ALUMINUM ELECTROLYTIC CAPACITORS
SPECIFICATION SHEET

RoHS Compliance : Halogen free

CUSTOMER PART No.		
Rubycon PART No.	25 TRV 100 M HFC 6.3X8	
DRAWING No.	RER-212007	ISSUE No.1
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Rubycon

Aluminum electrolytic capacitor Specification Sheet

25 TRV 100 M HFC 6.3X8

Drawing No. : RER-212007

Issue No. : 1

1.Scope

This specification covers polarized aluminum electrolytic capacitors with non-solid electrolyte for use in electronic equipments.

Style : CE 32 (SMD – Vertical Mount Type)

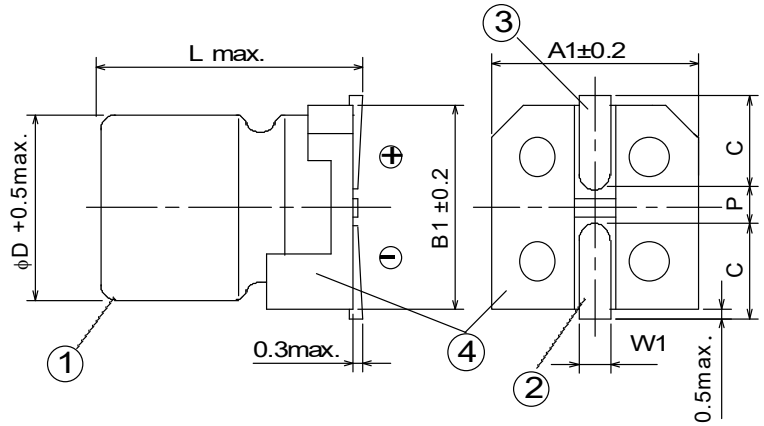
Reference Standard : JIS C 5101 Fixed capacitors for use in electronic equipment – Part 1 : Generic specification

Reference Standard : JIS C 5101-18 Fixed capacitors for use in electronic equipment-Part 18: Sectional specification-Fixed aluminium electrolytic surface mount capacitors with solid (MnO2) and non-solid electrolyte

2.Numbering System

Rated Voltage	Series	Nominal Capacitance	Capacitance Tolerance	Option	Case Size
25	TRV	100	M	HFC	6.3X8

3.Diagram of dimensions Unit : mm



Dimensions					
φD	L	A1,B1	P	C	W1
6.3	8	6.6	1.8	2.7	0.5～0.8

①	Case	Aluminum	Plastic laminated
②	Cathode terminal	Copper clad steel wire	Tin-Bismuth alloys plated
③	Anode terminal		
④	Terminal base board	Heat resisting plastic	

4.Marking

Unless otherwise specified, capacitor shall be clearly marked the following items on its body.

(1)Series Code	TR	(Series TRV)
(2)Voltage Code	E	(Rated Volage 25V)
(3)Nominal Capacitance	100	(Nominal Capacitance 100μF)
(4)Polarity	(Negative Polarity Marking is Black)	
(5)Lot Number		

5.Electrical Performance

Table-1

Operating Temperature Range		-40 ~105	(°C)
Nominal Capacitance	20°C, 120Hz	100	(μF)
Capacitance Tolerance		-20 ~ 20	(%)
Rated Voltage		25	(V.DC)
Surge Voltage		32	(V.DC)
Leakage Current	20°C, 2min.	25	(μA max.)
Dissipation Factor (tanδ)	20°C, 120Hz	0.16	(max.)
Rated Ripple Current	105°C, 100kHz	230	(mAr.m.s.)
Impedance Ratio 120Hz	Z-40°C/Z20°C	4	(max.)
Impedance	20°C, 100kHz	0.7	(Ωmax.)

6. PERFORMANCE

Table－2

1 Endurance

<Condition>

Capacitor under the test shall be applied the rated voltage continuously through 1000Ω series protective resistor at following temperature and time. After the test and returned in standard condition for 1 to 2 hours, and the capacitor shall meet following requirements.

Temperature: 105 ±2°C

Time: $6000\ ^{+72}_{0}$ h

<Criteria>

Leakage Current	Not more than the specified value
Capacitance Change	Within ±30% of the initial value
Dissipation Factor	Not more than 300% of the specified value
Appearance	No visible damage and no leakage of electrolyte.

2 Shelf Life Test

<Condition>

Capacitor shall be stored at following temperature and time with no voltage applied . After the test and returned in standard condition for 1 to 2 hours and the capacitor shall meet following requirements.

(If any doubt arises on the judgment, the capacitors shall be pre-conditioning.)

Temperature: 105 ±2°C

Time: $500\ ^{+24}_{0}$ h

<Criteria>

Leakage Current	Not more than the specified value
Capacitance Change	Within ±20% of the initial value
Dissipation Factor	Not more than 200% of the specified value
Appearance	No visible damage and no leakage of electrolyte.

3 Rated Ripple Current

(1) The rated ripple current is the maximum A.C. current at 100kHz and can be applied at maximum operating temperature.

(2) The combined value of D.C. voltage and the peak A.C. voltage shall not exceed the rated voltage and shall not be reverse voltage.

<Frequency Coefficient>

Frequency (Hz) / Capacitance (μF)	120	1k	10k	100k≤
100	0.5	0.8	0.95	1

<Temperature Coefficient >

Temperature(°C)	105	85	65≥
Coefficient	1.0	1.7	2.1

◇Temperature coefficient shows a limit of ripple current exceeding the rated ripple current that can be passed through a capacitor at each temperature when the life expectancy of a capacitor becomes to be nearly equal with the lifetime at the rated maximum operating temperature.

7. Reflow soldering condition.

7-1 Capacitors shall be proof the following reflow soldering condition.

(1) Temperature at surface of capacitor shall not exceed T°C.

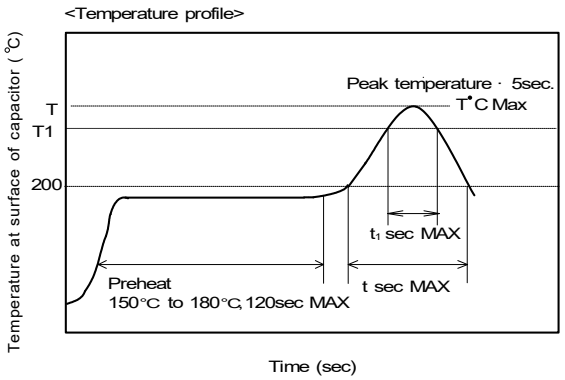
(Temperature measurement point is top of case.)

(2) Period that temperature at surface of capacitor becomes more than 200°C and T1°C shall not exceed t and t1 seconds, respectively.

(3) Holding time in the peak temperature shall be within 5 seconds.

(4) Preheat shall be made at 150°C to 180°C and for maximum 120 seconds

(5) Reflow soldering process shall be maximum 2 cycles.



φDXL	T°C	T1°C	t (sec.)	t1 (sec.)
6.3X8	250	230	70	30

7-2 Notes.

(1) Reflow soldering condition (reflow time, temperature) depends on following points.

· Kind of reflow oven. · Kind of PW-board.

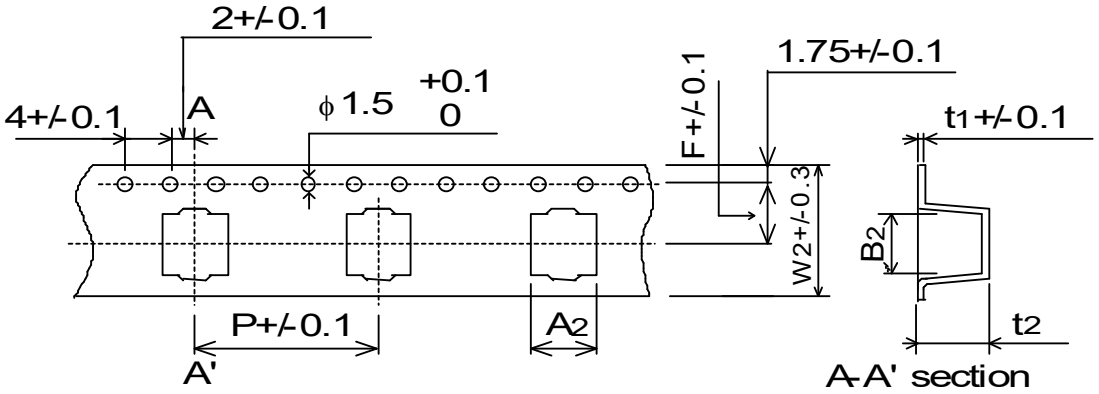
· Mounting condition (part size, PW-board size etc.) of parts on the PW-board.

Please confirm your reflow profile.

(2) The thermocouple (Type CA φ0.1mm dia) shall be fixed to the surface of capacitor by adhesives

8.Packing

8-1. Carrier Tape

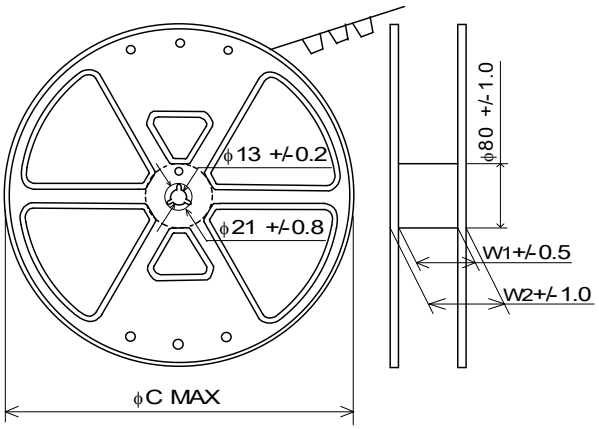


(mm)

φDXL	W2	A2	B2	P	t2	F	t1
6.3X8	16	7	7	12	8.2	7.5	0.4

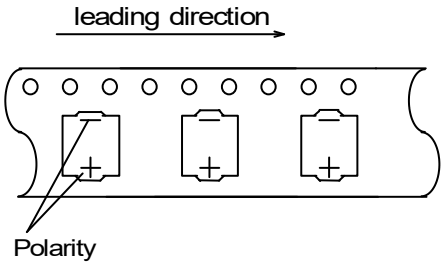
8-2. Reel size

Plastic reel



(mm)

φDXL	W1	W2	φC
6.3X8	17.5	21.5	382

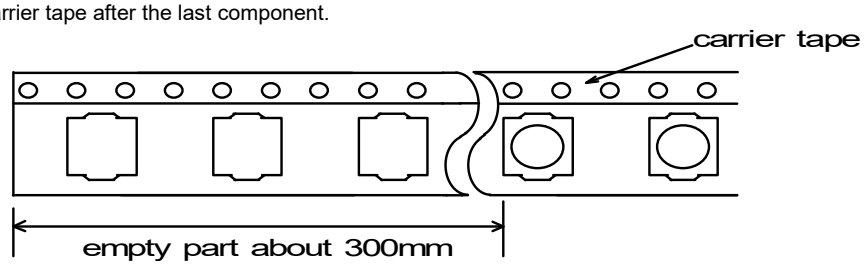


8-3. Quantity.

φDXL	1リール数量
6.3X8	900 pcs

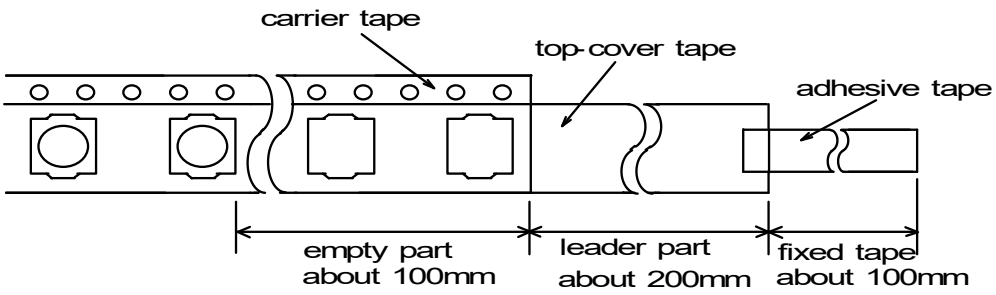
8-4. Packing form of the carrier tape.

(a) Carrier tape after the last component.



Carrier tape shall be inserted into reel without cover tape directly.

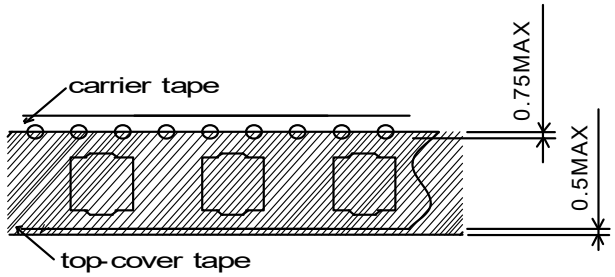
(b) Leader tape before the first component.



8-5. Deviation between carrier tape and top-cover tape.

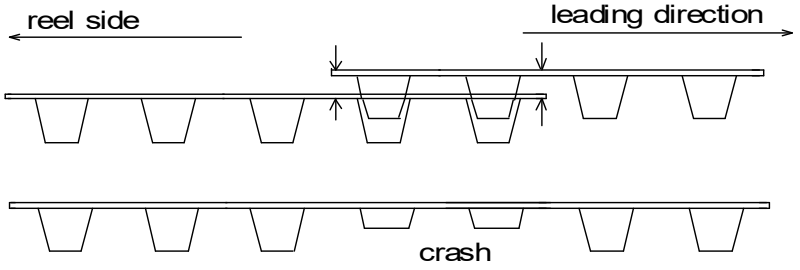
Deviation between carrier tape and top-cover tape shall not exceed 0.5mm.

Top-cover tape whose cover the feeding hole shall not exceed 0.75mm.



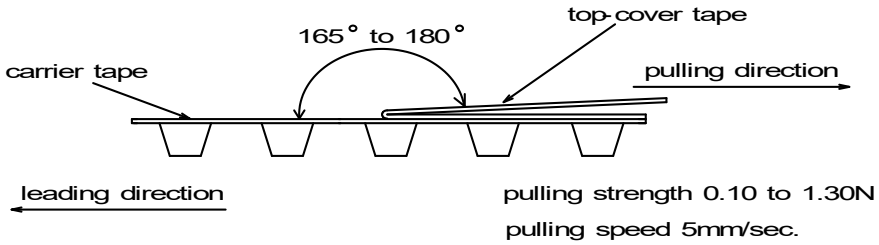
8-6. Connection of the carrier tape.

(a) Two pieces of embossed part of the each carrier tape shall be piled up without packing the capacitor in it and crashed by jigs. About connected part, carrier tape of the reel side shall be below one of leader side.



(b) Number of connection per reel shall be within three places.

8-7. Adhesion test.



8-8. Carrier tape shall be reeled whose embossed part is inside. (Top-cover tape shall be outside.)

7. Halogen free specification

All homogeneous materials within capacitor shall meet the criteria in the following table. A homogeneous material has uniform composition throughout and cannot be mechanically disjointed into different materials.

<Criteria>

Substances	Permissible Limit (by weight)
Bromine (Br)	≤900 ppm
Chlorine (Cl)	≤900 ppm
Total concentration of Br+Cl	≤1500 ppm

Notes on use of aluminum electrolytic capacitors

(1) Charge and discharge

Do not use for the circuit that repeats quick charge or discharge.

(2) External stress

Do not apply excessive force of pushing, pulling bending, and/or twisting to the main body, lead wire and terminals.

(3) Heat resistance at soldering process

Please pay attention to the temperature and the time of resin curing oven and reflow oven.

(4) Insulation

Case and cathode terminal are not insulated.

(5) Adhesives and coating materials

Do not use the adhesives and coating materials that contain halogenated organic solvents or chloroprene as polymer.

(6) Storage

Keep at a normal temperature and humidity. During a long storage time, leakage current will be increased. To prevent heat rise or any trouble that high leakage current possibly causes, voltage treatment is recommended for the capacitors that have been stored for a long time.

(Storage Condition)

*Aluminum electrolytic capacitors should not be stored in high temperatures or where there is a high level of humidity. The suitable storage condition is 5°C-35°C and less than 75% in relative humidity.

*Aluminum electrolytic capacitors should not be stored in damp conditions such as water, saltwater spray or oil spray.

*Do not store aluminum electrolytic capacitors in an environment full of hazardous gas (hydrogen sulfide, sulfurous acid gas, nitrous acid, chlorine gas, ammonia or bromine gas).

*Aluminum electrolytic capacitors should not be stored under exposure to ozone, ultraviolet rays or radiation.

(7) Fumigation and halogenated flame retardant

It may cause corrosion of internal electrodes, aluminum cases and terminal surface when the following conditions exist.

*Fumigation of wooden pallets before shipment to disinfect vermin.

*Existence of components or parts that contain halogenated flame retardant agent (bromine etc.) together with capacitors.

*When halogenated detergents of antiseptics for preventing infection of epidemic diseases contact directly to capacitors.

(8) PC board cleaning after soldering

Please consult us when cleaning is subjected.

*Guide to application except the above are described in our catalog and JEITA RCR-2367D (including any amendments).

JEITA RCR-2367D : "Safety application guide for fixed aluminum electrolytic capacitors for use in electronic equipment."
Published by Japan Electronics and Information Technology Industries Association.