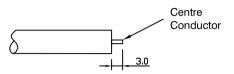
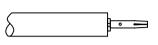
## **Assembly Instructions**

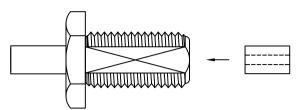
1) Strip the cable to the dimensions shown.



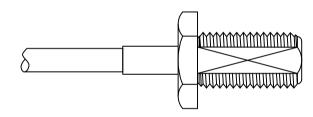
Fit Insulator Onto Centre Conductor.
 Solder The Contact On To The Centre Conductor.



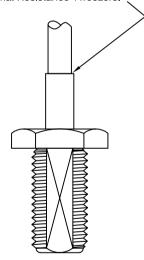
3) Insert Insulator Into Body Using Insertion Tool For Jacks Or A Mating Connector



3) Slide The Body On To The Cable And Mate With Connector.



4) Solder Around The Top Of The Mandrel Using Soldering Tongs Or Thermal Resistance Tweezers.



| First Issue             | МТ    | 1   | 21 Jul 05 |
|-------------------------|-------|-----|-----------|
| DESCRIPTION OF REVISION | APPVD | ISS | DATE      |



Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938

| SCALE: Not To Scale           | DRAWN BY:    | M Terry    |
|-------------------------------|--------------|------------|
| DIMENSIONS: mm                | CHECKED BY:  | J Williams |
| TOLERANCES:<br>± 0.2mm unless | APPROVED BY: | M Terry    |
| otherwise stated              | DATE:        | 21 Jul 05  |

TITLE:
Stripping and Assembly
Instructions for SMA Solder
Bulkhead Jack RG402/RG405
Semi Rigid And Conformable
Cable

PART NUMBER:

VAIS4401

PAGE: 1 of 1

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