



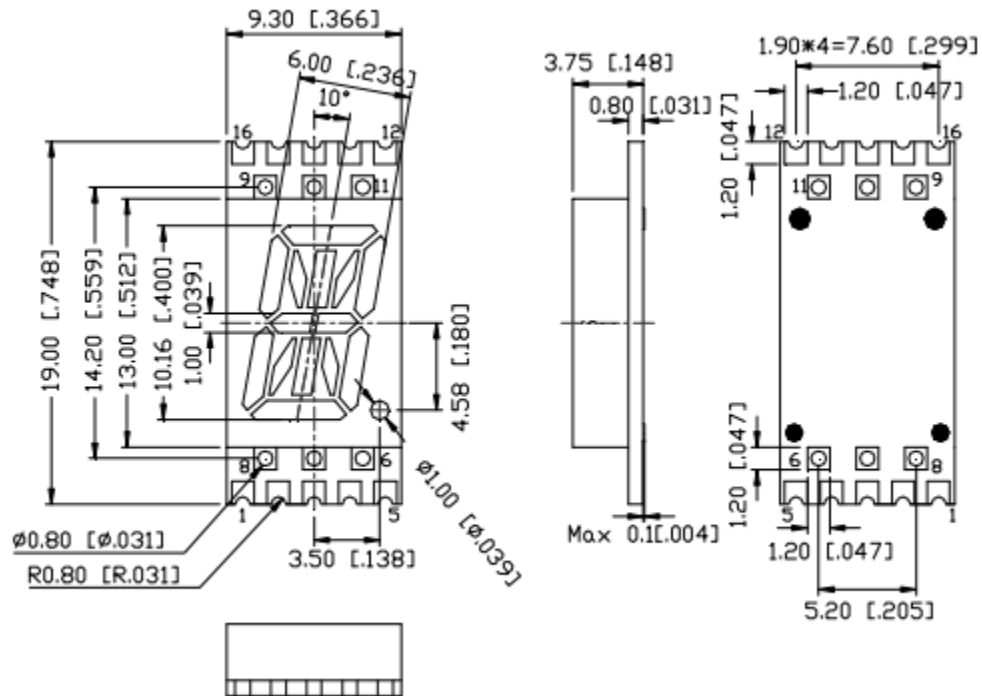
American Opto Plus LED Corp.

SMA4018PG-C GW

SMC4018PG-C GW

0.4" Pure Green Single Digit Alphanumeric SMD Display

MECHANICAL DIMENSIONS



Notes:

1. Dimension in millimeter [inch], tolerance is ± 0.25 [0.10] and the angle is $\pm 1\%$ unless otherwise noted.
2. Bending \leq Length * 1%.

Chip Material	Emitted Color	Segment/Face	Description
InGaN	Pure Green	White/Gray	Common Anode Common Cathode



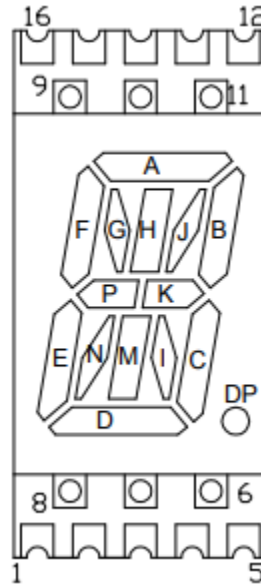
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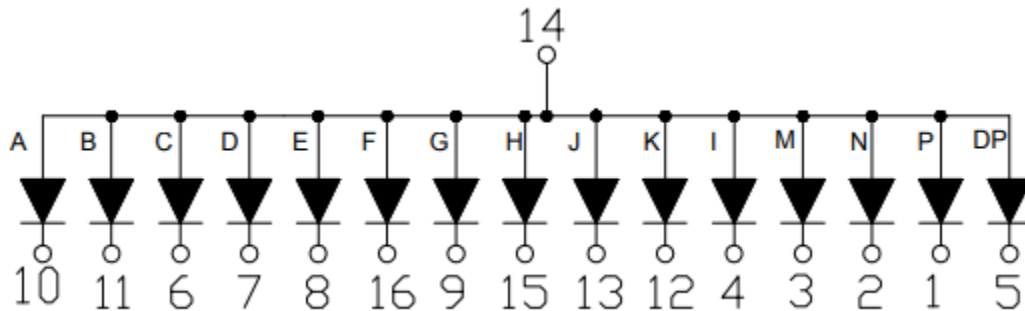
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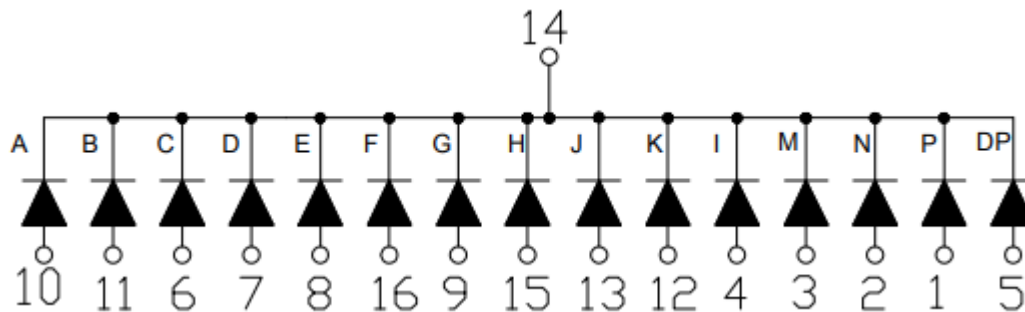
ALL LIGHT ON SEGMENTS FEATURE



INTERNAL CIRCUIT DIAGRAMS



Common Anode



Common Cathode



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ABSOLUTE MAXIMUM RATING

(Ta=25°C)

Parameter	Symbol	Rating	Unit
Power Dissipation (Per Dice)	P _D	114	mW
Continuous Forward Current (Per Dice)	I _F	30	mA
Peak Current (Per Dice, duty cycle 1/10,1KHz)	I _{FP}	100	mA
Derating Liner from 25°C(Per Dice)	ΔI _F /ΔT	0.4	mA/°C
Reverse Voltage (Per Dice)	V _R	5	V
Electrostatic discharge(HBM)	ESD	1000	V
Operating Temp.	T _{OPR}	-40 ~ +105	°C
Storage Temp.	T _{STG}	-40 ~ +105	°C

ELECTRO-OPTICAL CHARACTERISTICS

(Ta=25°C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage (Per Segment)	V _F	I _F =20mA	--	3.2	3.8	V
Dominant Wavelength	λ _d	I _F =10mA	--	525	--	nm
Peak Wavelength	λ _p		--	--	--	nm
Luminous Intensity Matching Ratio	I _V -m		--	--	2:1	--
Luminous Intensity (Per Segment)	I _V		--	56	--	mcd
Reverse Current	I _r	V _R =5V	--	--	100	μA



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LUMINOUS GENERAL IV BIN GRADE

($I_f = 10\text{mA}$)

Bin	Min	Max	Unit
M	27.559	44.095	mcd
N	44.096	70.554	
P	70.555	112.888	

Notes: Tolerance: $\pm 20\%$

COLOR RANK LIMITS

($I_f = 10\text{mA}$)

Bin	Min	Max	Unit
1	515	517	nm
2	517	519	
3	519	521	
4	521	523	
5	523	525	

Notes: Tolerance: $\pm 1\text{nm}$



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ELECTRICAL/OPTICAL CHARACTERISTICS CURVES

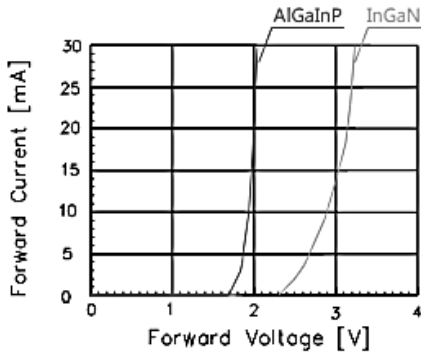


Fig 1. Forward Current vs. Forward Voltage

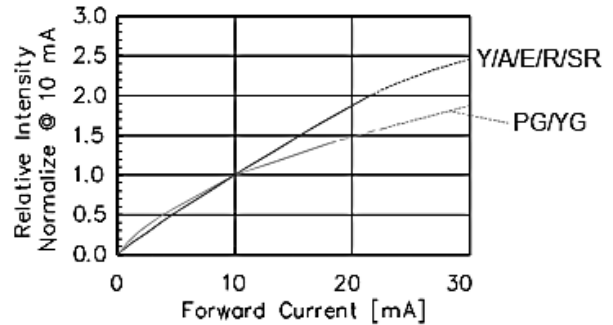


Fig 2. Relative Intensity vs. Forward Current

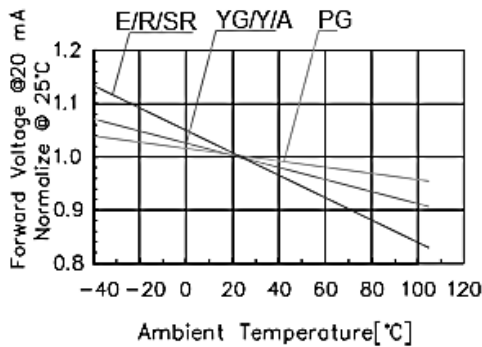


Fig 3. Forward Voltage vs. Temperature

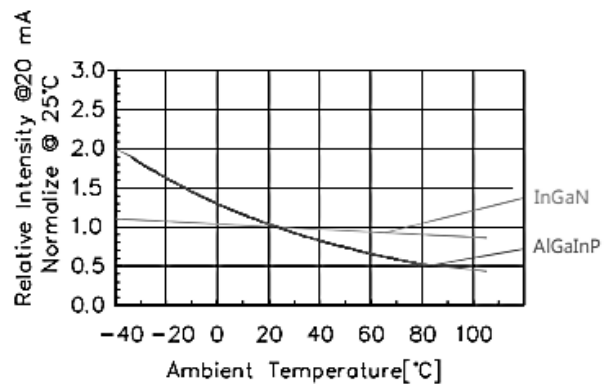


Fig 4. Relative Intensity vs. Temperature

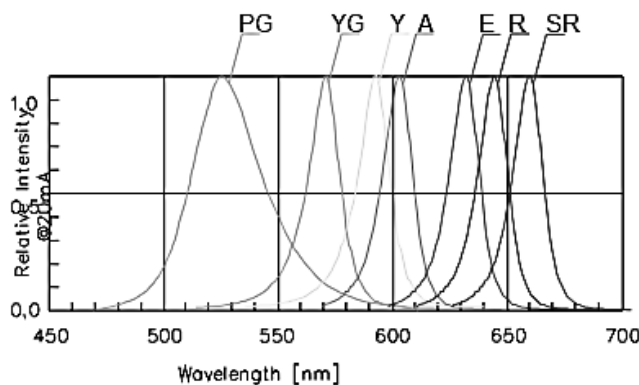


Fig 5. Relative Intensity vs. Wavelength

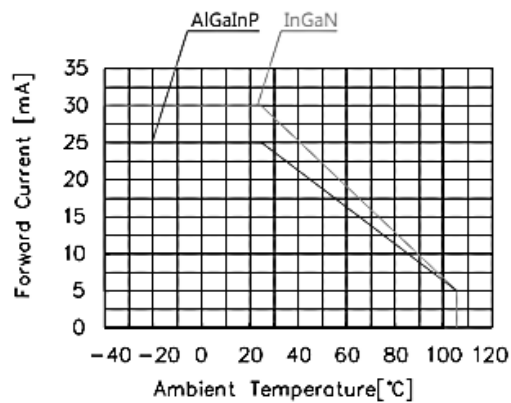


Fig 6. Forward current vs. Temperature



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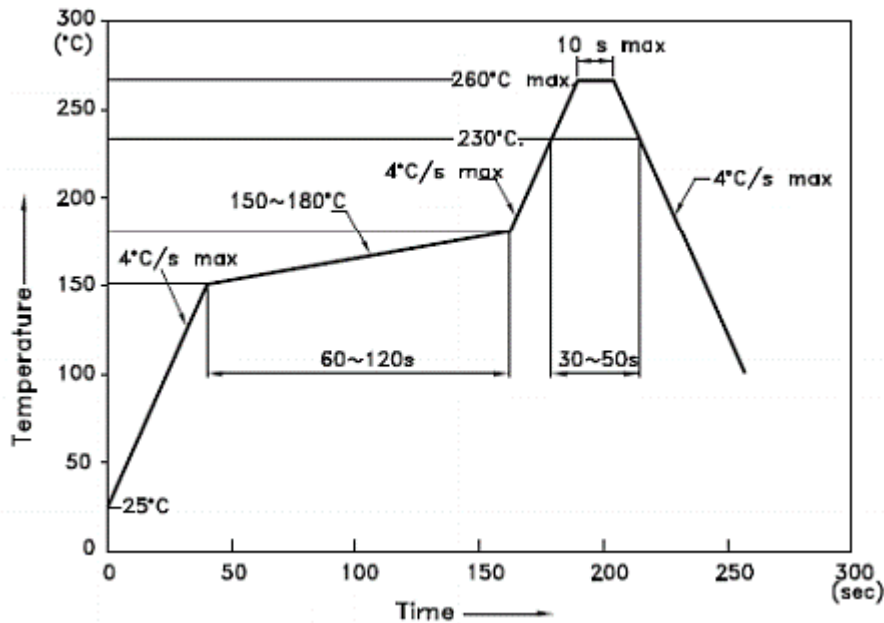
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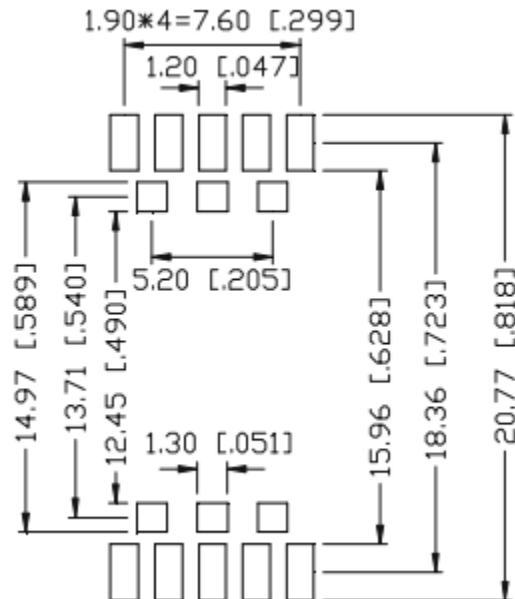
REFLOW SOLDERING CONDITION

IR Reflow Temperature/ Time



1. We recommend the reflow temperature is $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$.
2. The maximum soldering temperature should be limited to 260°C .
3. Do not cause any stress to the epoxy resin while it is exposed to the high temperature.
4. Number of reflow process shall be 2 times or less.

RECOMMENDED PCB LAYOUT





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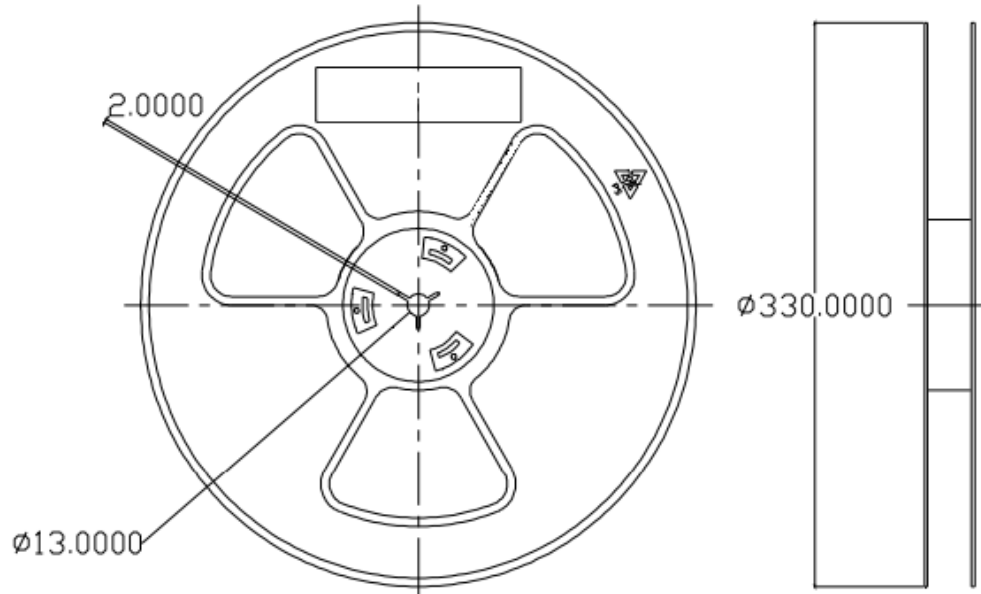
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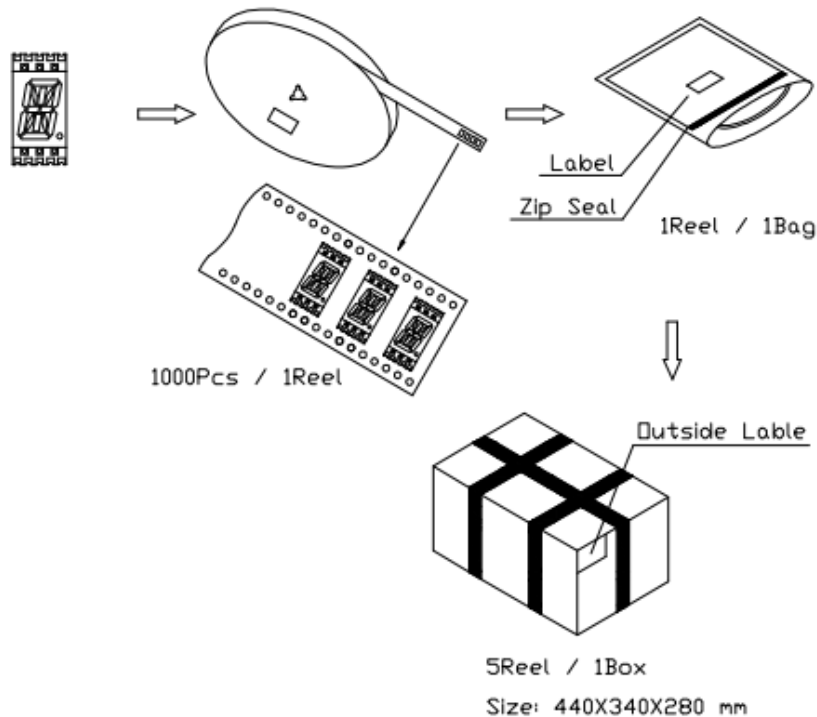
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REEL DIMENSION



PACKING & LABEL DIMENSIONS



Note: specifications are subject to change without notice.



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Please contact us for the updated information.