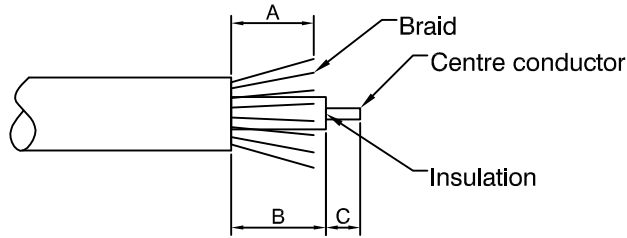


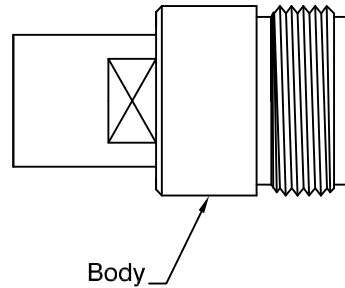
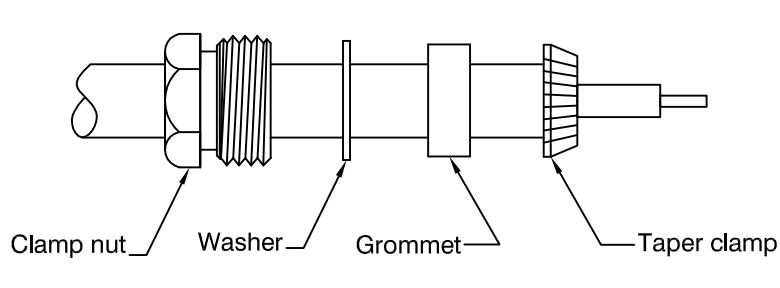
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

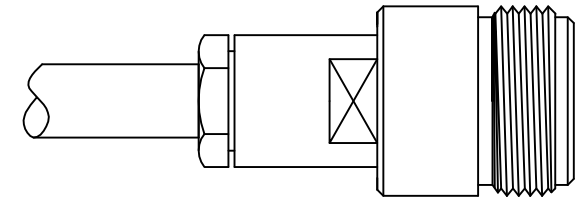
- A = 6.5mm
- B = 8mm
- C = 4mm



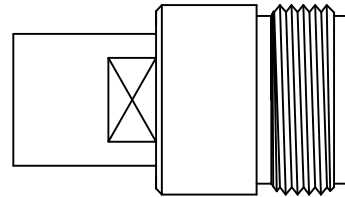
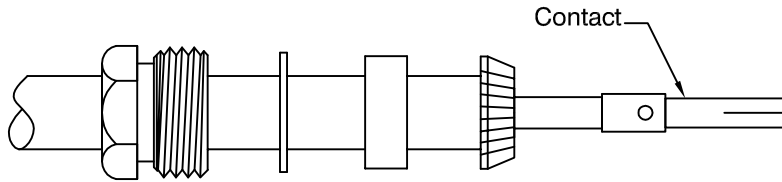
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



3) Solder the contact onto the centre conductor.



CAD Issue	SN	3	11 Jan 02
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DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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 Chelmsford
 Essex CM1 2UP, England
 T: +44 (0) 1245 342060
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:	S Nash
CHECKED BY:	S Nash
APPROVED BY:	P Couzens
DATE:	11 Jan 02

DESCRIPTION:

Stripping and Assembly
 Instructions for N Clamp Jack

DRAWING NUMBER:

VAIN3202

PAGE: 1 OF 1