

*MESSRS.*SPECIFICATION FOR APPROVAL  
承 认 书

Product	ELECTRET CONDENSER MICROPHONE
Part No.	HMB-040J42-CWH38 (RoHS)
Customer Part No.	
Customer Approval	VIS06

Approved By	Checked By	Made By
王台平 APR-26-2017	曹丽萍 APR-26-2017	LILY APR-26-2017

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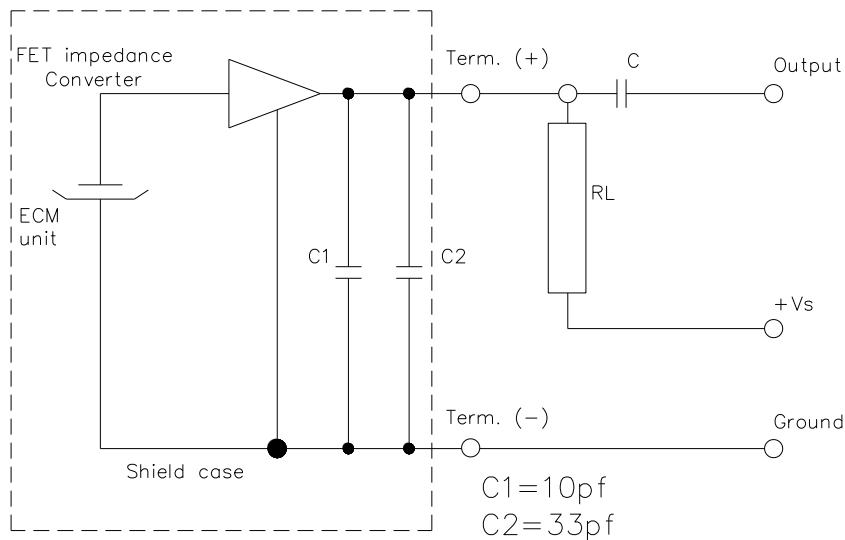
### 3. 规格 (Specifications)

Test conditions ( $V_s=2.0V$   $R_L=2.2k\Omega$   $Temp=20\pm 2^\circ C$   $R.H=60\pm 5\%$ )

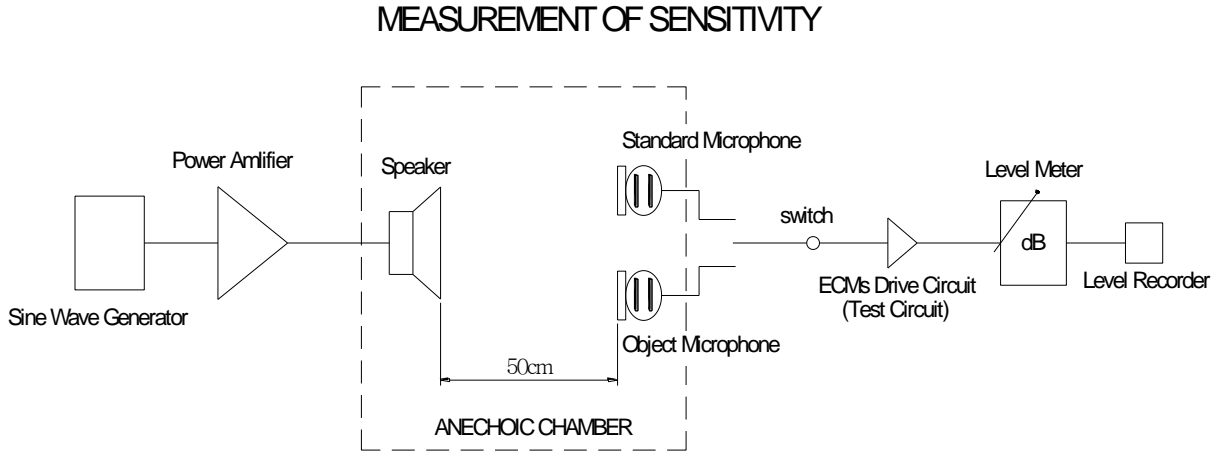
Item	Symbol	Test Conditions	Min	Standard	Max	Unit
灵敏度 Sensitivity	S	f=1kHz, Pin=1Pa	-45	-42	-39	dB (0dB=1V/Pa)
阻抗 Impedance	Z	f=1kHz, Pin=1Pa			2.2	k $\Omega$
指向性 Directivity	Omni-directional					
消耗电流 Current Consumption	I				500	$\mu A$
工作电压 Operation Voltage Range	U		1.0	2.0	10	V
信噪比 S/N Ratio	S/N(A)	f=1kHz, Pin=1Pa A Curve	58			dB
降压特性 Decreasing Voltage Characteristic	$\Delta S$	f=1kHz, Pin=1Pa $V_s=2.0-1.5V$			-3	dB
最大输入声压级 Max. Input Sound Level	MISPL	f=1kHz Distortion<1%			110	dB

### 4. 测试电路 (Standard Test Circuit)

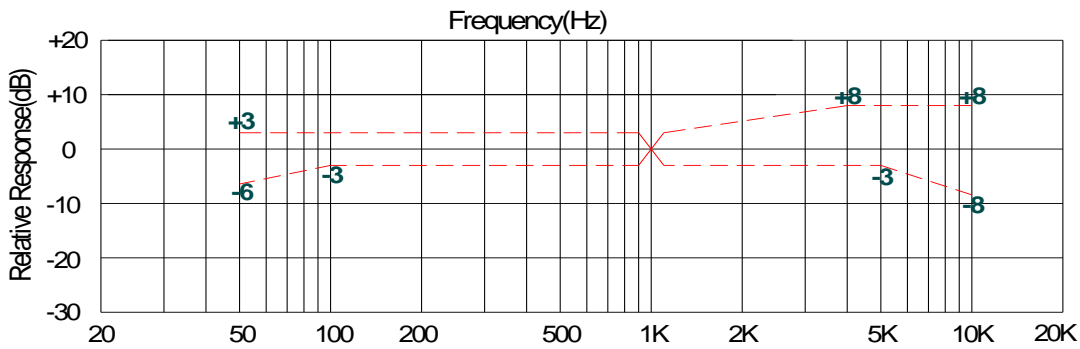
$V_s=2.0V$   $R_L=2.2k\Omega$   $Te=20^\circ C$   $R.H.=60\%$



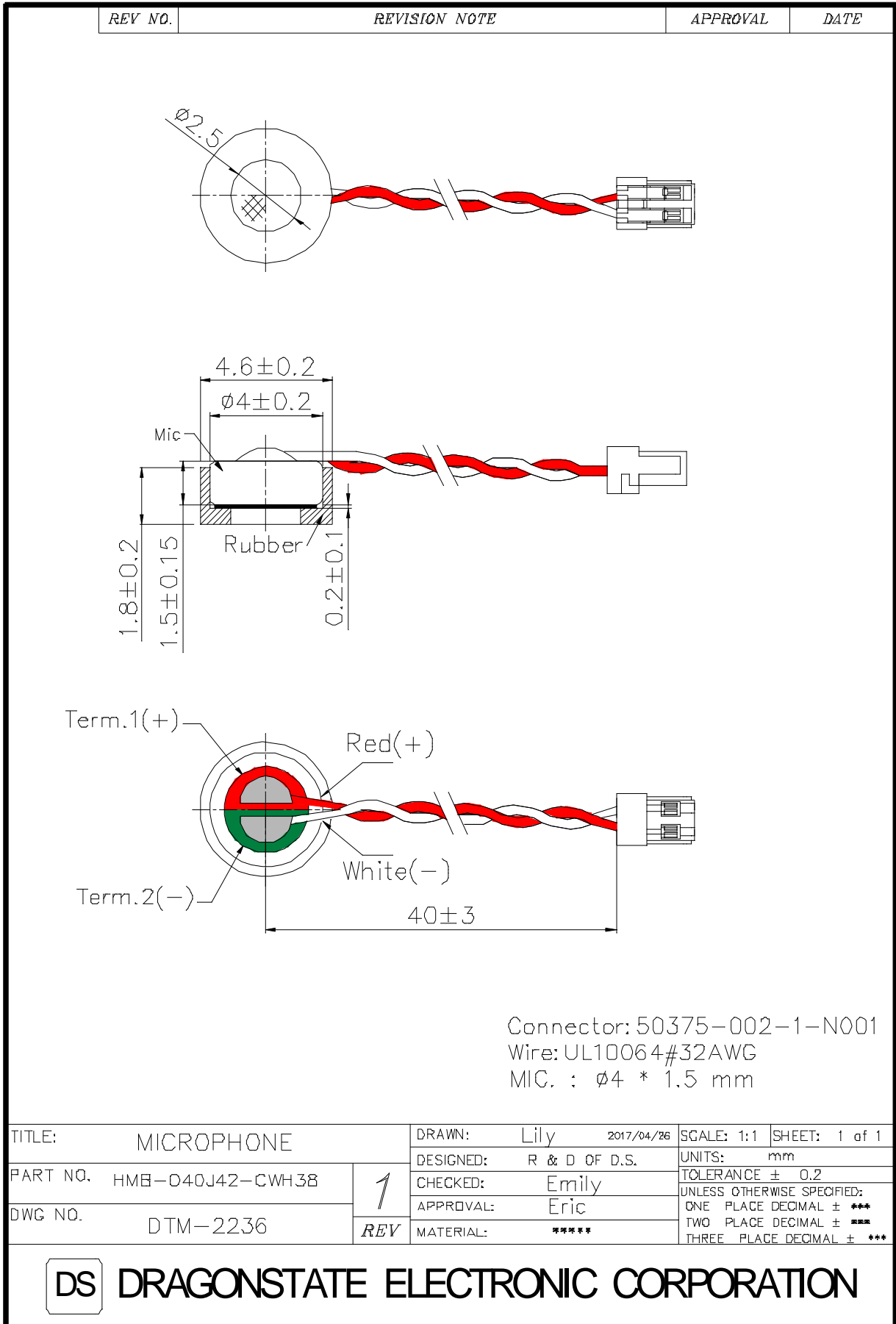
5. 测试装备图 (Standard Test Fixture)



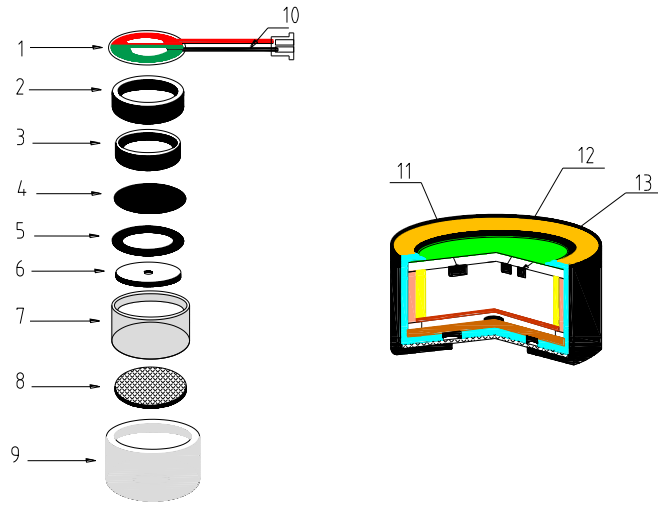
6 频响曲线 (Frequency Response Curve)



7, 外观图 (Appearance Drawing)



## 8. 材料及结构清单 (List and Structure of Materials)



No. 序号	Part name 部件名称	Material Type 材料型号	Qty 数量	Origin 产地	Manufacture 协力厂商	Remarks 备注
1	PCB	Epoxy FR-4	1	Hongkong	Jiantao	
2	Cavity	POM	1	Japan	Suzhou	
3	Copper ring	Brass AT65	1	China	Suzhou	
4	Diaphragm	PPS		Japan	Dongli	
5	Cushion plate	Mylar	1	China	Hebei	
6	Back plate	ALSET FC-CNZ	1	Korea	3A	
7	Case	Magal	1	China	Shanghai	
8	Cloth	non-woven fabrics	1	Japan	Sanjing	
9	Rubber	Rub-001	1	China	Sandong	
10	Lead wire	UL10064 AWG 32	1	China	Shanghai	Red+
10	Lead wire	UL10064AWG 32	1	China	Shanghai	White-
10	Connector	50375-002-1-N001	1	China	Suzhou	
11	Capacitor	10pF 0402	1	Japan	Murata	
12	Capacitor	33pF 0402	1	Japan	Murata	
13	FET	TF252THC	1	Japan	Sanyo	

## 9. 可靠性试验 (Reliability Test)

在下列试验完成后, 在温度为 20℃, 相对湿度为 65%的条件下恢复 3 小时后进行测试, 灵敏度与初始灵敏度相差在 ±3dB 以内.

(All tests should be done after 3 hours of conditioning at 20℃, R.H65%, while the sensitivity is to be within ±3dB, from the initial sensitivity after the following experiments.)

### 9.1 高温试验 (HIGH TEMPERATURE TEST)

温度(High temperature): +70℃  
放置时间(Duration): 240hours

### 9.2 低温试验 (LOW TEMPERATURE TEST)

温度(Low temperature): -30℃  
放置时间(Duration): 240 hours

### 9.3 温度循环试验(如图 1) (TEMPERATURE CYCLE TEST) (See in Fig.1)

低温(Low temperature): -30℃  
高温(High temperature): +70℃  
转化时间(Changeover time): 10min  
放置时间(Duration): 30min  
次数(Cycle): 5

### 9.4 湿度 (STATICAL HUMIDITY TEST)

温度(Temperature): +50℃  
相对湿度(Relative humidity): 90~95%  
放置时间(Duration): 200 hours

### 9.5 振动试验 (VIBRATION TEST)

振幅(Amplitude): 1.52mm  
持续时间(Duration): 1 分钟/面( minutes/plane)  
频度范围(Freq. range): 10~55Hz  
试验时间(Total time): 2 小时(hour)

### 9.6 跌落试验 (DROP TEST)

不带包装的跌落到 20mm 厚的地板上 ( Drop a unit unpacked onto a board of 20mm thick)  
高度(Height): 1 m  
次数(Cycle): 6 (1 each plane)

## 10. 焊接要求 (Regarding the Soldering operation)

每个驻极体电容传声器在其麦克风上都有一个 FET, 这种 FET 在过热和电流撞击时易损坏, 所以对于焊接应遵

循以下操作:

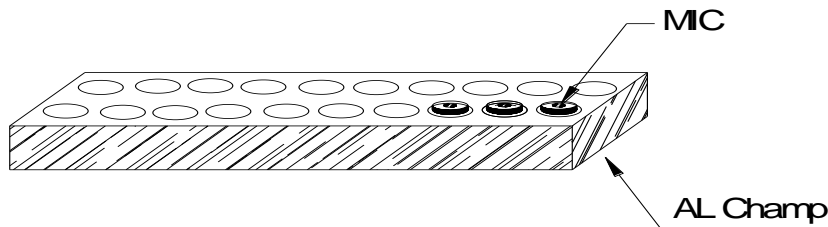
- 要求使用 25W-35W 烙铁, 并保持  $350 \pm 10^{\circ}\text{C}$  的温度范围.
- 在每一个端的焊接应在 2 秒内完成, 以防过热.
- 禁止单体麦克风焊接. (否则会影响驻极体电容传声器的灵敏度)
- 最理想的散热装置按以下设计.

Every ECM contains a FET with microphone body.

This FET easy to damageable from excessive heat and electrical shock. Proper attention for the soldering work is

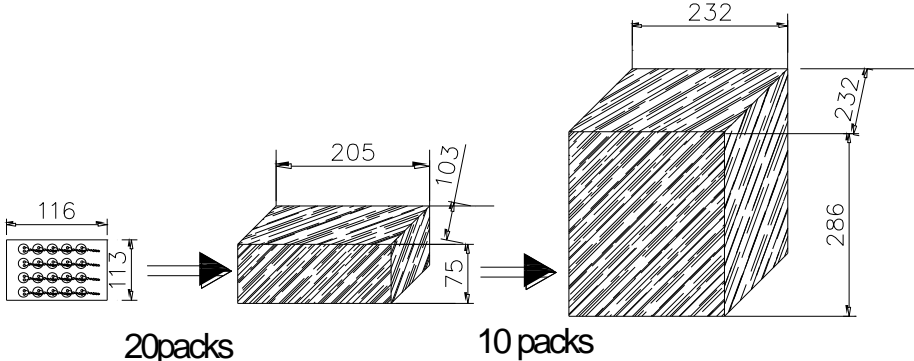

required same as followings.

- Recommend to use 25W-35W ceramic soldering iron and apply  $350 \pm 10^{\circ}\text{C}$  temperature range
- Soldering should be accomplished within 2 seconds at each terminal so as not to be overheated.
- Do not make a cavity at the surface of lead lump on the PCB. wiring board. (Opened cavity will influence to the sensitivity of ECM)
- Optimal design for heat sink pad is same as below.





11. 包装规格 (Packing Specifications)

REV NO.	REVISION NOTE	APPROVAL	DATE
			
100pcs per plastic bag	1000pcs per plastic box	10000pcs per out bag	
NW:15g GW:20g	NW:300g GW:450g	NW:3.0KG GW:5.5KG	
MODEL:	MODEL:	MODEL:	
QTY:50PCS	QTY:1000PCS	QTY:10000PCS	
LOT NO:	LOT NO:	LOT NO:	
TITLE: <b>packing</b>		DRAWN: <b>Lily</b> 2009/05/23	SCALE: 5/1 SHEET: 1 : 1
PART NO.	1	DESIGNED: R & D OF D.S.	UNITS: mm
DWG NO.		CHECKED: <b>Emily</b>	TOLERANCE ± 0.2
	REV	APPROVAL: <b>Eric</b>	UNLESS OTHERWISE SPECIFIED: ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***
		MATERIAL: *****	
 <b>DRAGONSTATE ELECTRONIC CORPORATION</b>			