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REVISIONS

DATE

APPROVED D.N.

DESCRIPTION

REV.

NOTES:

MATERIALS:

- 1. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
 2. CONTACT & SPRING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
 3. LOCKWASHER = PHOSPHOR BRONZE PER ASTM B139, COPPER ALLOY C53400, TEMPER H04.
 4. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

FINISHES:

- 1. CONTACT = GOLD PLATE PER ASTM B488-11, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER AMS-QQ-N-290.

 2. SPRING = NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER AMS 2418.

 3. ALL OTHER METAL PARTS = GOLD PLATE PER ASTM B488-11, TYPE II, 30µin MIN, GRADE C OVER 100 TO 200µin COPPER STRIKE PER AMS 2418.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: D.N. CHKD:	DATE 03/02/17 DATE	Property of Radiall This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.				0	
DECIMAL	ANGLE	N.D. APVD:	03/02/17	SLB STRAIGHT FEMALE PLUG					
		J.M.	DATE 03/02/17	BULKHEAD FLO FOR .085 S,		- FLOAT MOUNT 5 S/R & SIMIL.			
REFERENCE: MATERIALS & FINISHES: ORIGINATED: D.N. DATE: 03/02/17			size A	FSCM NO. 19505	DWG NO. 3028-15	541	-610	rev A	
				SCALE 6:1		THIRD ANGLE PROJECTION		SHEET 1 OI	F 1