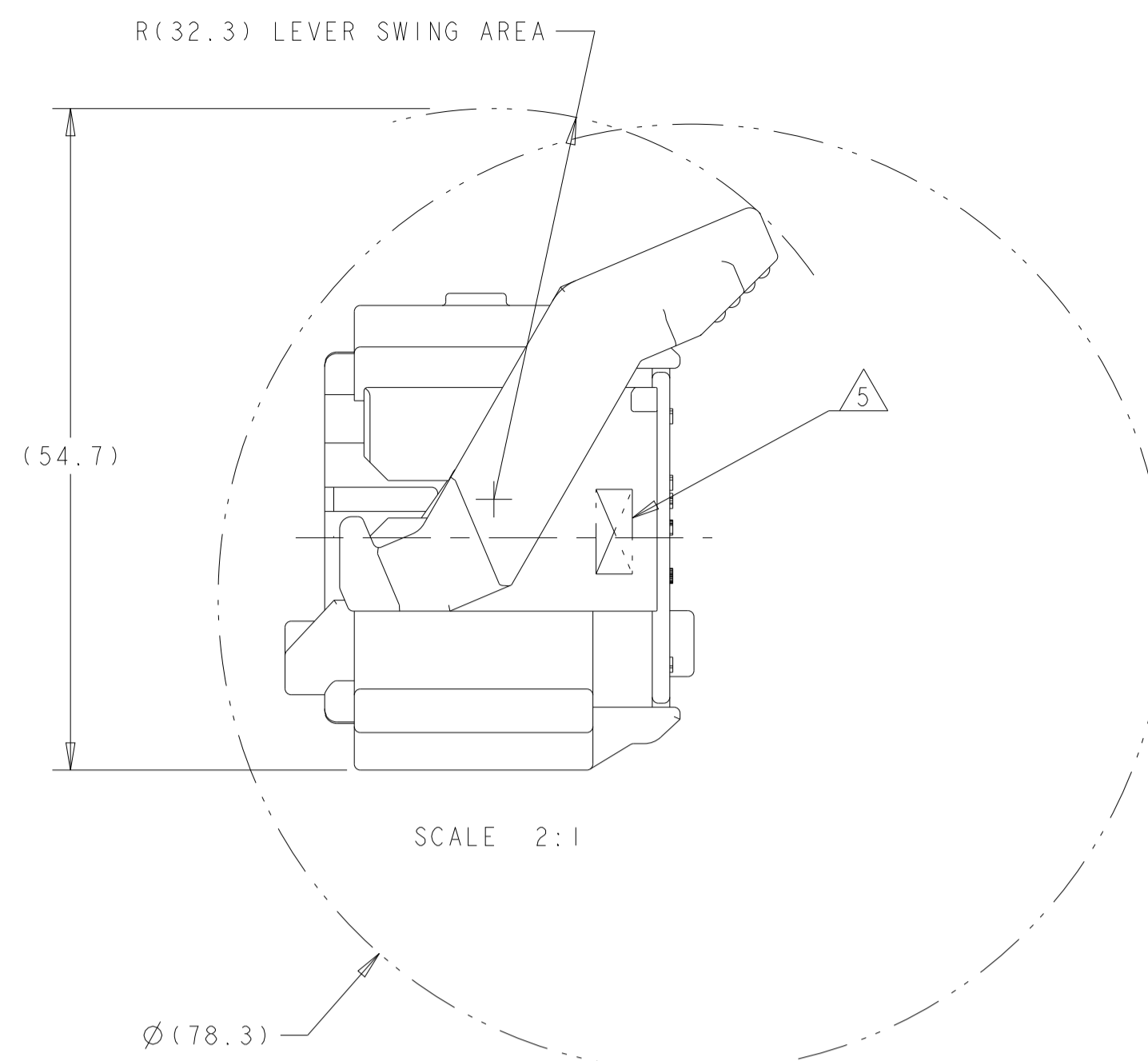
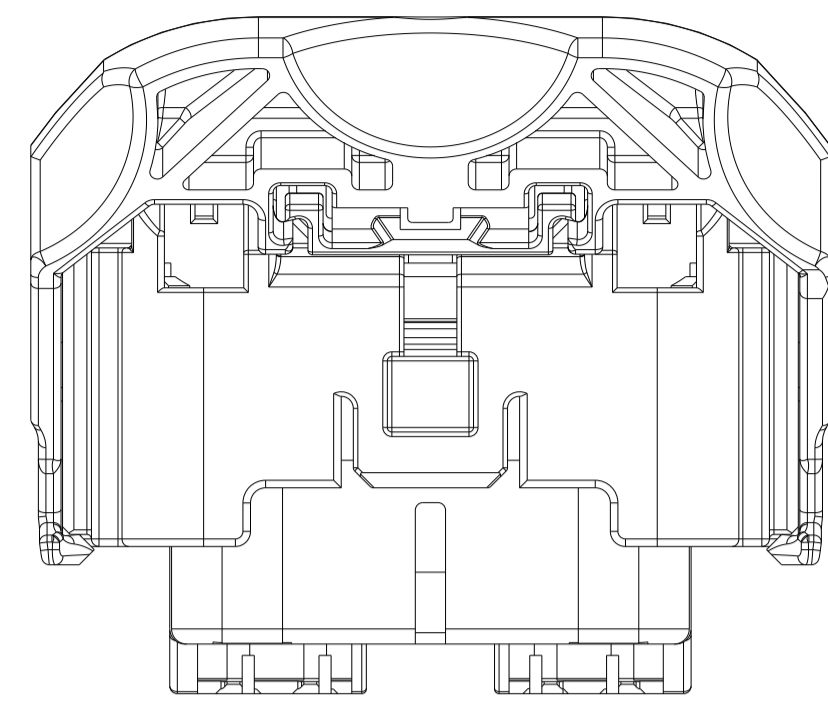
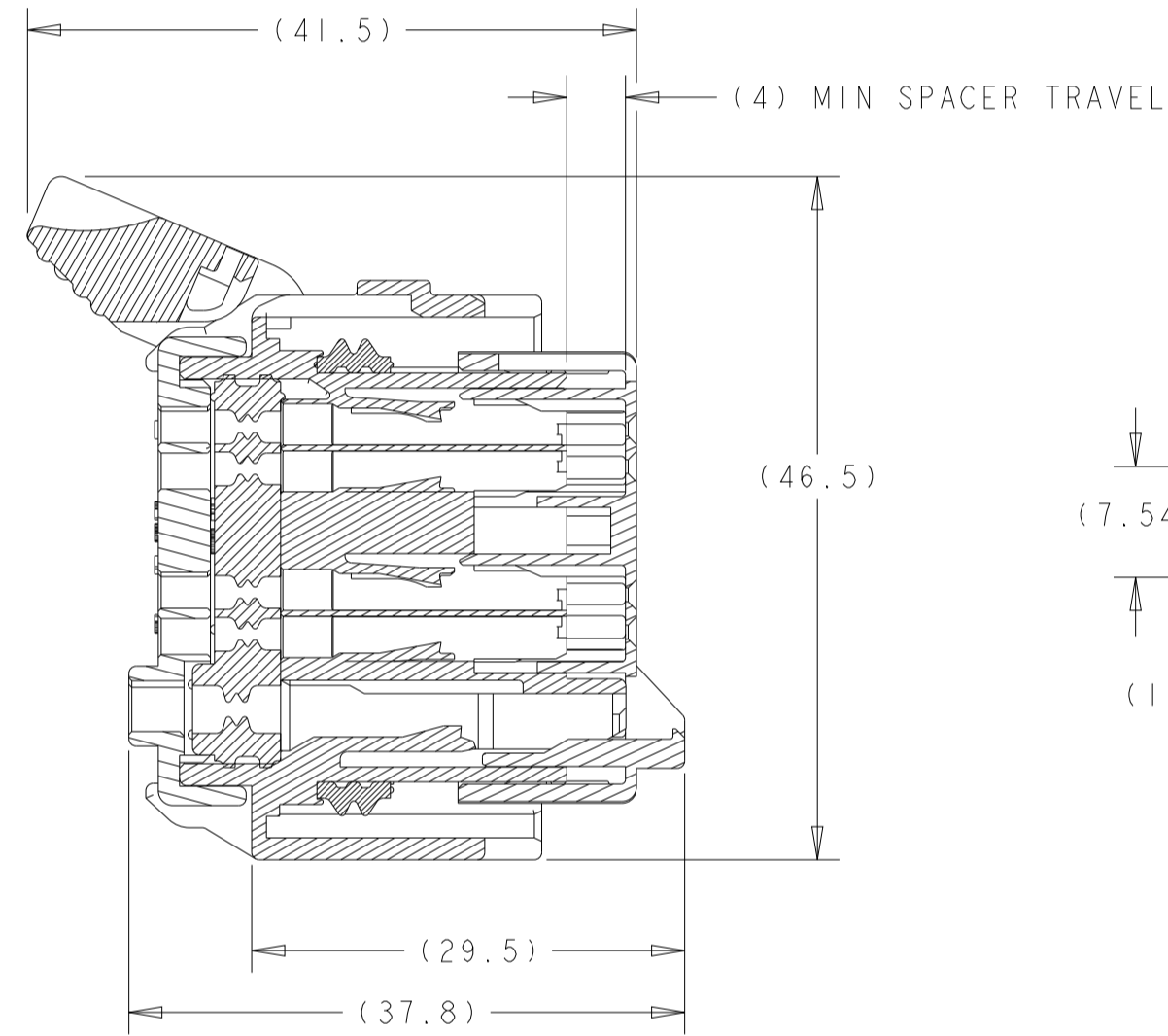


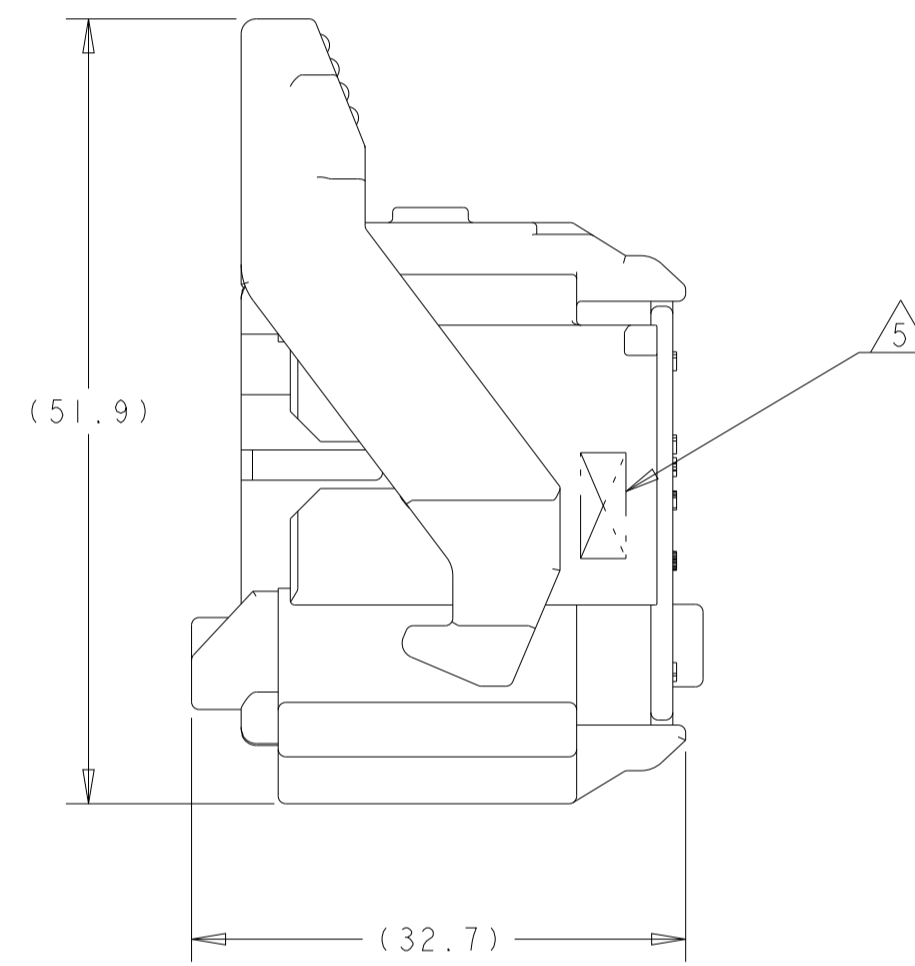
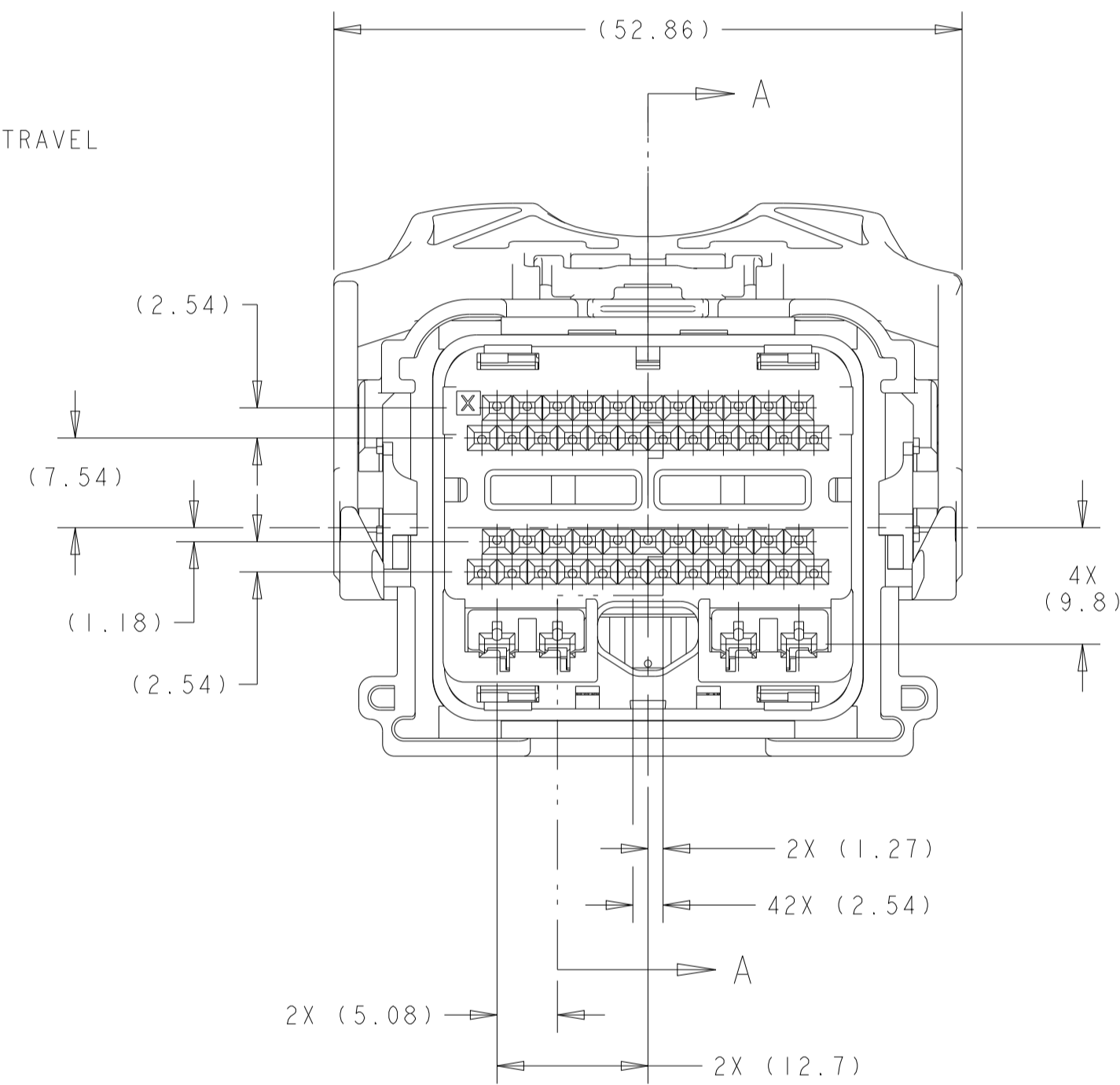
1438129-1
SHOWN WITH SPACER
IN SEATED POSITION



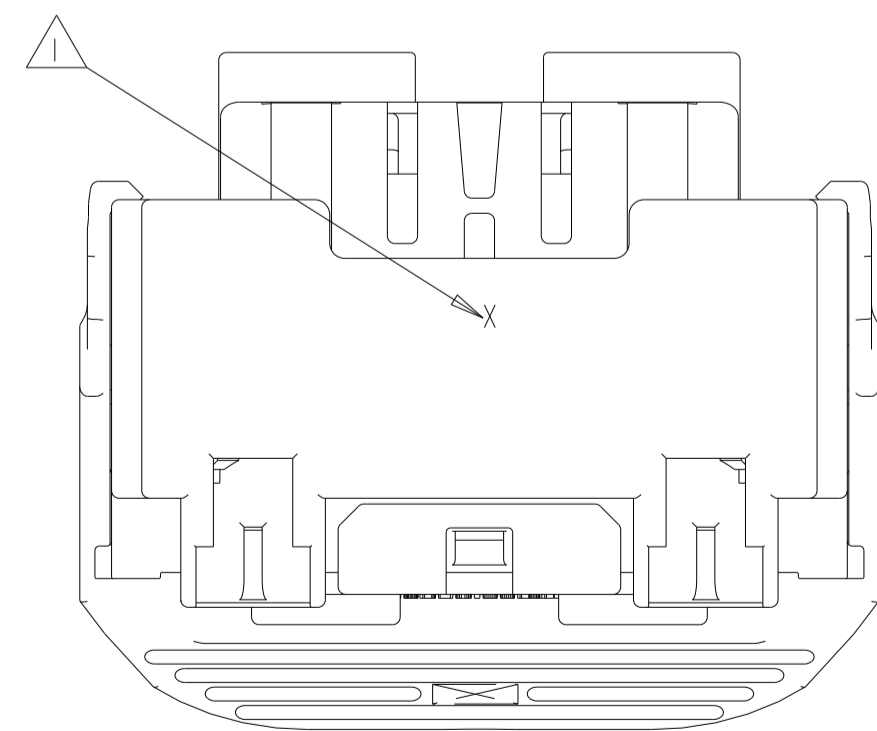
MIN. FEED THRU
CONDITION WITH 1mm
CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION



SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)

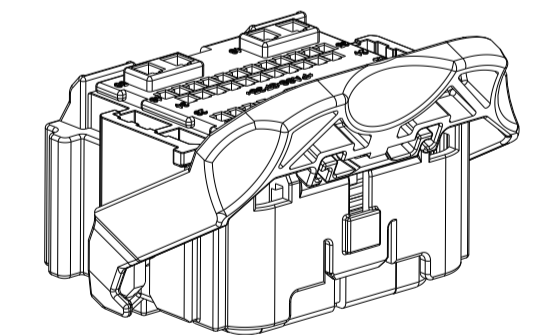


SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



REVISIONS					
P	LTN	DESCRIPTION	DATE	OWN	APVD
F41		REVISED PER ECO-20-012739	05OCT2020	AP	CM
F42		REVISED PER ECN-22-166479	27JUL2022	SMR	CM
F43		REVISED PER ECN-23-213561	22MAY2023	SR	HC
F44		REVISED PER ECN-23-230586	20SEP2023	SR	HC

- 1. PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
- 2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
- 3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
- 4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5. COMPANY LOGO.
- 6. OBSOLETE PART.



SCALE 1:1

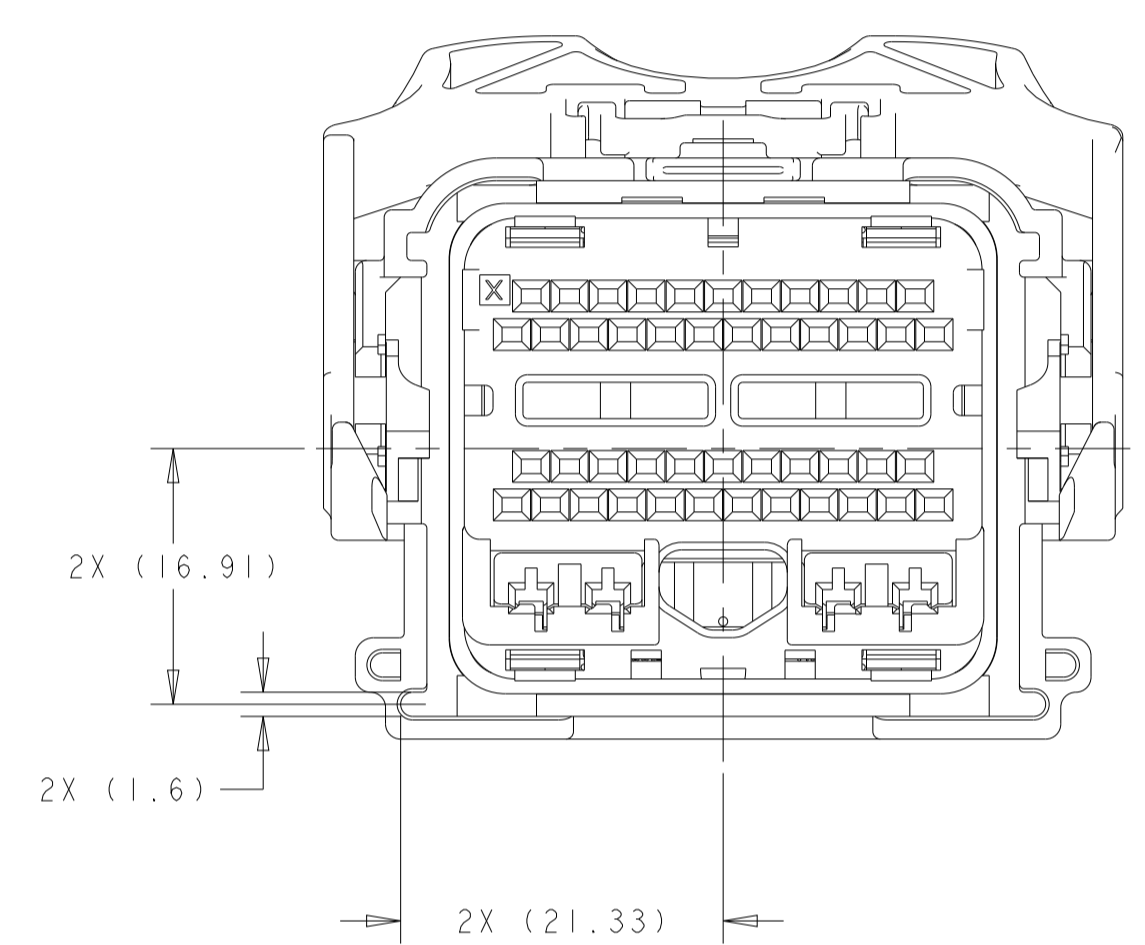
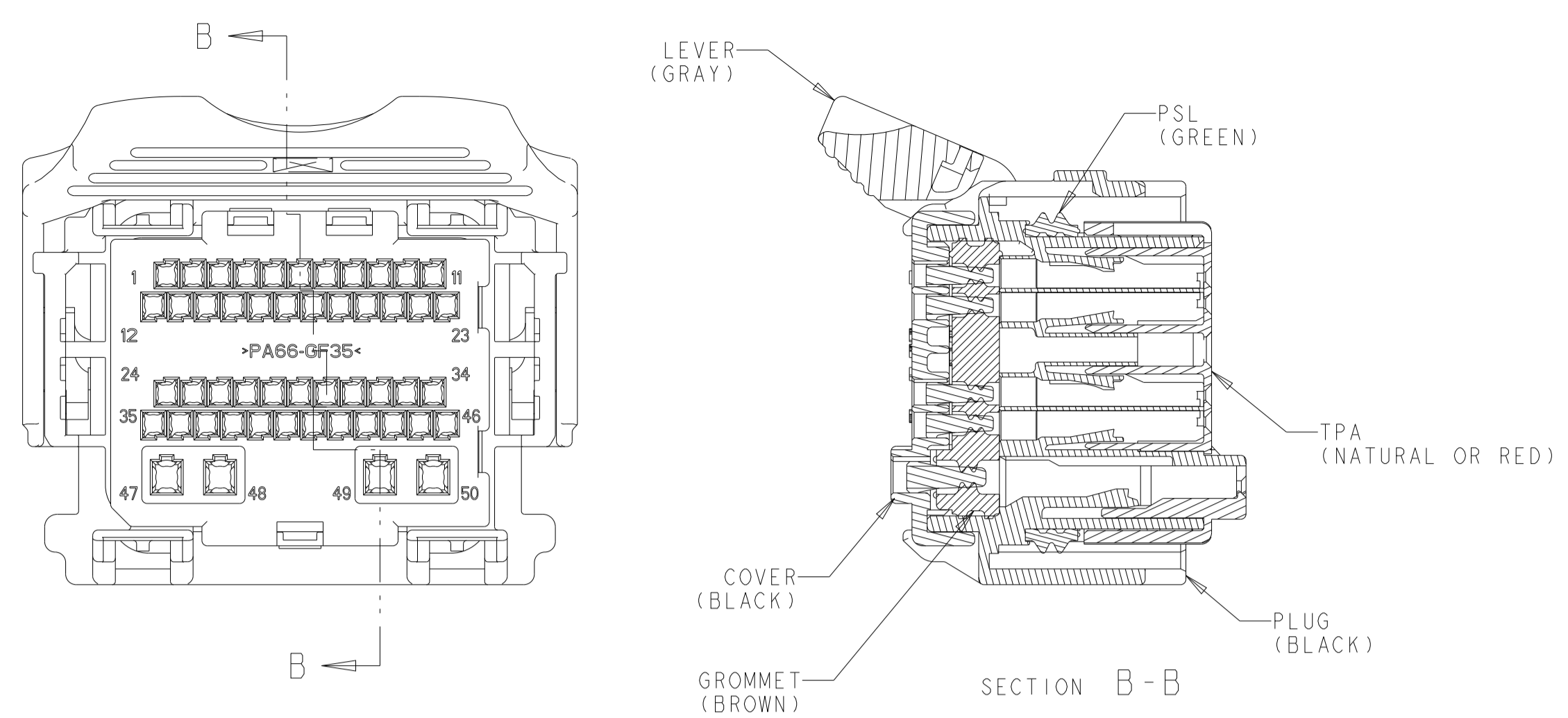
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	I393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	I393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	I393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	I393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	I393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	I393364-1	COPPER ALLOY/GOLD PLATE	22AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

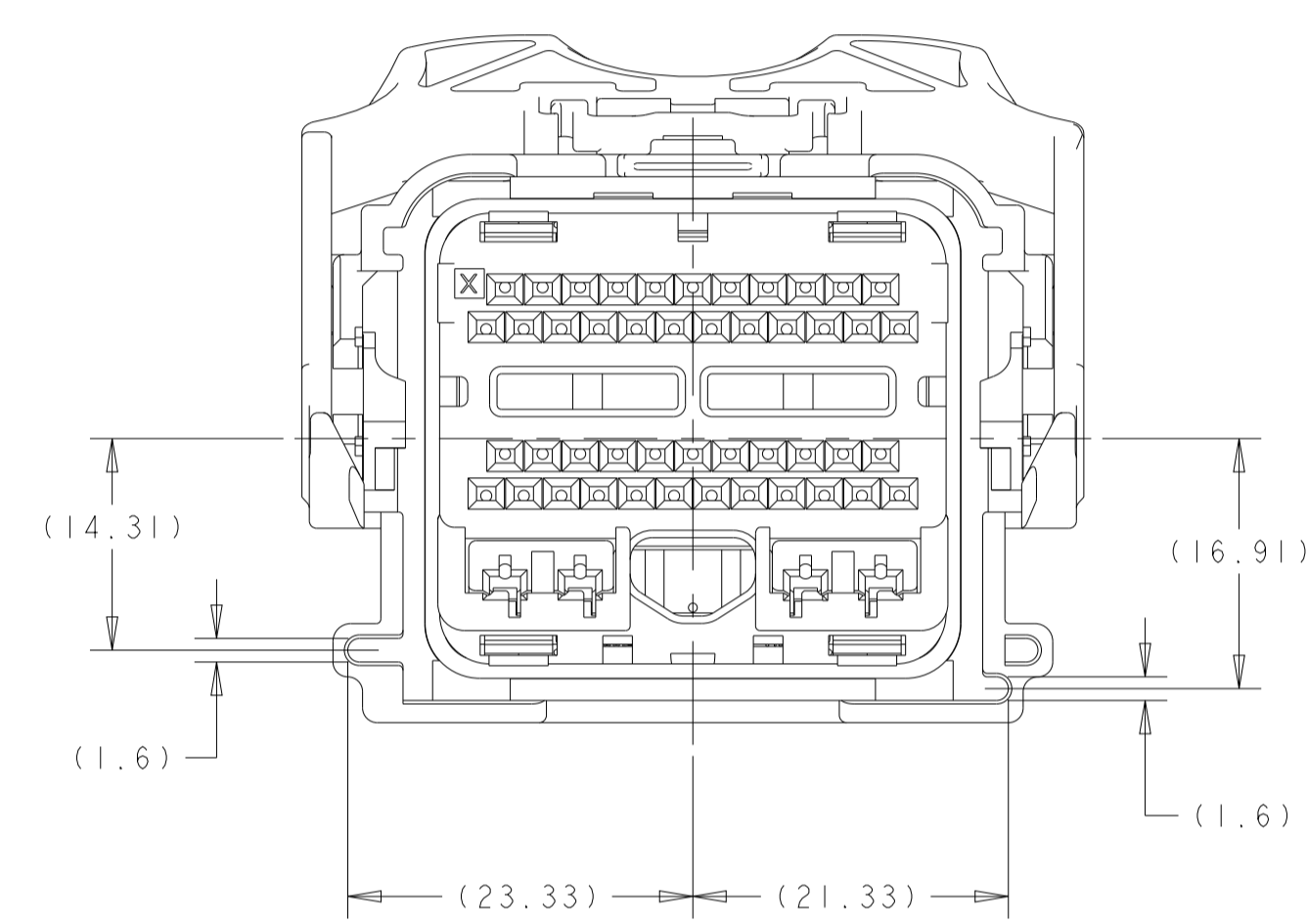
SEE TABLES
SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM SIZE: CAGE CODE: DRAWING NO: A100779 CUSTOMER DRAWING
0 PLC ±.1 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1° FINISH		PRODUCT SPEC: APPLICATION SPEC: WEIGHT: SCALE: 1:1	
MATERIAL:		RESTRICTED TO:	SHEET 1 OF 10 REV: F44

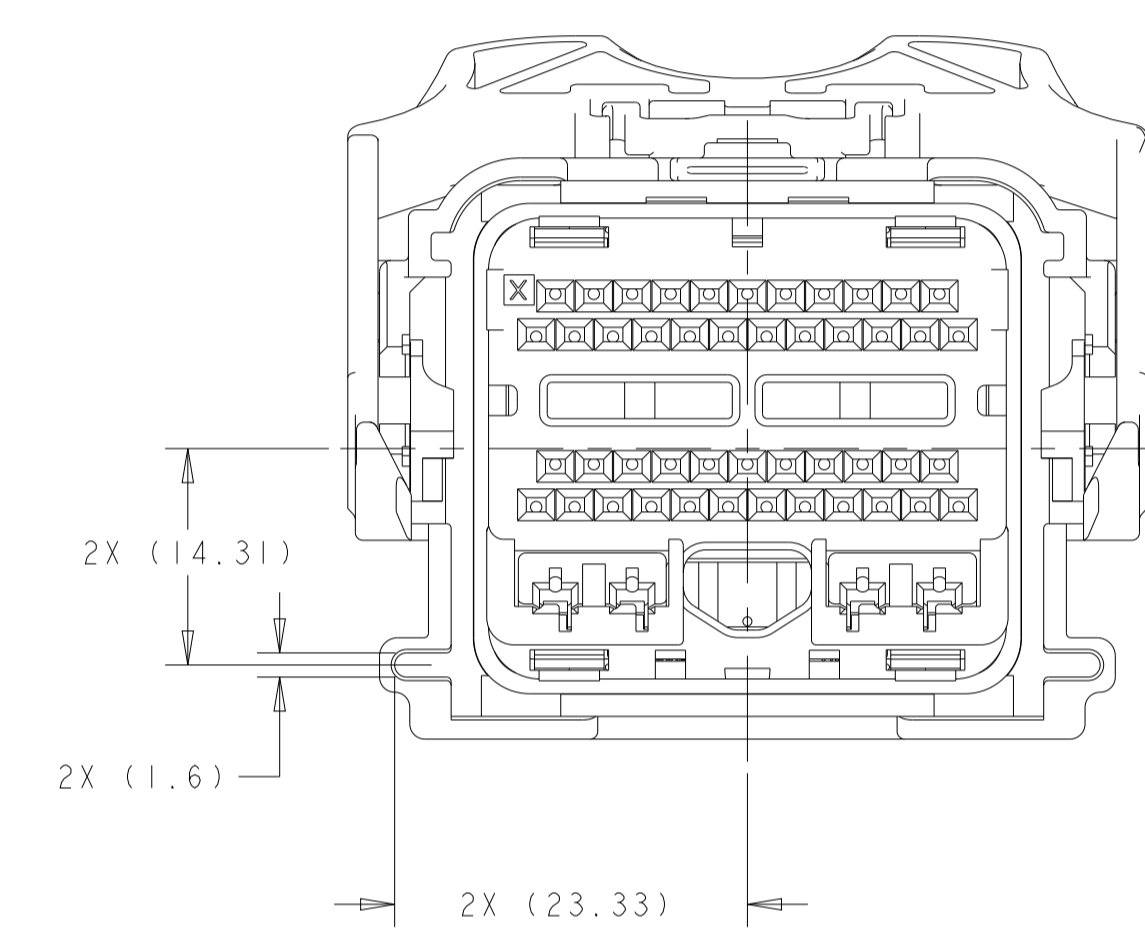
REVISIONS				
P	LTN	DESCRIPTION	DATE	APPD
-	SEE SHEET 1			



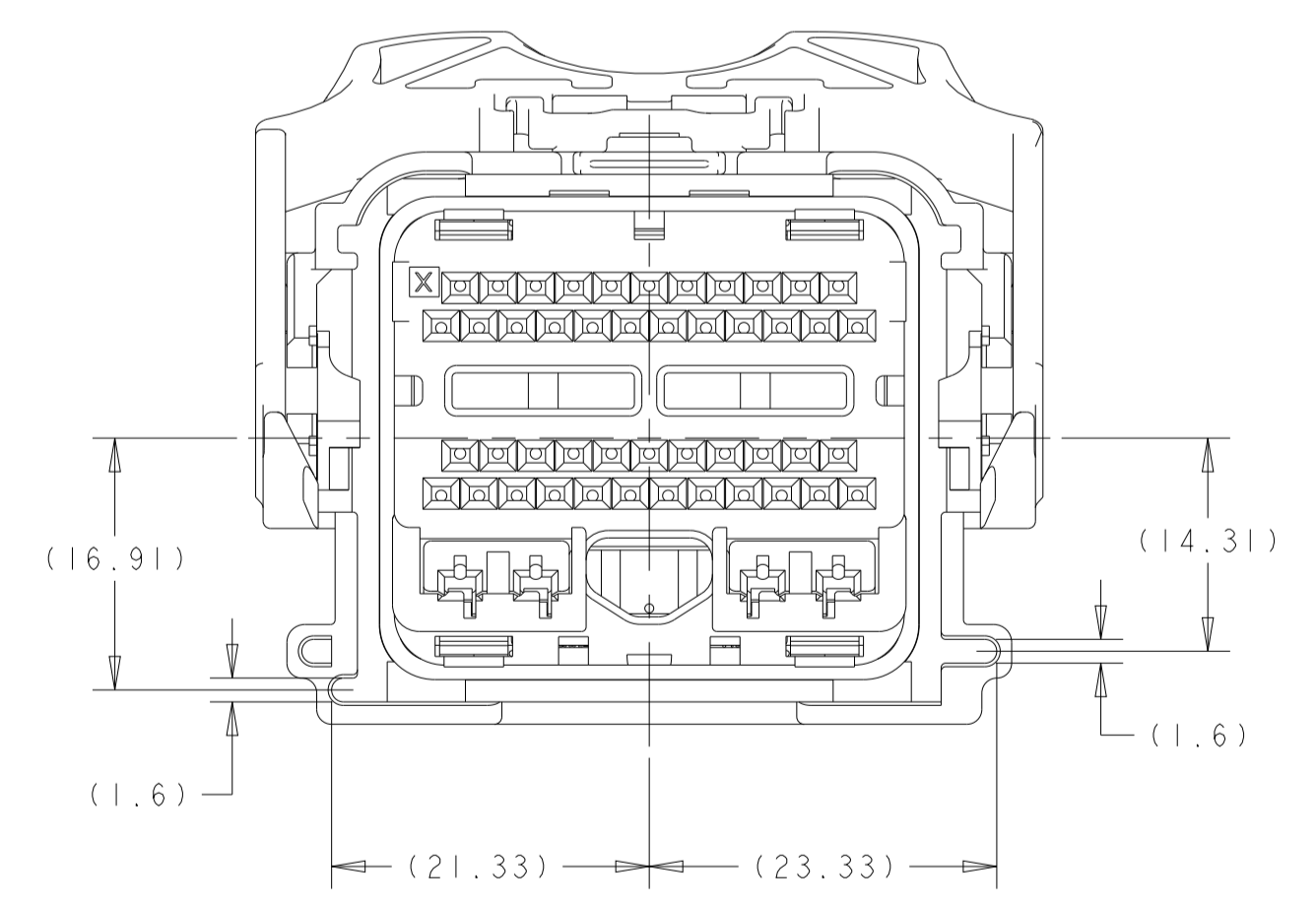
1438129-1
KEYING OPTION "A"



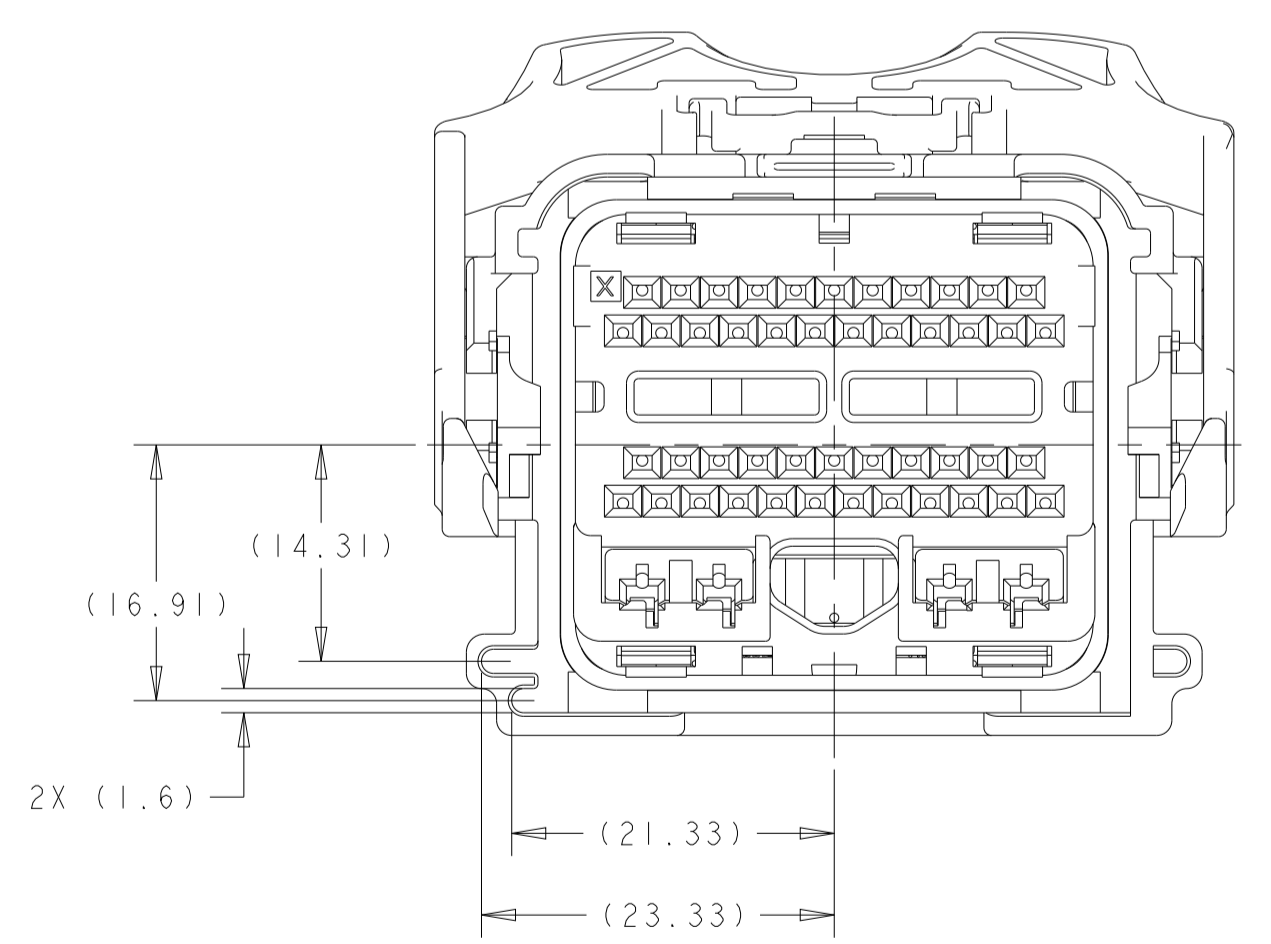
1438129-2
KEYING OPTION "B"



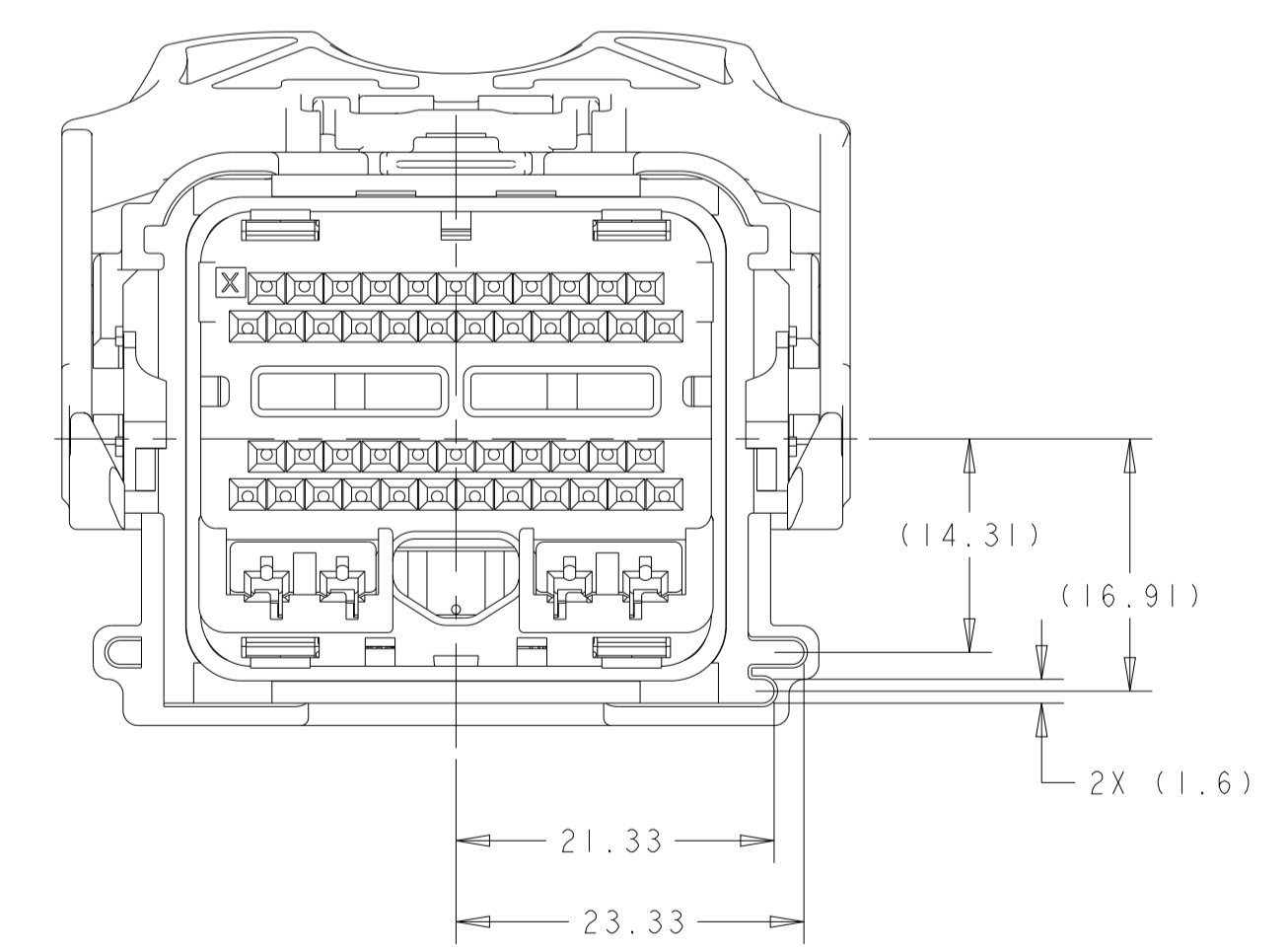
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"

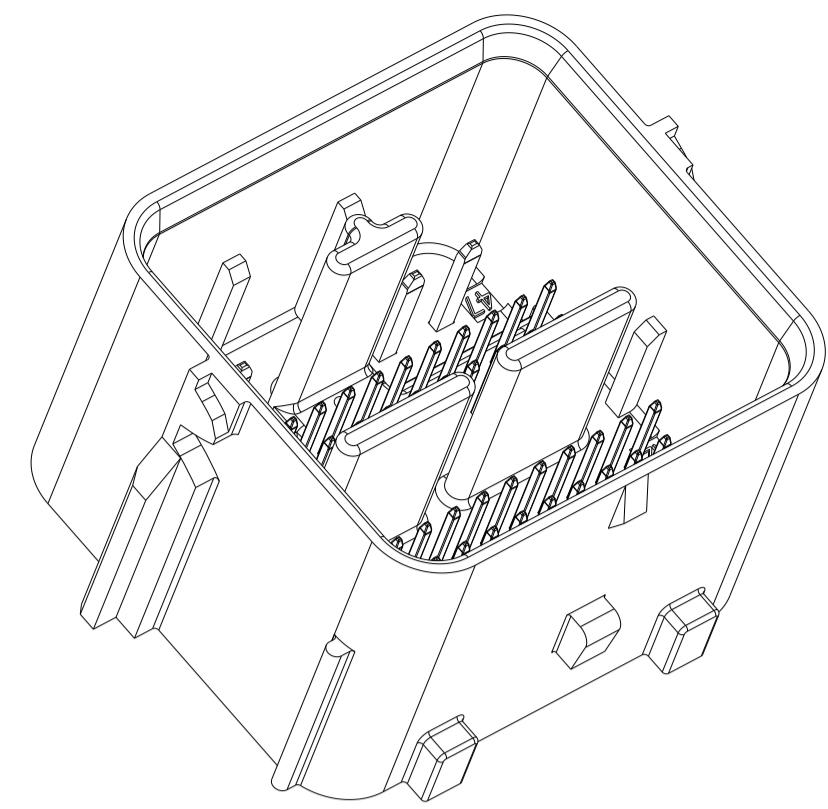


1438129-5
KEYING OPTION "E"

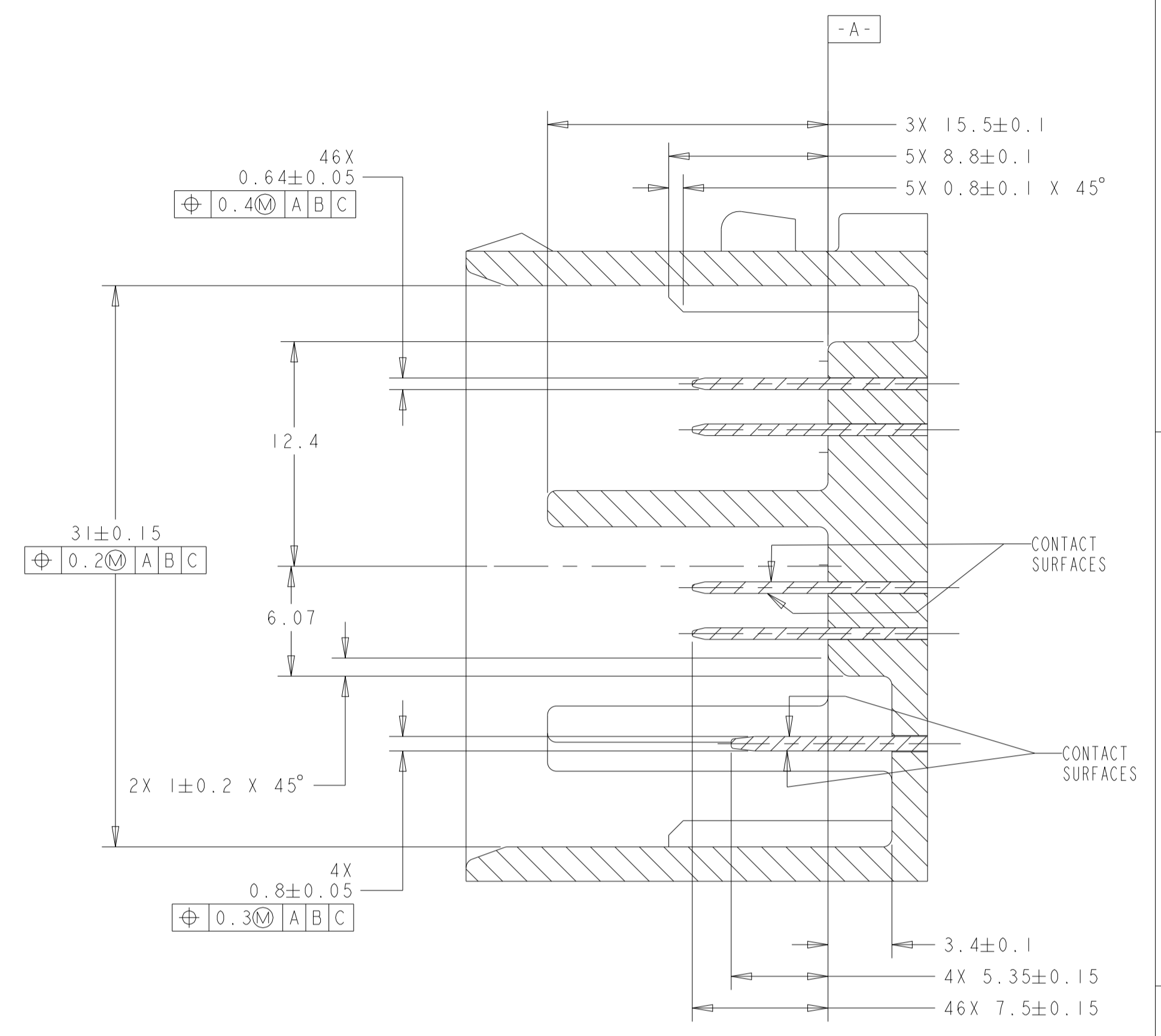
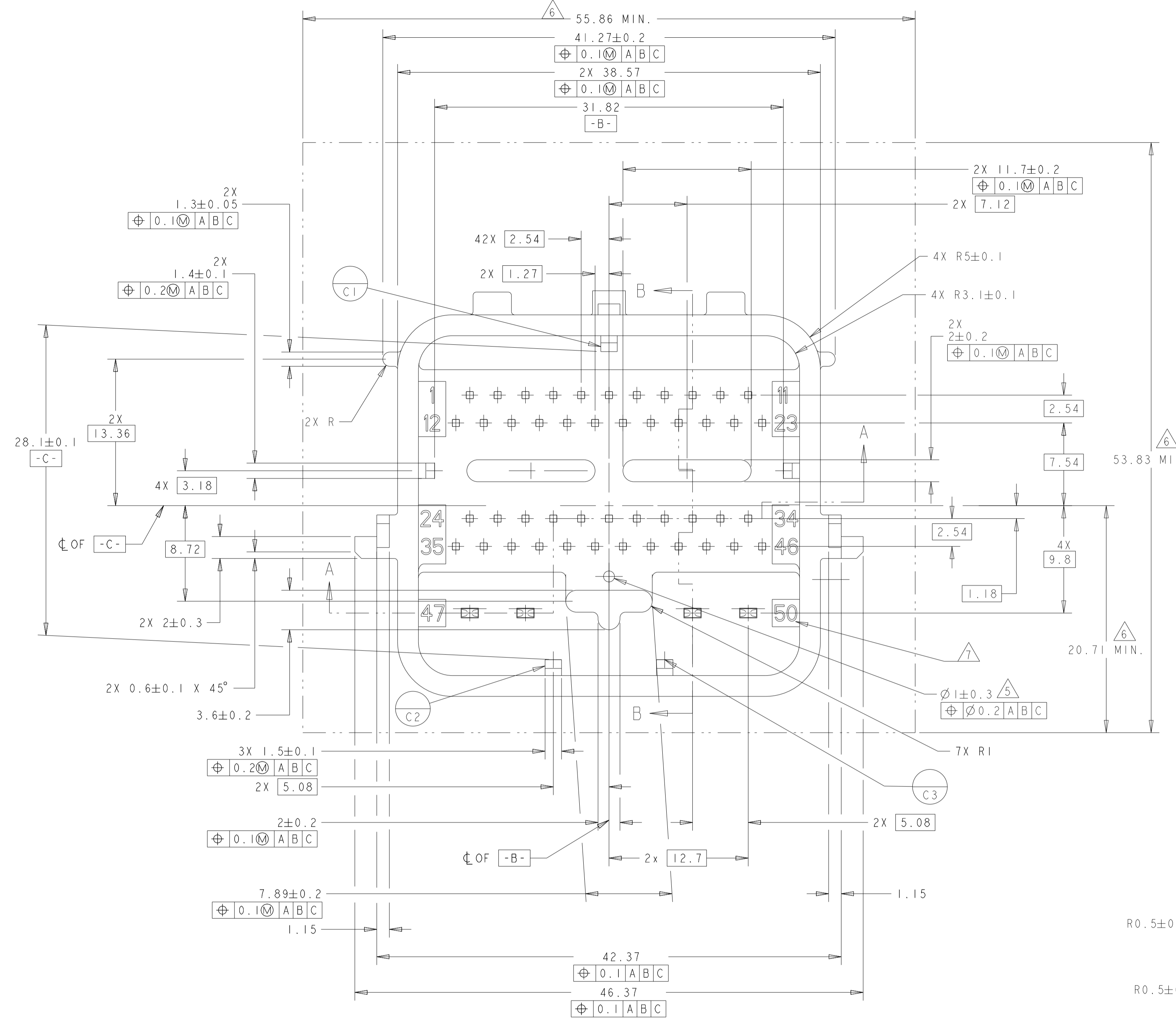


1438129-6
KEYING OPTION "F"

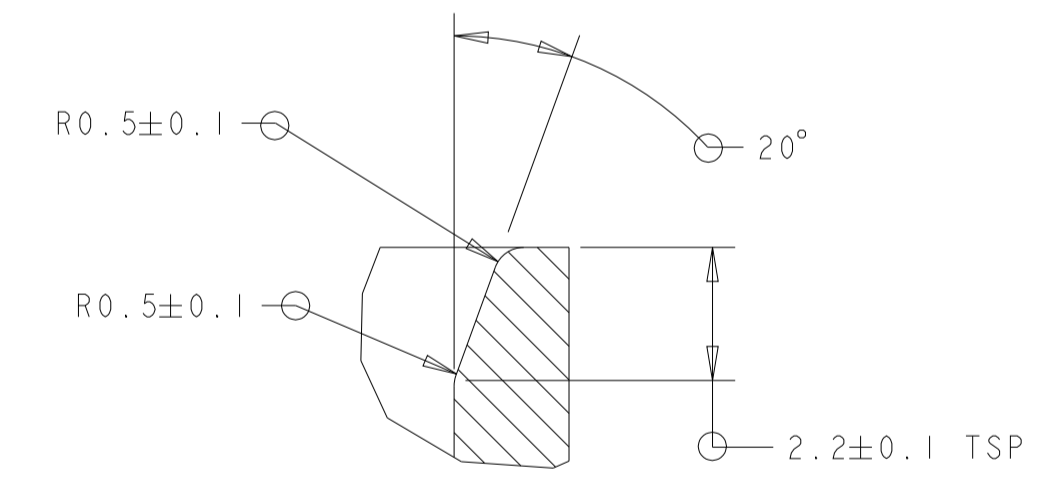
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TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±° FINISH ±*		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM
MATERIAL: -		PRODUCT SPEC: -	SIZE: A
		APPLICATION SPEC: -	CAGE CODE: 00779
		WEIGHT: -	DRAWING NO: 1438129
		CUSTOMER DRAWING	SCALE: 2:1
			SHEET: 2 OF 10
			REV: F44



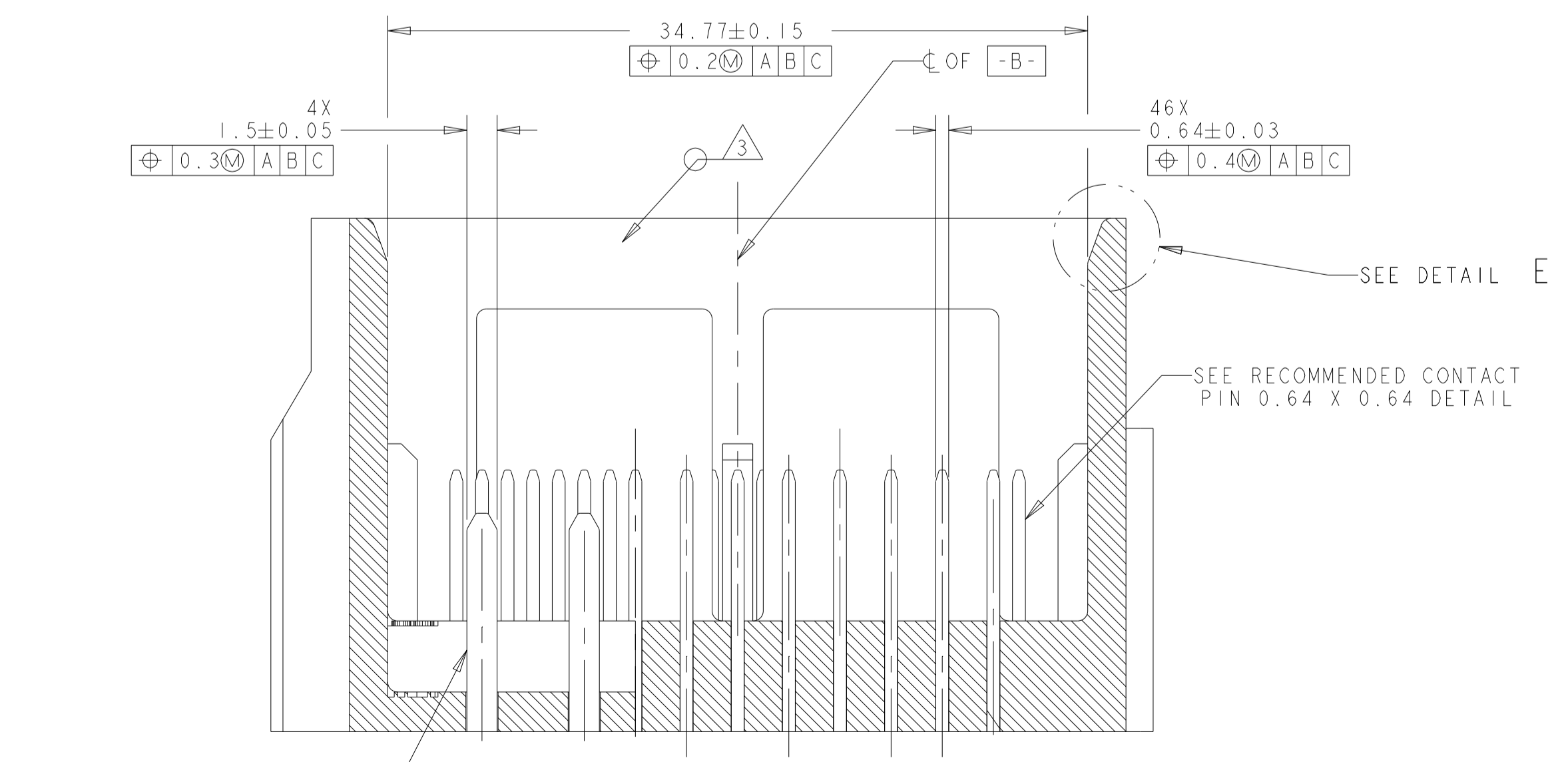
SCALE 2:1



SECTION B-B



DETAIL E
SCALE 8:1



SECTION A-A

NOTES: UNLESS OTHERWISE SPECIFIED

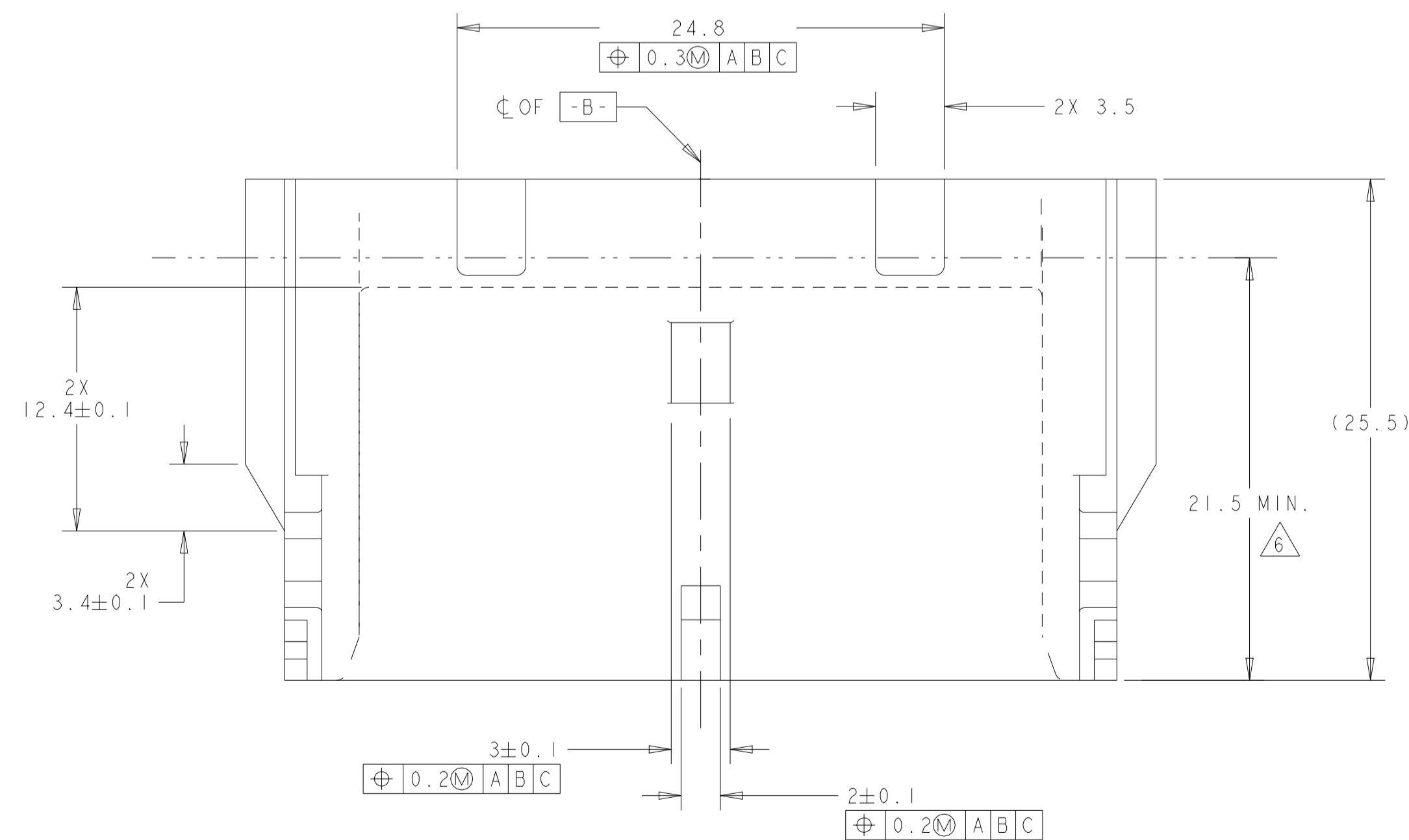
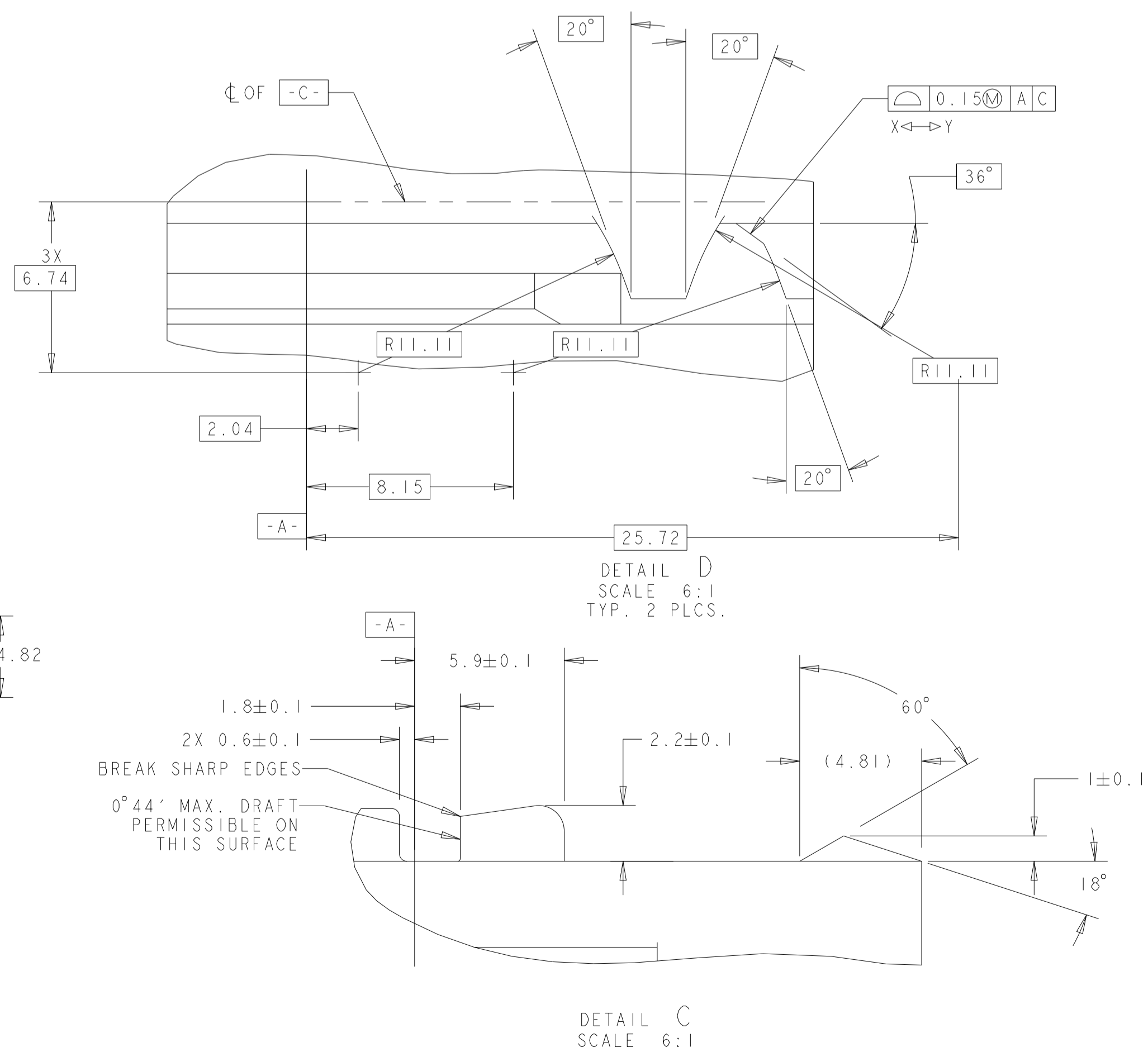
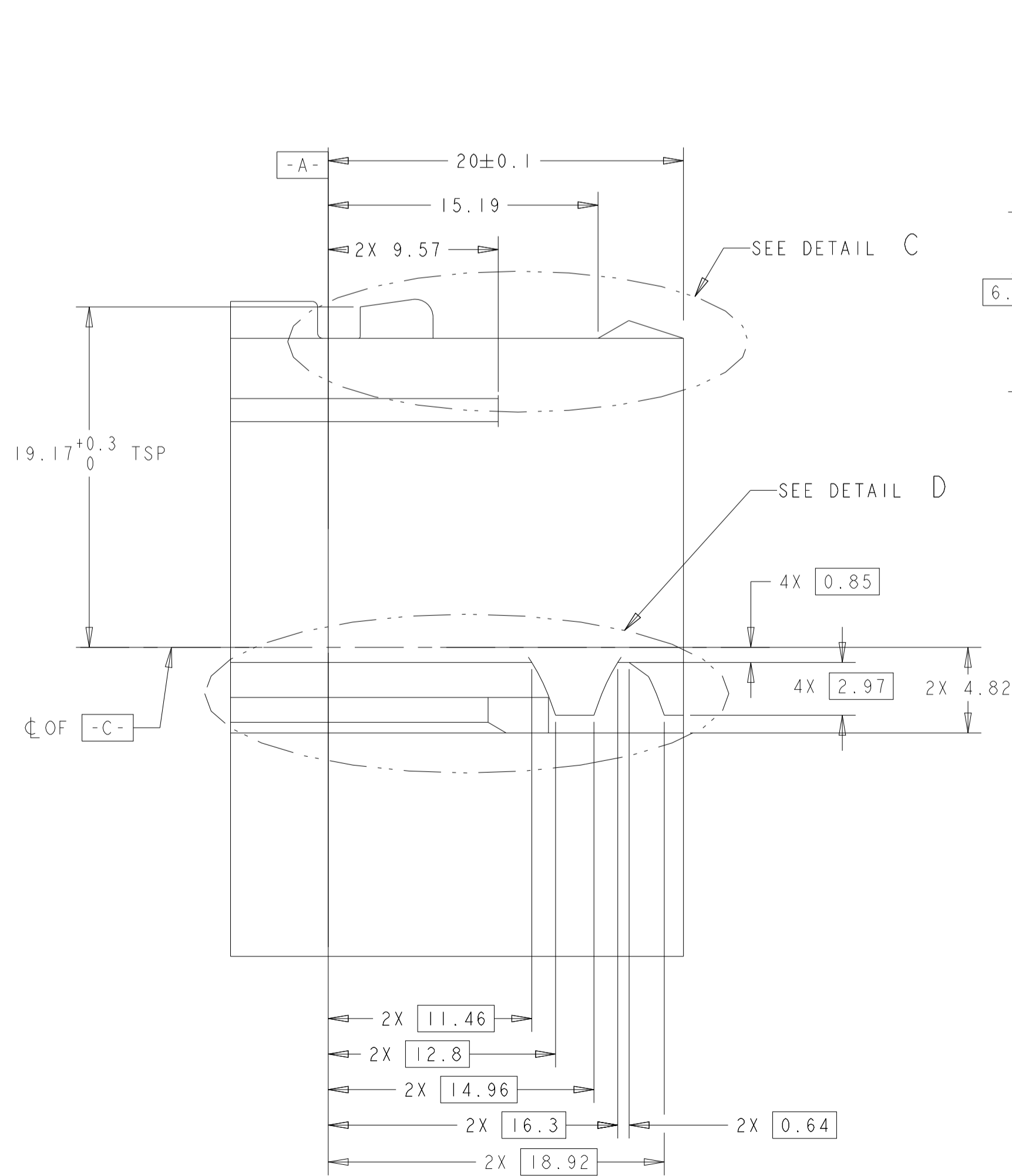
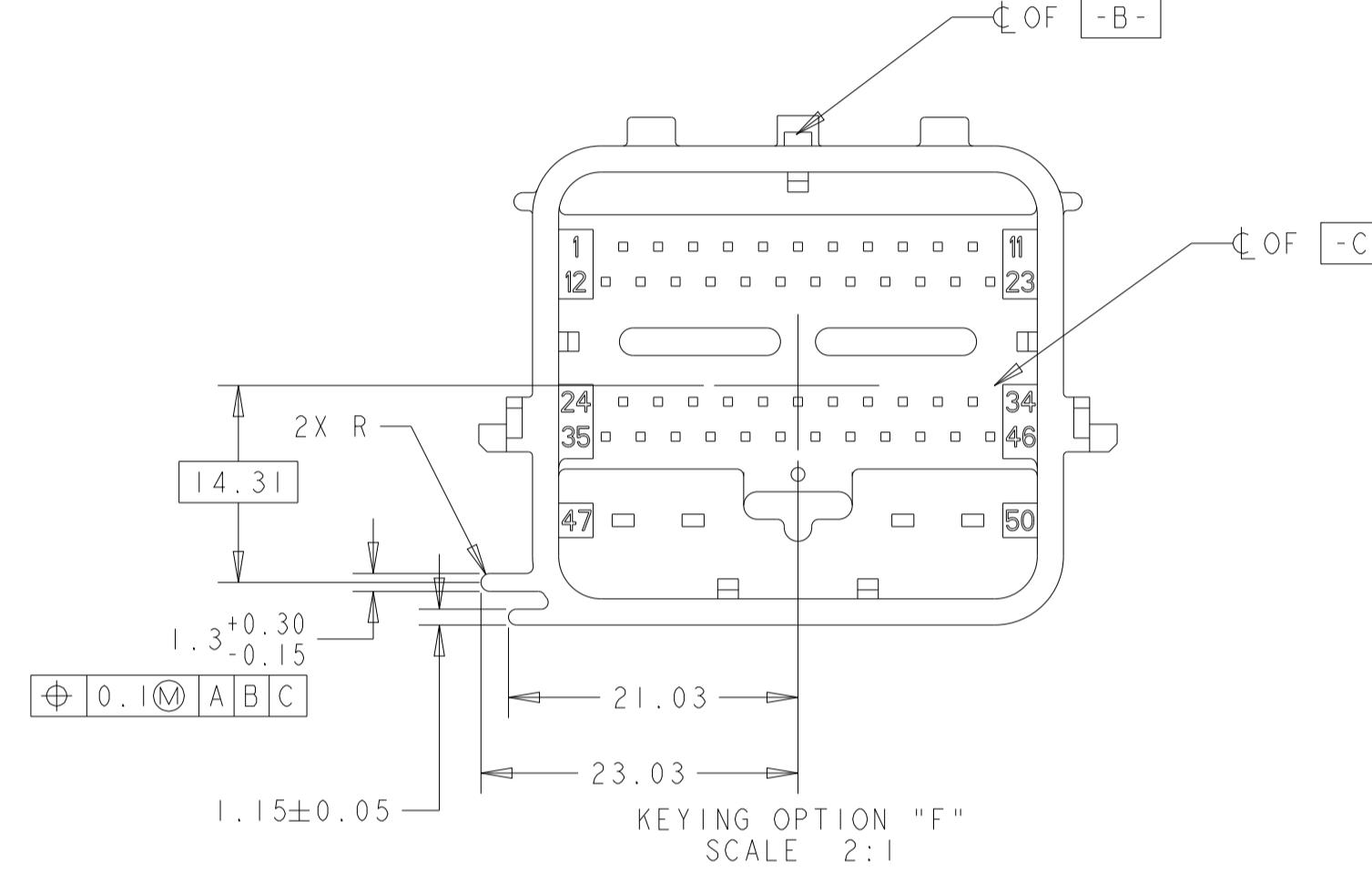
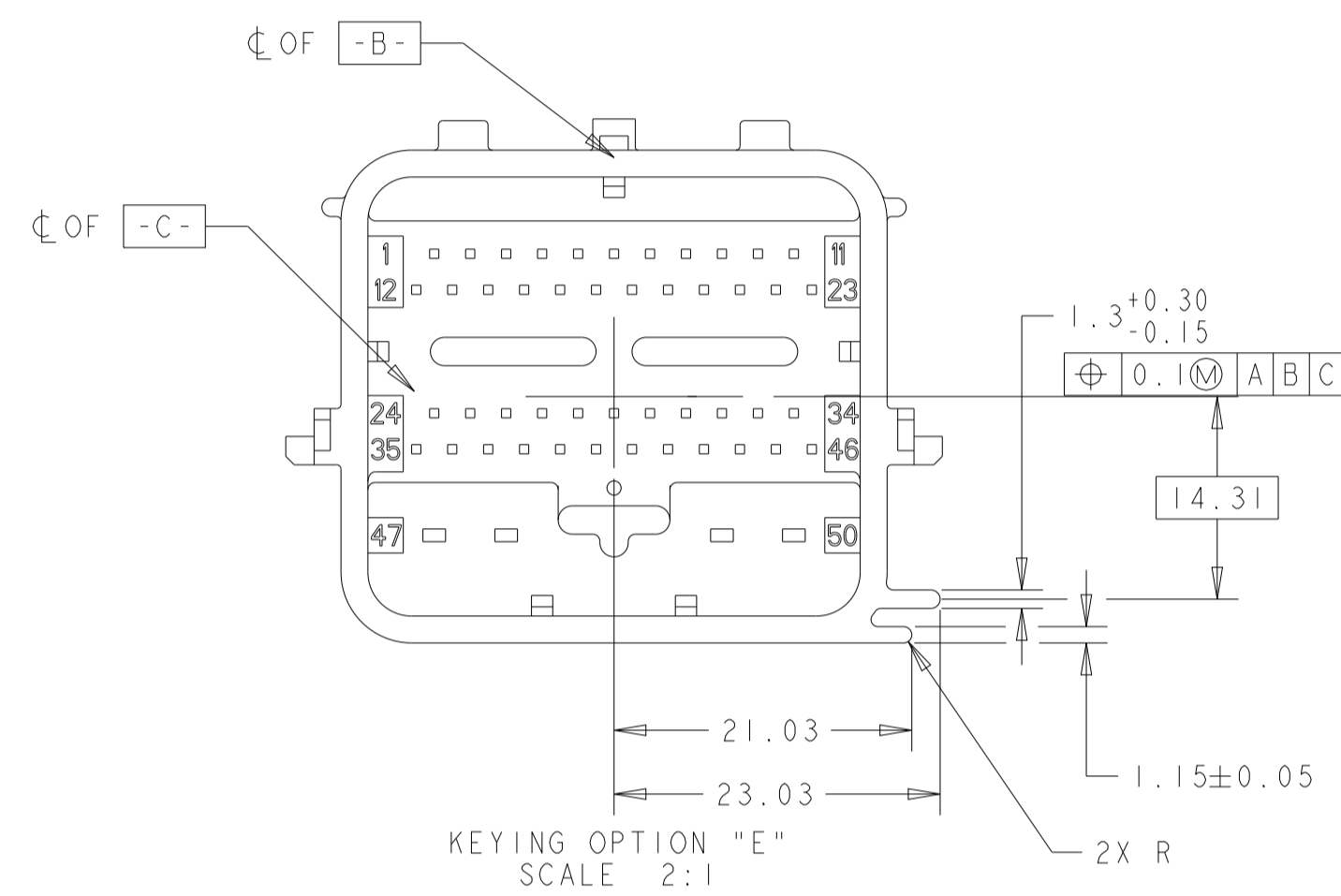
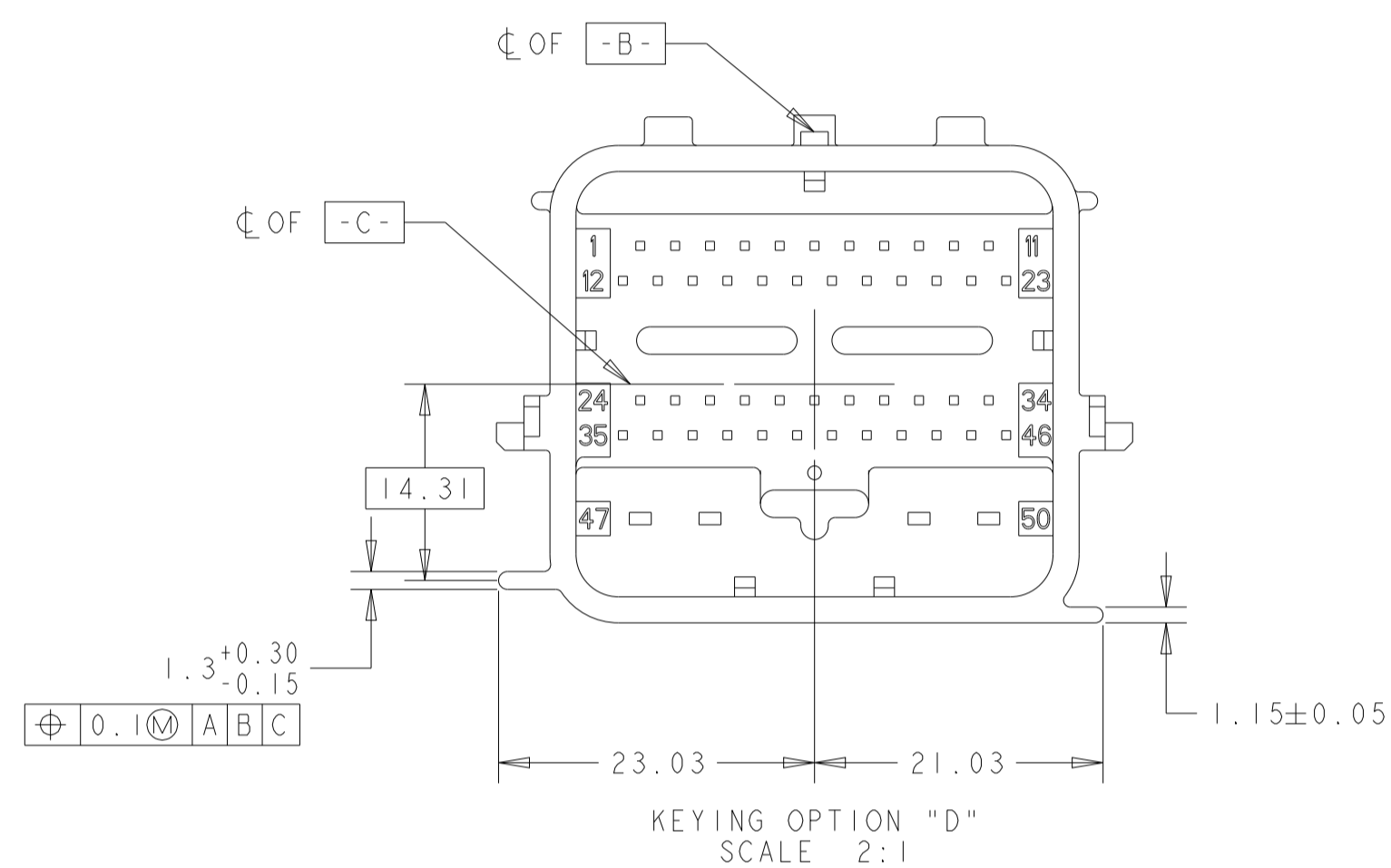
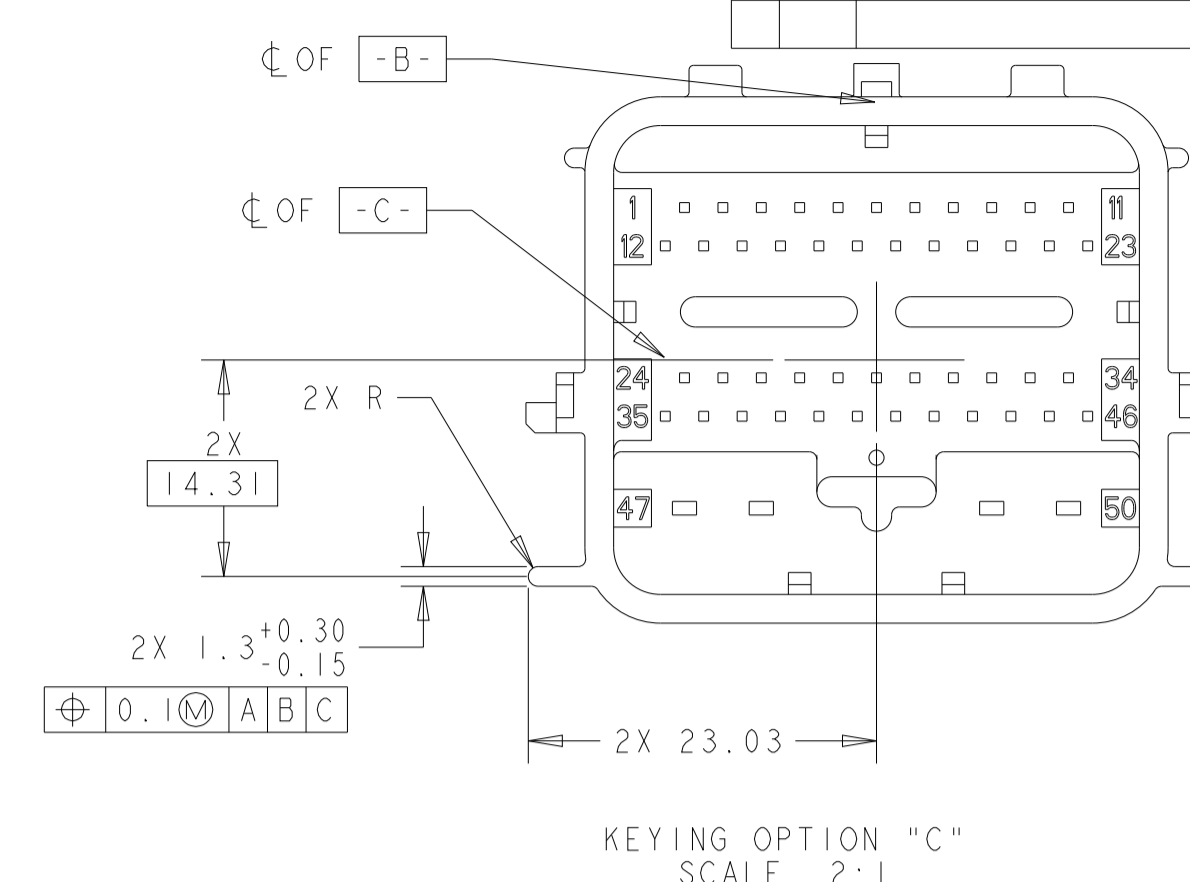
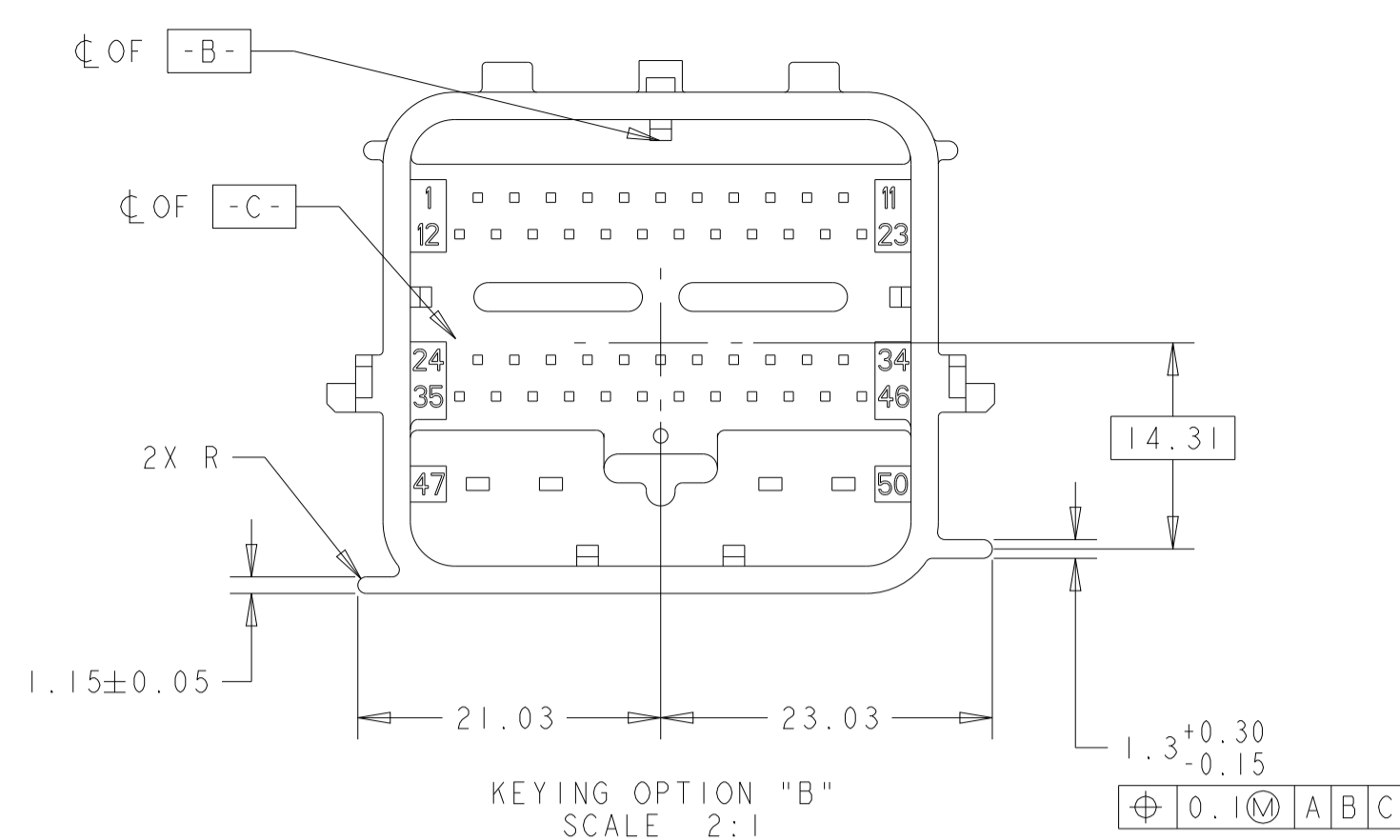
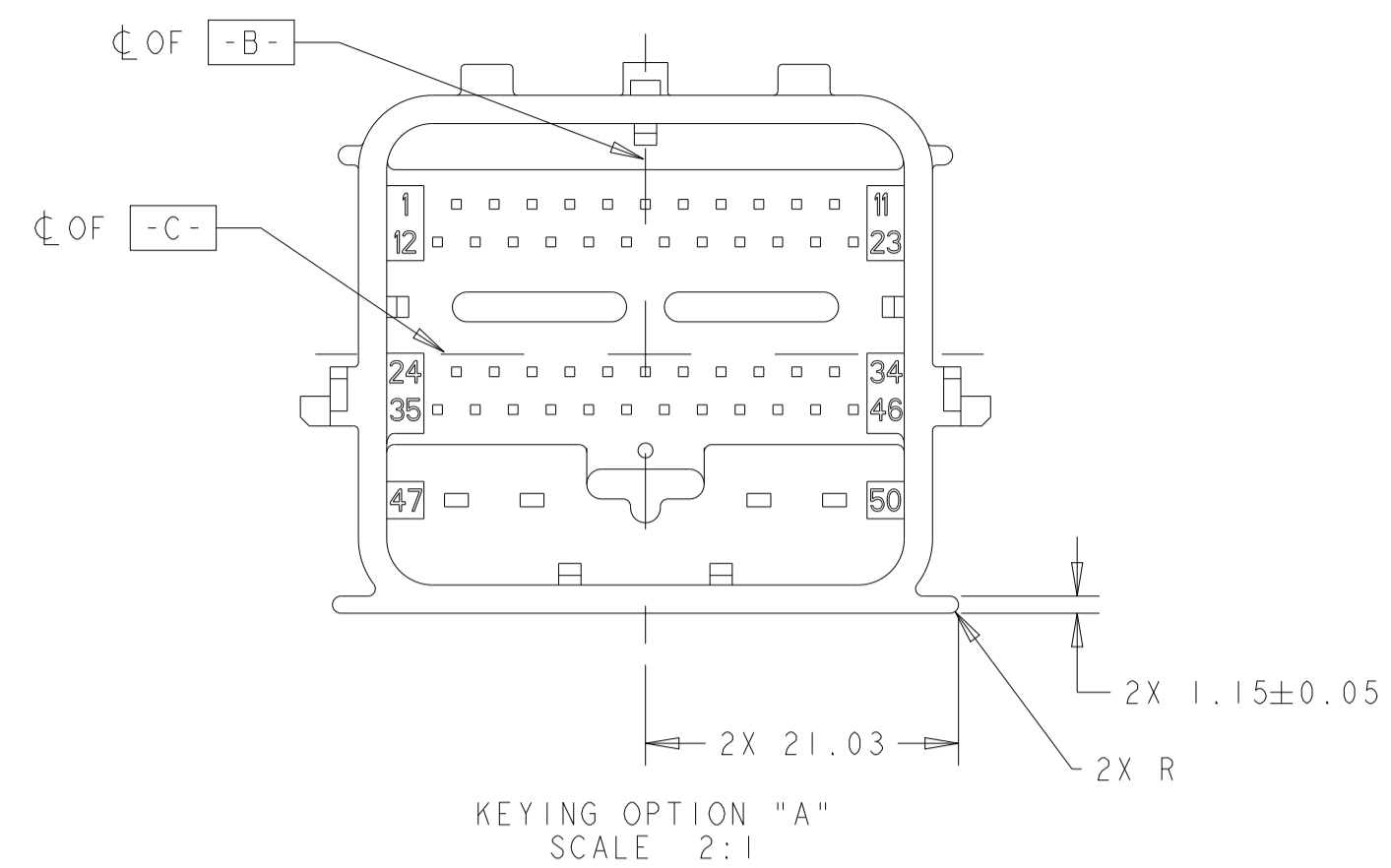
1. GENERAL TOLERANCE:
 ±0.3 ALL ONE PLACE DIMENSIONS
 ±0.10 ALL TWO PLACE DIMENSIONS
 ±1°00' ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
3. SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.
6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
7. TERMINAL POSITION IDENTIFICATION.
8. MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-#

REVISIONS				
REV	DATE	DESCRIPTION	BY	APPV
-	-	SEE SHEET 1	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005																	
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005																	
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PLC	TOLERANCE UNLESS OTHERWISE SPECIFIED:																		
0 PLC	±																		
1 PLC	±0.3																		
2 PLC	±0.10																		
3 PLC	±																		
4 PLC	±																		
ANGLES	±1°																		
FINISH																			
MATERIAL:		APPLICATION SPEC:	RESTRICTED TO:																
WEIGHT:		SIZE: A 00779	CAGE CODE: C=1438129																
CUSTOMER DRAWING		DRAWING NO:	SCALE: 1:1 SHEET 9 OF 10																

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P	LTN	DESCRIPTION	DATE	APP'D
-	SEE SHEET 1			



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	
DIMENSIONS:		CHK T. VALASEK 15APR2005	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM
	0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±	PRODUCT SPEC	APPLICATION SPEC
MATERIAL	FINISH	WEIGHT	SIZE CAGE CODE DRAWING NO
			A 00779 C=1438129
		CUSTOMER DRAWING	RESTRICTED TO
		SCALE 1:1	SHEET 10 OF 10