T: TRIPLE ( USE BODY TMMH-50-T) -Q: QUAD (USE BODY TMM-50-Q) -5: FIVE ROW (USE BODY TMMH-50-5) -6: SIX ROW (USE BODY TMMH-50-6)

FIG 1 SCALE: .75x (SEE NOTE 6)

\*\* - MW OPTION, DO NOT DESIGN IN. SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 2/07/02.



- NOTES:
- 1.) MAX ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
  - 2.) MAX PIN ROTATION IN BODY: 2°.
  - 3.) PUSHOUT FORCE SHALL BE 1 lb. MIN.
  - 4.) (⊗) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
  - 5.) ON -S, -L, -F, & -STL PLATING, GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. FOR -G & -H, HEAVY GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. NOTE DOES NOT APPLY TO -T & -TL PLATING.
  - 6.) TOP VIEW (VIEW OF CONTACT AREA, OPPOSITE VIEW OF CUSTOMER SPECIFIED TAIL (SEE PAGE 2)).
  - 7.) .020 MAX FLASH
  - 8.) NOTE DELETED
  - 9.) INSULATOR MATERIAL: BLACK, LCP, UL 94 VO
  - 10.) FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION.

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