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## LITE-ON DCC

## RELEASE

BNS-OD-FC001/A4

## Data Sheet

### 4.0 Amp Output Current IGBT Gate Drive Photocoupler with Rail-to-Rail Output Voltage in Stretched SO6

## 1. Description

The LTV-341 series Photocoupler is ideally suited for driving power IGBTs and MOSFETs used in motor control inverter applications and inverters in power supply system. It contains an AIGaAs LED optically coupled to an integrated circuit with a power output stage. The 2.5A peak output current is capable of directly driving most IGBTs with ratings up to $1200 \mathrm{~V} / 200 \mathrm{~A}$. For IGBTs with higher ratings, the LTV-341 series can be used to drive a discrete power stage which drives the IGBT gate.
The Photocoupler operational parameters are guaranteed over the temperature range from $-40^{\circ} \mathrm{C} \sim+105^{\circ} \mathrm{C}$.

### 1.1 Features

- 4.0 A maximum peak output current
- 3.0 A minimum peak output current

■ Rail-to-rail output voltage

- 200 ns maximum propagation delay
- 100 ns maximum propagation delay difference
- Under Voltage Lock-Out protection (UVLO) with hysteresis
- $35 \mathrm{kV} / \mathrm{us}$ minimum Common Mode Rejection (CMR) at $\mathrm{V}_{\mathrm{CM}}=1500$

■ Wide operating range: 15 to 30 Volts ( $\mathrm{V}_{\mathrm{CC}}$ )

- Guaranteed performance over temperature $-40^{\circ} \mathrm{C} \sim+105^{\circ} \mathrm{C}$.
- MSL Level 1
- Safety approval:

UL 1577 recognized with $5000 \mathrm{~V}_{\text {RMS }}$ for 1 minute for
LTV-341P and LTV-341W
VDE DIN EN 60747-5-5 Approved
$\mathrm{V}_{\text {IORM }}=891 \mathrm{Vpeak}$ for LTV-341P
$V_{\text {IORM }}=1140$ Vpeak for LTV-341 W

### 1.2 Applications

- IGBT/MOSFET gate drive
- Uninterruptible power supply (UPS)
- Industrial Inverter
- AC/Brushless DC motor drives
- Switching power suppliers


## Functional Diagram

Pin No. and Internal connection diagram


1. Anode
2. Cathode
3. GND
4. Vo (Output)
5. Vcc

Truth Table

| LED | Vcc-GND <br> (Turn-ON, <br> +ve going) | Vcc-GND <br> (Turn-OFF, <br> -ve going) | Vo |
| :---: | :---: | :---: | :---: |
| OFF | $0-30 \mathrm{~V}$ | $0-30 \mathrm{~V}$ | Low |
| ON | $0-11.0 \mathrm{~V}$ | $0-9.5 \mathrm{~V}$ | Low |
| ON | $11.0-13.5 \mathrm{~V}$ | $9.5-12 \mathrm{~V}$ | Transition |
| ON | $13.5-30 \mathrm{~V}$ | $12-30 \mathrm{~V}$ | High |

Note: A $0.1 \mu \mathrm{~F}$ bypass capacitor must be connected between
Pin 4 and 6.

## Data Sheet

## Photocoupler

 LTV-341 series
## 2. PACKAGE DIMENSIONS

2.1 LTV-341W


Notes:

1. Year date code.
2. 2-digit work week.
3. Factory identification mark ( Y : Thailand).
4. "4" or "V" for VDE option.

* Dimensions are in Millimeters and (Inches).


Dimensions are in Milimeters and (Inches).

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## Photocoupler LTV-341 series

## 3. TAPING DIMENSIONS

### 3.1 LTV-341W-TA



### 3.3 LTV-341P-TA



| Description | Symbol | Dimension in mm (inch) <br> For W type | Dimension in mm (inch) <br> For P type |
| :---: | :---: | :---: | :---: |
| Tape wide | W | $16 \pm 0.3(0.63)$ | $16 \pm 0.3(0.63)$ |
| Pitch of sprocket holes | $\mathrm{P}_{0}$ | $4 \pm 0.1(0.16)$ | $4 \pm 0.1(0.16)$ |
| Distance of compartment | F | $7.5 \pm 0.1(0.3)$ | $7.5 \pm 0.1(0.3)$ |
|  | $\mathrm{P}_{2}$ | $2 \pm 0.1(0.079)$ | $2 \pm 0.1(0.079)$ |
| Distance of compartment to <br> compartment | $\mathrm{P}_{1}$ | $16 \pm 0.1(0.63)$ | $12 \pm 0.1(0.47)$ |

3.5 Quantities Per Reel

| Package Type | LTV-341 series |
| :---: | :---: |
| Quantities (pcs) | 1000 |

## 4. IEC/EN/DIN EN 60747-5-5 Insulation Characteristics

| Description | Symbol | LTV-341P | LTV-341W | Unit |
| :---: | :---: | :---: | :---: | :---: |
| Climatic Classification | - | 55/100/21 | 55/100/21 | - |
| Pollution Degree (DIN VDE 0110/1.89) | - | 2 | 2 | - |
| Maximum Working Insulation Voltage | $\mathrm{V}_{\text {IORM }}$ | 891 | 1140 | $\mathrm{V}_{\text {peak }}$ |
| Input to Output Test Voltage, Method b* <br> $\mathrm{V}_{\text {IORM }} \times 1.875=\mathrm{V}_{\text {PR }}, 100 \%$ Production Test with $\mathrm{t}_{\mathrm{m}}=1 \mathrm{sec}$, Partial discharge $<5 \mathrm{pC}$ | $V_{\text {PR }}$ | 1671 | 2137 | $V_{\text {peak }}$ |
| Input to Output Test Voltage, Method a* <br> $\mathrm{V}_{\text {IORM }} \times 1.6=\mathrm{V}_{\text {PR }}$, Type and Sample Test, $\mathrm{tm}=10 \mathrm{sec}$, <br> Partial discharge $<5 \mathrm{pC}$ | $V_{\text {PR }}$ | 1426 | 1824 | $\mathrm{V}_{\text {peak }}$ |
| Highest Allowable Overvoltage <br> (Transient Overvoltage $\mathrm{t}_{\mathrm{ini}}=60 \mathrm{sec}$ ) | $\mathrm{V}_{\text {Іотм }}$ | 6000 | 8000 | $V_{\text {peak }}$ |

Safety-limiting values - maximum values allowed in the event of a failure.

| Case Temperature | $\mathrm{T}_{\mathrm{S}}$ | 175 | 175 |  |
| :--- | :---: | :---: | :---: | :---: |
| Input Current | $\mathrm{I}_{\mathrm{S}, \text { INPUT }}$ | 150 | 150 | mA |
| Output Power | $\mathrm{P}_{\mathrm{S}, \text { OUTPUT }} \mathrm{C}$ | 600 | 600 |  |
| Insulation Resistance at TS, $\mathrm{V}_{1 \mathrm{O}}=500 \mathrm{~V}$ | $\mathrm{R}_{\mathrm{S}}$ | $>10^{9}$ | $>10^{9}$ | $\Omega$ |

* Refer to the optocoupler section of the Isolation and Control Components Designer's Catalog, under Product Safety Regulations section, (IEC/EN/DIN EN 60747-5-5) for a detailed description of Method a and Method b partial discharge test profiles.

Note: These optocouplers are suitable for "safe electrical isolation" only within the safety limit data. Maintenance of the safety data shall be ensured by means of protective circuits. Surface mount classification is Class A in accordance with CECC 00802.

### 4.1 Insulation and Safety Related Specification

| Parameter | Symbol | LTV-341P | LTV-341W | Unit | Test Condition |
| :--- | :---: | :---: | :---: | :---: | :--- |
| Minimum External Air Gap (External <br> Clearance) | $\mathrm{L}(101)$ | 7.0 | 8.0 | mm | Measured from input terminals to <br> output terminals, shortest distance <br> through air. |
| Minimum External Tracking (External <br> Clearance) | $\mathrm{L}(102)$ | 8.0 | 8.0 | mm | Measured from input terminals to <br> output terminals, shortest distance |
| Tracking Resistance (Comparative <br> Tracking Index) | CTI | $>175$ | $>175$ | V | DIN EN 60112 <br> (VDE 0303 Teil 11) |

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## Photocoupler LTV-341 series

## 5. RATING AND CHARACTERISTICS

### 5.1 Absolute Maximum Ratings

| Parameter | Symbol | Min | Max | Unit | Note |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Storage Temperature | $\mathrm{T}_{\text {stg }}$ | -55 | +125 | ${ }^{\circ} \mathrm{C}$ | - |
| Operating Temperature | $\mathrm{T}_{\text {opr }}$ | -40 | +105 | ${ }^{\circ} \mathrm{C}$ | - |
| Output IC Junction Temperature | TJ | - | 125 | ${ }^{\circ} \mathrm{C}$ | - |
| Total Output Supply Voltage | $\left(\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{EE}}\right)$ | 0 | 35 | V | - |
| Average Forward Input Current | $\mathrm{I}_{\text {F }}$ | - | 25 | mA | - |
| Reverse Input Voltage | $V_{\text {R }}$ | - | 5 | V | - |
| Peak Transient Input Current | $\mathrm{I}_{\text {(tTRAN }}$ | - | 1.0 | A | 1 |
| "High" Peak Output Current | ІОh(PEAK) $^{\text {a }}$ | - | 3.0 | A | 2 |
| "Low" Peak Output Current | IOL(PEAK) | - | 3.0 | A | 2 |
| Input Current (Rise/Fall Time) | $\mathrm{tr}_{\text {(IN) }} / \mathrm{If}_{\text {(IN }}$ | - | 500 | ns | 3 |
| Output Voltage | $\mathrm{V}_{\text {O(PEAK) }}$ | - | $\mathrm{V}_{\mathrm{cc}}$ | V | - |
| Power Dissipation | $\mathrm{P}_{1}$ | - | 45 | mW | - |
| Output IC Power Dissipation | Po | - | 700 | mW | - |
| Total Power Dissipation | $\mathrm{P}_{\text {T }}$ | - | 745 | mW | - |
| Lead Solder Temperature | $\mathrm{T}_{\text {sol }}$ | - | 260 | ${ }^{\circ} \mathrm{C}$ | - |

Note: Ambient temperature $=25^{\circ} \mathrm{C}$, unless otherwise specified. Stresses exceeding the absolute maximum ratings can cause permanent damage to the device. Exposure to absolute maximum ratings for long periods of time can adversely affect reliability.
Note: A ceramic capacitor $(0.1 \mu \mathrm{~F})$ should be connected between pin 6 and pin 4 to stabilize the operation of a high gain linear amplifier. Otherwise, this Photocoupler may not switch properly. The bypass capacitor should be placed within 1 cm of each pin.
Note 1: Pulse width (PW) $\leq 1 \mu \mathrm{~s}, 300 \mathrm{pps}$
Note 2: Exponential waveform. Pulse width $\leq 0.3 \mu \mathrm{~s}, \mathrm{f} \leq 15 \mathrm{kHz}$
Note 3: The rise and fall times of the input on-current should be less than 500 ns
5.2 Recommended Operating Conditions

| Parameter | Symbol | Min | Max | Unit |
| :--- | :---: | :---: | :---: | :---: |
| Operating Temperature | $\mathrm{T}_{\mathrm{A}}$ | -40 | 105 | ${ }^{\circ} \mathrm{C}$ |
| Supply Voltage | $\mathrm{V}_{\mathrm{CC}}$ | 15 | 30 | V |
| Input Current (ON) | $\mathrm{I}_{\text {FL(ON) }}$ | 7 | 16 | mA |
| Input Voltage (OFF) | $\mathrm{V}_{\mathrm{F}(\mathrm{OFF})}$ | -3.0 | 0.8 | V |

### 5.3 ELECTRICAL OPTICAL CHARACTERISTICS

|  | Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition | Figure | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Input | Input Forward Voltage | $\mathrm{V}_{\mathrm{F}}$ | 1.2 | 1.37 | 1.8 | V | $\mathrm{I}_{\mathrm{F}}=10 \mathrm{~mA}$ | 13 | - |
|  | Input Forward Voltage Temperature Coefficient | $\Delta \mathrm{V}_{\mathrm{F}} / \Delta \mathrm{T}$ | - | -1.237 | - | $\mathrm{mV} /{ }^{\circ} \mathrm{C}$ | $\mathrm{I}_{\mathrm{F}}=10 \mathrm{~mA}$ | - | - |
|  | Input Reverse Voltage | $B V_{\text {R }}$ | 5 | - | - | V | $\mathrm{I}_{\mathrm{R}}=10 \mu \mathrm{~A}$ | - | - |
|  | Input Threshold Current (Low to High) | 1 FLH | - | 1.8 | 5 | mA | $\mathrm{V}_{\mathrm{cc}}=30 \mathrm{~V}, \mathrm{~V}_{\mathrm{O}}>5 \mathrm{~V}$ | $\begin{gathered} 6, \\ 7,18 \end{gathered}$ | - |
|  | Input Threshold Voltage (High to Low) | $\mathrm{V}_{\text {FHL }}$ | 0.8 | - | - | V | $\mathrm{V}_{\mathrm{cc}}=30 \mathrm{~V}, \mathrm{~V}_{\mathrm{O}}<5 \mathrm{~V}$ | - | - |
|  | Input Capacitance | $\mathrm{CIN}_{\text {I }}$ | - | 33 | - | pF | $\mathrm{f}=1 \mathrm{MHz}, \mathrm{V}_{\mathrm{F}}=0 \mathrm{~V}$ | - | - |
| Output | High Level Supply <br> Current | $\mathrm{I}_{\mathrm{CCH}}$ | - | 2.4 | 3.5 | mA | $\begin{aligned} & \mathrm{I}_{\mathrm{F}}=10 \mathrm{~mA}, \mathrm{~V}_{\mathrm{CC}}=30 \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{O}}=\text { Open } \end{aligned}$ | 4, 5 | - |
|  | Low Level Supply Current | ICCL | - | 2.5 | 3.5 | mA | $\begin{aligned} & \mathrm{I}_{\mathrm{F}}=0 \mathrm{~mA}, \mathrm{~V}_{\mathrm{CC}}=30 \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{O}}=\text { Open } \end{aligned}$ |  | - |
|  | High level output current | Іон | -1.0 | - | - | A | $\mathrm{V}_{\mathrm{O}}=\left(\mathrm{V}_{\mathrm{CC}}-1.5 \mathrm{~V}\right)$ | 16 | 1 |
|  |  |  | -3.0 | - | - |  | $\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{O}} \leq 15 \mathrm{~V}$ |  | 2 |
|  | Low level output current | lob | 1.0 | - | - | A | $\mathrm{V}_{\mathrm{O}}=\left(\mathrm{V}_{\mathrm{EE}}+1.5 \mathrm{~V}\right)$ | 17 | 1 |
|  |  |  | 3.0 | - | - |  | $\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{EE}} \leq 15 \mathrm{~V}$ |  | 2 |
|  | High level output voltage | V OH | $\begin{gathered} \mathrm{V}_{\mathrm{CC}} \\ 0.3 \end{gathered}$ | $\begin{gathered} \mathrm{V}_{\mathrm{CC}} . \\ 0.1 \end{gathered}$ | - | V | $l_{F}=10 \mathrm{~mA}, \mathrm{l}_{0}=-100 \mathrm{~mA}$ | $\begin{gathered} 1,2, \\ 14 \end{gathered}$ | - |
|  | Low level output voltage | VoL | - | $\begin{gathered} \mathrm{V}_{\mathrm{EE}+} \\ 0.1 \end{gathered}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{EE}+} \\ & 0.25 \end{aligned}$ | V | $\mathrm{I}_{\mathrm{F}}=0 \mathrm{~mA}, \mathrm{I}_{\mathrm{O}}=100 \mathrm{~mA}$ | 3, 15 | - |
|  | UVLO Threshold | Vuvio+ | 11.0 | 12.7 | 13.5 | V | $\mathrm{V}_{\mathrm{O}}>5 \mathrm{~V}, \mathrm{I}_{\mathrm{F}}=10 \mathrm{~mA}$ | 19 | - |
|  |  | Vuvlo | 9.5 | 11.2 | 12.0 | V | $\mathrm{V}_{\mathrm{O}}<5 \mathrm{~V}, \mathrm{I}_{\mathrm{F}}=10 \mathrm{~mA}$ |  |  |
|  | UVLO Hysteresis | UVLO ${ }_{\text {HYs }}$ | - | 1.5 | - | V | - |  | - |

All Typical values at $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ and $\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{EE}}=30 \mathrm{~V}$, unless otherwise specified; all minimum and maximum specifications are at recommended operating condition. (Refer to 5.2)
Note 1: Maximum pulse width $=50 \mu \mathrm{~s}$.
Note 2: Maximum pulse width $=10 \mu \mathrm{~s}$.

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## 6. SWITCHING SPECIFICATION

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition | Figure | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Propagation Delay Time to High Output Level | $t_{\text {PLH }}$ | 50 | 130 | 200 | ns | $\begin{aligned} & \mathrm{R}_{\mathrm{g}}=10 \Omega, \\ & \mathrm{C}_{\mathrm{g}}=25 \mathrm{nF}, \\ & \mathrm{f}=10 \mathrm{kHz}, \\ & \text { Duty Cycle }=50 \% \\ & \mathrm{I}_{\mathrm{F}}=7 \text { to } 16 \mathrm{~mA}, \\ & \mathrm{~V}_{\mathrm{CC}}=15 \text { to } 30 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{EE}}=\text { ground } \end{aligned}$ | $\begin{gathered} 8,9,10 \\ 11,12 \\ 20 \end{gathered}$ | - |
| Propagation Delay Time to <br> Low Output Level | tphL | 50 | 130 | 200 |  |  |  | - |
| Pulse Width Distortion | PWD | - | 5 | 70 |  |  |  | - |
| Propagation delay difference between any two parts or channels | PDD | -100 | - | 100 |  |  |  | 3 |
| Output Rise Time (10 to 90\%) | Tr | - | 35 | - |  |  |  | - |
| Output Fall Time (90 to 10\%) | Tf | - | 35 | - |  |  |  | - |
| Common mode transient immunity at high level output | $\left\|\mathrm{CM}_{\mathrm{H}}\right\|$ | 35 | 50 | - | kV/ $/$ s | $\begin{aligned} & \mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}, \\ & \mathrm{I}_{\mathrm{F}}=10 \text { to } 16 \mathrm{~mA}, \\ & \mathrm{~V}_{\mathrm{CM}}=1500 \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{CC}}=30 \mathrm{~V} \end{aligned}$ |  | 1 |
| Common mode transient immunity at low level output | \|CML| | 35 | 50 | - | kV/ $/$ s | $\begin{aligned} & \mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}, \\ & \mathrm{~V}_{\mathrm{F}}=0 \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{CM}}=1500 \mathrm{~V}, \\ & \mathrm{~V}_{\mathrm{CC}}=30 \mathrm{~V} \end{aligned}$ |  | 2 |

All Typical values at $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ and $\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{EE}}=30 \mathrm{~V}$, unless otherwise specified; all minimum and maximum specifications are at recommended operating condition. (Refer to 5.2)
Note 1: $\mathrm{CM}_{H}$ is the maximum rate of rise of the common mode voltage that can be sustained with the output voltage in the logic high state ( $\mathrm{V}_{\mathrm{O}}>15 \mathrm{~V}$ ).
Note 2: $\mathrm{CM}_{\mathrm{L}}$ is the maximum rate of fall of the common mode voltage that can be sustained with the output voltage in the logic low state ( $\mathrm{V}_{\mathrm{O}}<1 \mathrm{~V}$ ).
Note 3: The difference between tPHL and tPLH between any two parts series parts under same test conditions.

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## Photocoupler

 LTV-341 series
## 7. ISOLATION CHARACTERISTIC

| Parameter | Symbo | Device | Min. | Typ. | Max. | Unit | Test Condition | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Withstand Insulation Test Voltage | Viso | LTV-341W | 5000 | - | - | V | $\begin{aligned} & R H \leq 40 \%-60 \%, \\ & t=1 \mathrm{~min}, T_{A}=25^{\circ} \mathrm{C} \end{aligned}$ | 1,2 |
|  |  | LTV-341P |  |  |  |  |  |  |
| Input-Output <br> Resistance | Rt-O | - | - | $10^{12}$ | - | $\Omega$ | $\mathrm{V}_{1-\mathrm{O}}=500 \mathrm{~V}$ DC | 1 |
| Input-Output Capacitance | $\mathrm{Cl}_{1-\mathrm{O}}$ | - | - | 0.92 | - | pF | $\mathrm{f}=1 \mathrm{MHz}, \mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ | 1 |

All Typical values at $T_{A}=25^{\circ} \mathrm{C}$ unless otherwise specified. All minimum and maximum specifications are at recommended operating condition. (Refer to 5.2)
Note 1: Device is considered a two terminal device: pins 1, 2, 3 are shorted together and pins 4, 5, 6 are shorted together.
Note 2: According to UL1577, each photocoupler is tested by applying an insulation test voltage $6000 \mathrm{~V}_{\text {RMs }}$ for one second (leakage current less than 10uA). This test is performed before the $100 \%$ production test for partial discharge

## Photocoupler LTV-341 series

## 8. TYPICAL PERFORMANCE CURVES \& TEST CIRCUITS



Figure 1: High output rail voltage vs. Temperature


Figure 3: Vol vs. Temperature


Figure 5: Icc vs. Vcc


Figure 2: $\mathrm{V}_{\text {он }}$ vs. Temperature


Figure 4: Icc vs. Temperature


Figure 6: IfLH Hysteresis


Figure 7: $I_{\text {FLH }}$ vs. Temperature


Figure 9: Propagation Delays vs. IF


Figure 11: Propagation Delays vs. $\mathrm{R}_{\mathrm{g}}$

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Figure 8: Propagation Delays vs. Vcc


Figure 10: Propagation Delays vs. Temperature


Figure 12: Propagation Delays vs. $\mathrm{C}_{g}$

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Figure 13: Input Current vs. Forward Voltage


Figure 14 : Vон Test Circuit


Figure 16 : Іон Test Circuit

Figure 15 : Vol Test Circuit


Figure 17 : Iol Test Circuit


Figure 19 : UVLO Test Circuit

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Figure 20 : tr, tf, tpLH and tphl Test Circuit and Waveforms


Figure 21 : CMR Test Circuit and Waveforms

## Data Sheet

## 9. TEMPERATURE PROFILE OF SOLDERING

9.1 IR Reflow soldering (JEDEC-STD-020C compliant)

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.

| Profile item | Conditions |
| :---: | :---: |
| Preheat <br> - Temperature Min ( $\mathrm{T}_{\mathrm{Smin}}$ ) <br> - Temperature Max ( $\mathrm{T}_{\mathrm{smax}}$ ) <br> - Time (min to max) (ts) | $\begin{gathered} 150^{\circ} \mathrm{C} \\ 200^{\circ} \mathrm{C} \\ 90 \pm 30 \mathrm{sec} \end{gathered}$ |
| Soldering zone <br> - Temperature ( $\mathrm{T}_{\mathrm{L}}$ ) <br> - Time ( $\mathrm{t}_{\mathrm{L}}$ ) | $\begin{gathered} 217^{\circ} \mathrm{C} \\ 60 \sim 100 \mathrm{sec} \end{gathered}$ |
| Peak Temperature ( $\mathrm{T}_{\mathrm{P}}$ ) | $260^{\circ} \mathrm{C}$ |
| Ramp-up rate | $3^{\circ} \mathrm{C} / \mathrm{sec}$ max. |
| Ramp-down rate | $3 \sim 6^{\circ} \mathrm{C} / \mathrm{sec}$ |



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9.2 Wave soldering (JEDEC22A111 compliant)

One time soldering is recommended within the condition of temperature.
Temperature: $260+0 /-5^{\circ} \mathrm{C}$
Time: 10 sec .
Preheat temperature: 25 to $140^{\circ} \mathrm{C}$
Preheat time: 30 to 80 sec .

9.3 Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.
Temperature: $380+0 /-5^{\circ} \mathrm{C}$
Time: 3 sec max.

## 10. NAMING RULE

| Part Number Options |
| :---: |
| LTV-341P-TA |
| LTV-341P-TA1 |
| LTV-341W-TA |
| LTV-341W-TA1 |
| LTV341PTA-V |
| LTV341PTA1-V |
| LTV341WTA-V |
| LTV341WTA1-V |


| Definition of Suffix | Remark |
| :---: | :---: |
| "341" | LiteOn model name |
| "P" | clearance distance 7mm typical |
| "W" | clearance distance 8mm typical |
| "TA" | Pin 1 location at lower right of the tape |
| "TA1" | Pin 1 location at upper left of the tape |
| "V" | VDE approved option |

## 11. Notes

- LiteOn is continually improving the quality, reliability, function or design and LiteOn reserves the right to make changes without further notices.
- The products shown in this publication are designed for the general use in electronic applications such as office automation equipment, communications devices, audio/visual equipment, electrical application and instrumentation.
- For equipment/devices where high reliability or safety is required, such as space applications, nuclear power control equipment, medical equipment, etc, please contact our sales representatives.
- When requiring a device for any "specific" application, please contact our sales in advice.
- If there are any questions about the contents of this publication, please contact us at your convenience.
- The contents described herein are subject to change without prior notice.
- Immerge unit's body in solder paste is not recommended.

