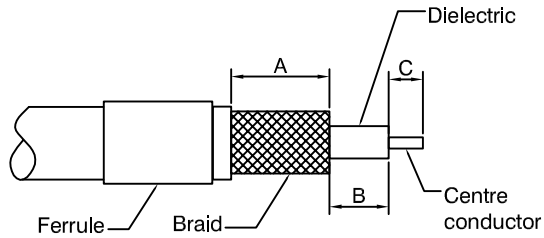


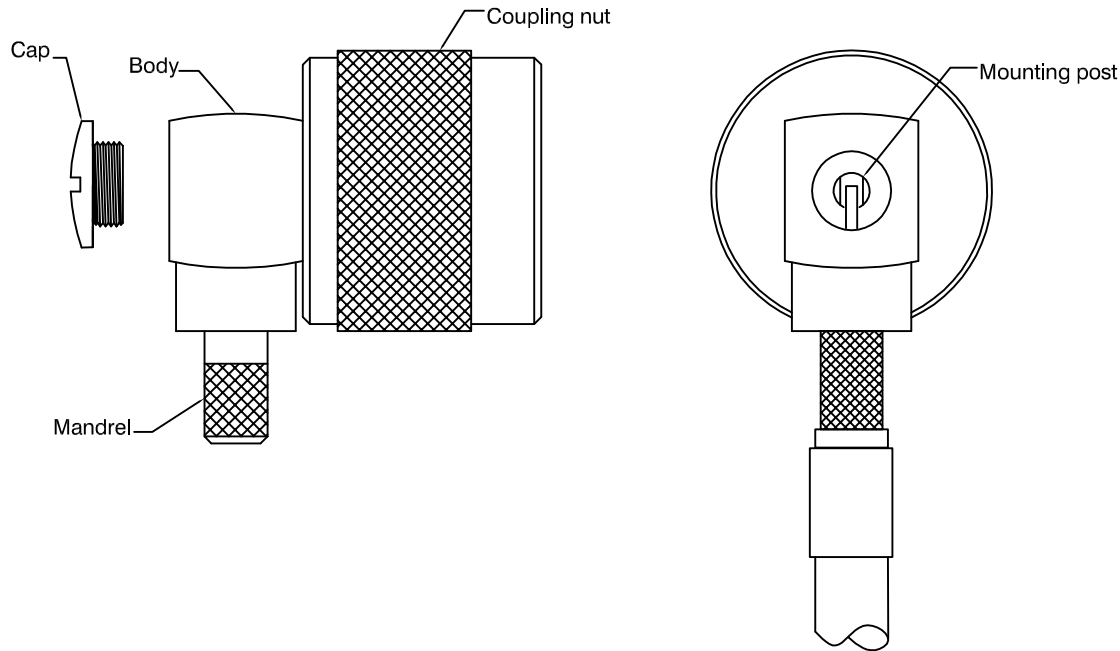
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

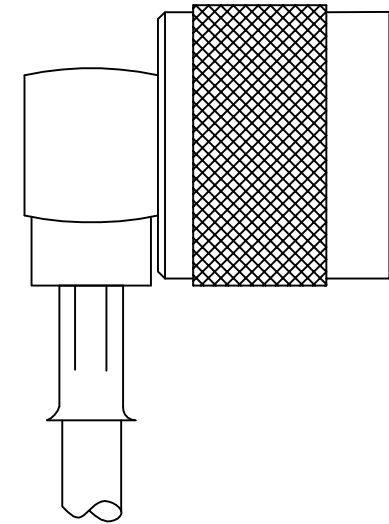
A = 8mm
B = 8mm
C = 3mm



2) Tin the centre conductor of the cable. Insert the cable into the body. Make sure the braid is on the outside of the mandrel and the centre conductor is located in the mounting post.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector. Solder the centre conductor to the mounting post ensuring that it does not create a short circuit to the body. Screw the end cap into the body.



First Issue	BT	1	31 Jul 08
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

B Thomas

CHECKED BY:

M Spooner

APPROVED BY:

M Spooner

DATE:

31 Jul 08

DESCRIPTION:

Stripping and Assembly
Instructions for N Crimp Right
angle Plug

DRAWING NUMBER:

VAIN2102

PAGE: 1 OF 1