

MESSRS.**SPECIFICATION FOR APPROVAL****承 认 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-302004AA-2W (RoHS)
Customer	
Customer Part No.	

Approved By	Checked By	Made By
王台平 DEC-12-2018	曹丽萍 DEC-12-2018	LILY DEC-12-2018

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2.Specification
HDK-302004AA-2W (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 30×20 mm	
03	Rated Input Power	1.5W	
04	Max. Input Power	1.7W for 1 minute	
05	Impedance	4 ohm ± 15% at 2000Hz.	
06	Resonance Frequency (Fo)	750Hz ± 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	90dB(0.1W/0.1m) ± 3 dB	at AVE 1.0 ,1.2,1.5,2.0KHz.
08	Frequency Range	Fo – 20KHz	
09	Total Harmonics Distortion	Max 15 % at 1 KHz,1.5W.	
10	Voice Coil	Diameter 10.5 mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ9.7 x 1.6 mm	
12	Weight	4.0g ± 0.2g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source – 1.5W	
15	Buzz, Rattle, etc.	Should not be audible at 2.45V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20℃ to +70℃ Storage temperature: -30℃ to +80℃	

3-1. Test Condition

Standard

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

Basic

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

3-2. Standard Test Fixture

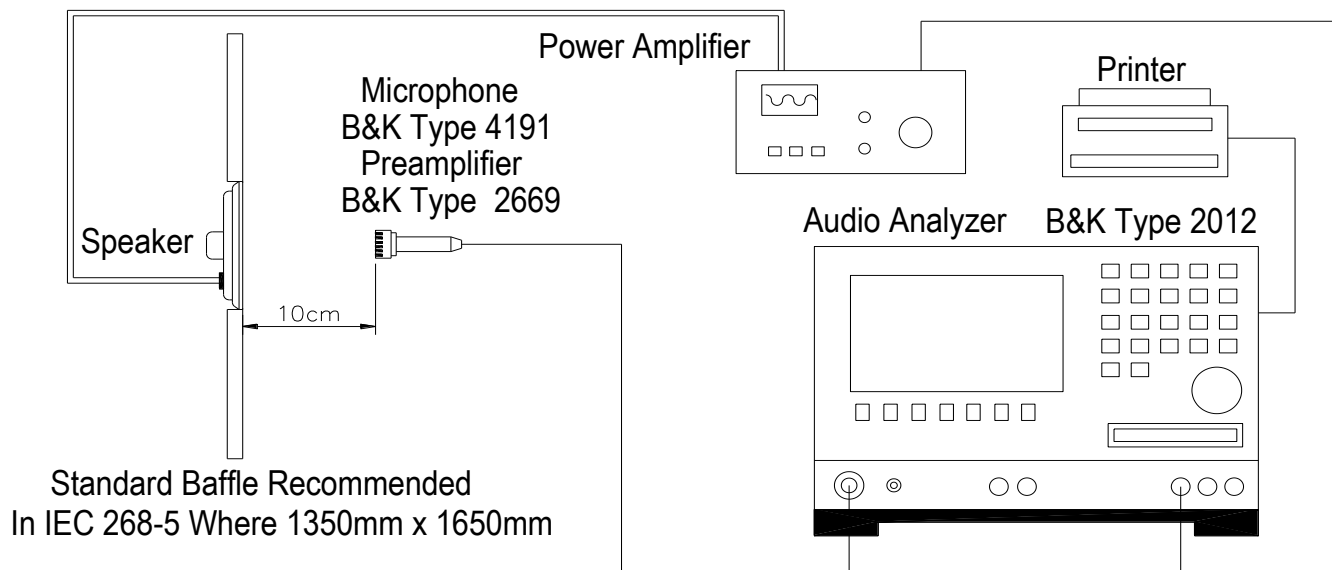
1. Input Power : 0.1W (0.89V)

2. Zero Level : -dB

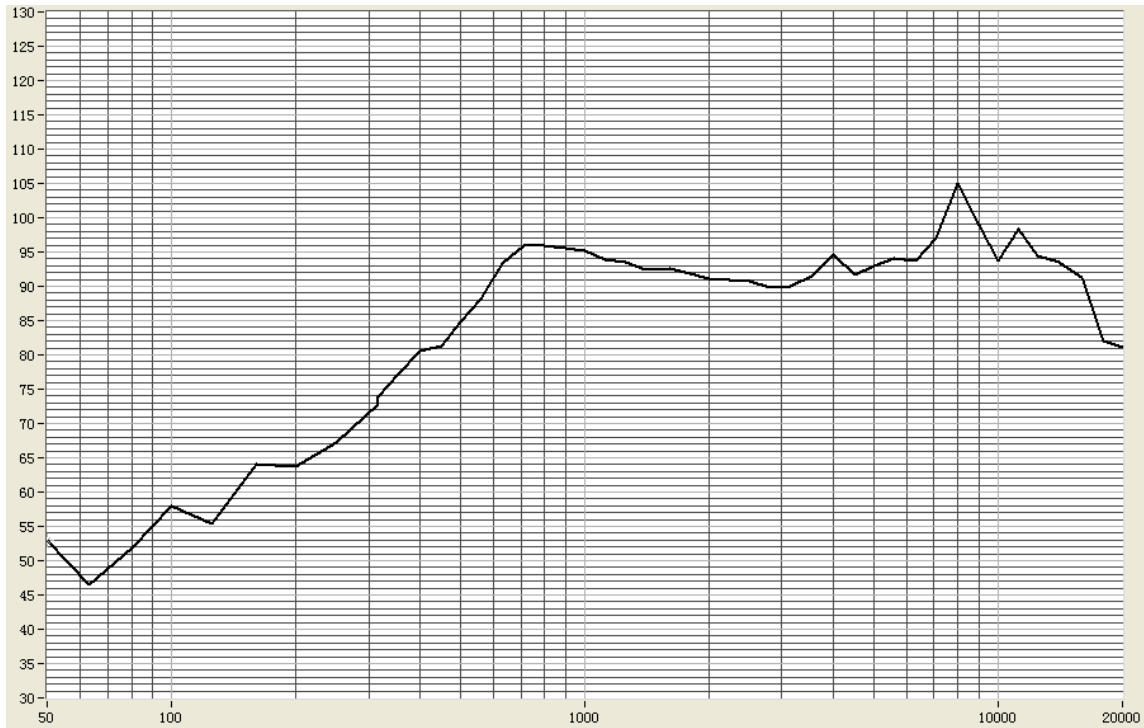
3. Mode : SPEAKER

4. potentiometer Range : 50dB

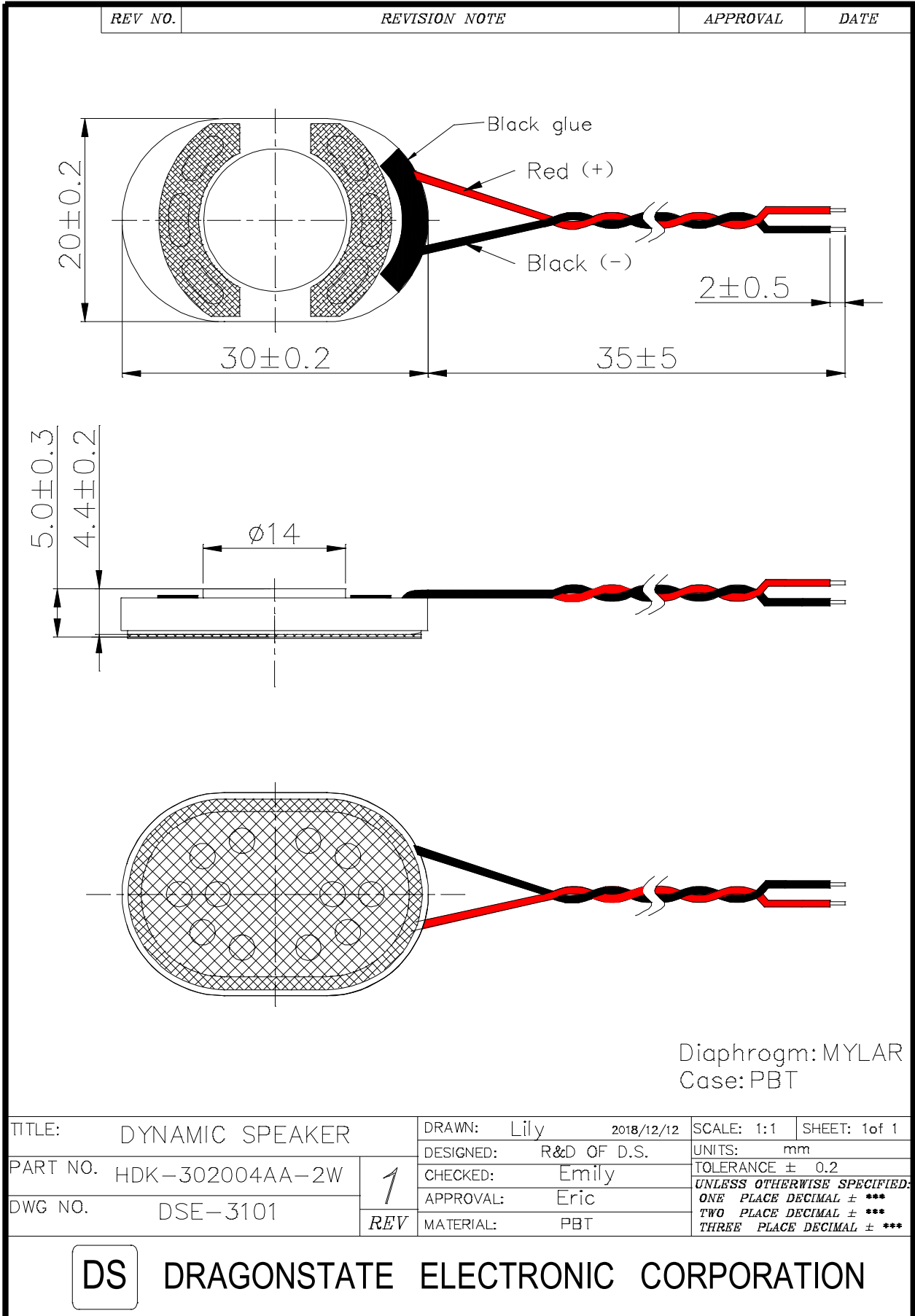
5. Sweep Time : 0.5sec



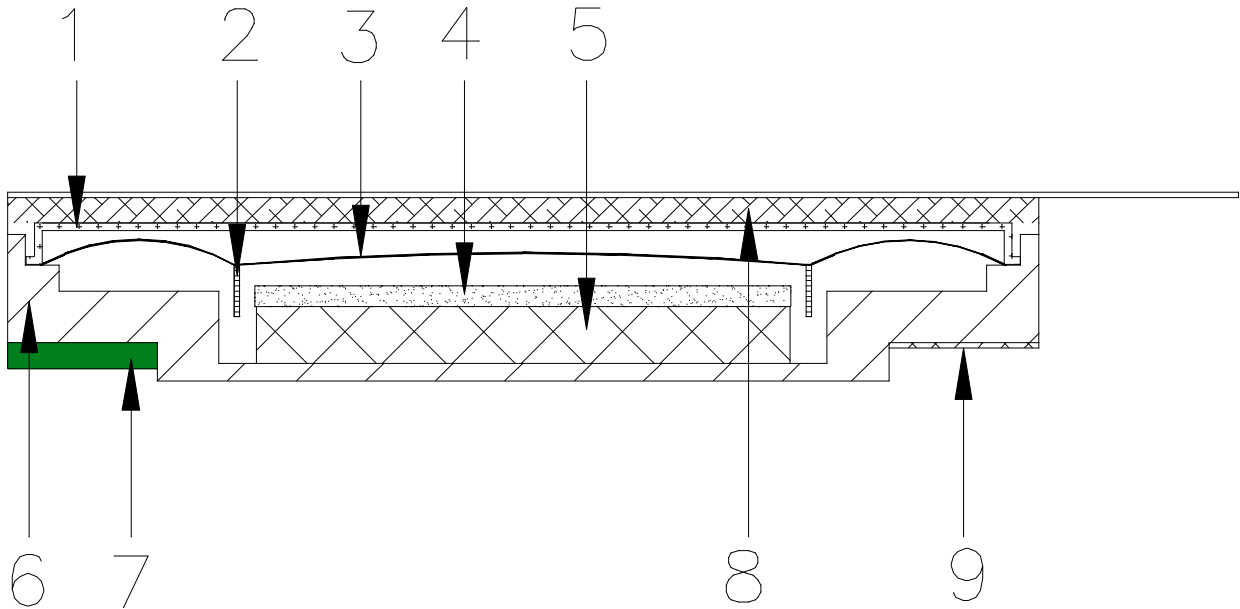
3-3. Frequency Response Curve



4.Dimension

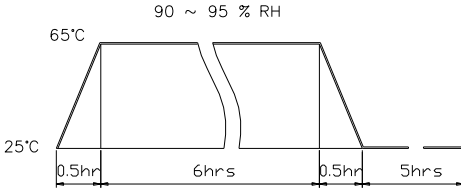


5. Material and Structure



NO	PART NAME	MATERIAL	Q'TY
1	CAP	SUS304	1
2	VOICE COIL	COPPER	1
3	DIAPHRAGM	MYLAR	1
4	PLATE	SPCC	1
5	MAGNET	Nd-Fe-B	1
6	FRAME	PBT	1
7	TERMINAL	UL1571 AWG30	1
8	GASKET	ADHESIVE	1
9	ACOUSTIC CLOTH	DUSTROOF NET	2

6. Reliability Tests

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+80^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;</p> 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+80^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
12	Protection against liquids	Protected against 30 minutes of immersion under 1M pressure


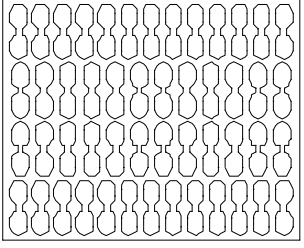
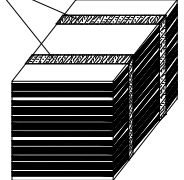
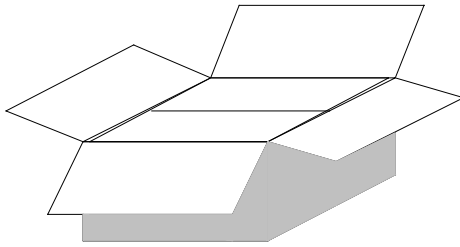
Criterion: After these test , the change of S.P.L shall be within ± 3 dB .

Soldering Condition

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **$350 \pm 10^{\circ}\text{C}$** .

Soldering time not over **3** seconds.

7.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
	 Cover(350*285*5mm) Material: Paper		
	 Box(350*285*10mm) 100pcs Material: Paper+Epe		
	 OPP TAPE Middle(320*220*120mm) 1000pcs(10*100pcs) Material: Paper+Epe		
	 Outer Box(590*390*405mm) 4000pcs(4*1000pcs) Material: Paper		
单位: mm			
TITLE: packing		DRAWN: Lily	2015/08/15
PART NO.		DESIGNED: R&D OF D.S.	SCALE: 2:1
DWG NO.		CHECKED: Emily	SHEET: 1 of 1
1 REV		APPROVAL: Eric	UNITS: mm
		MATERIAL: ***	TOLERANCE
			20~11 ± 0.3
			10~5 ± 0.2
			<4 ± 0.1
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 2px 5px; margin-right: 5px;">DS</div> DRAGONSTATE ELECTRONIC CORPORATION </div>			