

## **Data Sheet**

## **Description**

The SECU1411C-TG20 is a surface mount green LED.

#### **Features**

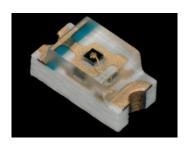
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

# Applications

- Automotive Interior
- Switch
- Indicator

## **Package**

Dimensions (L  $\times$  W  $\times$  H): 1.6  $\times$  0.8  $\times$  1.1 mm





- (1) Cathode
- (2) Anode

Not to scale

## **SECU1411C-TG20**

## **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	$P_D$		72	mW
Forward Current	$I_{\mathrm{F}}$		30	mA
Forward Current Reduction	$\Delta I_{\mathrm{F}}$	T <sub>A</sub> ≥ 60 °C	-1	mA/°C
Pulse Forward Current	$I_{FP}$	Frequency = 1 kHz Pulse Width ≤ 100 μs	70	mA
Reverse Voltage	$V_R$		5	V
Operating Temperature	$T_{OP}$		-40 to 85	°C
Storage Temperature	$T_{STG}$		-40 to 100	°C
Junction Temperature	T <sub>J</sub>		115	°C

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\mathrm{F}}$	$I_F = 20 \text{ mA}$	_	2.1	2.4	V
Reverse Current	$I_R$	$V_R = 5 V$	_	_	10	μΑ
Luminous Intensity	$I_V$	$I_F = 20 \text{ mA}$	18.9	30.0	49.1	mcd
Dominant Wavelength	$\lambda_{\mathrm{D}}$	$I_F = 20 \text{ mA}$	561.5	564.0	566.5	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$	_	130	_	deg
Thermal Resistance	$\theta_{(J-A)}$		_	340	_	°C/W

## **Luminous Intensity Bins**

The values have a tolerance of  $\pm 20\%$ .

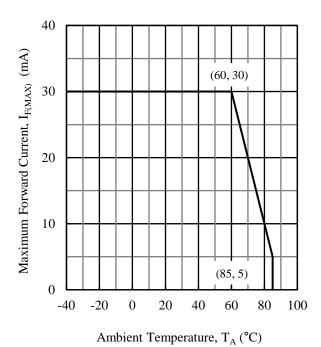
The values have a tolerance of ±2070.		
Bin Number	Luminous Intensity Range	Unit
С	18.9 to 24.0	mcd
D	24.0 to 30.5	mcd
Е	30.5 to 38.7	mcd
F	38.7 to 49.1	mcd

## **Wavelength Bins**

The values have a tolerance of  $\pm 2$  nm.

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Bin Number	Wavelength Range	Unit
G	561.5 to 564.0	nm
Y	564.0 to 566.5	nm

## **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

## **Characteristic Curves**

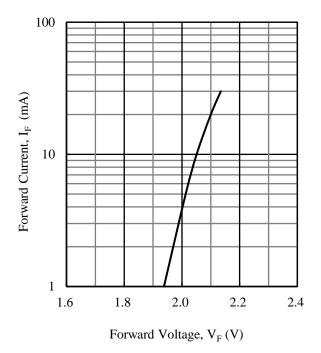


Figure 2. IF vs. VF

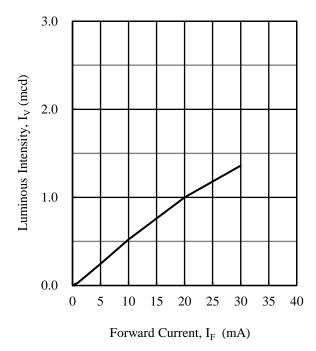


Figure 3. I<sub>V</sub> vs. I<sub>F</sub>

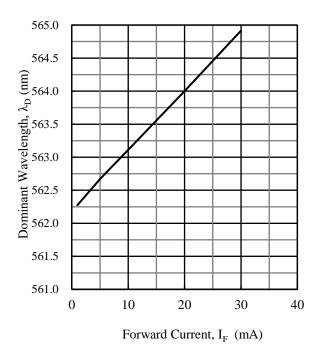


Figure 4.  $\lambda_D$  vs.  $I_F$ 

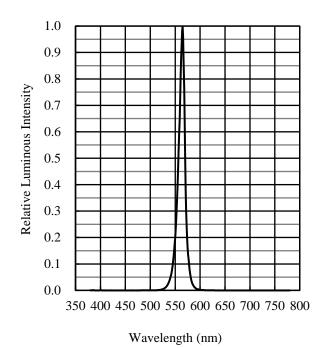


Figure 5. Spectrum

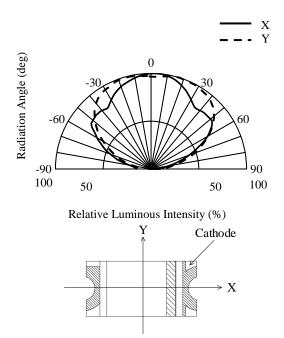
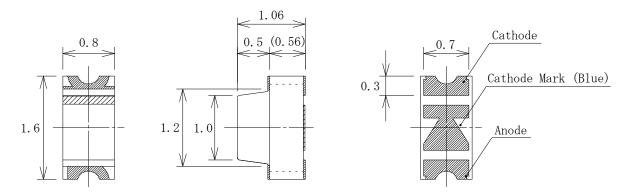


Figure 6. Directivity

## **Physical Dimensions**

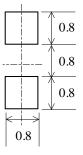
#### • Surface Mount $(1.6 \times 0.8 \times 1.1 \text{ mm})$



#### **NOTES:**

- Dimensions in millimeters
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

#### • Land Pattern Example



Unit: mm

## **SECU1411C-TG20**

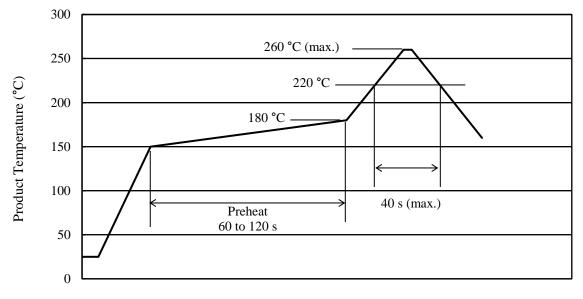
## **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

Preheat: 150 to 180  $^{\circ}$ C / 60 to 120 s

Solder heating:  $220 \, ^{\circ}\text{C} \, / \, 40 \, \text{s} \, (260 \, ^{\circ}\text{C} \, \text{peak}, 2 \, \text{times})$  - Soldering iron:  $350 \, \pm 10 \, ^{\circ}\text{C} \, / \, 3 \, \text{s}, 1 \, \text{time}$ 

#### • Reference Reflow Profile



Time (s)

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#### SECU1411C-TG20

#### **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase.

  Therefore, care should be taken for such variation when you use the product at low current.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.

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