

Mag Layers USA, INC

# **Specification Sheet**

# P/N: MCM-0905-901-E-RU

## Products:

**Certifications:** 

Molded Power Chokes

Multilayer Chip Inductors

Lan Transformer

RF Passive / Antennas

<u>Automotive</u>

<u>ISO9001</u>

IATF16949

ISO14001

QC080000

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#### REVISIONS

REV.	Description	Date	Approvaled by	Checked by	Checked by	Prepared by
00	Issue	2019.07.17	Vincent	Marco	Sara	Stanley
				<u></u>		



Contents

## I. SCOPE :

This specification applies to the Pb Free DC Power Line Common Mode Filter for MCM-0905-901-E

#### **PRODUCT INDENTIFICATION**

#### <u>MCM</u> - <u>0905</u> - <u>901</u>- <u>E-RU</u>

1 2 3 4

① Product Code

② Dimensions Code

③ Impedance Code

④ Inner Control Code

## II. INDEX:

MENT & TABLES PAGE
ise see (1) 2/8
se see (2) 2/8 · 3/8
ise see (3) 2/8 <sup>,</sup> 3/8
use see (4) 4/8 · 5/8
ise see (5) 6/8
ise see (6) 6/8
ise see (7) 7/8 <sup>,</sup> 8/8

Unless otherwise specified, test condition should be Temp.= $20\pm5$ °C,

Humidity=35~85%

But if needed, then test condition should be Temp.=20±2°C,

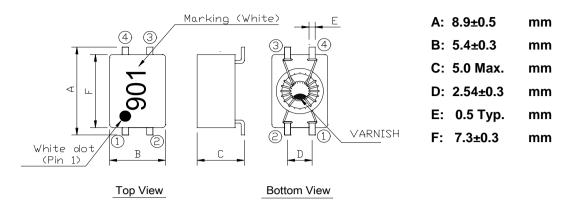
Humidity=65±5%

8.SHELF LIFE

Storage Condition: The temperature should be within  $40^{\circ}$ C ~ $105^{\circ}$ C and humidity should be less than 75%RH. The product should be used within 12 months from the time of delivery. In addition, suggest to use product within 6 months from the time of delivery.



## (1) SHAPES AND DIMENSIONS



## (2) ELECTRICAL SPECIFICATIONS SEE TABLE 1

**TEST INSTRUMENTS** 

- Z : HP E4991A RF Impedance/Material Analyzer (or equivalent)
- RDC : CHROMA MODEL 16502 MILLIOHMMETER (or equivalent)
- I.R : CHROMA MODEL 19073 AC/DC/IR HIPOT TESTER (or equivalent)

## (3) CHARACTERISTICS

- (3)-1 Operate temperature range ......  $-40^{\circ}C \sim +125^{\circ}C$ (Including self temp. rise)
- (3)-2 Storage temperature range ......  $-40^{\circ}$ C  $\sim +125^{\circ}$ C

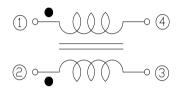


## TABLE 1

MAGLAYERS PT/NO.	Impedance(Ω) at 100MHz		Withstanding Voltage	Resistance RDC (mΩ) Max.		Insulation Resistance	Voltage
	Min.	Тур.	AC (V)	(1 line)	(A)	(MΩ) Min.	Max.
MCM-0905-901-E-RU	200	900	125	65	2.0	100	50

Rated Current :Based on temperature rise ( $\triangle T$  : 40°C Typ.)

#### **CIRCUIT DIAGRAM**





### (4) RELIABILITY TEST METHOD

#### MECHANICAL

TEST ITEM	SPECIFICATION	TEST DETAILS
Solder ability	The product shall be connected to the test	Apply cream solder to the printed circuit board .
	circuit board by the fillet (the height is 0.2mm).	Refer to clause 8 for Reflow profile.
Resistance to	There shall be no damage or problems.	Temperature profile of reflow soldering
Soldering heat		Temperature
(reflow soldering)		Ramp up: Ramp down: 3°C/sec. max. 6°C/sec. max.
		260°C
		217°C
		160°C
		Soldering 260°C ±3 °C
		10 - 30 sec.
		25°C ← Preheat → ← Liquidus → Time 150-200°C >217°C
		60-120 sec. 60-150 sec.
		Note:
		1. Re-Flow Possible times:within 2 times
		2. Nitrogen adopted is recommended while in re-flow
Terminal strength	The terminal electrode and the ferrite must	Solder a chip to test substrate , and then laterally apply
	not damaged.	a load 9.8N in the arrow direction.
		poard
		¢1.0
		¢
		ila.
Strength on PC board	The terminal electrode and the ferrite must	Solder a chip to test substrate and then apply a load.
bending	not damaged.	10 20
		Test board:FR4 100×40×1mm
		R10 Fall speed:1mm/sec.
		45 $45$ Dimensions in mm
High	Impedance:Within±20% of the initial value.	After the samples shall be soldered onto the test circuit
temperature	Insulation resistance and DC resistance on the	board,the test shall be done.
resistance	specification(refer to clause 2-1) shall be met.	Measurement : After placing for 24 hours min.
	The terminal electrode and the ferrite must not	Temperature : +125±2℃
	damaged.	Applied voltage : Rated voltage
		Applied current : Rated current
		Testing time : 500±12 hours



## (4) RELIABILITY TEST METHOD

#### MECHANICAL

TEST ITEM	SPECIFICATION	TEST DETAILS
Humidity	Impedance:Within±20% of the initial value.	After the samples shall be soldered onto the test circuit
resistance	Insulation resistance and DC resistance on the	board,the test shall be done.
	specification(refer to clause 2-1) shall be met.	Measurement : After placing for 24 hours min.
	The terminal electrode and the ferrite must not	Temperature : +60±2 $^\circ\!\!\mathbb{C}$ , Humidity : 90 to 95 %RH
	damaged.	Applied voltage : Rated voltage
		Applied current : Rated current
		Testing time : 500±12 hours
Thermal shock	Impedance:Within±20% of the initial value. Insulation resistance and DC resistance on the specification(refer to clause 2-1) shall be met. The terminal electrode and the ferrite must not damaged.	+125°C -40°C -30 min. Testing Time:100 cycle
Low	Impedance:Within±20% of the initial value.	After the samples shall be soldered onto the test
temperature	Insulation resistance and DC resistance on the	circuit board,the test shall be done.
storage	specification(refer to clause 2-1) shall be met.	Measurement : After placing for 24 hours min.
	The terminal electrode and the ferrite must	Temperature : -40±2℃
	not damaged.	Testing time : 500±12 hours
Vibration	Impedance:Within±20% of the initial value. Insulation resistance and DC resistance on	After the samples shall be soldered onto the test circuit board,the test shall be done.
	the specification(refer to clause 2-1) shall be met.	Frequency : 10 to 55 Hz
	shall be met. The terminal electrode and the ferrite must	Amplitude : 1.52 mm
		Dimension and times : X ,Y and Z directions for 2 hours each.
	not damaged.	ior 2 hours each.
Solderability	New solder More than 75%	Flux (rosin, isopropyl alcohol{JIS-K-1522}) shall be coated
		over the whole of the sample before hard, the sample shall
		then be preheated for about 2 minutes in a temperature
		of 130 $\sim$ 150 $^\circ\!C$ and after it has been immersed to a depth
		0.5mm below for 3±0.2 seconds fully in molten solder
		M705 with a temperature of $245\pm2$ °C. More than 75% of the
		electrode sections shall be couered
		with new solder smoothly when the sample is taken out
		of the solder bath.

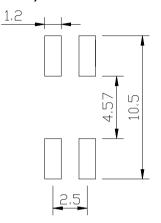


## (5) LAND DIMENSION (Ref.)

PCB: GLASS EPOXY t=1.6mm

#### (5)-1 LAND PATTERN DIMENSIONS

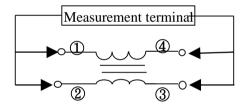
(STANDARD PATTERN)



## (6) TEST EQUIPMENT

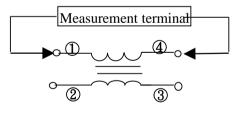
#### (6)-1 Impedance

Measured by using HP4291B RF Impedance Analyzer.



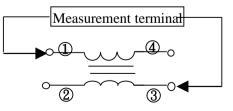
#### (6)-2 DC Resistance

Measured by using Chroma 16502 milliohm meter.



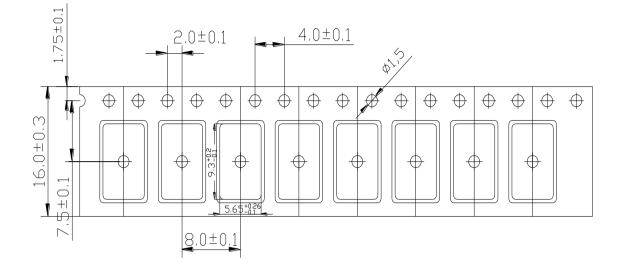
(6)-3 Insulation Resistance

Measured by using Chroma 19073



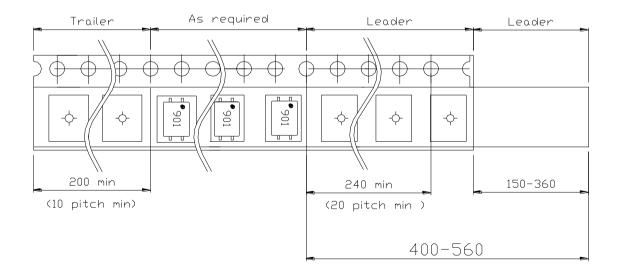


## (6) PACKAGING (6)-1 CARRIER TAPE DIMENSIONS (mm)

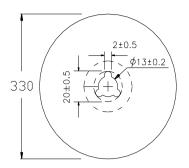


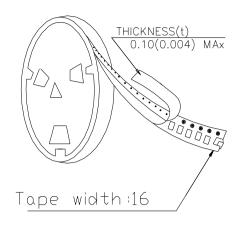
### (6)-2 TAPING DIMENSIONS (mm)











## (6)-4 QUANTITY

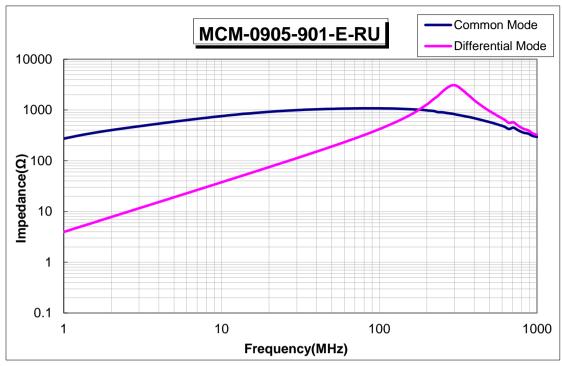
#### 1000 pcs/Reel

The products are packaged so that no damage will be sustained.



MCM-0905-901-E-RU

## **TYPICAL ELECTRICAL CHARACTERISTICS**



### **FREQUENCY VS. IMPEDANCE**



MCM-0905-901-E-RU

**ATTACHMENT-1**