

# 样品承认书 Specifications

地址: 江苏省兴化市陈堡镇工业园区

http://www.xhyxdz.com Tel: +86-523-83722059 Fax: +86-523-83722259

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客户名称 Customer Name	
品 名 Rariety	SMD BUZZER
型 号 Part No	YX-SMD8530
日期	
Sample Date	

## 客户承认签署

签定结果:		
核准/Approved:	审核/Checked:	经办/Designed:

# 供应商确认签署

核准	审核/Checked:	经办
/Approved:		/Designed:
戴宏祥	时卫玲	王继勇

【 承认后请签回一份! Thank you very much! 】



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### Part No: YX-SMD8530

## 性能参数 Electrical Characteristics

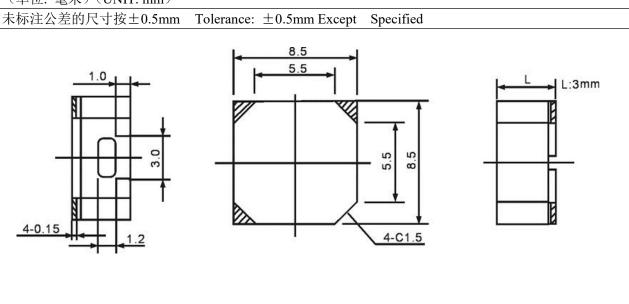
Model No.	Unit	YX-SMD 8530
Rated Voltage	Vo-p	5
Operating Voltage	Vo-p	4-6
Rated Current	mA	≤90
Min. Sound Output at 10cm	dB	2.7-3.2Hz≥86
Coil Resistance	Ω	30±5
Resonant Frequency	Hz	2700
Operating Temperature	°C	-30~+70
Storage Temperature	°C	-40~+85
Weight(MAX)	gram	0.6
ROHS		YES
Storage life	month	6 months preservation at room temp.

**Environmental Protection Regulation** 

带\*号指标需要在额定电压下测试 \*Applying rated voltage

## 外观尺寸 Appearance Drawing

(单位:毫米)(UNIT:mm)





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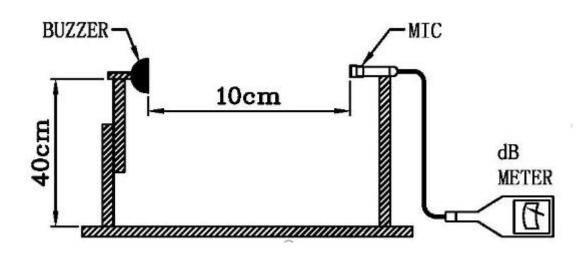
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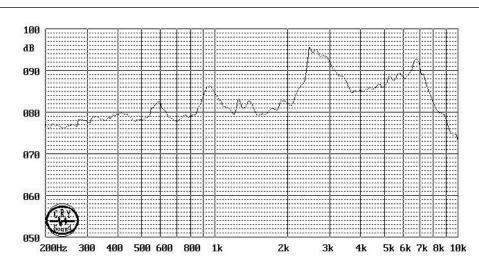
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### Part No: YX-SMD8530

## 测试方法 TESTING METHOD



## 频响曲线 FREQUENCY RESPONSE





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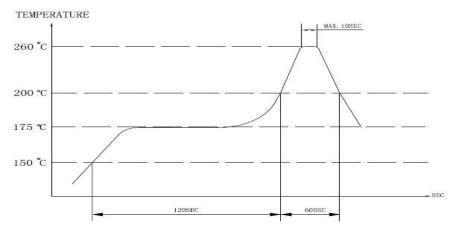
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## Part No: YX-SMD8530

### 焊接条件 SOLDERING CONDITION

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

**Note**: It is requested that reflow soldering should be executed after heat of product goes down to normal.



#### Heat resistant line

Used when heat resistant reliability test is performed

### (2)Manual soldering

Manual soldering temperature 350°C within 5 sec

### 机械特性MECHANICAL CHARACTERISTICS

NO.	item	<b>Test Condition</b>	Evaluation standard	
1	Solder ability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +270±5 for 3±1 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)	
2	Soldering Heat Resistance	Lead terminal are immersed up to 1.5mm from sounder's body in solder bath of +300±5 for 3±0.5 seconds or +260±5 for 10±1 seconds	No interference in operation	
3	Terminal Mechanical Strength	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction.	No damage and cutting off	
4	Vibration	Buzzer shall be measured after being applied vibration of amplitude of 0.75mm with 10 to 55hz band of vibration frequency to each of 3per-pendicular directions for 0.5 hours.	The value of oscillation frequency/ current consumption should be in 10% compared with	
5	Drop test	The part only shall be dropped from a height of 70cm onto a 10mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	initial ones .The SPL should be in ± 10dB compared with initial one.	

## 环境试验ENVIRONMENT TEST

NO.	item	Test Condition	Evaluation standard
1	High temp. test	After being placed in a chamber at +80 for 96 hours	Being placed for 4 hours at +25, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±
2	Low temp. test	After being placed in a chamber with -30 for 96 hours	
3	Humidity test	After being placed in a chamber at +40 and 90 5% relative humidity for 96 hours	
	Temp. cycle test	The part shall be subjected to 5 cycles. One cycle shall be consist	10%
		of: +80±2°C	compared with initial ones .The
4		+25±5°C 30min +25±5°C	SPL should be in ±10dB
4		-30±5°C 10min 10min	compared with initial one.
		30min	compared with initial one.
		1 Cycle	
		5 Cycles	1