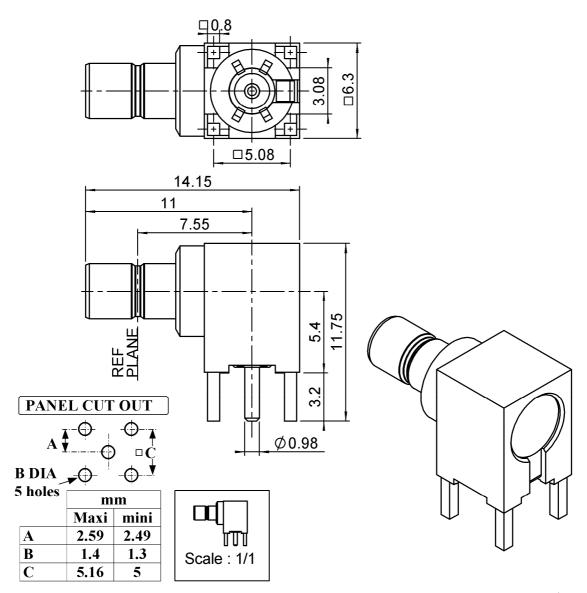
# R/A MALE RECEPTACLE FOR PCB

### PIN IN PASTE VERSION

R114.665.230

Series: SMB



All dimensions are in mm.

COMPONENTS	MATERIALS	PLATING (μm)
BODY CENTER CONTACT OUTER CONTACT INSULATOR	BRASS BRASS PTFE	GOLD 0.2 OVER NICKEL 2 GOLD 1.3 OVER NICKEL 2.54 OVER COPPER 3
GASKET OTHERS PARTS - -	BRASS - -	GOLD 0.2 OVER NICKEL 2-

**Issue:** 0824 A

In the effort to improve our products, we reserve the right to make changes judged to be



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#### **PACKAGING**

Standard	Unit	Other
100	'W' option	Contact us

## **SPECIFICATION**

# **ELECTRICAL CHARACTERISTICS**

 $\begin{array}{ccc} \text{Impedance} & & \textbf{50} \;\; \Omega \\ \text{Frequency} & & \textbf{0-4} \;\; \text{GHz} \end{array}$ 

VSWR \*1.20 + 0.0000 x F(GHz) Maxi

Insertion loss  $*0.25 \sqrt{F(GHz)} dB Maxi$ RF leakage -(NA - F(GHz)) dB Maxi

Voltage rating 335 Veff Maxi Dielectric withstanding voltage Insulation resistance 1000 Veff mini 1000 M $\Omega$  mini

### **ENVIRONMENTAL**

Operating temperature -65/+165 ° C

Hermetic seal NA Atm.cm3/s
Panel leakage NA

## **OTHER CHARACTERISTICS**

Assembly instruction

Others:

\*coaxial transmission line only compliant with MSL 1

# **MECHANICAL CHARACTERISTICS**

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

10 N mini
NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 500 Cycles mini

Weight **2.8000** g

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### SOLDER PROCEDURE

1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application.

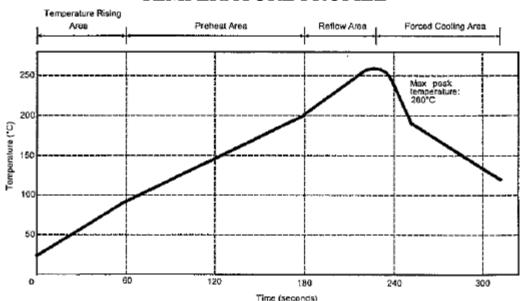
We recommend a low residue flux.

We advise a thickness of 150 microns mini (0.005 inch).

Verify that the edges of the zone are clean.

- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

## TEMPERATURE PROFILE



i mae faccouras				
Parameter	Value	Unit		
Temperature rising Area	1-4	° C/sec		
Max Peak Temperature	260	° C		
Max dwell time @260° C	10	sec		
Min dwell time @235° C	20	sec		
Max dwell time @235° C	60	sec		
Temperature drop in cooling Area	-1 to-4	° C/sec		
Max dwell time above 100° C	420	sec		

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