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SPECIFICATION FOR APPROVAL

DATE :

CUSTOMER : _____

PART NAME : Metal Strip Type Halogen Free Current Sensing Resistors

CUSTOMER'S DWG. NO. : _____

CUSTOMER'S PART NO. : _____

PDC PART NO. : **FMF SERIES APPROVED**

DESCRIPTION : _____



RESULT	ACTION	"V"	CUSTOMER'S SIGNATURE	NOTE
FULL APPROVED				
CONDITIONAL APPROVED				
REJECTED				

OUR ACTION	SIGNATURE
PREPARED By	<i>Jenny Tseng</i>
CHECKED By	<i>Tony Chou</i>
APPROVED By	<i>Byron Tsai</i>

CUSTOMER SIGNATURE FOR ACCEPTANCE

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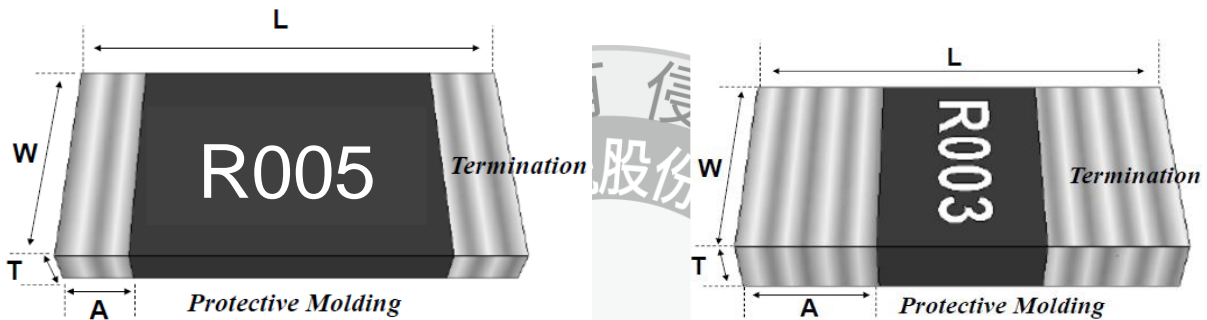
1. Features

- High power rating and low TCR.
- Low resistance and high precision (1%). Low EMF type $\leq 3\mu V/^{\circ}C$.
- Low inductance design, less than 1.0nH available.
- Excellent reliability and suitable cost.
- Suitable for lead free soldering.
- High precision trimming implement.
- RoHS compliant & Halogen Free.

2. Applications

- Switching model power supply.
- Battery pack.
- Notebook, Tablet PC
- Test Instrument.
- Power Amplifier.

3. Dimension and Construction



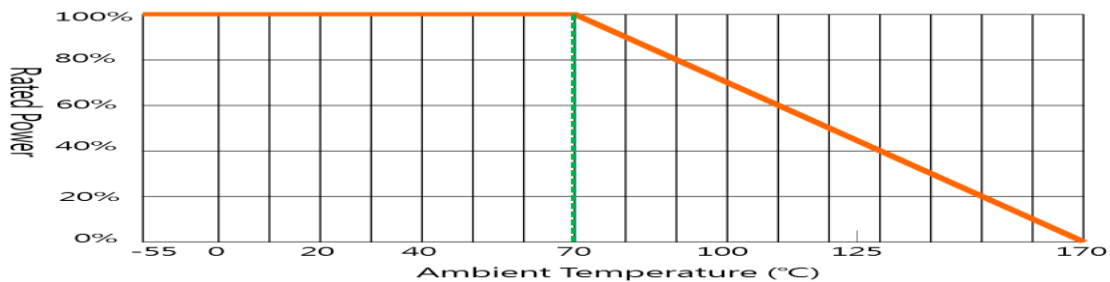
Item	Protective Molding	Resistive Element	Internal Terminal	External Terminal
Material	Resin	Alloy Metal	Copper	Solder

Unit : mm

FMF	L	W	T	a
1206 1~2mΩ	3.20±0.20	1.70±0.20	0.70±0.20	1.10±0.25
1206 0 &. 3~30mΩ	3.10±0.20	1.65±0.20	0.60±0.20	0.60±0.20
2512 0 &. 4~100mΩ	6.20±0.20	3.25±0.20	0.60±0.20	0.80±0.20
2512 1~3 mΩ	6.40±0.20	3.25±0.20	0.75±0.20	2.00±0.20
2512 3W 4~100mΩ	6.20±0.20	3.25±0.20	0.65±0.20	0.80±0.20
2512 3W 2~3 mΩ	6.40±0.20	3.25±0.20	0.75±0.20	2.00±0.20
2512 3W 1mΩ	6.40±0.20	3.25±0.20	0.80±0.20	2.00±0.20
2512 3W 0.5~0.75mΩ	6.30±0.20	3.25±0.20	0.80±0.20	2.25±0.20

4. Power Derating Curve

Operating Temperature Range: -55 to +170°C



5. Rating

Table A.

Rating Type	Tolerance (%)	Rating 70°C (W)	Max. Working Current (Voltage)*	Max. Overload Current (Voltage)*	Alloy Type	Temperature coefficient of Resistance (ppm/°C)**	Resistance (mΩ) & Jumper(0)****
FMF06 1206	±1%(F) ±2%(G) ±5%(J)	0.5	22.4A (111mV)	50.0A (250mV)	Low EMF	±75	1,2
						±70	3,4,5,6,7,8,9, 10,12,15,20,25
			Standard	±50	5,10,15,18 20,25,30		
		1	31.6A (158mV)	70.7A (354mV)	Low EMF	±75	1,2
						±70	3,4,5,6,7,8,9, 10,12,15,20,25
			Standard	±50	0,5,10,15 18,20,25,30		
FMF25 2512	±0.5% (D)***	1	31.6A (158mV)	70.7A (354mV)	Low EMF	±70	1,2,2.5,3,4,5 10,15,20,25
			18.3A (469mV)	40.8A (1049mV)	Standard	±50	3,4,5,6,7,8,9,10 12,15,18,20,22,25 30,33,35,40,50,60 70,75,80,100
	±1%(F) ±2%(G) ±5%(J)	2	44.7A (224mV)	100A (500mV)	Low EMF	±70	1,2,2.5,3,4,5 10,15,20,25
			25.8A (548mV)	57.7A (1225mV)	Standard	±50	0,3,4,5,6,7,8,9,10 12,15,18,20,22,25 30,33,35,40,50,60 70,75,80,100,150

Note:

- (i) $E = \sqrt{P \cdot R}$ or Max. Working Voltage whichever is lower.
- (ii) E : Working Voltage(V) , P : Rated Power (W) , R : Resistance Value(Ω)
- (iii) Please keep the surface temperature do not exceed 105°C when operating.
- (iv) * : Related number are depend on specific items only. ** : TCR Hot (+25~+155°C).
*** : ±0.5% available resistance with underline. Ex. 10
- (v) **** : Detail Jumper(0Ω) information please refer table C
- (vi) R-value might be variance depend on soldering conditions and please consider this influence before use milli-ohm resistors, and strongly suggest use the recommend solder pad to design your circuits.
- (vii) Max. working & Max. overload current details please refer Annex. 1.

Table B.

Rating Type	Tolerance (%)	Rating 70°C (W)	Max. Working Current (Voltage)*	Max. Overload Current (Voltage)*	Alloy Type	Temperature coefficient of Resistance (ppm/°C)**	Resistance (mΩ)
FMF25 2512	±0.5% (D)***	3	77.5A (47mV)	173.2A (106mV)	Low EMF	±70	0.5,0.75
			54.8A (245mV)	122.5A (548mV)		±70	1,2,2.5,3,4,5 6,7,8,9,10
		±1%(F) ±2%(G) ±5%(J)	3	24.5A (812mV)		54.8A (1817mV)	Standard
						±50	12,14,15,16,18,20 25,30,33,35,40,50 60,75,80,100

Note:

- (i) $E = \sqrt{P * R}$ or Max. Working Voltage whichever is lower.
- (ii) E : Working Voltage(V) , P : Rated Power (W) , R : Resistance Value(Ω)
- (iii) Please keep the surface temperature do not exceed 105°C when operating.
- (iv) * : Related number are depend on specific items only.
- (v) ** : TCR Hot (+25~+155°C). *** : ±0.5% available items with underline. Ex. 10
- (vi) R-value might be variance depend on soldering conditions and please consider this influence before use milli-ohm resistors, and strongly suggest use the recommend solder pad to design your circuits.
- (vii) Max. working & Max. overload current details please refer Annex. 1.

Table C. Metal Jumper

Rating Type & PN	Max. Working Current	Max. Overload Current	Resistance
FMF06 1206 FMF06JTH000 -LH	80A	100A	Max. 0.2mΩ
FMF25 2512 FMF25JPJ000 -LH	120A	150A	Max. 0.1mΩ

※Temperature Coefficient Resistance not applicable.

6. Part Number

Type	Size	Tolerance	Packing	Watt	Value	TCR	Special Code
FMF	06 :1206	D :±0.5%	T :Paper Tape	E :	XXXX	: :	General
	25 :2512	F :±1%	4Kpcs (For 1206)	1/2W	4 digits	As Rating table	Standard LH
		G :±2%	P :Plastic Tape	H :	Jumper	X : Use for	AEC-Q200
		J :±5%	4Kpcs (For 2512)	1W	000_	2512 ≤ 3mΩ	&
				2W	_ means		Anti-Sulfur
				K :	blank		Standard LHM
				3W			Low EMF BHM

※ Anti-sulfur criteria: $\Delta R \leq 1\%$.

ASTM B-809, 90°C, 1000H & EIA-977, 105°C, 750H Compliant.

Example :

FMF06FTHR001-BH

→ Metal strip, 1206 size, ±1%, paper tape, 1W, 1mΩ, low emf

FMF25FPCR010-BHM

→ Metal strip, 2512 size, ±1%, plastic tape, 3W, 10mΩ, low emf, AEC-Q200

FMF25FPCR003XBH

→ Metal strip, 2512 size, ±1%, plastic tape, 3W, 3mΩ, low emf, General

FMF25FPCR2L5XBHM

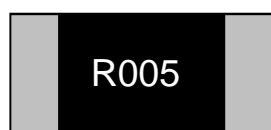
→ Metal strip, 2512 size, ±1%, plastic tape, 3W, 2.5mΩ, low emf, AEC-Q200

7. Marking/Soldering Reference

FMF 1206/2512

TOP : Marking. (4 Digits marking to identify the resistance value.)

“R005”=5mΩ



2512 “R001”=1mΩ



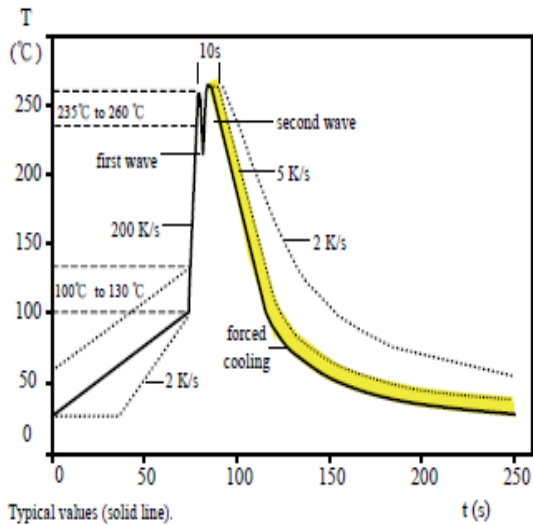
1206 “1”=1mΩ



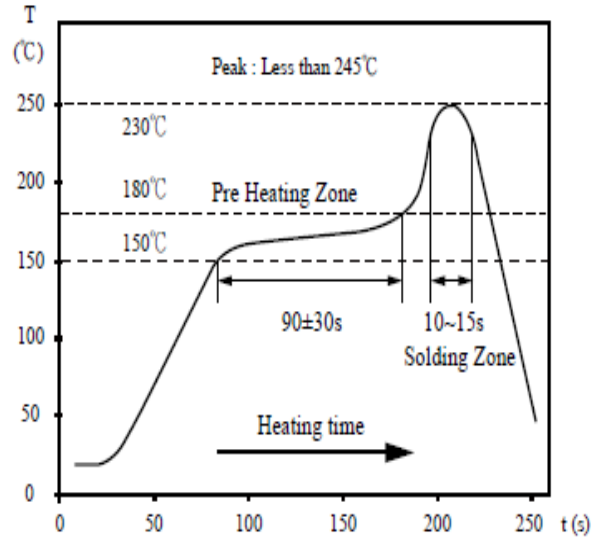
Remarks.

2512 “L50”=0.5mΩ 2512 “L75”=0.75 mΩ 2512 “2L50”=2.5 mΩ

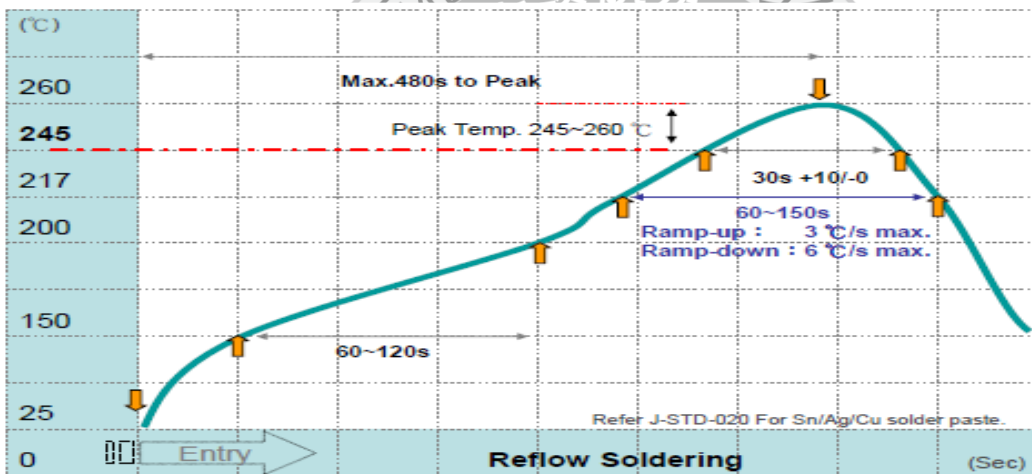
Soldering Reference : Applicable for most industrial soldering request.



Typical values (solid line).
Process limits (dotted line). **WAVE soldering.**

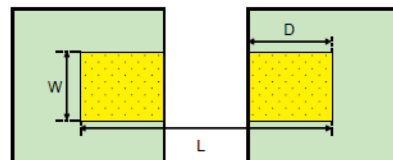


IR Reflow soldering.



Recommend Solder Pad Dimensions :

Type	W	D	L
1206	1.80	1.30	4.70
1206 1~2 mR	1.80	2.30	5.60
2512	3.70	1.60	7.60
2512 0.5~3 mR	4.00	3.00	7.30



8. Reliability Performance

8.1 AEC-Q200 type.

Test Item	Specification	Test Method (AEC-Q200. IEC 60115)
DC Resistance	J : $\pm 5\%$ G : $\pm 2\%$ F : $\pm 1\%$ D : $\pm 0.5\%$	AEC-Q200 TABLE 7.1 IEC 60115-1 / JIS C 5201-1 , Clause 4.5 Measure the resistance Value.
High Temperature Exposure (Storage)	J、G : $\Delta R \leq \pm 3\%$ F、D : $\Delta R \leq \pm 1\%$	AEC-Q200 TABLE 7.3 1000 hrs. @ T=170°C. Unpowered. Measurement at 24 \pm 2 hours after test conclusion.
Temperature Cycling	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	AEC-Q200 TABLE 7.4 1000 Cycles (-55°C to +125°C). Measurement at 24 \pm 2 hours after test conclusion. IEC 60115-1 Clause 4.19 for General Type Repeat 5 cycles as follows -55°C (30min.) \rightarrow 25°C (2~3min.) \rightarrow 155°C (30min.) \rightarrow 25°C (2~3min.)
Moisture Resistance	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$	AEC-Q200 TABLE 7.6 Test 65°C/80~100%RH/10Cycles. Measurement at 24 \pm 2 hours after test conclusion. (t=24hrs/cycle).
Biased Humidity	J、G : $\Delta R \leq \pm 3\%$ F、D : $\Delta R \leq \pm 1\%$	AEC-Q200 TABLE 7.7 1000 hours 85°C/85%RH. 10% of operating power. Measurement at 24 \pm 2 hours after test conclusion.
Operational Life	J、G : $\Delta R \leq \pm 3\%$ F、D : $\Delta R \leq \pm 1\%$	AEC-Q200 TABLE 7.8 Test 1000hr @ T=125°C at specified rated power. Measurement at 24 \pm 2 hours after test conclusion.
External Visual	No visual damage and refer PDC marking code.	AEC-Q200 TABLE 7.9 Inspect device construction, marking and workmanship.
Physical Dimension	Within the spec.	AEC-Q200 TABLE 7.10 Verify physical dimensions to the applicable device detail specification.

Mechanical Shock	Within product specification tolerance and no visible damage.	AEC-Q200 TABLE 7.13 Test Peak value:100g's,Wave:Hail-sine, Duration:6ms,Velocity:12.3ft/sec.
Vibration	No mechanical damage.	AEC-Q200 TABLE 7.14 5 g's for 20 min., 12 cycles each of 3 orientations. Test from 10-2000 Hz.
Resistance to Solder Heat	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	AEC-Q200 TABLE 7.15 Solder dipping @ 270°C±5°C for 10sec.±1sec.
Thermal Shock	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	AEC-Q200 TABLE 7.16 -55 to 155°C/ dwell time 15min/ Max transfer time 20sec/ 300cycles.
ESD	$\Delta R \leq \pm 1\%$ No mechanical damage.	AEC-Q200-002 Test contact min. 1KV.
Solder Ability	Over 95% of termination must be covered with solder.	AEC-Q200 TABLE 7.18 a)Baking 155°C 4H, dipping 235°C 5s b)Steam 1H, dipping 215°C 5s c)Steam 1H, dipping 260°C 7s
Flammability	Refer UL-94.	AEC-Q200 TABLE 7.20 UL-94 V-0 or V-1 are acceptable
Board Flex	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	AEC-Q200 TABLE 7.21 Bending 2mm 2512.1206
Terminal Strength	No mechanical damage	AEC-Q200 TABLE 7.22 Force 1 Kg for 60 seconds.
Anti-Sulfur	$\Delta R \leq \pm 1\%$	ASTM-B-809-95(Modified) Sulfur 1000 hours, 90±2°C EIA-977(Test B) Sulfur 750 hours, 105±2°C

Remarks 1. AEC-Q200 type compliable standard type reliability items.

Remarks 2. Jumper(0Ω) resistance specification according to Table C.

8.2 Standard type.

Test Item	Specification	Test Method (IEC 60115 / JIS C 5201-1)
DC Resistance	J : $\pm 5\%$ G : $\pm 2\%$ F : $\pm 1\%$ D : $\pm 0.5\%$	IEC 60115-1 / JIS C 5201-1 , Clause 4.5 Measure the resistance Value.
Short Time Overload	J、G : $\Delta R \leq \pm 2\%$ F、D : $\Delta R \leq \pm 1\%$	IEC 60115-1 / JIS C 5201-1 , Clause 4.13 5 x Rated power for 5 seconds Measure resistance after 30 minutes
Solderability	Over 95% of termination must be covered with Solder	IEC 60115-1 / JIS C 5201-1 , Clause 4.17 After immersing flux, dip in the $235 \pm 2^\circ\text{C}$ molten solder bath for 3 ± 0.5 sec.
Resistance to Solder Heat	$\Delta R \leq \pm(1\% + 0.1\text{m}\Omega)$ No mechanical damage	IEC 60115-1/JIS C 5201-1 , Clause 4.18 With $260 \pm 5^\circ\text{C}$ for 10 ± 1 sec.
Temperature Cycle	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	IEC 60115-1/JIS C 5201-1 Clause 4.19 Repeat 5 cycles as follows -55°C (30min.) $\rightarrow 25^\circ\text{C}$ (2~3min.) $\rightarrow 155^\circ\text{C}$ (30min.) $\rightarrow 25^\circ\text{C}$ (2~3min.)
Load Life Humidity	J、G : $\Delta R \leq \pm 3\%$ F、D : $\Delta R \leq \pm 1\%$	IEC 60115-1 / JIS C 5201-1 , Clause 4.24 $40 \pm 2^\circ\text{C}$ with relative humidity 90% ~ 95% DC rated voltage for 1.5 hours On 30 minutes Off. Cycle repeated 1000 hours. (Not applicable if 3W R value $< 1\text{m}\Omega$)
Temperature Coefficient of Resistance (TCR)	Refer Rating Table.	IEC 60115-1, Clause 4.8 Temperature : (T1. $+25^\circ\text{C}$) ~ (T2. $+155^\circ\text{C}$) $\text{TCR}(\text{ppm}/^\circ\text{C}) = (R_2 - R_1) / R_1 \times 1 / (T_2 - T_1) \times 10^6$ ($+25^\circ\text{C}$ - -55°C please contact factory.)
Load Life	J、G : $\Delta R \leq \pm 3\%$ F、D : $\Delta R \leq \pm 1\%$	IEC 60115-1, Clause 4.25 Rated voltage for 1.5 hours then a pause 0.5 hours at $T = 70 \pm 2^\circ\text{C}$. Cycle repeated 1000 hours.
Insulation Resistance	Between termination and coating must over $1000\text{M}\Omega$	IEC 60115-1, Clause 4.6 Test voltage : $100 \pm 15\text{V}$
Bending strength	J、G : $\Delta R \leq \pm 1\%$ F、D : $\Delta R \leq \pm 0.5\%$ No mechanical damage.	IEC 60115-1 / JIS C 5201-1 , Clause 4.33 Resistance change after bended on the 90mm PCB. Bending : 2mm

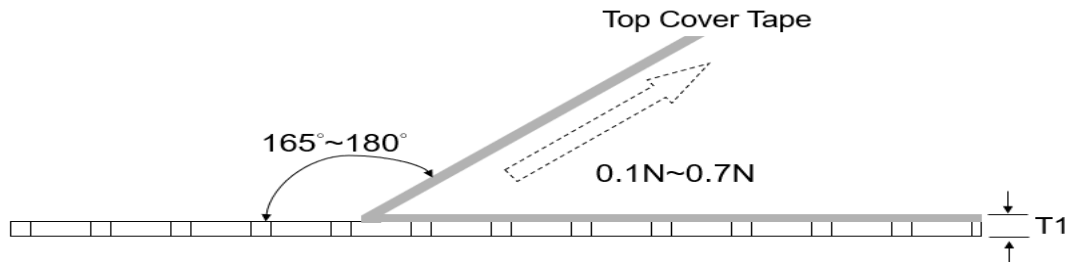
Remarks 1. Jumper(0 Ω) resistance specification according to Table C.

9. PACKAGING

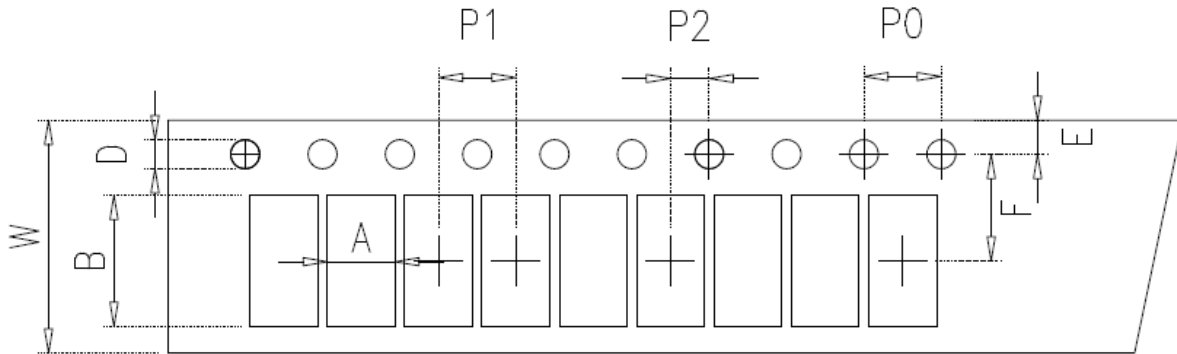
9.1 Peel Strength of Top Cover Tape

The peel speed shall be about 300 mm/min

The peel force of top cover tape shall be between 0.1 to 0.7N

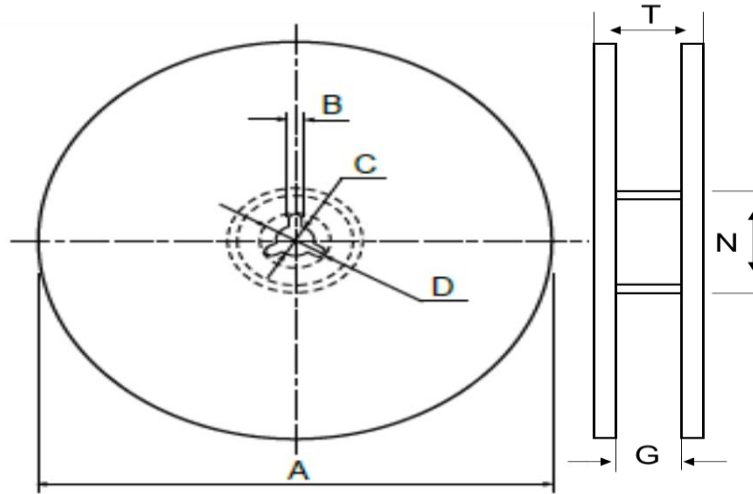


9.2 Tape Packaging Dimensions



Size	A	B	W	F	E	P1	P2	P0	D	T1
1206	2.00±0.20	3.60±0.20	8.00±0.30	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05	4.00±0.10	1.50±0.10	1.00±0.10
2512	3.50±0.20	6.75±0.20	12.0±0.30	5.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05	4.00±0.10	1.50±0.10	1.15±0.10

9.3 Reel Dimensions



Size	Packaging Q'ty	A	N	C	D	B	G	T
1206	4kpcs/Reel	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
2512	4kpcs/Reel	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	13.8±1.5	16.7max.

10. Storage & Handling

... Products are recommended to be used up within one year as ensured shelf life.

Check solder ability in case shelf life extension is needed.

... To store products with following condition:

Temperature: 5 to 40°C ; Humidity: 20 to 70% relative humidity.

Precaution for use :

The AEC-Q200 series resistors is mainly used on general automotive equipment without safety considerations.

Please contact our company in advanced if you intend to use resistor for designing the equipment which may

damage itself and the safety of third party. If necessary, please consider to add the protect circuit in devising

process and obtaining fully safety evaluation. The contents of the acknowledgment is only used for our parent

company, marketing subsidiaries and official marketing agents who purchase our products. Not applicable for the

other nonofficial channels.

※ All products specification and data are subject to change without notice.

Annex.1 Max. working & Max. overload current

2512 Rating Power 1.0W			2512 Rating Power 2.0W		
R_Value (mΩ)	Max. Working (A)	Max. Overload (A)	R_Value (mΩ)	Max. Working (A)	Max. Overload (A)
1	31.6	70.7	1	44.7	100.0
2	22.4	50.0	2	31.6	70.7
2.5	20.0	44.7	2.5	28.3	63.2
3	18.3	40.8	3	25.8	57.7
4	15.8	35.4	4	22.4	50.0
5	14.1	31.6	5	20.0	44.7
6	12.9	28.9	6	18.3	40.8
7	12.0	26.7	7	16.9	37.8
8	11.2	25.0	8	15.8	35.4
9	10.5	23.6	9	14.9	33.3
10	10.0	22.4	10	14.1	31.6
12	9.1	20.4	12	12.9	28.9
15	8.2	18.3	15	11.5	25.8
18	7.5	16.7	18	10.5	23.6
20	7.1	15.8	20	10.0	22.4
22	6.7	15.1	22	9.5	21.3
25	6.3	14.1	25	8.9	20.0
30	5.8	12.9	30	8.2	18.3
33	5.5	12.3	33	7.8	17.4
35	5.3	12.0	35	7.6	16.9
40	5.0	11.2	40	7.1	15.8
50	4.5	10.0	50	6.3	14.1
60	4.1	9.1	60	5.8	12.9
70	3.8	8.5	70	5.3	12.0
75	3.7	8.2	75	5.2	11.5
80	3.5	7.9	80	5.0	11.2
100	3.2	7.1	100	4.5	10.0
			150	3.7	8.2

2512 Rating Power 3.0W		
R_Value (mΩ)	Max. Working (A)	Max. Overload (A)
0.5	77.5	173.2
0.75	63.2	141.4
1	54.8	122.5
2	38.7	86.6
2.5	34.6	77.5
3	31.6	70.7
4	27.4	61.2
5	24.5	54.8
6	22.4	50.0
7	20.7	46.3
8	19.4	43.3
9	18.3	40.8
10	17.3	38.7
12	15.8	35.4
14	14.6	32.7
15	14.1	31.6
16	13.7	30.6
18	12.9	28.9
20	12.2	27.4
25	11.0	24.5
30	10.0	22.4
33	9.5	21.3
35	9.3	20.7
40	8.7	19.4
50	7.7	17.3
60	7.1	15.8
75	6.3	14.1
80	6.1	13.7
100	5.5	12.2

1206 Rating Power 0.5W			1206 Rating Power 1.0W		
R_Value (mΩ)	Max. Working (A)	Max. Overload (A)	R_Value (mΩ)	Max. Working (A)	Max. Overload (A)
1	22.4	50.0	1	31.6	70.7
2	15.8	35.4	2	22.4	50.0
3	12.9	28.9	3	18.3	40.8
4	11.2	25.0	4	15.8	35.4
5	10.0	22.4	5	14.1	31.6
6	9.1	20.4	6	12.9	28.9
7	8.5	18.9	7	12.0	26.7
8	7.9	17.7	8	11.2	25.0
9	7.5	16.7	9	10.5	23.6
10	7.1	15.8	10	10.0	22.4
12	6.5	14.4	12	9.1	20.4
15	5.8	12.9	15	8.2	18.3
18	5.3	11.8	18	7.5	16.7
20	5.0	11.2	20	7.1	15.8
25	4.5	10.0	25	6.3	14.1
30	4.1	9.1	30	5.8	12.9

