

Solder pot plug and socket

SOLDER POT PLUG AND SOCKET

71®







Solder pot socket

Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.
- · Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- · Insulator housings are made of a heat-resistant glass-filled PBT resin

Standards -

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance

Specifications -

Materials

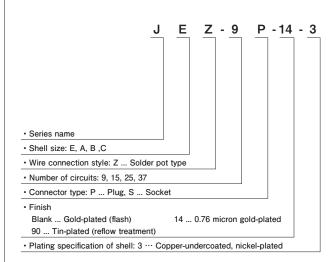
Connector	Part name	Material and Finish		
		Brass, gold-plated product:		
		Nickel-undercoated,		
	Contact	Mating part; gold-plated		
Plug	Contact	Solder tail; tin-plated (reflow treatment)		
riug		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		
	Contact	Phosphor bronze,		
		gold-plated product:		
		Nickel-undercoated,		
		Mating part; gold-plated		
Socket		Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

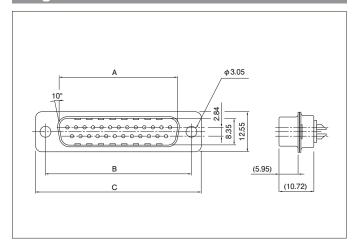
Note: Contact JST for details.

Model number identification



Note: 1. The relationship between number of circuits and shell size is shown below.

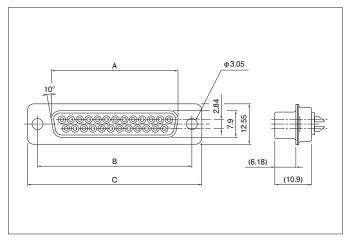
9: E, 15: A, 25: B, 37: C 2. Contact JST for special plating requirements.



Circuits	Mode	Dimensions (mm)			Q'ty/	
Circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100
15	JAZ-15P-3	_	25.25	33.32	39.14	100
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

Socket



Circuits	Mode	Dimensions (mm)			Q'ty/	
Circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	JBZ-25S-90-3	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.



Right angle through-hole plug and socket

RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET

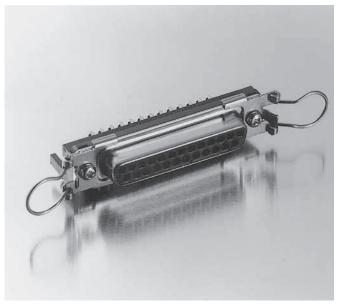




Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with rectangular lock screw blocks)



Right angle through-hole socket (with bail lock)

Features -

- The socket contacts are made by high-speed stamping presses.
 This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications -

Materials

Part nam	e	Material and Finish		
		Brass, gold-plated product: Nickel-undercoated,		
		Mating part; gold-plated		
	Plug	Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
Contact		tin-plated (reflow treatment)		
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,		
		Mating part; gold-plated		
	Socket	Solder tail; tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
Insulator		Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated		
Rectangular lock screw block		Zinc, copper-undercoated, nickel-plated		
Grounding adapter having a 3.2	mm dia. hole	Steel, copper-undercoated, nickel-plated		
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, nicker-plated		
Grounding adapter having a spr	ing lock lever	Brass, nickel-undercoated, tin/copper alloy-plated		
Spring lock	Bail lock	Stainless steel		
Spring lock	Accepts bail lock	Statiliess steel		

Characteristics

Current rating	3 A AC/DC (2 A AC/DC for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Note: Contact JST for details.

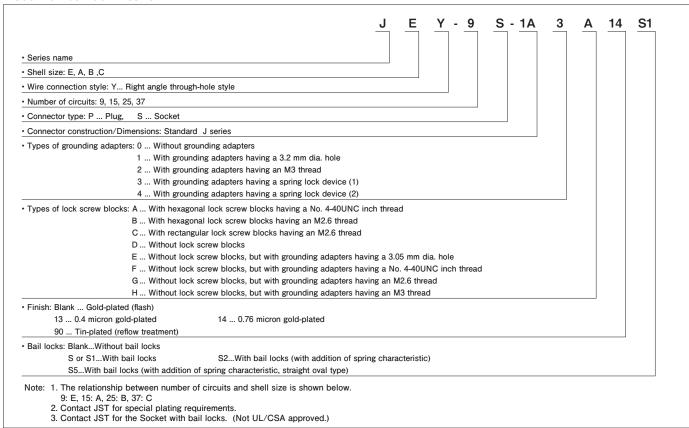
Standards -

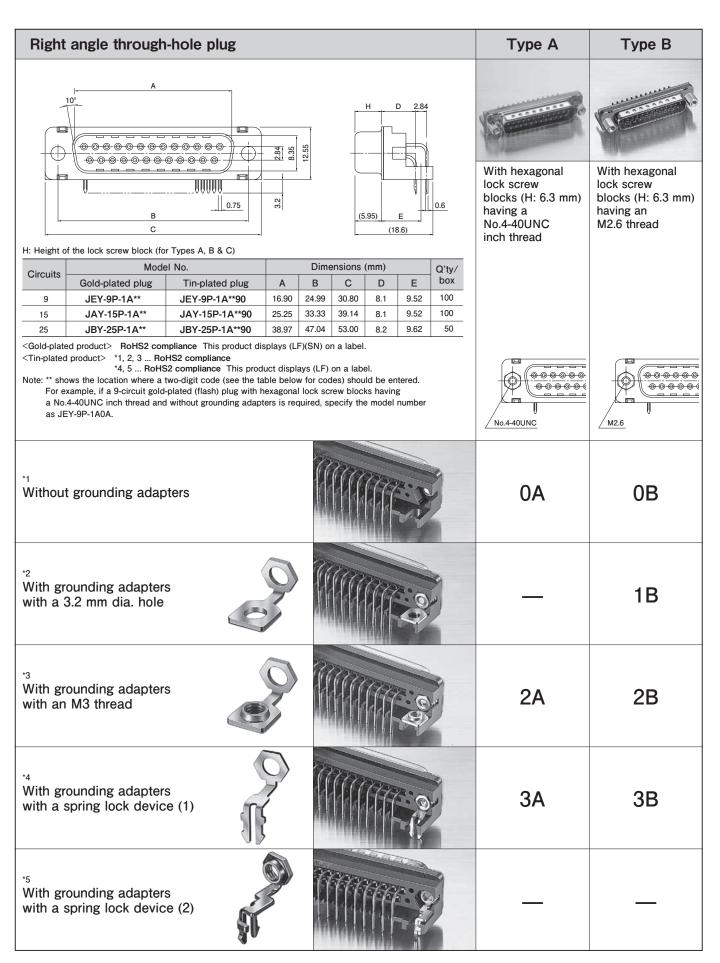
Recognized E60389

⊕ Certified LR20812

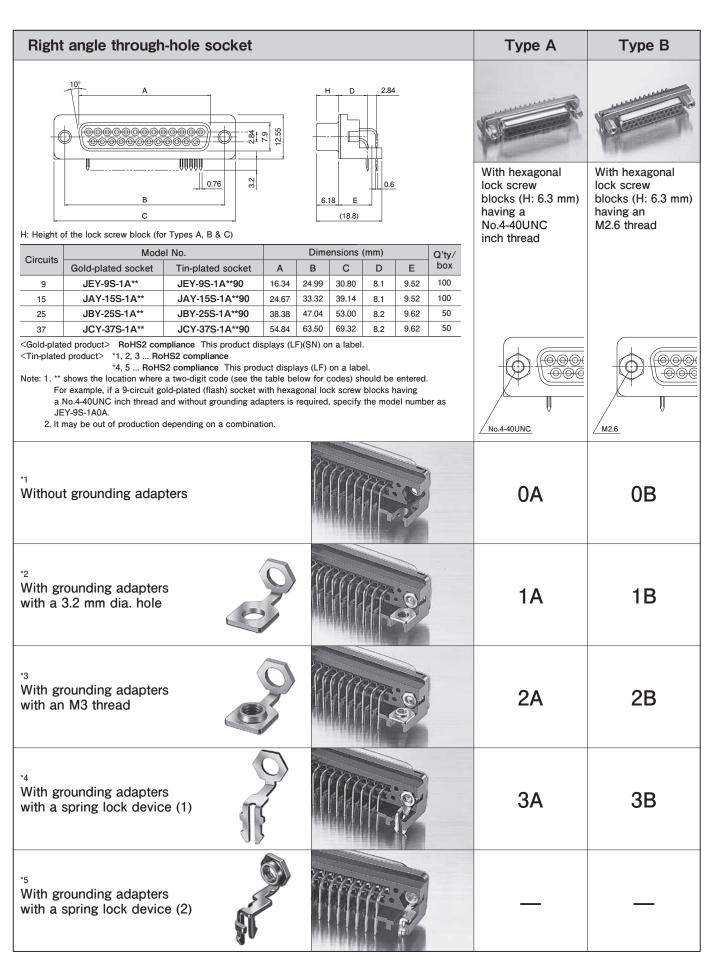
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance

Model number identification



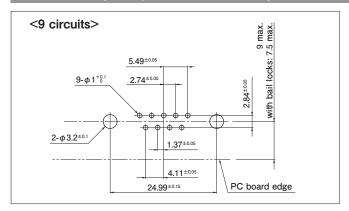


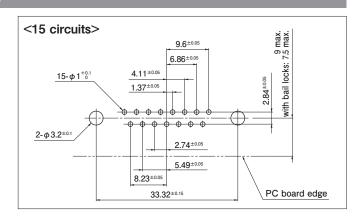
Type C	Type D	Type E	Type F	Type G	Type H
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw I E: Grounding adapter ha F, G, H: Grounding adapt	DIOCKS is no thread. ers have a thread (*1) for se	curing separately-purchased	d lock screw blocks (*2)
having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		<u>\$\phi_{3.05}\$</u>	No.4-40UNC	M2.6	M3
0C	0D				
1C	1D		1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

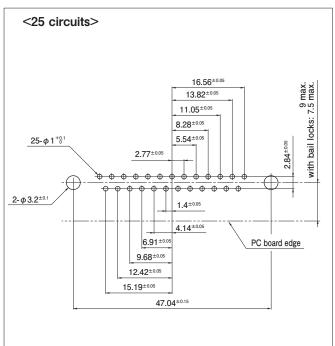


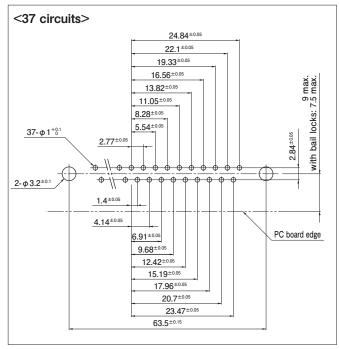
Type C	Type D	Type E	Type F	Type G
	70	(2)	(2)	(2)
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw I E: Grounding adapter ha F, G: Grounding adapter purchased lock scr	is no thread. s have a thread (*1) for se	curing separately-
having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)
M2.6		\$\frac{1}{93.05}\$	No.4-40UNC	M2.6
0C	0D			
1C	1D	1E	1F	1G
2C	2D	2E	2F	
3C	3D	3E	3F	3G
_	_			_

PC board layout (viewed from component side)





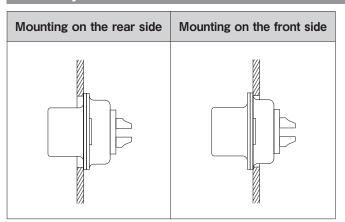




Note: 1. Tolerances are non-cumulative: ± 0.05 mm for all centers.

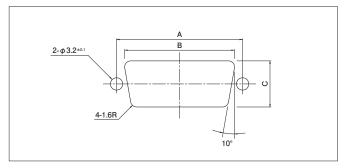
2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout



The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



Circuits	A±0.15	B±0.2	C±0.2
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

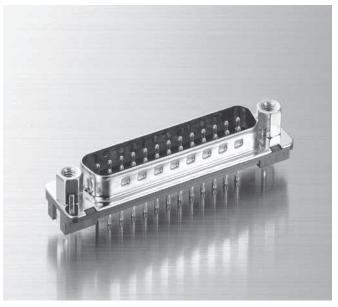
Note: The dimensions above should serve as a guideline. Contact JST for details.



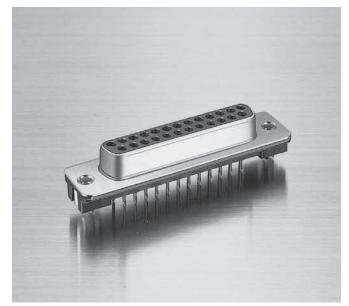
Straight through-hole plug and socket

STRAIGHT THROUGH-HOLE PLUG AND SOCKET





Straight through-hole plug (with hexagonal lock screw blocks)



Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

Features -

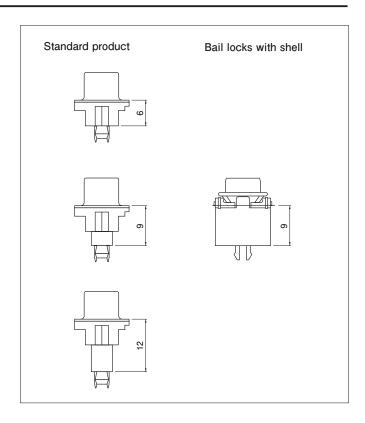
- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards -

Recognized E60389

⊕ Certified LR20812

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance



Specifications

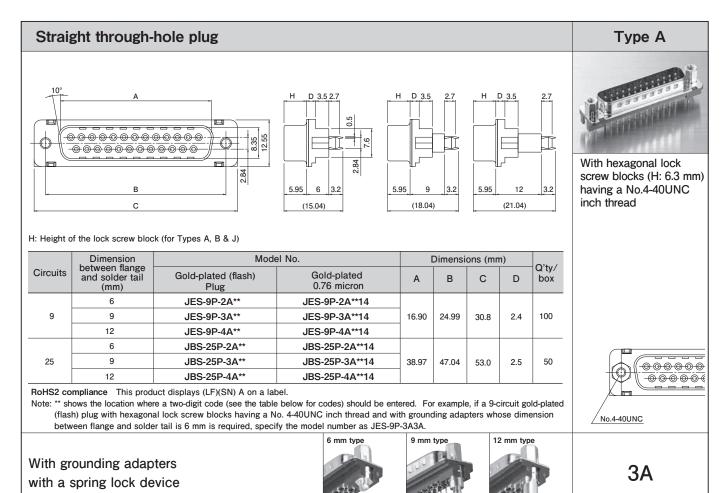
Materials

Part n	ame	Material and Finish		
		Brass, gold-plated product: Nickel-undercoated,		
	Plug	Mating part; gold-plated		
Contact		Solder tail; tin-plated (reflow treatment)		
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part; gold-plated		
		Solder tail; tin-plated (reflow treatment)		
Insulator	<u>'</u>	Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
leaxagonal lock screw block		Steel, copper-undercoated, nickel-plated		
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated		
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)		
Caring last	Bail lock	Oscielana		
Spring lock	Accepts bail lock	Stainless steel		

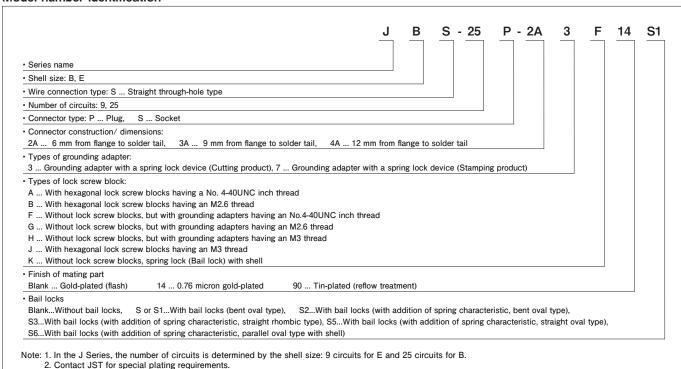
Characteristics

Current rating	3 A AC/DC
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Note: Contact JST for details.



Model number identification



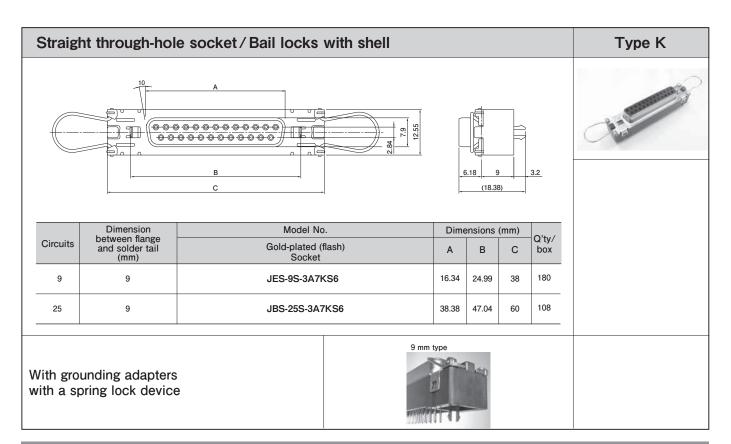
3. Contact JST for the dimensions between the flange and solder tail other than those listed above.

Grounding adapters that can secure printed circuit boards are also available.
 Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)

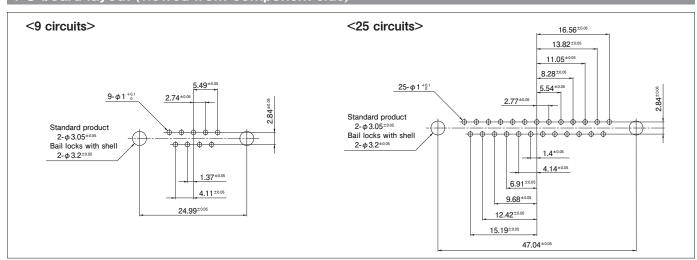
Type B	Type F	Type G	Туре Н	Type J
434444	999999	H 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7	H 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	434444
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw block F, G, H: Grounding a purchased lo	With hexagonal lock screw blocks (H: 6.3 mm)		
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H	3J

Type A Straight through-hole socket / Standard product With hexagonal lock screw blocks (H:6.3 mm) 6.18 having a No.4-40UNC inch thread (15.38)(18.38)(21.38)H: Height of the lock screw block (for Types A, B & J) Dimension Model No. Dimensions (mm) between flange and solder tail Q'ty/ Circuits Gold-plated Gold-plated (flash) Α В С D Tin-plated box 0.76 micron (mm) socket JES-9S-2A** JES-9S-2A**14 6 9 9 JES-9S-3A** JES-9S-3A**14 24.99 100 16.34 30.8 2.4 12 JES-9S-4A** JES-9S-4A**14 6 JBS-25S-2A** JBS-25S-2A**14 JBS-25S-2A**90 25 9 JBS-25S-3A** JBS-25S-3A**14 JBS-25S-3A**90 38.38 50 47.04 53.0 2.5 12 JBS-25S-4A** JBS-25S-4A**14 (000000 <Gold-plated product> RoHS2 compliance This product displays (LF)(SN) A on a label. 000000 <Tin-plated product> RoHS2 compliance This product displays (LF) A on a label. Note: ** shows the location where a two-digit code (see the table below for codes) should be entered. For example, if a 9-circuit gold-plated (flash) socket with hexagonal lock screw blocks having a No. 4-40UNC inch thread and with grounding adapters whose dimension / No.4-40UNC between flange and solder tail is 6 mm is required, specify the model number as JES-9S-3A3A. 6 mm type 9 mm type 12 mm type With grounding adapters **3A** with a spring lock device

Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw block F, G, H: Grounding adapte lock screw blocks	ers have a thread (*1) for securi	ng separately-purchased	With hexagonal lock screw blocks
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	(H: 6.3 mm) having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H Note: JBS-25S-2A3H is excluded	3J



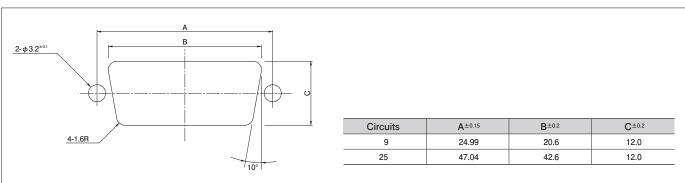
PC board layout (viewed from component side)



Note: 1. Tolerances are non-cumulative: \pm 0.05 mm for all centers.

2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout





Crimp style plug and socket

CRIMP STYLE PLUG AND SOCKET







Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
 Moreover, JST's advanced technological knowledge and
- experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

Specifications

Materials

Connector	Part name	Material and Finish
		Brass, gold-plated product:
		Nickel-undercoated,
Plug	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
		tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
	Contact	Nickel-undercoated,
Socket	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits) (AWG #20)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

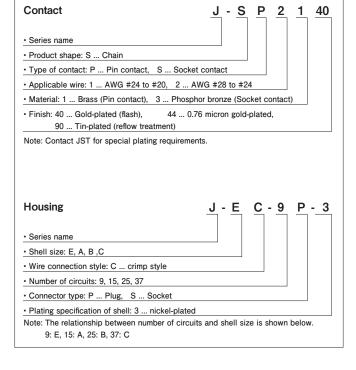
Note: Contact JST for details.

Standards -

Recognized E60389

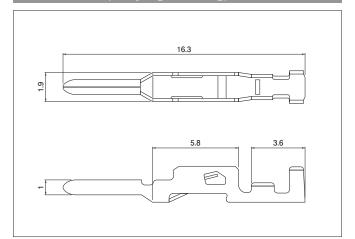
Certified LR20812

Model number identification

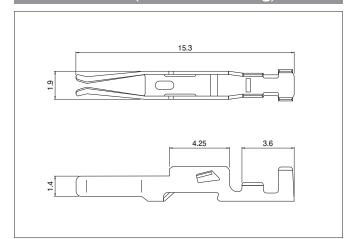


- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance

Pin contact (for plug housing)



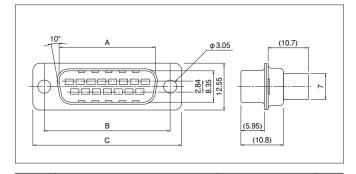
Socket contact (for socket housing)



Model No.			Applica		
Pin c	ontact	Socket contact	A1M/O #	Insulation O.D.	Q'ty/reel
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	# 24~# 20	1.1~1.8	40.000
J-SP2140	J-SP2190	J-SS2340	# 28~# 24	0.9~1.3	10,000

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

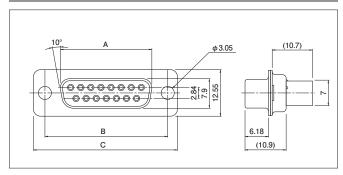
Plug housing



Circuits	Model No.	Dimensions (mm)			Q'ty/
Circuits	widder No.		В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

RoHS2 compliance

Socket housing



Circuits	uits Model No.		Dimensions (mm)			
Circuits			В	С	box	
9	JEC-9S-3	16.34	24.99	30.80	100	
15	JAC-15S-3	24.67	33.33	39.14	100	
25	JBC-25S-3	38.38	47.04	53.04	50	

RoHS2 compliance

Crimping machine, Applicator

Conta	ıct	Crimping machine	Applicator	Crimp applicator with dies
J-SP1	***			APLMK J-SP/SS1
J-SS1	***	AD KON	MKS-L	APLMK J-SP/SS1
J-SP2	***	AP-K2N	WING-L	APLMK J-SP/SS2
J-SS2	***	1	-	APLMK J-SP/SS2



DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention shielding cover (J cover)

J COVER





Features

- This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.
- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance

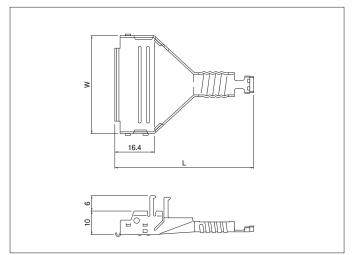
Standards -

Recognized E60389

Applicable cable dimensions

Circuits	J series	9	15	25	37
Circuits	JK series	15	_	_	_
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

Shielding cover A



J series		JK series		Dimensions (mm)		Q'ty/ box
Circuits	Model No.	Circuits	Model No.	W	L	DOX
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	_	_	27.6	46.9	150
25	J-SC25A	_	_	41.4	57.0	100
37	J-SC37A	_	_	57.8	70.6	125

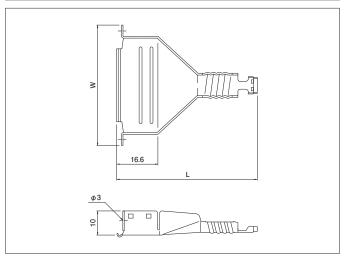
Material and Finish

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.

Shielding cover B



Circ	cuits	Model No.	Dimensions (mm)		O'th. //b a
J series	JK series	Model No.	W	L	Q'ty/box
9	15	J-SC9B	30.0	(42.0)	200
15	_	J-SC15B	38.0	(46.9)	150
25	_	J-SC25B	52.0	(57.0)	150
37	_	J-SC37B	68.0	(70.6)	100

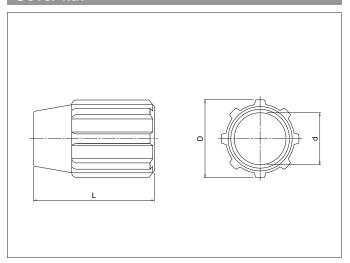
Material and Finish

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

Cover nut

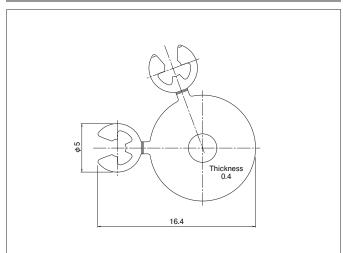


Circuits	Model No.	D	d	L	Q'ty/box
9	J-CN9 · 15	13.6	7.2	19.0	1,000
15	0-0143 13	13.0	1.2	13.0	1,000
25	J-CN25	16.4	8.4	25.0	1,000
37	J-CN37	18.8	10.4	28.0	1,500

Material
Glass-filled, PBT, UL94V-0, black

RoHS2 compliance

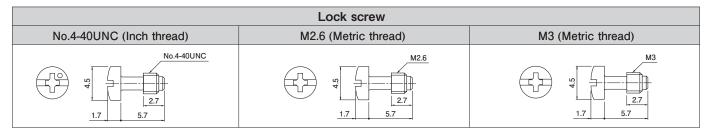




Model No.	Q'ty/box			
J-ER	5,000			
 Material				
Stainless steel				

RoHS2 compliance

Note: The cover nuts, lock screws and E-rings are used with both the J and JK series connectors.



Type of screw	Model No.	Q'ty/box
No.4-40UNC (Inch thread)	J-SL-1C	5,000
M2.6 (Metric thread)	J-SL-2C	5,000
M3 (Metric thread)	J-SL-3C	5,000

Material and Finish

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

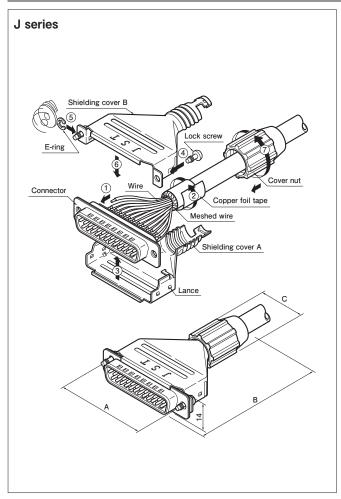
Use the following Model Nos. when ordering J-covers as a set.

OSC TIC TOHOW	ose the following widder rios. When ordering a covers as a set.							
	J series		JK series	Parts in one set	01: "			
Circuits	Model No.	Circuits	Model No.	Faits iii one set	Q'ty/box			
9	J-C9-()C	15	JK-C15-()C	Shielding cover A 1 pc.	25			
15	J-C15-()C	_	_	Shielding cover B	25			
25	J-C25-()C	_		Lock screw	20			
37	J-C37-()C	_	_	E-ring 1 set	10			

RoHS2 compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

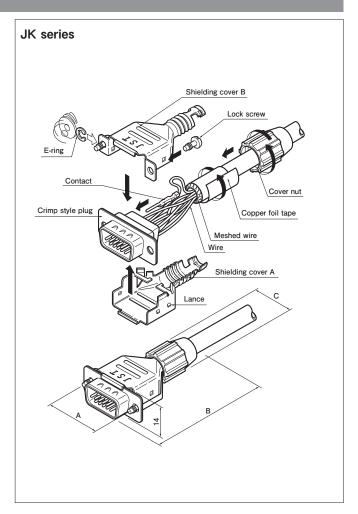
J-cover assembly procedure



Assembly procedure

- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.

Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



Dimensions after assembly

Circ	cuits	Dimensions (mm)			
J series	JK series	Α	В	С	
9	15	24.99	(49.0)	13.6	
15	_	33.32	(53.0)	13.6	
25	_	47.04	(64.5)	16.4	
37	_	63.50	(78.5)	18.9	



DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

MOLD COVER



Features

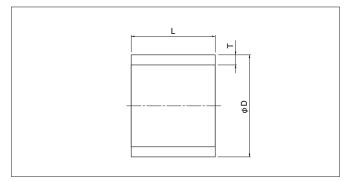
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * RoHS2 compliance

Applicable cable diameter

Circ	cuits	Cable O.D. (mm)	
J series	JK series	Cable C.D. (IIIII)	
9	15	8.6 ^{±0.2}	
15	_	7.6 ^{±0,2}	
25	_	8.6 ^{±0.2}	

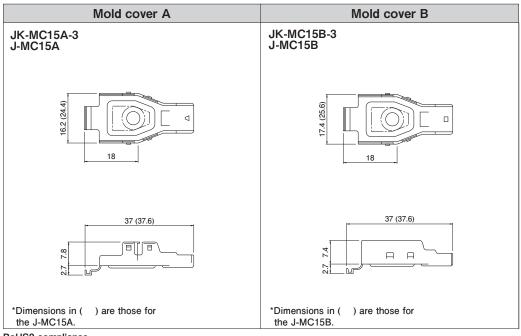
Note: Contact JST for cables other than those listed above.

Ferrule



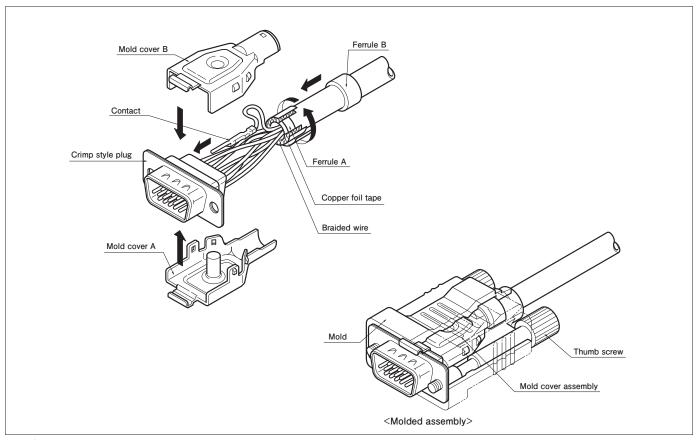
Circ	uits	Ferrule	Dimensions (mm)			
J series	JK series	renule	φD	Т	L	
9 • 25	15	Α	8.0	0.5	4.0	
9 - 23		В	11.3	0.6	8.0	
15		Α	7.0	0.5	4.0	
15	_	В	10.5	0.6	8.0	

RoHS2 compliance



RoHS2 compliance

Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

Assembly procedure

1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

Circuits		Doute name	Model No.	Material and Finish	O'to /b a a	
J series	JK series	Parts name	Model No.	Material and Finish	Q'ty/bag	
		Mold cover A	JK-MC15A-3	Steel, copper-undercoated, nickel-plated	500	
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, nicker-plated	300	
9		Ferrule A	JK-FL15A-8.0C	Compar tip plated	1,000	
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500	
	15 –		Mold cover A	J-MC15A	Steel, copper-undercoated, nickel-plated	200
15		Mold cover B	J-MC15B	Steel, copper-undercoated, nicker-plated	200	
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500	

RoHS2 compliance

Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
JK-FL15B-11.3	AP-K2N	MIKO L DO	APLMK JK-MC15
J-FL15B-10.5		MKS-L-RG	APLSC JK-MC15



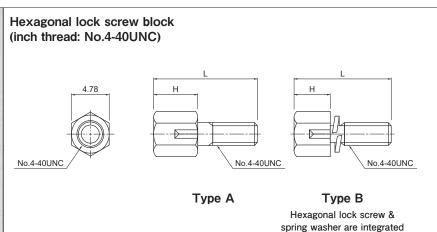
DSUBMINIATURE J.JH.JK&KH SERIES

Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

LOCK SCREW BLOCK

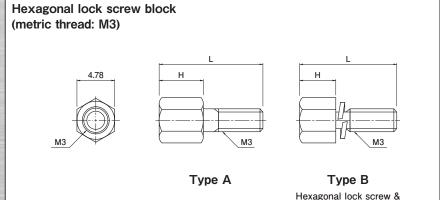




Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	-	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	Α	Caring weeker 1 as	2,000
Model No.	JFS-4S-C1W	KFS-4S-C1W	_	_	5.5		Spring washer 1 pc.	
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	В		
	JFS-4S-C1WM	KFS-4S-C1WM	_	HFS-4S-C1WM	5.5	В	_	

RoHS2 compliance





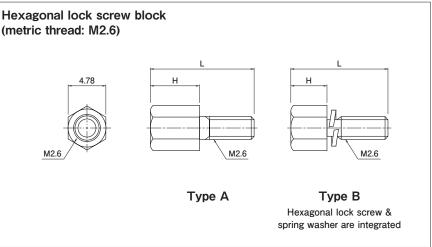
JH series right Applicable angle through-hole type J series straight through-hole type JK series right Dimension angle through-Q'ty/ box KH series right hole type Туре Attachment Dimension/ Model No. angle through-hole type (mm) Dimension L (mm) 15.0 10.0 11.8 SFS-3S-B1W 4.8 Α Spring washer .. 1 pc. SFS-3S-C1W HFS-3S-C1W 5.5 Model No. 2.000 4.8 В KFS-3S-C1WM

RoHS2 compliance

spring washer are integrated

D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES

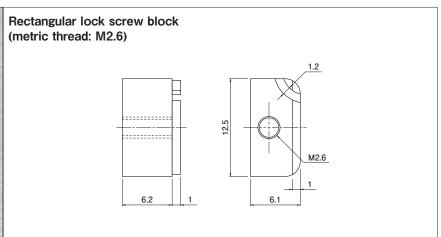




Applicable series Dimension/ Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-2.6S-C1N	_	-	-	5.5	A	Spring washer 1 pc. Nut 1 pc.	
Model No.	JFS-2.6S-B1W	KFS-2.6S-B1W	SFS-2.6S-B1W	_	4.8		Spring washer 1 pc.	2,000
	JFS-2.6S-B1WM	-	SFS-2.6S-B1WM	HFS-2.6S-B1WM	4.8	В		
	JFS-2.6S-C1WM	_	SFS-2.6S-C1WM	_	5.5	В	_	

RoHS2 compliance

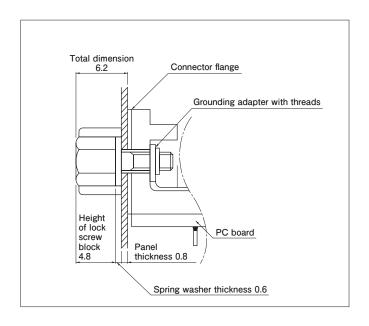




Model No.	Attachment	Q'ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

RoHS2 compliance

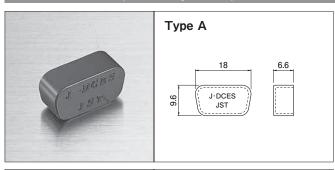
D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

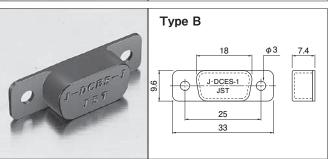
DUST COVER (for receptacles)



Туре	Circuits		Model No.	Q'ty/box	
Type	J series	JK series	Model No.	Q ty/box	
Α	9	15	J-DCES	1,000	
В		15	J-DCES-1	1,000	
Material					

PA, UL94V-0, black

RoHS2 compliance



EXTRACTION TOOL



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applic	Model No.	
J series		DEJ-0.3
II/ oorioo	Plug	KEJ-0.7
JK series	Receptacle	KEJ-0.4