



- 1. BODIES & COUPLING NUT = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
 2. CONTACT & RETAINING RING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
 3. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
 4. GASKET = SILICONE RUBBER PER ZZ-R-765, CLASS 2B, GRADE 65-75.
 5. CAP = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.
 6. CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH.
 7. SHRINK SLEEVE = (NOT SHOWN) THERMOFIT SCL, BLACK.

FINISHES:

- 1. BODIES = GOLD PLATE PER ASTM B488-11, TYPE II, 30µin MIN, GRADE C, OVER 50 TO 100µin STRESS FREE NICKEL PER AMS-QQ-N-290.
 2. COUPLING NUT = PASSIVATE PER SAE-AMS-2700
 3. CONTACT = GOLD PLATE PER ASTM B488-11, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER AMS-QQ-N-290.
 4. CRIMP SLEEVE & CAP = GOLD PLATE PER ASTM B488-11, TYPE II, 30µin MIN, GRADE C OVER 100 TO 200µin COPPER STRIKE PER AMS 2418.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: D.N. CHKD:	DATE 03/13/18 DATE		(Property of Radiall This document cannot be reproduced or communicated to a third party without prior written permission of RADIALL.	10
DECIMAL	ANGLE	C.E.	03/13/18	SMA RIGHT ANGLE PLUG			
			DATE	CRIMP TYPE			
		J.M.	03/13/18				
REFERENCE:		MATERIALS &	FINISHES:	SIZE	FSCM NO.	DWG NO.	REV
ORIGINATED: D.N.		SEE NOTES		Α	19505	9043-1523-002	2 A
DATE: 03/13/18				SCALE 5:1		THIRD ANGLE SHEET 1 (OF 1