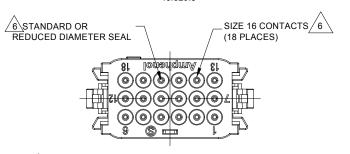


## NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

HOUSING: THERMOPLASTIC: COLOR: SEE CHART END CAP: THERMOPLASTIC; COLOR: BLACK STRAIN RELIEF CAP: THERMOPLASTIC; COLOR: BLACK SEALS: SILICONE RUBBER; COLOR: RED, RD COLOR: GREEN

- 2. MODIFICATIONS: END CAP, STRAIN RELIEF CAP (OPT), STANDARD SEAL, REDUCED DIAMETER SEAL (OPT).
- 3. SPECIFICATIONS:
  - 3.1 CURRENT RATING: 13 AMPS
  - 3.2 OPERATING TEMPERATURE: -55°C TO +125°C
  - 3.3 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
  - 3.4 INSULATION RESISTANCE: 1000 MEGOHMS MIN @ 25°C.
  - 3.5 MOISTURE RESISTANCE:
  - IP68(1M OF WATER FOR A PERIOD OF 24 HOURS, MATED CONDITION) IP69K(MATED CONDITION)
  - 3.6 MATING CYCLE DURABILITY: 100 CYCLES
  - 3.7 RoHS COMPLIANT
- 4. MATING PART: AT16-18PX-\* RECEPTACLES (X = A,B,C,D,E KEYS; \* = MODIFICATIONS AND COLORS)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.



## 6 CONTACT SIZE AND REAR SEAL WIRE RANGE REDUCED DIAMETER SEAL:

CONTACT	MIN. INSUL	MAX. INSUL	TYPICAL
SIZE	O.D.	O.D.	WIRE RANGE
16	1.35 mm (.053 in)	3.05 mm (.120 in)	14 - 20 AWG

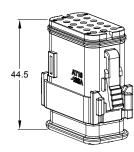
## STANDARD SEAL:

CONTACT	MIN. INSUL	l	TYPICAL
SIZE	O.D.		WIRE RANGE
16	2.24 mm (.088 in)	3.68 mm (.145 in)	14 - 20 AWG

		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
B1	-	RELEASE	28JUN2020	ZENIN	TOMMY



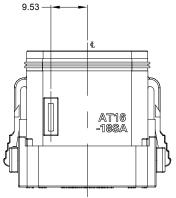
SHOWN WITH END CAP



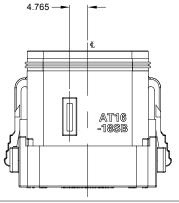
SHOWN WITH STRAIN RELIEF

	SEE P/	N CHAR	Т	D16-185A-EKI2, D16-185B-EKI2, D16-185B-EKI2, D16-185C-EKI2, D16-185D-EKI2, D16-185E-EKI2  D16-185A-EKI2, D16-185B-EKI2, D16-185C-EKI2, D16-185D-EKI2, D16-185E-EKI2  D16-185A-EKI2, D16-185B-EKI2, D16-185C-EKI2, D16-185D-EKI2, D16-185E-EKI2			E-K004		
	PART N	NUMBER	₹	DESCRIPTION				ITEM	۰
QUANTITY			MAT	ERI	ALS LI	ST			7
UNLESS OTHERWISE SPECIFIED  1) All dimensions are in metric(mm).		SIG	NATURES	DATE	SINE Systems Corporation				1
2) Tolerances are a	as follows:	DRAWN:	ZENIN.DENG	28JUN20	SINES	ysterns Corp	oration		
2 PL DEC ±0.15 3 PL DEC ±0.08	Fractions ±1/64 Angles ±1*	CHECKED:	ORIONLI	29JUN20		subsidiary of Amphe	enol Corporation	on	
3) Note reference	- /x	ENGINEER:			44724 Morley Drive Clinton Township, MI 48036				
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY.XIE	30JUN20	- Ciliii	.on Township, IVII 40000			+
		CUSTOMER:			18 POSI	TION PLUG, SOCH	KET,AT SERIE	S	
PROCESS SPECIFICATIONS:		INFORMATIO SPECIFICATI SHOWN HER THE AMPHEI		N FEATURES, DRMANCE DATA ROPERTY OF ION. NO RIGHTS	SIZE FSCM NO.	DWG NO: AT16-18SX-2		REVISION B1	-
NEXT ASSY:		THE AMPHENOL CORPORATION, NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS.		SCALE: NONE	A110-100A-	SHEET 1 OF	<u>ا تا</u>	+	

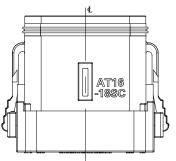
		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
B1	-	RELEASE	28JUN2020	ZENIN	TOMMY



KEY-A CONFIGURATION						
PART NUMBER	STRAIN RELIEF	COLOR	SEAL			
AT16-18SA-K004	NO	BLACK	REDUCED DIA.			
AT16-18SA-EK02	NO	GRAY	REDUCED DIA.			
AT16-18SA-SR02	YES	BLACK	REDUCED DIA.			
AT16-18SA-EKSR02	YES	GRAY	REDUCED DIA.			
AT16-18SA-K005	NO	BLACK	STANDARD			
AT16-18SA-EK03	NO	GRAY	STANDARD			
AT16-18SA-SR03	YES	BLACK	STANDARD			
AT16-18SA-EKSR03	YES	GRAY	STANDARD			



KEY-B CONFIGURATION							
PART NUMBER	STRAIN RELIEF	COLOR	SEAL				
AT16-18SB-K004	NO	BLACK	REDUCED DIA.				
AT16-18SB-SR02	YES	BLACK	REDUCED DIA.				
AT16-18SB-K005	NO	BLACK	STANDARD				
AT16-18SB-SR03	YES	BLACK	STANDARD				



AT SERIES, PLUG, 18 SOCKET

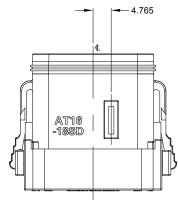
	'						
KEY-C CONFIGURATION							
PART NUMBER	STRAIN RELIEF	COLOR	SEAL				
AT16-18SC-K004	NO	BLACK	REDUCED DIA				
AT16-18SC-EK02	NO	GREEN	REDUCED DIA				
AT16-18SC-SR02	YES	BLACK	REDUCED DIA				
AT16-18SC-EKSR02	YES	GREEN	REDUCED DIA				
AT16-18SC-K005	NO	BLACK	STANDARD				
AT16-18SC-EK03	NO	GREEN	STANDARD				
AT16-18SC-SR03	YES	BLACK	STANDARD				
AT16-18SC-EKSR03	YES	<b>GREEN</b>	STANDARD				

	SEE P/	N CHAR	Γ					
	PART N	IUMBEF	₹		DE	SCRIPTION		ITEM
QUANTITY			MA	TERI	ALS LI	ST		
	WISE SPECIFIED	SIGI	NATURE	S DATE	CINEC	votoma Carn	orotion	
All dimensions a     Tolerances are a	as follows:	DRAWN:	ZENIN.DENG	28JUN20	SINE S	systems Corp	oration	
1 PL DEC ±0.30 2 PL DEC ±0.15 3 PL DEC ±0.08	Fractions ±1/64 Angles ±1*	CHECKED:	ORIONLLI	29JUN20	A Subsidiary of Amphenol Corporation		n	
3) Note reference	<b>-</b> ∕x	ENGINEER:			44724 Morley Drive Clinton Township, MI 48036			
MATERIAL SPECIFICA	TIONS	APPROVAL:	TOMMY.XIE	30JUN20				
		CUSTOMER:			18 POSI	TION PLUG, SOCK	ET,AT SERIE	S
PROCESS SPECIFICA	TIONS:	THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY, DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION, NO RIGHTS OF REPRODUCTION ARE IMPLIED, ALL DIMENSIONS ARE SILBERCT TO NORMAL		B C- AT16-18SX-XXXXXX E		B1		
NEXT ASS'Y:		MANUFACTU	RING VARIATION	ONS.	SCALE: NONE		SHEET 2 OF	3

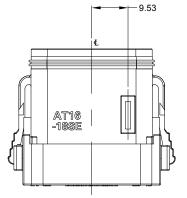
		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
B1	-	RELEASE	28JUN2020	ZENIN	TOMMY

AT SERIES, PLUG, 18 SOCKET

DWG NO: AT16-18SX-XXXXXX REV: B1 SH: 3



KEY-D CONFIGURATION						
PART NUMBER	STRAIN RELIEF	COLOR	SEAL			
AT16-18SD-K004	NO	BLACK	REDUCED DIA.			
AT16-18SD-EK02	NO	BROWN	REDUCED DIA.			
AT16-18SD-SR02	YES	BLACK	REDUCED DIA.			
AT16-18SD-EKSR02	YES	BROWN	REDUCED DIA.			
AT16-18SD-K005	NO	BLACK	STANDARD			
AT16-18SD-EK03	NO	BROWN	STANDARD			
AT16-18SD-SR03	YES	BLACK	STANDARD			
AT16-18SD-EKSR03	YES	BROWN	STANDARD			



KEY-E CONFIGURATION							
PART NUMBER	STRAIN RELIEF	COLOR	SEAL				
AT16-18SE-K004	NO	BLACK	REDUCED DIA.				
AT16-18SE-EK02	NO	GRAY	REDUCED DIA.				
AT16-18SE-SR02	YES	BLACK	REDUCED DIA.				
AT16-18SE-EKSR02	YES	GRAY	REDUCED DIA.				
AT16-18SE-K005	NO	BLACK	STANDARD				
AT16-18SE-EK03	NO	GRAY	STANDARD				
AT16-18SE-SR03	YES	BLACK	STANDARD				
AT16-18SE-EKSR03	YES	GRAY	STANDARD				

	SEE P/	N CHART								
	PART NUMBER			DESCRIPTION					ITEM	1
QUANTITY	ANTITY MATERIALS LIST						7			
UNLESS OTHERWISE SPECIFIED  1) All dimensions are in metric(mm). 2) Tolerances are as follows: 1 PL DEC ±0.30    Fractions ±1/94		SIGNATURES DATE		DATE	SINE Systems Corneration					1
		DRAWN: ZEN	(IN.DENG	28JUN20	SINE Systems Corporation					
2 PL DEC ±0.15 3 PL DEC ±0.08	Fractions ±1/64 Angles ±1°	CHECKED: 0	RION.LI	29JUN20					on	
3) Note reference = X  MATERIAL SPECIFICATIONS:		ENGINEER:			44724 Morley Drive Clinton Township, MI 48036					
		APPROVAL: TO	MMYXIE	30JUN20						4
		CUSTOMER:			18 POSITION PLUG, SOCKET,AT SERIES					
PROCESS SPECIFICATIONS:		SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION. NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO MORMAL		B C-	AT16-18S	X-XXX)	(XX	REVISION B1		
NEXT ASSY:		MANUFACTURING VARIATIONS.		SCALE: NONE		SHEET	3 OF	3		

## A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts			
Part Number	Description		
AUTK-16	Hand Crimp Tool, Size 16		
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20		
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20		
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20		

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
ATRT-100	Contact and Wedgelock Extraction Tool			
AT11-310-1605	Contact Removal Tool, Plastic, Size 16			

Sealing Plugs (For both Machined or Stamped & Formed Contacts)			
Part Number	Description		
A114017	Sealing Plug, Size 16, White		
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black		
AT13-217-1605	Locking Sealing Plug, Size 16, Grey		
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red		

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description		AWG	Туре
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed
AT60-16-0644	Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed
AT62-16-0644	Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed
AT60-16-0677	Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed
AT62-16-0677	Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts			
MFX-3950	Crimp Die - Size 16, 18-20AWG		
MFX-3953	Crimp Die - Size 16, 16-18AWG		
MFX-3975	Crimp Die - Size 16, 14-16AWG		
MFX-3990	Crimp Die - Size 16, 20-22AWG		
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG		
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG		
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG		