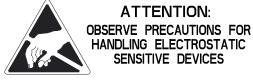


## NOTES:

2.

- I. PIN NUMBERS ARE FOR REFERENCE ONLY, DESIGNATION NON-EXISTENT ON PART.
- 597-3121-202NF: 20 PCS PER SAMPLE STRIP
- 597-3121-207NF: 2000 PCS PER REEL.
- 3. MOISTURE SENSITIVITY LEVEL IS 3
- 4. THIS ASSEMBLY CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE DEVICES (ESDS). MAINTAIN ALL PRECAUTIONARY MEASURES DURING ASSEMBLY. HANDLING AND STORAGE IN ACCORDANCE WITH IPC-A-610.
- 5. THIS PRODUCT IS R₀HS COMPLIANT. EACH BAG IS TO BE MARKED WITH R₀HS COMPLIANT LABEL OR EQUIVALENT MARKINGS. LED MUST BE P₺ FREE.



TOLERANCE: .004 [0,1]

.063

[1.6]

REV	REVISIONS	DRN	APP	DATE
A	NEW RELEASE		NO	- 4-2
В	CATHODE MARK WAS INCORRECT AND CHANGED TO ANODE MARK	LD	NO	7 - 9 - 2 I
С	REVISED NOTE 2	LD	CS	6 - 3 - 2 2

RK		DEFINITION	COND	TION			
nax	Maximum of pre	e-heating temperature	260	°C			
nin	Minimum of pre	e-heating temperature	150	°C			
S	Time forn	n Tsmin to Tsmax	60-12	) sec			
L	Tempero	ature Liquidus	217 °C				
L	Time above I	iquidus temperature	within 90s				
Р	Peak	255 °C					
Р	Time for	peak temperature	withi	n 30s			
/ D †	Temperat	ure rising rate	under 3°	°C/sec			
/ D †	Temperatur	e decreasing rate	under -6	°C/sec			
LED SCHEMATIC							
CONSTRUCTION OF ANY PARTS WITHIN THIS DRAWING ARE FORBIDDEN WITHOUT THE WRITTEN CONSENT OF DIALIGHT CORP. DIALIGHT CORP INTERNAL REFERENCE ONLY = 3D MODEL : 450052185XX12-A.7							
SCALE: 30.000 DRAWING NUMBER REV							
TOLERANCES: UNLESS OTHERWISE SPECIFIED C-18456				В			
DECIN	FRACTIONS: ±1/64 TITLE DECIMALS (.XX): ±.01 DECIMALS (.XXX): ±.005						
DECIMALS (.XXXX): ±.0005 MATERIAL ANGLES: ±1°							
FINISH Dialight ISOI ROUTE 34 SOUTH FARMINGDALE, NJ 07727 (732) 919-3119							
FSCM 83330 SHEET I OF I FAMILY TABLE:							