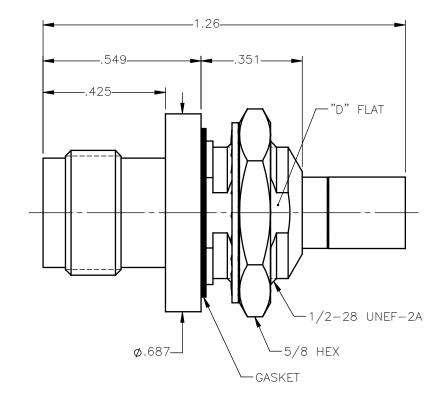




\mathbf{T}	KE
	A

L		REVISIONS				
Γ	REV.	DESCRIPTION	DATE	APPROVED		
	А	INITIAL RELEASE	04/26/18	C.E.		

	inc	inches	
	Maxi	mini	
A	.475	.471	
В	.509	.505	



MATERIALS:

NOTES:

- 1. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
- 2. CONTACTS & SPRING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
- 3. LOCKWASHER = PHOSPHOR BRONZE PER ASTM B139, COPPER ALLOY C53400, TEMPER H04.
- 4. SLEEVE = BRASS PER C36000, ANNEALING 1H AT 500°C, HARDNESS 80-120 HV.
- 5. GASKET = SILICONE RUBBER PER ZZ-R-765, CLASS 2B, GRADE 65-75.
- 6. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

FINISHES:

- 1. CONTACTS = GOLD PLATE PER ASTM B488-01, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
- 3. ALL OTHER METAL PARTS = NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER AMS 2418.

oduced or without prior	
TNUOM TNC	
PLUG	
ADAPTER	
REV	
1 - 000 A	
SHEET 1 OF 1	