



CDR6004

1475 MHz Ceramic Filter

Package Dimensions

8.3 x 2.93 x 3 mm

ELECTRICAL CHARACTERISTICS

This filter satisfies Table 1 at Temperature Range : -30 to +85°C

CENTER FREQUENCY : fo=1475MHz PASSBAND WIDTH : fo ± 50 MHz INPUT/OUTPUT IMPEDANCE : 50Ω

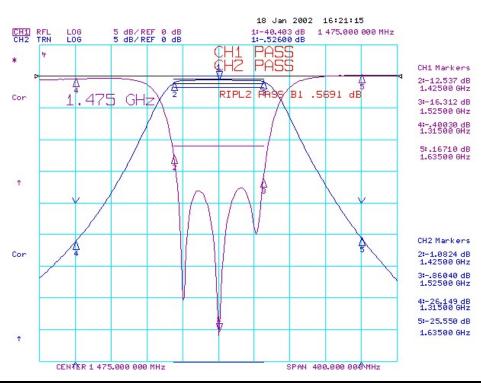
Max. INPUT POWER : 1 W

MOISTURE SENSITIVITY LEVEL: 2A

TABLE 1

NO.	ITEM		SPECIFICATION
1	PASS BAND INSERTION LOSS		2.0 dB or less
2	PASS BAND RIPPLE		1.0 dB or less
3	PASS BAND RETURN LOSS		9.6 dB or more
4	STOP—BAND	at fo-160MHz	19dB or more
	ATTENUATION	at fo+160MHz	19dB or more
Item NO.4 specifies the absolute value of attenuation.			

ELECTRICAL RESPONSE



4.RELIABILITY

4-1.STANDARD CONDITION

This standard shall satisfy the condition of Table 1 after the following test 4-2.

4-2.TEST METHOD

The filter shall withstand the following test condition.

4-2-1.Low temperature hold test :-40°C

Unit shall be subjected to the above condition for 10 hours and then be left for more than 2 hours at room temperature.

4-2-2. High temperature hold test:+85°C

Unit shall be subjected to the above condition for 10 hours and then be left for more than 2 hours at room temperature.

4-2-3. Humidity soak test: $60\pm2^{\circ}$, $90\sim95\%$ relative humidity.

Unit shall be subjected to the above condition for 24 hours and then be left for more than 2 hours at room temperature.

4-2-4. Vibration test

The vibration of 5 G acceleration (Freq. 5 to 500Hz) and the sweep (0.1 octave per minute) are applied in three directions for 2 hours each.

4-2-5.Shock test

A half sine wave shock with a maximum acceleration of 30 G/11 msec. Is applied in six directions at right angles to each other by three times each.

4-2-6.Heat test

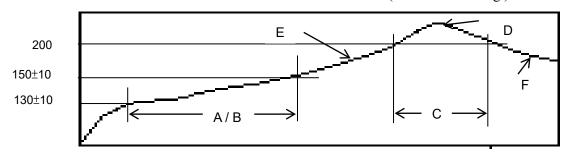
After the lead pins of the unit are soaked in solder bath at $270 \pm 10^{\circ}$ C for 5 seconds and then be left for more than 1 hour at room temperature.

5.OTHER

In case of any problem regarding this specification, both customer and manufacturer shall discuss and solve it.

2.SOLDERING CONDITION (RECOMMENDED)

SOLDER TEMPERATURE PROFILE (Reflow Soldering)



A: Preheating Times $\rightarrow 80 \sim 120$ Sec.

B: Preheating Times $\rightarrow 40 \sim 80$ Sec.

C: Soldering Time $\rightarrow 20 \sim 30$ Sec.

D:Top Temp. \rightarrow 220±10 °C

 $E: Max. \rightarrow 10^{\circ}C / Sec.$

 $F: Max. \rightarrow 8^{\circ}C / Sec.$

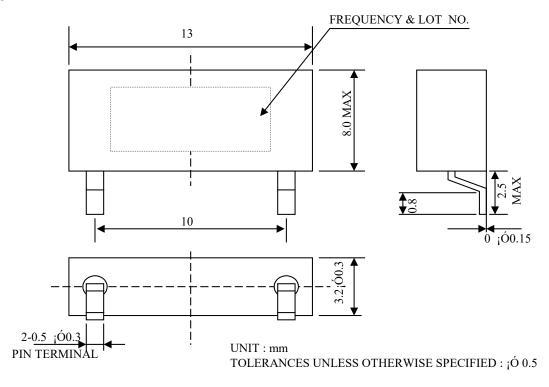
Composition of Cream Solder: 62Sn/36Pb/2Ag

Soldering with iron

Soldering condition : Soldering iron temperature 270±10 °C

Soldering time less than 3 seconds.

3. SHAPE AND DIMENSION



W.

CAUTION: Electrostatic Sensitive Device. Observe precautions for handling.

- 1. The design, manufacturing process, and specifications of this device are subject to change.
- 2. US or International patents may apply.
- 3. RoHS compliant from the first date of manufacture.