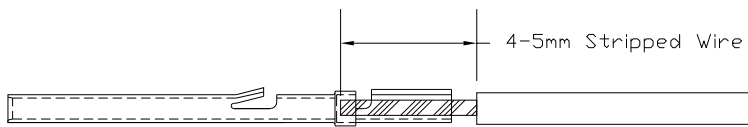
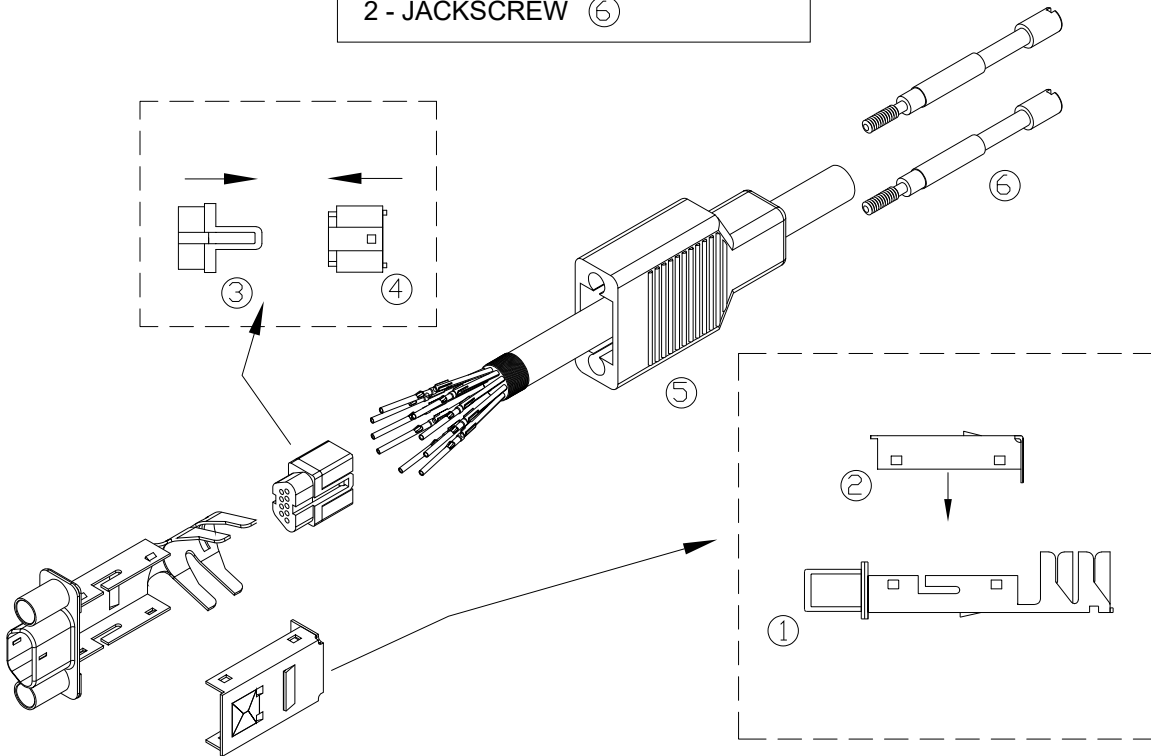


FIGURE 1:



BACKSHELL KIT INCLUDES:

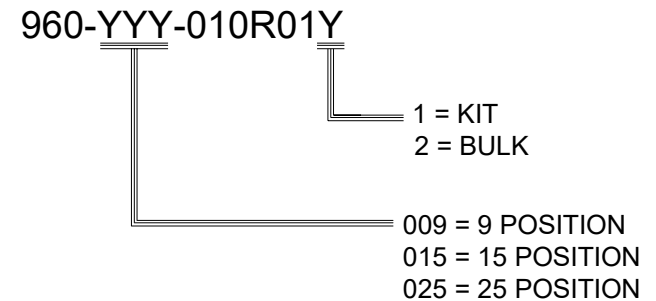
- 1 - BACKSHELL ⑤
- 1 - ALIGNMENT SLEEVE ①
- 1 - COVER ②
- 1 - INSULATOR (MATING END) ③
- 1 - INSULATOR (REAR END) ④
- 2 - JACKSCREW ⑥



ASSEMBLY STEPS

- STEP 1: PLACE 2 INSULATOR HALVES TOGETHER UNTIL LOCKED IN PLACE.
- STEP 2: ASSEMBLE BACK SHELL ONTO CABLE BEFORE CRIMPING WIRE
- STEP 3: WHEN CRIMPING, RECOMMENDED TO STRIP WIRES 4-5mm AND INSERT INTO CONTACTS AS SHOWN IN FIGURE 1. WIRE INSULATION DOES NOT ENTER CRIMP AREA.
- STEP 4: AFTER CRIMPING; LOAD CONTACTS INTO INSULATOR. ENSURE WIRE INSULATION OD DOES NOT CAUSE ASSEMBLY ISSUES. CONTACTS WILL PROTRUDE ABOUT 3.5mm FROM MATING FACE (THIS DIM IS FOR REFERENCE ONLY).
- STEP 5: INSERT INSULATOR INTO ALIGNMENT SLEEVE. PUSH TABS IN TO SECURE INSULATOR
- STEP 6: PLACE COVER OVER ALIGNMENT SLEEVE AND PRESS UNTIL LOCKED INTO PLACE
- STEP 7: USING THE STRAIN RELIEF ON THE BACK END OF THE ALIGNMENT SLEEVE CRIMP CABLE
- STEP 8: SLIDE BACK SHELL OVER ALIGNMENT SLEEVE
- STEP 9: PLACE JACKSCREWS IN BACK SHELL ASSEMBLY

MAXIMUM WIRE INSULATION OD = 0.039"



RoHS COMPLIANT

DO NOT SCALE FROM DRAWING



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SHEET 1 OF 1

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