

Standard Density Rectangular Connectors



For Direct Current, Low Frequency Analog and Digital High Speed Data Applications



Catalog C-009 Rev. D4

www.connectpositronic.com



About Us

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

Complete Capability

Design & Development

- · Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

Tooling

- Tooling support for all manufacturing areas within company
- Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

Molding

- Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

Plating

- Applies gold and other metal finishes to connector components to any required thickness
- · Plating conforms to all military specifications

Quality Assurance

- Select factories certified to ISO 9001:2000, AS9100 Rev.B 2004 and ISO 14001 (Singapore)
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

Finished Stock Inventory

- Same day shipments available from PosiShop on many standard connector products
- Stocking agreements available for qualified customers

Worldwide Sales & Service

- Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.





Molding



Finished Stock Inventory

Products describ protected by one or r		• •
,,	#5,255,580 #6,835,079	-,,
Patented in Canada	a, 1992 Oth	er Patents Pending

Unless otherwise specified, dimensional tolerances are:

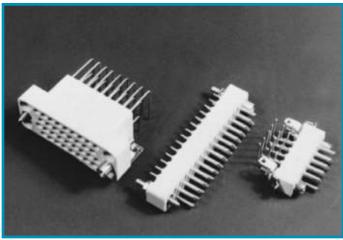
- 1) ±0.001 inches [0.03 mm] for male contact mating diameters.
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- 3) ±0.005 inches [0.13 mm] for all other diameters.
- 4) ±0.015 inches [0.38 mm] for all other dimensions.

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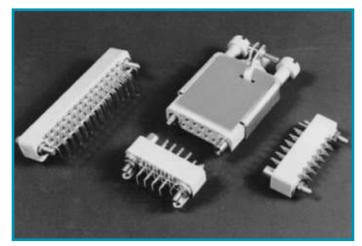
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POSITRONIC IS AN ITAR REGISTERED COMPANY









CONNECTOR DESCRIPTIONS

GMCT SERIES CONNECTORS

Heavy duty, rectangular connectors with removable contacts. Multipurpose connectors offering power, signal and shielded contacts. Thirteen connector variants, 9 through 104 poles, qualified to MIL-DTL-28748.

GMCT SERIES CONTACTS

Size 16 contacts, 13 ampere nominal rated, and size 20 contacts, 7.5 ampere nominal rated, qualified to SAE AS 39029. Terminations are crimp 14 AWG [2.5mm²] through 32 AWG [0.03mm²], solder cup, printed board, press-fit and shielded.

GAP SERIES CONNECTORS

Heavy duty, rectangular, printed board connectors with straight solder, size 16 contacts, 7.5 ampere nominal rated. Eight connector variants, 9 through 50 poles.

GAPL SERIES CONNECTORS

Heavy duty, rectangular, printed board mount connectors with size 16, right angle solder cup contacts, 7.5 ampere nominal rated. Seven connector variants, 9 through 50 poles.

VMCT AND VAPL SERIES CONNECTORS

Heavy duty, rectangular, CCITT V.35 recommended interface connectors with size 16 contacts, 13 ampere nominal rated. Terminations are crimp, solder cup, right angle printed board mount and press-fit.

GM SERIES CONNECTORS

Rectangular connectors with size 20 fixed solder contacts, 7.5 ampere nominal rated. Solder cup and printed board terminations. Eleven connector variants, 7 through 50 poles. Qualified to MIL-DTL-28748.



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ACCESSORIES



Size 16 and 20 Contacts Connectors Qualified to MIL-DTL-28748

Contacts Qualified to SAE AS 39029

IEC Publication 807-7

U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980



GMCT Series connectors are heavy-duty, multi-pole, high reliability connectors qualified to MIL-DTL-28748 specifications. Termination styles are crimp, solder cup, straight solder, pressfit, and crimp shielded. According to contact size selected, GMCT Series connectors are intermateable with Positronic GAP and GAPL series connectors.

Thirteen contact variants, 9 through 104 poles, are offered. Contacts can have 0.062 inch [1.57mm] diameters, rated to 13 amperes per contact, or have 0.040 inch [1.02mm] diameters, rated to 7.5 amperes per contact. GMCT Series crimp contacts are qualified to SAE AS 39029.

A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its many termination styles, its wide range of contact variants, and an array of cable support accessories, GMCT Series connectors are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GMCT SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

UNDERWRITERS LABORATORY RECOGNIZED: File No. E49351.

INTERNATIONAL STANDARDS:

IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available. Size 66 insulators are black PPS
Removable Contacts:	Copper alloy, gold flash over nickel. Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passiv- ated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts:	Insert contact to rear face of insulator, release from front face of insulator. Both size 16 [13 amps] and size 20 [7.5 amps] contacts available. Female contact has "closed entry" design for highest reliability.
Contact Retention in Insulator:	20 lbs. [89N] after 10 cycles of contact insertion/extraction.
Contact Termination:	Crimp all wire sizes from 14 AWG [2.5 mm ²] through 28 AWG [0.08 mm ²] Also

shielded contacts.

solder cup, press-fit, and solder printed board terminations. Also, crimp and Locking Systems:Friction, vibration locks and jackscrews.Polarization:Polarized guides, polarized shells and
jackscrew system.Mechanical Operations:1000 operations per IEC 512-5.Jackscrews:Standard threads, 6-32 UNC on all
sizes, except 60 and 104 connector
variant, which uses 8-32 UNC. Metric
threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating	
(maximum):	Size 16: 0.062 inch [1.57 mm] diameter. - 13 amps maximum. Size 20: 0.040 inch [1.02 mm] diameter.
	- 7.5 amps maximum.
Initial Contact Resistance:	Size 16 – 0.003 ohms. Size 20 – 0.007 ohms.
Flash over Voltage:	2700 V.AC [rms].
Test Voltage:	Size 16 - 2000 V.AC [rms]. Size 20 - 1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage	
Distance (minimum):	0.080 inch [2.03 mm].
Working Temperature:	-65°C to 150°C.
Working Voltage:	500 V.AC [rms].
Coaxial Contacts: Characteristic Impedance Initial Contact Resistance	



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TYPICAL MATING ASSEMBLIES

PICTURES ARE 80% OF ACTUAL SIZE

GMCT34F00RAZ0

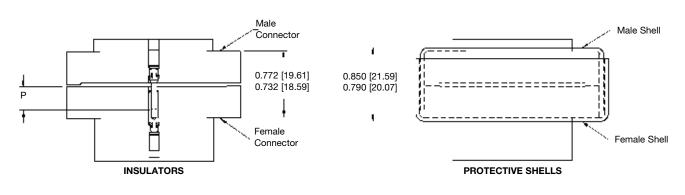
GMCT26F0E100JB





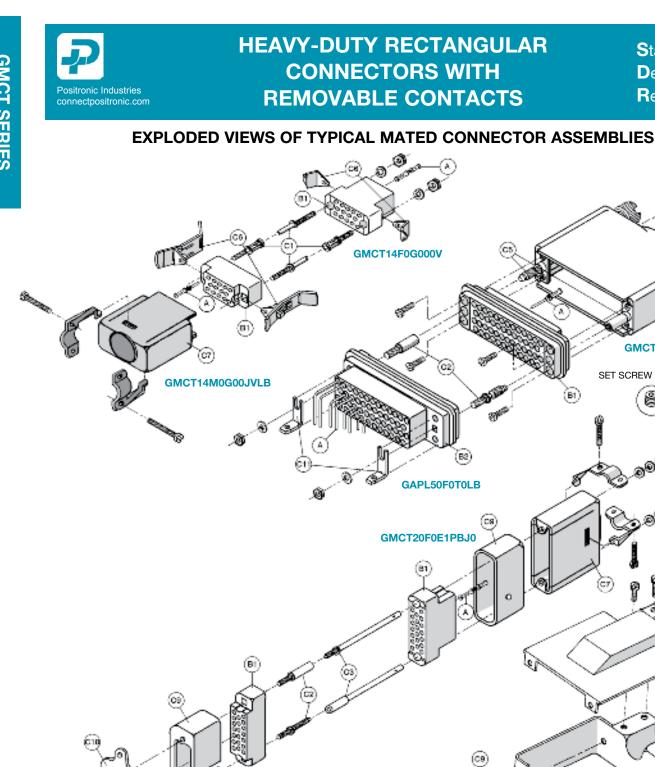
GMCT34M0TWA00

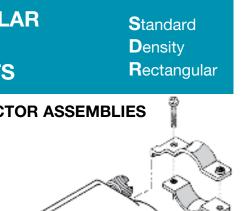
CONNECTOR MATING DIMENSIONS



P: 0.276 [7.01] MINIMUM PENETRATION OF MALE CONTACT IN "CLOSED ENTRY" DESIGN FEMALE CONTACT TO ENSURE MINIMUM CONTACT RESISTANCE.

GMCT SERIES





C7 GMCT50M0000Y0

SET SCREW OPTIONAL

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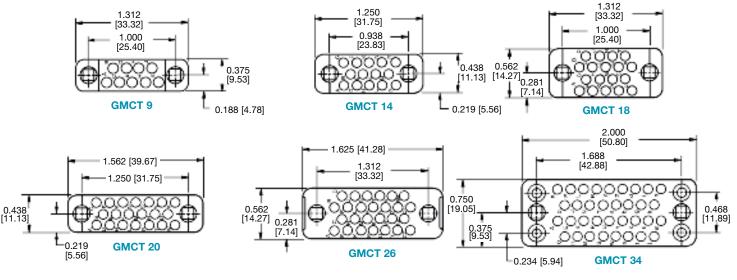
CONNECTOR COMPONENT DESCRIPTION AND TERMINOLOGY

- A Male and female contacts, size 16 and size 20. Power, signal and shielded. Terminations are crimp, solder cup, printed board straight solder and press-fit.
- B1 Unloaded connector insulators, male and female. Insulator retention system retains all contact termination types. Insulator may be used as a free or fixed connector.
- B2 Loaded connector insulators, male and female. Insulators may be preloaded per customer requirements with contacts having terminations of 90° or straight solder printed board mount, and press-fit. Insulator contact positions may be selectively loaded with contacts. Unloaded insulator contact positions remain unloaded and reserved for future use. Connectors are normally fixed panel or printed board connectors.
- C1 Polarizing guides, male and female, ensure correct alignment and coupling of male and female connectors. They may also be used for keying when used in corner positions of connector variants 34, 42, 50, 60, 66, 75 and 104 poles.
- C2 Fixed jackscrews are the stationary threaded members of the jackscrew system. Threaded pilots and sockets of the jackscrew system also provide connector polarization to ensure correct connector coupling.
- C3 Long turnable jackscrews, the rotating threaded members of the jackscrew system, are used with a free connector having a hood for cable support. Used on connector variants 9, 14, 18, 20, 21, 26 and 41 poles. Knobs, C-12, may be affixed to turnable jackscrews using either roll pins or set screws.
- C4 Short turnable jackscrews are used to polarize and mechanically assist with the coupling of the male and female connectors when the free connector is not equipped with a hood.

- C5 Long turnable jackscrews, factory assembled to hood (cable adapter) for polarization and mechanical assistance in the coupling of the free connector to the fixed connector. Used on connector variants with 34, 42, 50, 60, 66, 75 and 104 poles.
- C6 Vibration locking system consists of lock tabs on fixed connector and locking levers on free cable connectors. Normally used on connector variants 7, 9, 14, 18, 20, 21 and 26 poles. Locks connectors in coupled position.
- C7 Hoods (cable adapters) are used on the free connector to provide cable support and contact protection. May also mechanically support either the turnable or fixed members of the jackscrew system.
- **C8** Side access hoods (cable adapters). Extra strength, quick cable assembly to connector, fixed or free, to provide cable support and relieve stress on contact termination. Supplied with both turnable and fixed jackscrew systems.
- **C9** Shells (shrouds), both male and female, protect male and female contacts from damage. Also used to provide additional polarization combinations.
- C10 Mounting plates, with or without float bushings, provide a stronger mechanical method of mounting the fixed connector to a panel. May be used with shells.
- C11 Mounting angle brackets provide a means of mechanically affixing the fixed connector to the printed board.
- C12 Knobs of turnable jackscrews may be affixed to the jackscrews by using either the roll pin or set screw method. Specify method desired in step 9 of order numbering system.

INSULATOR DIMENSIONS





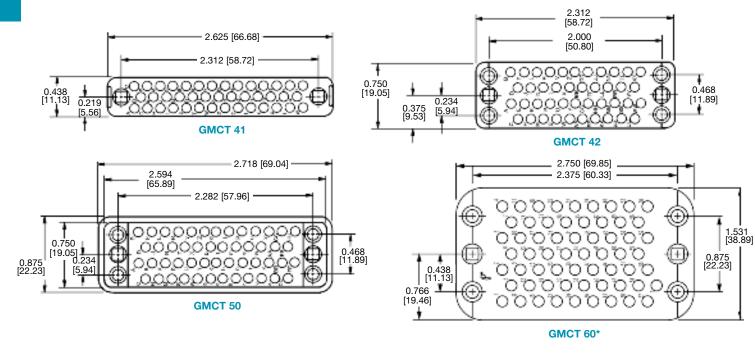
GMCT SERIES

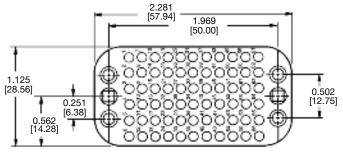
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 4

Standard Density Rectangular

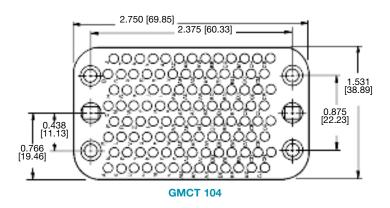
INSULATOR DIMENSIONS

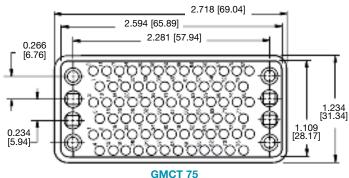
MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR





GMCT 66*1





*CONTACT TECHNICAL SALES FOR U.L. APPROVAL STATUS OF GMCT60 VARIANT.

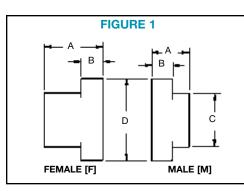
MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F *1Size 66 insulators are black PPS

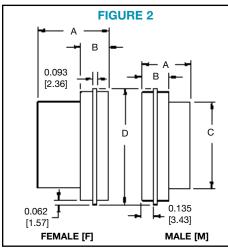
SEE GMCT SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS

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INSULATOR DIMENSIONS







CATALOG					
NUMBER	FIGURE	Α	В	С	D
GMCT9F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	<u>1.312</u> [33.32]
GMCT9M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	<u>1.312</u> [33.32]
GMCT14F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT14M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT18F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	<u>1.312</u> [33.32]
GMCT18M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	<u>1.312</u> [33.32]
GMCT20F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.562</u> [39.67]
GMCT20M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.562</u> [39.67]
GMCT26F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.625</u> [41.28]
GMCT26M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.625</u> [41.28]
GMCT34F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.375</u> [34.93]	<u>2.000</u> [50.80]
GMCT34M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.375</u> [34.93]	<u>2.000</u> [50.80]
GMCT41F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT41M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT42F	1	<u>0.866</u> [22.00]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT42M	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT50F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT50M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT60F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT60M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT66F*1	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT66M*1	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT75F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	<u>2.718</u> [69.04]
GMCT75M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	<u>2.718</u> [69.04]
GMCT104F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT104M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]

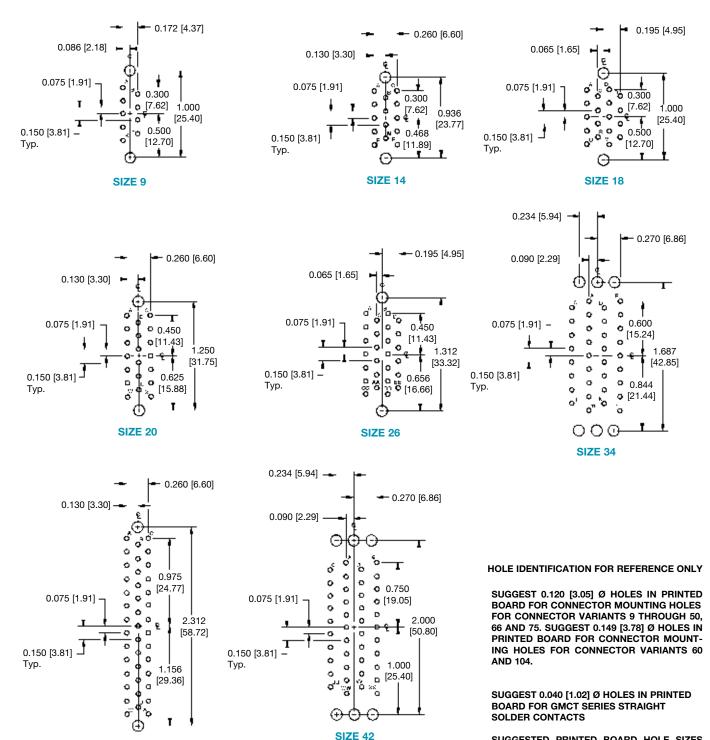
*1Size 66 insulators are black PPS





CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

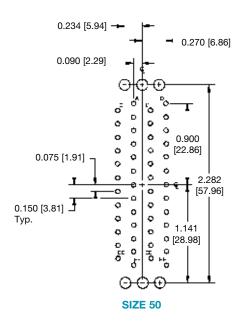


SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT TERMINATION PRESS-FIT CONTACTS, SEE PAGE 13.

SIZE 41

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

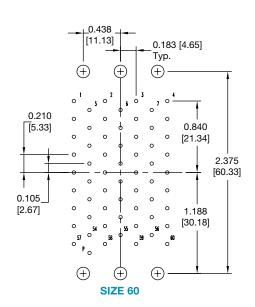
FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

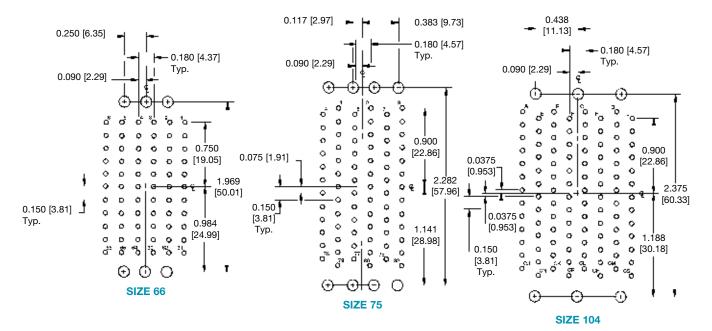


Standard

Rectangular

Density





HOLE IDENTIFICATION FOR REFERENCE ONLY

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 9 THROUGH 50, 66 AND 75. SUGGEST 0.149 [3.78] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 60 AND 104.

SUGGEST 0.040 [1.02] Ø HOLES IN PRINTED BOARD FOR GMCT SERIES STRAIGHT SOLDER CONTACTS

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT TERMINATION PRESS-FIT CONTACTS, SEE PAGE 13.

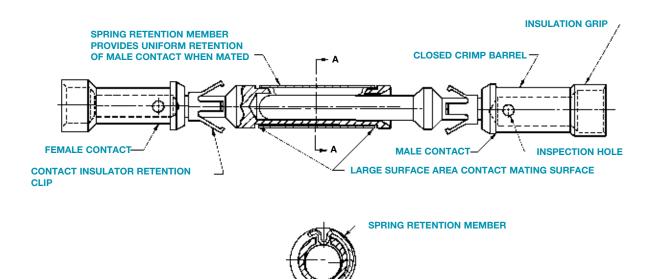


GMCT SERIES

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS

"LARGE SURFACE AREA CONTACT MATING SYSTEM" HIGH RELIABILITY "CLOSED ENTRY" DESIGN

PRECISION MACHINED, SOLID COPPER ALLOY



SECTION A-A ENLARGED

All contacts of the GMCT series connector family utilize the "Large Surface Area (L.S.A.) Contact Mating System." The "L.S.A. Contact Mating System" insures the lowest level of contact resistance during mechanical endurance tests of 1000 coupling cycles or more. Contact insertion/withdrawal forces remain substantially the same during the life of the connector. † The GMCT series uses only "Closed Entry" design female contacts. The "Closed Entry" design prevents probe damage to the female contacts, and will not allow the female contact to accept misaligned or bent male contacts.

† All GMCT series contacts are precision machined from solid, copper alloy barstock. They are durable, smooth in construc-

ALL DIMENSIONS ARE SUBJECT TO CHANGE.

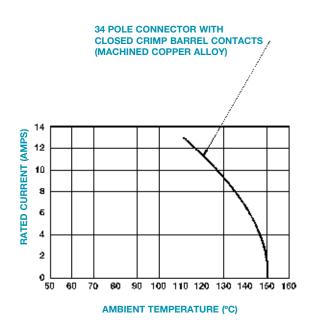
tion, and have greater amperage capacities than hollow, sheet metal style contacts. This is graphically illustrated by the amperage-temperature rise curves developed for the 34 pole GMCT insulator using 16 AWG [1.5 mm²] wire [see diagram page 10]. The precision machined, removable contact also has a more durable insulator retention system than the hollow, sheet metal style contact. After ten removal cycles from its insulator, the precision machined contact will withstand axial forces in excess of 20 lbs. [89N]. In comparison, the hollow, sheet metal style contact is limited to 10 lbs. [44.5N] after ten removal cycles from its insulator retention system.

9

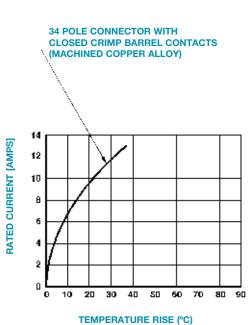


CURRENT-TEMPERATURE DERATING CURVE

(TESTED PER IEC PUBLICATION 512-3, TEST 5b)



CURVE DEVELOPED USING SIZE 16 CONTACT WITH 16 AWG (1.5 mm²) SIZE WIRE



TEMPERATURE RISE CURVE



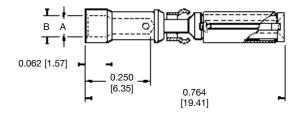
CRIMP CONTACTS

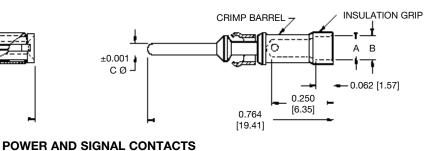
CLOSED CRIMP BARREL WITH INSULATION GRIP (SUPPORT)

PRECISION MACHINED, SOLID COPPER ALLOY

FEMALE CONTACT "CLOSED ENTRY" DESIGN

MALE CONTACT





PART NUMBER	WIRE SIZE AWG/[mm ²]	Α	В	NOMINAL RATING
FC114N2	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FC116N2	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FC120N2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FC124N2	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FC126N2	<u>26 / 28 / 30 / 32</u> [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	13 AMP
FC216N2	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FC220N2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FC224N2	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: **GOLD FLASH OVER NICKEL**

> CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

For GMCT crimping information, see page 16 and 17.

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FC220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MC120N-50

PART NUMBER	WIRE SIZE AWG/[mm ²]	Α	В	С	NOMINAL RATING
MC114N	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MC116N	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MC120N	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MC124N	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MC126N	<u>26 / 28 / 30 / 32</u> [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	<u>0.062</u> [1.57]	13 AMP
MC216N	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MC220N	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MC224N	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP

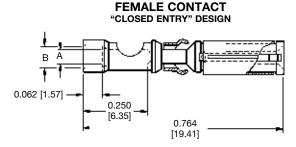


FC120N2



MC120N

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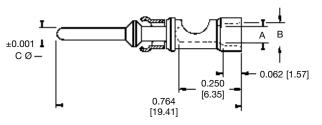


PART NUMBER	WIRE SIZE MAX.	А	в	NOMINAL RATING
FS114N2	<u>14 AWG</u> [2.5 mm²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FS116N2	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FS120N2	<u>20 AWG</u> [0.5 mm²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FS124N2	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FS216N2	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FS220N2	<u>20 AWG</u> [0.5 mm²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FS224N2	<u>24 AWG</u> [0.25 mm²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER NICKEL

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FS220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MS120N-50

MALE CONTACT



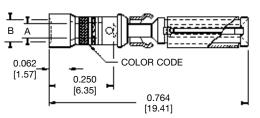
PART NUMBER	WIRE SIZE MAX.	А	в	С	NOMINAL RATING
MS114N	<u>14 AWG</u> [2.5 mm ²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MS116N	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MS120N	<u>20 AWG</u> [0.5 mm²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MS124N	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MS216N	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MS220N	<u>20 AWG</u> [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MS224N	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP

CONTACTS ARE NOT SUPPLIED WITH CONNECTORS AND MUST BE ORDERED SEPARATELY

MILITARY CRIMP CONTACTS

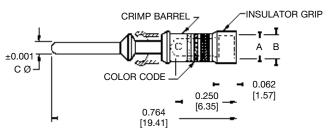
QUALIFIED TO SAE AS 39029/34 AND SAE AS 39029/35

FEMALE CONTACT "CLOSED ENTRY" DESIGN



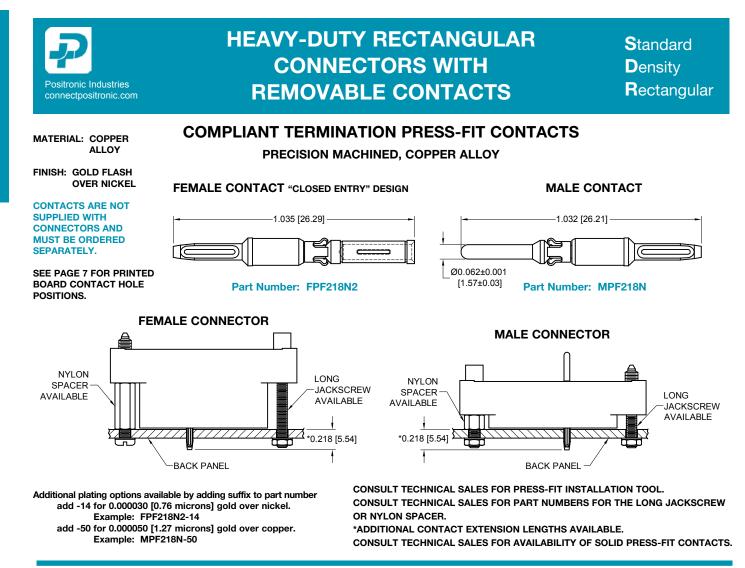
PART NUMBER	А	В	COLOR CODE
M39029/35-274	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ YELLOW
M39029/35-275	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ GREEN
M39029/35-276	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	RED/ VIOLET/ BLUE

MALE CONTACT



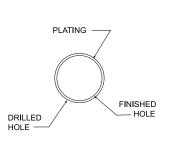
PART NUMBER	А	В	С	COLOR CODE
M39029/34-271	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.040</u> [1.02]	RED/ VIOLET/ BROWN
M39029/34-272	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.062</u> [1.57]	RED/ VIOLET/ RED
M39029/34-273	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	RED/ VIOLET/ ORANGE

MATERIAL: COPPER ALLOY FINISH: 0.000050 [1.27 MICRONS] GOLD OVER COPPER



SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.



PRESS-FIT CONTACT HOLE

Note: For PCB plating compositions not shown, consult Technical Sales.

BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES
TIN-LEAD SOLDER PCE	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.0006 [15µ] minimum solder over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
		RoHS PCB F	PLATING OPTIONS	
COPPER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
IMMERSION TIN PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
IMMERSION SILVER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	6 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]

BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE

Standard Density Rectangular

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS

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LONG

JACKSCREW AVAILABLE

BACK PANEL

STRAIGHT SOLDER CONTACTS

PRECISION MACHINED, SOLID COPPER ALLOY



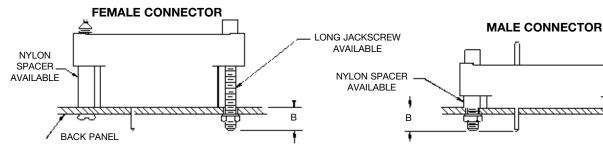
Α В NUMBER 0.950 0.125 FDS125N2 [24.13] [3.18] <u>0.981</u> 0.156 FDS156N2 [24.92] [3.96] <u>1.012</u> 0.187 FDS187N2 [25.70] [4.75]

CONTACTS OF DIFFERENT LENGTHS AND TAIL DIAMETERS

UNLESS SPECIFIED OTHERWISE, STRAIGHT SOLDER CONTACTS ARE NOT SUPPLIED WITH CONNECTORS AND MUST BE ORDERED SEPARATELY

CONTACTS MAY BE INSTALLED IN CONNECTOR TO CUSTOMER ORDER

PART NUMBER	А	В
MDS125N	<u>0.950</u> [24.13]	<u>0.125</u> [3.18]
MDS156N	<u>0.981</u> [24.92]	<u>0.156</u> [3.96]
MDS187N	<u>1.012</u> [25.70]	<u>0.187</u> [4.75]

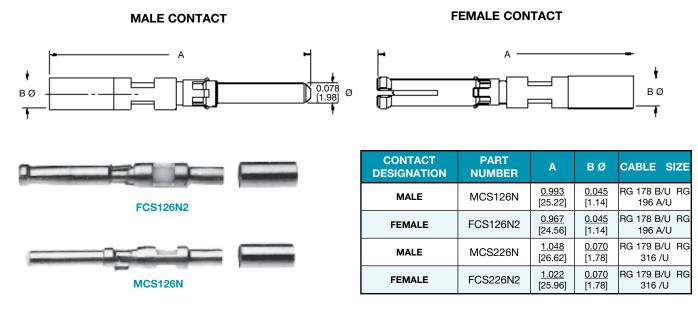


Additional plating options available by adding suffix to part number

add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FDS156N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MDS187N-50 CONSULT TECHNICAL SALES FOR PART NUMBERS FOR THE LONG JACKSCREW OR NYLON SPACER



CRIMP SHIELDED CONTACTS



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulating Material:	(Dielectric) PCTFE.
Inner Contacts:	Phosphor bronze, 0.000030 inch [0.75 microns] gold over nickel.
Outer Contacts:	Brass and beryllium copper, gold flash over nickel. Other finishes available upon request.

MECHANICAL CHARACTERISTICS:*

Contact Retention	
In Insulator:	20 lbs. [89N].
Removable Contacts:	Rear insertion, front removable.
Insertion Force Per Contact:	8 oz. [2.2N] per contact maximum.
Durability:	100 cycles minimum.
Vibration:	20g from 10 HZ to 500 HZ.
Shock:	30g - 11 ms.

ELECTRICAL CHARACTERISTICS:

	Contact/Wire Combinations			
MICRO-COAXIAL CONTACTS	126N		226N	
CONTACTO	RG178	RG196	RG179	RG316
Characteristic Impedance (ohms)	50	50	75	50
Frequency Range	0-500 MHz			
VSWR				
0 to 200 MHz		1.	25	
200 to 500 MHz	1.	70	2.	25
Insertion Loss @ 500 MHz	0.2	dB	1.0	dB

Dielectric Strength

At Sea Level:600 V rms.Initial Contact Resistance:0.012 ohms maximum.Insulator Resistance:5 G ohms.

CLIMATIC CHARACTERISTICS:

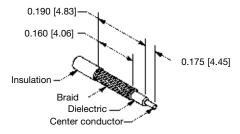
Temperature Range:

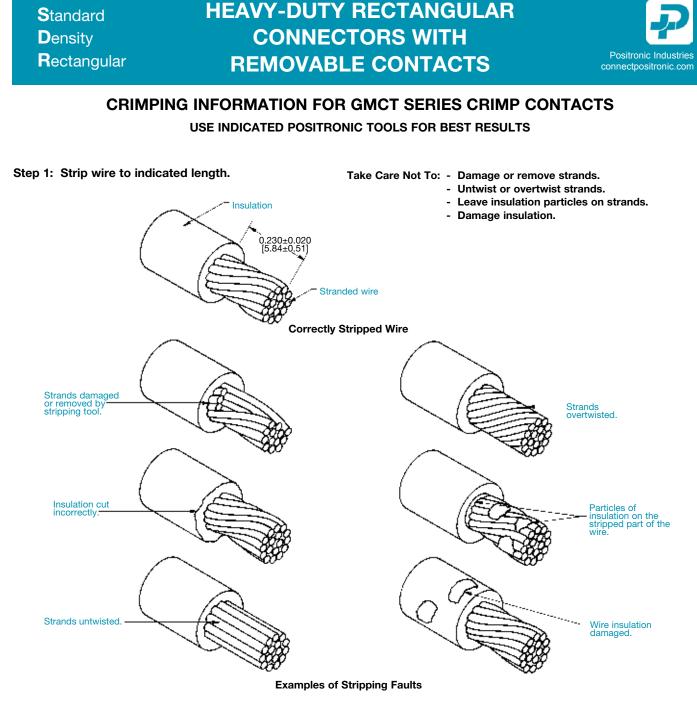


9506-0 CRIMP TOOL

SHIELDED CABLE STRIP LENGTH

-55°C to +125°C.





Step 2: Crimp wire to contact.

For Hand Crimp Tool: - Place contact into crimping tool.

- Insert wire into contact.
- Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.
- Complete the cycle of the crimping tool in one smooth motion.
- Remove the crimped contact.



Step 3: Inspect the crimp.

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS

CRIMPING INFORMATION FOR GMCT SERIES CRIMP CONTACTS

For All Tools: - Strands to be visible through the inspection hole. - Strands not to be visible beyond the insulation support. - Crimped contact to meet recommended conductor ten-Crimp to meet recommended tensile strength. sile force shown in chart. - Check for peeled gold and bent contacts. Wire Insulation, Typical **Correctly Crimped Contact Cross Section** of Correctly Crimped Contact 8 Crimp Indents Stripped wires compressed for improved conduction. Strands not visible through inspection hole. Strands visible beyond insulation support. Crimp indents too close to inspection hole. 0 Stripped part of the wire too short. Crimp indents Stripped part of the wire too long. incorrectly located.

Examples of Crimping Faults

Positronic Recommended Conductor Tensile Strength		
WIRE SIZE	AXIAL LOAD	
AWG/[mm²]	POUNDS/[N]	
<u>_14</u>	<u>70</u>	
[2.5]	[311]	
<u>16</u>	<u>50</u>	
[1.5]	[222]	
<u></u>	<u>28</u>	
[1.0]	[125]	
<u>20</u>	<u>20</u>	
[0.5]	[89]	
<u>22</u>	<u>12</u>	
[0.3]	[53]	
<u>_24</u> [0.25]	<u></u>	
<u>_26</u>	<u>5</u>	
[0.12]	[22]	
<u>_28</u>	<u>3</u>	
[0.08]	[13]	

POSITRONIC RECOMMENDED TOOLS			
TOOL TYPE	CONTACT SIZE AWG [mm ²]	TOOL NUMBERS	
HAND CRIMP TOOL:	14-24 [2.5-0.25]	9501-0-0-0 WITH 9502-1-0-0 POSITIONER	
	26-28 [0.12-0.08]	9507-0-0-0 WITH 9502-18-0-0 POSITIONER	
INSERTION TOOL:	N/A	9099-0-0-0	
EXTRACTION TOOL:	N/A	9081-0-0-0	

Conductor tensile strength values are derived using silver-tin plated copper wires. Values may change depending upon what type of wire is used.

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GMCT SERIES

CYCLE-CONTROLLED STEP ADJUSTABLE HAND CRIMP TOOL

**M22520/1-01 **Part No. 9501-0-0-0

Features of this positive ratchet action tool include accommodations for wire sizes 14 AWG [2.5 mm²] through 28 AWG [0.08 mm²] and eight (8) impression crimp on wires and contacts of various compositions. Required for use with this basic tool is the turret head part number 9502-1-0-0.

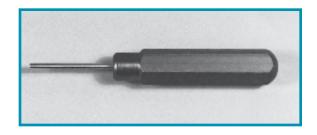


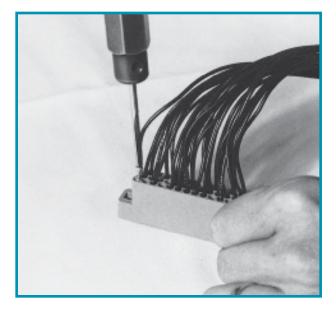


CONTACT INSERTION TOOL

Part No. 9099-0-0-0

An easy-to-use contact insertion tool for 14 AWG [2.5 mm²] and smaller wires. See photographic demonstration shown below for recommended insertion procedure.

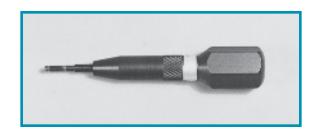


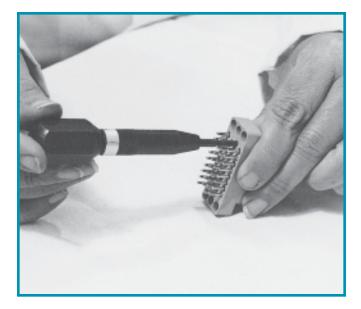


CONTACT EXTRACTION TOOL

Part No. 9081-0-0-0

The spring loaded contact extraction tool simplifies the extraction of removable contacts from the connector insulators. Simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and "pop out" of the rear face of the insulator. See photo below for recommended removal procedure.





REMOVABLE CONTACT ORDERING ASSISTANCE CHART

GMCT SERIES CRIMP AND SOLDER CUP CONTACT TERMINATIONS

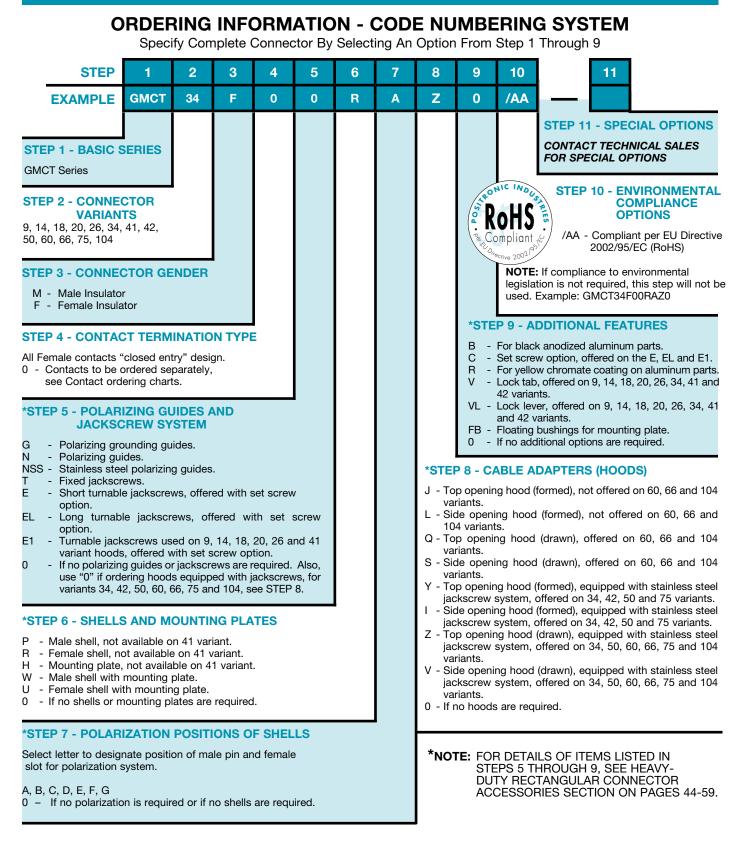
TERMINATION TYPE	CONTACT FUNCTION	CONTACT SIZE	WIRE SIZE	MALE PART NUMBER	FEMALE PART NUMBER
		16	14 AWG [2.5 mm²] - 16 AWG [1.5 mm²]	MC114N	FC114N2
	POWER	10	16 AWG [1.5 mm ²] - 18 AWG [1.0 mm ²]	MC116N	FC116N2
		20	16 AWG [1.5 mm²] - 18 AWG [1.0 mm²]	MC216N	FC216N2
			20 AWG [0.5 mm²] - 24 AWG [0.25 mm²]	MC120N	FC120N2
		16	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC124N	FC124N2
	SIGNAL		26 AWG [0.12 mm ²] - 28 AWG [0.08 mm ²]	MC126N	FC126N2
CRIMP		20	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	MC220N	FC220N2
		20	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC224N	FC224N2
		MILITARY 16	16 AWG [1.5 mm ²] - 20 AWG [0.5 mm ²]	M39029/34-273	M39029/35-276
	MILITARY		20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-272	M39029/35-275
			20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-271	M39029/35-274
	COAX		RG 178 B/U, RG 196 A/U	MCS126N	FCS126N2
	COAX		RG 179 A/U, RG 316 /U	MCS226N	FCS226N2
		16	14 AWG [2.5 mm ²] max.	MS114N	FS114N2
	POWER	10	16 AWG [1.5 mm ²] max.	MS116N	FS116N2
		20	16 AWG [1.5 mm ²] max.	MS216N	FS216N2
SOLDER CUP	16	20 AWG [0.5 mm ²] max.	MS120N	FS120N2	
	10	24 AWG [0.25 mm ²] max.	MS124N	FS124N2	
	SIGNAL 20		20 AWG [0.5 mm ²] max.	MS220N	FS220N2
		20	24 AWG [0.25 mm ²] max.	MS224N	FS224N2

GMCT SERIES PRINTED BOARD MOUNT CONTACT TERMINATIONS

TERMINATION TYPE	CONTACT SIZE	USABLE TERMINATION LENGTH	TERMINATION DIMENSION	MALE PART NUMBER	FEMALE PART NUMBER
		<u>0.125</u> [3.18]	<u>0.026 Ø</u> [0.66]	MDS125N	FDS125N2
STRAIGHT	16	<u>0.156</u> [3.96]	<u>0.026 Ø</u> [0.66]	MDS156N	FDS156N2
		<u>0.187</u> [4.75]	<u>0.026 Ø</u> [0.66]	MDS187N	FDS187N2
COMPLIANT PRESS FIT	16	<u>0.218</u> [5.54]		MPF218N	FPF218N2



Standard Density Rectangular



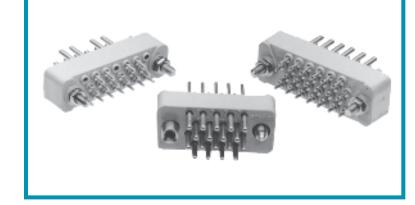
Standard Density Rectangular

HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS



Size 16 Contacts Conforms to MIL-DTL-28748 IEC Publication 807-1 U.L. Recognized, File #E49351

Telecommunication U.L. File #E140980



GAP Series connectors are heavy-duty, multi-pole, low profile, high reliability connectors. Contacts are male only with 0.062 inch [1.57mm] diameters, rated to 7.5 amperes per contact. Termination style is straight solder printed board mount. GAP Series connectors are intermateable with Positronic GMCT Series connectors.

A wide array of mounting, locking and polarizing accessories

is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its printed board mount termination style, and its 0.062 inch [1.57mm] diameter contacts, the GAP Series is ideal for heavy-duty applications found in avionics, medical equipment, telecommunications, instrumentation and process control applications.

GAP SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy with gold flash over nickel. Other finishes available upon request.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passiv- ated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 16: 0.062 inch [1.57 mm] diameter.
Contact Retention in Insulator	: 10 lbs. [44.5N] minimum.
Contact Termination:	Straight printed board mounted.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Guide pins and guide sockets, and jack-screw system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating (maximum):	7.5 amperes limited at contact termina- tion diameter.
Initial Contact Resistance:	0.003 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].



GAP SERIES



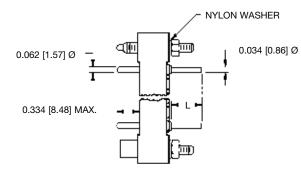
HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard Density Rectangular

STRAIGHT SOLDER CONTACTS

MALE ONLY

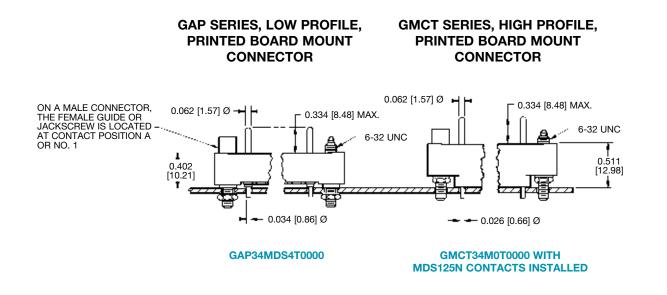
CONTACT MATERIAL: COPPER ALLOY CONTACT FINISH: GOLD FLASH OVER NICKEL



Typical Part Number: GAP34MDS6T0000

CONTACT CODE	L
DS3	<u>0.093</u> [2.36]
DS4	<u>0.125</u> [3.18]
DS5	<u>0.156</u> [3.96]
DS6	<u>0.187</u> [4.75]

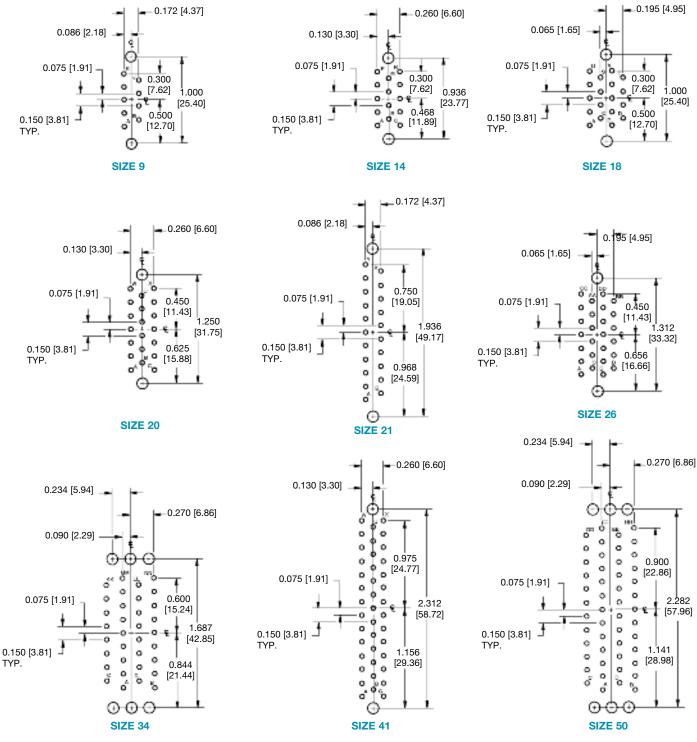
SEE GMCT SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION



HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF MALE CONNECTOR





DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 24

BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD

FOR GAP SERIES CONNECTOR CONTACT TERMINATIONS

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED

HOLE IDENTIFICATION FOR REFERENCE ONLY

Standard

Rectangular

Density

Positronic Industries

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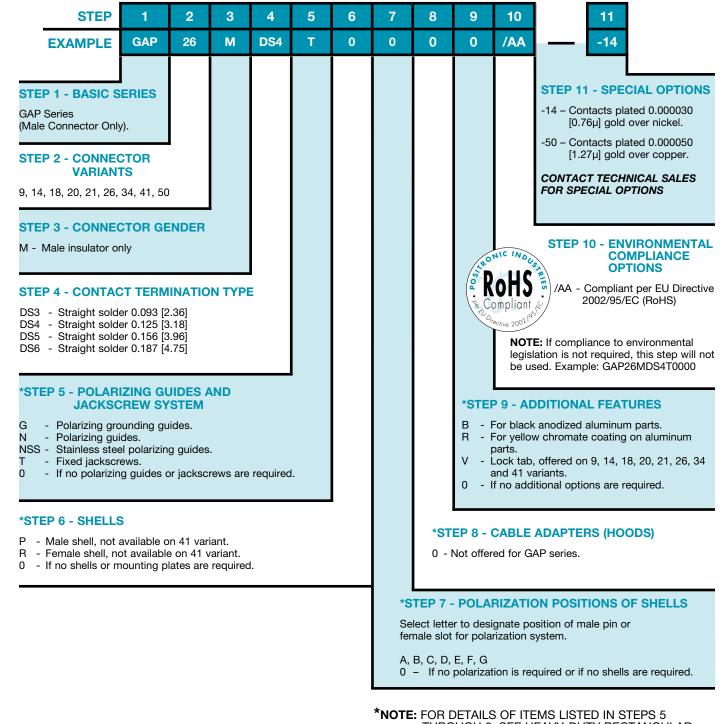


HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

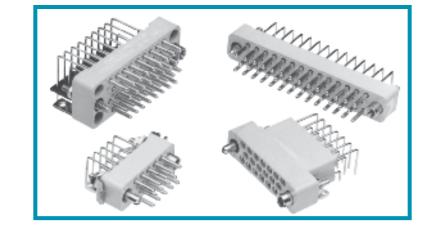


***NOTE:** FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 44-59. Standard Density Rectangular

HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS



Size 16 Contacts Conforms to MIL-DTL-28748 IEC Publication 807-1 U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980



GAPL Series connectors are heavy-duty, multi-pole, high reliability connectors conforming to MIL-DTL-28748 specifications. Termination style is right angle printed board mount. GAPL Series connectors are intermateable with Positronic GMCT Series connectors.

GAPL Series connectors are offered with a variety of mounting, locking and polarizing accessories. For details, see the

Heavy-Duty Rectangular Connector Accessories section. GAPL Series connectors are ideal for high reliability, heavyduty applications which require a printed board mounted connector. They are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy with gold over nickel. Other finishes avaiable upon request.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passiv- ated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

For RoHS options see page 31.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male – Size 16: 0.062 inch [1.57 mm] diameter. Female – "Closed entry" design for highest reliability.
Contact Retention in Insulator	: 10 lbs. [44.5N] minimum.
Contact Termination:	Right angle printed board mounted.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Guide pins and guide sockets, and jack-screw system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

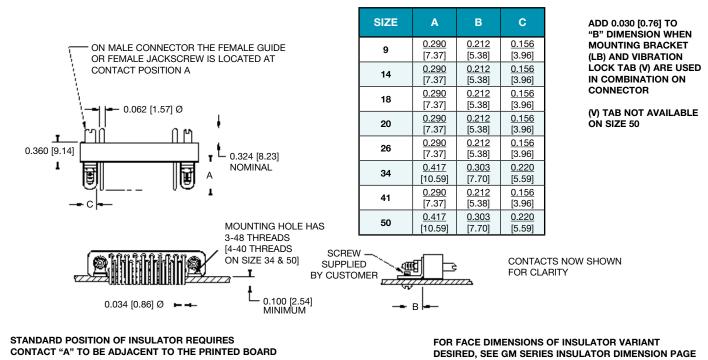
Contact Current Rating (maximum):	7.5 amperes limited at contact termina- tion diameter.		
Initial Contact Resistance:	0.003 ohms.		
Flash over Voltage:	2500 V.AC [rms].		
Test Voltage:	1200 V.AC [rms].		
Insulation Resistance (minimum):	5 G ohms.		
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].		
Working Temperature:	-55°C to 125°C.		
Working Voltage:	250 V.AC [rms].		



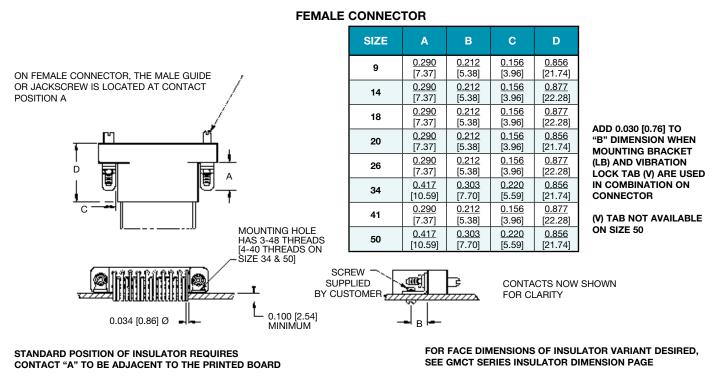
Standard Density Rectangular

RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS





RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS

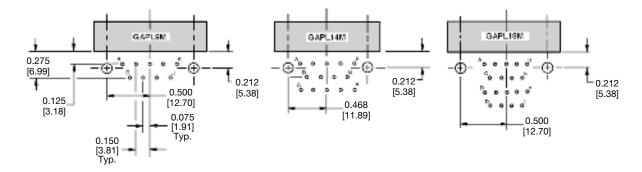


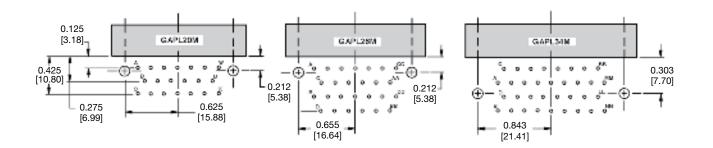
CONTACT MATERIAL: COPPER ALLOY

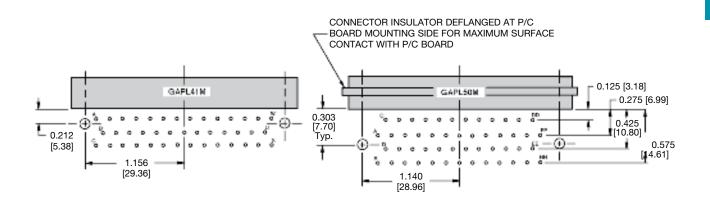
CONTACT FINISH: GOLD FLASH OVER NICKEL



MALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN







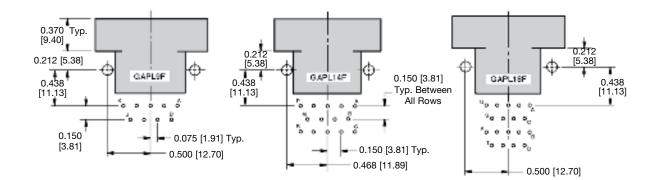
SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

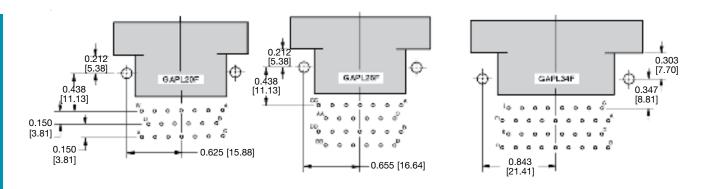
> ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR

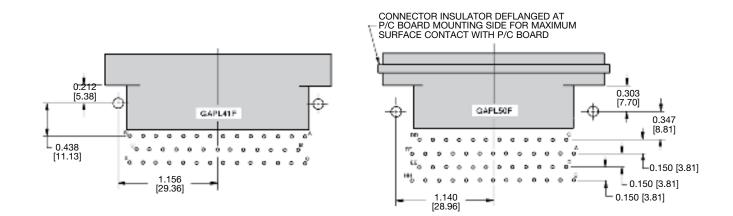
Standard Density Rectangular



FEMALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN





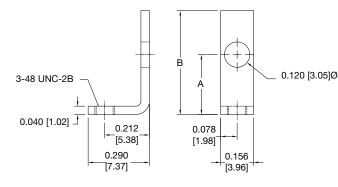


SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

> ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR

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MOUNTING BRACKET (LB)



Standard

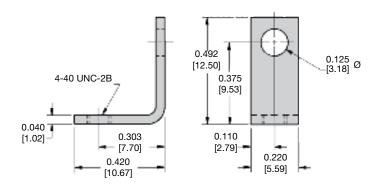
Rectangular

Density

SIZE	А	В	
9	0.188 [4.78]	0.299 [7.59]	
14	0.219 [5.56] 0.330 [8.3		
18	0.284 [7.21] 0.395 [10.0		
20	0.219 [5.56]	0.330 [8.38]	
26	0.284 [7.21]	0.395 [10.03]	
41	0.219 [5.556] 0.330 [8.3		

USE ON CONNECTOR VARIANTS 9, 14, 18, 20, 26 AND 41

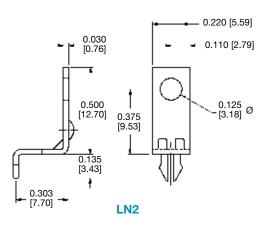
MATERIAL: COPPER ALLOY FINISH: ZINC PLATE WITH CHROMATE SEAL



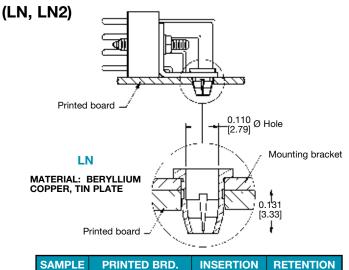
USE ON CONNECTOR VARIANTS 34 AND 50

MATERIAL: COPPER ALLOY FINISH: ZINC PLATE WITH CHROMATE SEAL

PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE MOUNTING BRACKETS



MATERIAL: COPPER ALLOY, TIN PLATE SUGGEST 0.123 ±0.003 [3.12] Ø HOLE FOR MOUNTING CONNECTOR WITH PUSH-ON FASTENER



SAMPLE #	PRINTED BRD. HOLE Ø	INSERTION FORCE (lbs.)	RETENTION FORCE (lbs.)
1	0.120 [3.05]	7 1/4	5 3/4
2	0.123 [3.12]	5 3/4	5 1/2
3	0.125 [3.18]	2 3/4	2 1/2
4	0.128 [3.25]	1 3/4	2 1/4
5	0.126 [3.20] PLATED	1 3/4	2 1/4

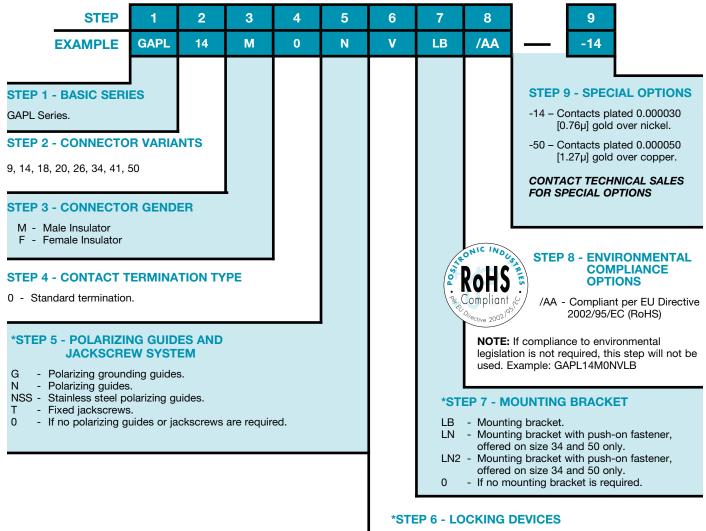
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 30



Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7



V - Lock tab.

- VL Lock lever.
- 0 If no locking devices are required.
- 3
- *NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 7, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 44-59.

Standard Density Rectangular

HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS



Size 16 Contacts Connectors Qualified to MIL-DTL-28748

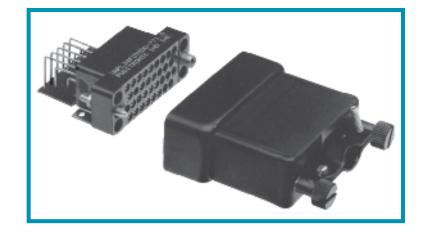
Contacts Qualified to SAE AS 39029

IEC Publication 807-7 ISO International Standard 2593

U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980

VMCT and VAPL series connectors are high reliability connectors meeting international standards for CCITT V.35 interfacing. To meet these specifications, VMCT and VAPL series connectors come in 34 position glass filled DAP insulators with 0.062 inch [1.57mm] diameters, size 16 contacts rated to 13 amperes.

VMCT Series connectors are offered in crimp, solder cup, printed board mount and press-fit terminations. VAPL Series connectors have right angle printed board mount terminations. VMCT and VAPL series connectors meet performance requirements for MIL-DTL-28748 and SAE AS 39029.



A wide array of mounting, locking, shrouding and polarizing accessories is available for these connectors. For details, see the Heavy-Duty Rectangular Connector Accessories section, GMCT 34 variant.

VMCT and VAPL series connectors were specifically designed to satisfy requirements for V.35 interfacing and high speed data transmission found in the telecommunications, modem and computer industries. These connectors fully comply with the contact and jackscrew system requirements of ISO standard 2593, as revised by ISO TC 97/SC6 N 2599 and 3236.

V.35 SERIES TECHNICAL CHARACTERISTICS

VMCT SERIES CONNECTORS WITH REMOVABLE CONTACTS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Removable Contacts:	Copper alloy with gold flash over nickel. Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize. Steel with zinc plate and chromate seal.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passivated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chromate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts:

Insert contact to rear face of insulator, release from front face of insulator. Size 16 [13 amps.] contacts available. Female contact has "closed entry" design for highest reliability.

Contact Retention in Insulator: 20 lbs. [89N] after 10 cycles of contact insertion extraction.

Contact Termination: Crimp all wire sizes from 14 AWG [2.5

	mm ²] through 32 AWG [0.03 mm ²]. Solder cup, press-fit and printed board mount.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides, polarized shells and jackscrew system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	Size 16: 0.062 inch [1.57 mm] diameter - 13 amps nominal.
Initial Contact Resistance:	Size 16 – 0.003 ohms.
Flash over Voltage:	2700 V.AC [rms].
Test Voltage:	Size 16 – 2000 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.080 inch [2.03 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].



DIMENSIONS ARE IN INCHES [MILLIMETERS].

ALL DIMENSIONS ARE SUBJECT TO CHANGE. 32



Standard Density Rectangular

VAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy, gold flash over nickel.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passivated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chromate seal.



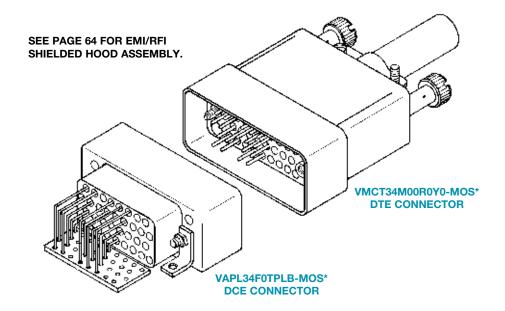
Fixed Contacts:	Male – Size 16: 0.062 inch [1.57 mm] diameter.
	Female – "Closed entry" design for highest reliability.
Contact Retention in Insulator	r: 10 lbs. [44.5N] minimum.
Contact Termination:	Right angle printed board mounted.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides and jackscrew system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

MECHANICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amps. limited at contact termination diameter.
Initial Contact Resistance:	0.003 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].

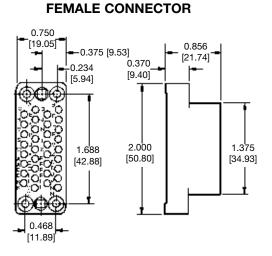
VMCT/VAPL SERIES TYPICAL CONNECTOR MATING ASSEMBLY



* MOS DESIGNATES THE NUMBERING SYSTEM FOR SPECIAL CUSTOMER REQUIREMENTS. SELECTIVE LOADING OF CONTACTS FOR V.35 CONNECTORS IS ACHIEVED THROUGH THIS SYSTEM. PLEASE CONTACT TECHNICAL SALES FOR DETAILS.



VMCT SERIES CONNECTOR INSULATOR DIMENSIONS



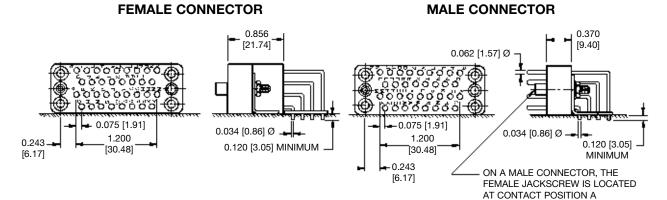
FOR VMCT [V.35] SERIES CONTACTS, SEE GMCT SERIES CONTACT SECTION

0.750 [19.05] 0.375 [9.53] 0.511 [12.98] 0.370 [9.40] 0.234 [5.94] ĊΟ. n 1.375 2.000 1.688 [34.93] [42.88] [50.80] 0.468 [11.89]

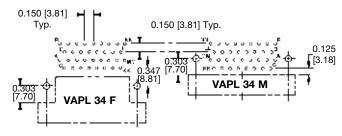
MALE CONNECTOR

FOR VMCT SERIES CONTACT HOLE POSITIONS, SEE GMCT SERIES CONTACT HOLE POSITIONS, PAGE 7

VAPL SERIES RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS



VAPL SERIES RIGHT ANGLE PRINTED BOARD HOLE PATTERN



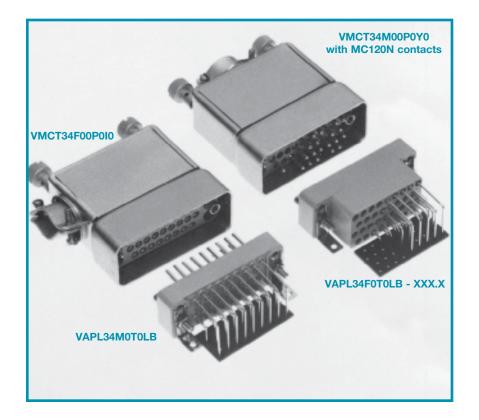
FOR MOUNTING BRACKET DIMENSIONS SEE GAPL SERIES, GAPL 34 VARIANT, PAGE 30

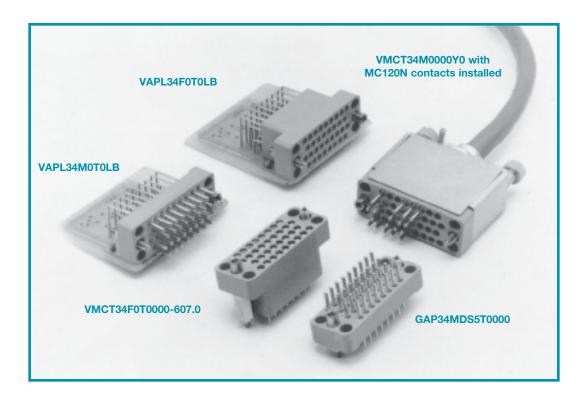
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES

MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F



Standard Density Rectangular





Standard Density Rectangular

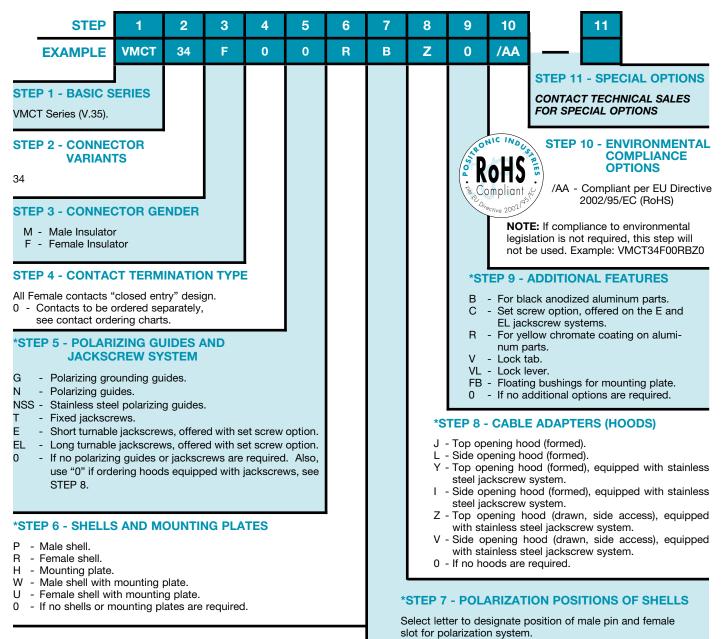
HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

VMCT SERIES



0 - If no polarization is required or if no shells are required.

A, B, C, D, E, F, G

*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION, GMCT 34 VARIANT, PAGES 44-59.

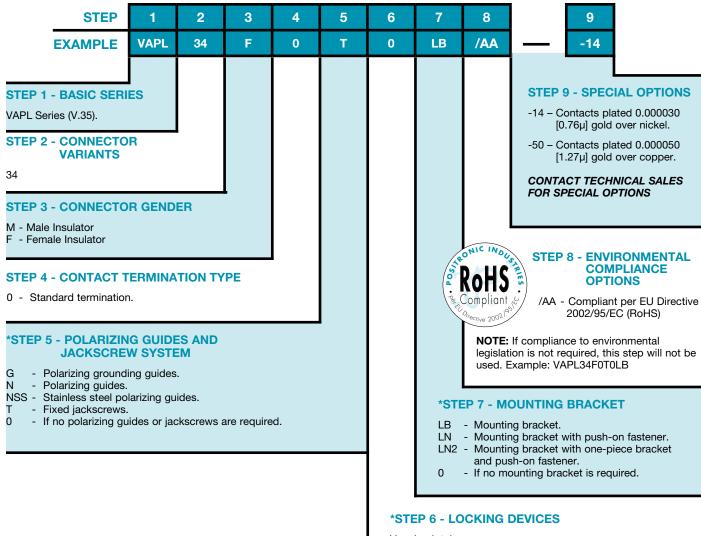


Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

VAPL SERIES



- V Lock tab.
- VL Lock lever.
- 0 If no locking devices are required.

*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 7, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION, GMCT 34 VARIANT ON PAGES 44-59.

FOR MOUNTING BRACKET DIMENSIONS, SEE GAPL SERIES, GAPL 34 VARIANT

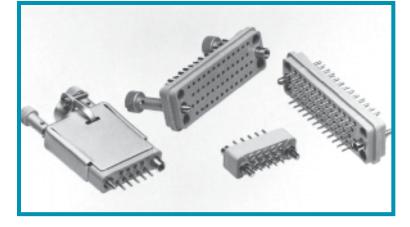
Standard Density Rectangular

RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Positronic Industries connectpositronic.com

Size 20 Contacts Qualified to MIL-DTL-28748 IEC Publication 807-6

> U.L. Recognized File #E49351



GM Series connectors are multi-pole, high reliability connectors qualified to MIL-DTL-28748 specifications. Contacts are 0.040 inch [1.02mm] diameters, rated to 7.5 amperes per contact. Termination styles are solder cup and straight solder printed board mount. Eleven connector variants, seven through 50 poles, are offered.

A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the

Heavy-Duty Rectangular Connector Accessories section. The GM Series is a popular choice of engineers in all areas of electronics and is widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GM Series connectors may not be mateable with GMCT Series connectors and contacts, contact Technical Sales.

GM SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/5 and MIL-DTL-28748/6.

INTERNATIONAL STANDARDS:

IEC 807-6. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Solder - Copper alloy, gold flash over nick- el.
	Printed Board Mounted - Copper alloy, gold flash over nickel.
	Military - Copper alloy, 0.000050 inch [1.27 microns] gold over nickel. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passiv- ated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.



MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 20: 0.040 inch [1.02 mm²]diameter.Female - Open entry is standard."Closed entry" available on solder cupstyle for high reliability applications.
Contact Retention in Insulator	: 10 lbs. [44.5N] minimum.
Contact Termination:	0.046 inch [1.17 mm] internal diameter on solder cup style contact for 20 AWG [0.5 mm ²] wire maximum. 0.025 inch [0.64 mm] diameter printed board mount style contact.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides, polarized shells and jackscrew system.
Mechanical Operations:	With "closed entry" female contacts, 500 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating	
(maximum):	7.5 amps.
Initial Contact Resistance:	0.010 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	300 V.AC [rms].

GM SERIES

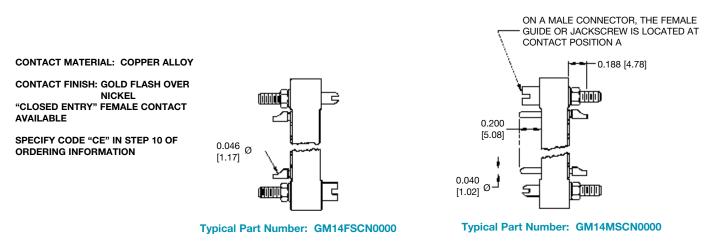
Positronic Industries

connectpositronic.com

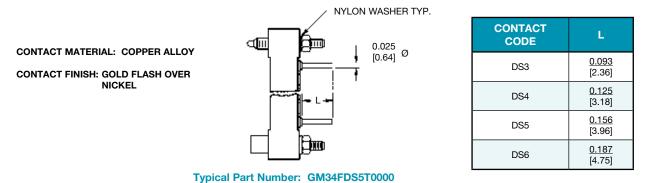
RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular

SOLDER CUP CONTACTS

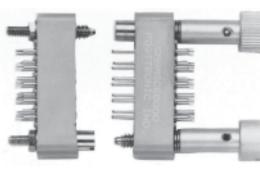


STRAIGHT SOLDER CONTACTS FOR PRINTED BOARD MOUNT



SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION

SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS



TYPICAL MATING ASSEMBLY

GM9FSCT0000

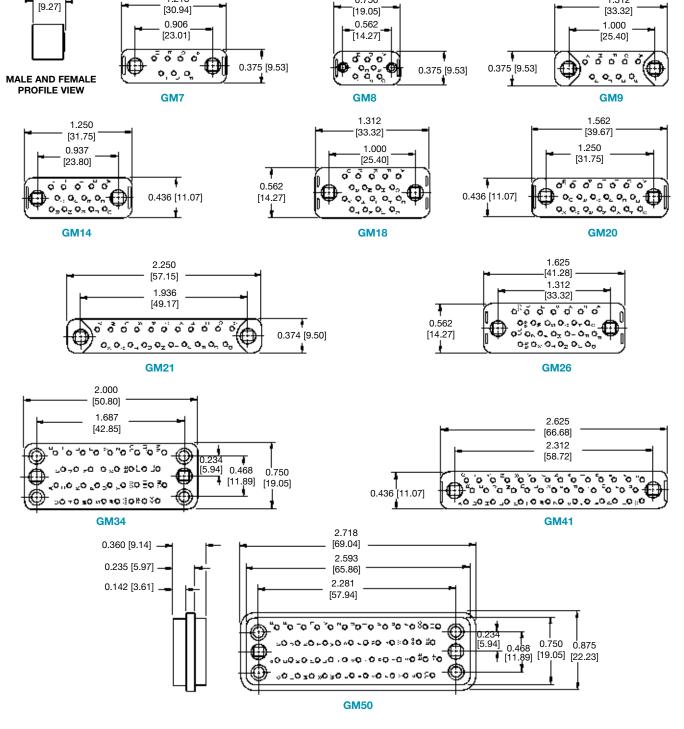
GM9MSCE0000

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 40

MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

VARIANT CONTACT HOLE POSITIONS

SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR



INSULATOR DIMENSIONS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

Standard Density Rectangular

0.365

1.218

0.750

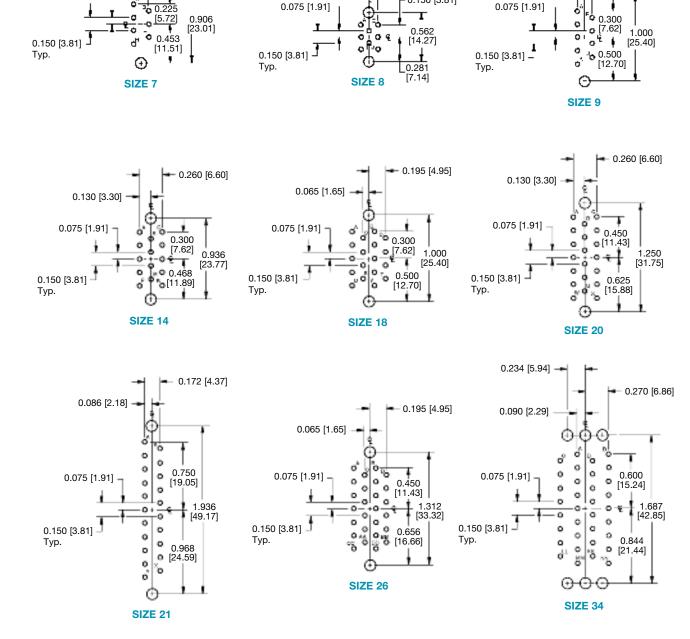
Positronic Industries connectpositronic.com

1.312

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 41 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

HOLE IDENTIFICATION FOR REFERENCE ONLY

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS



CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

0.094 [2.39]

RECTANGULAR CONNECTORS

WITH FIXED

SOLDER CONTACTS

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

0.188 [4.78]

0.150 [3.81]

Positronic Industries

connectpositronic.com

0.085 [2.16]

0.075 [1.91] -

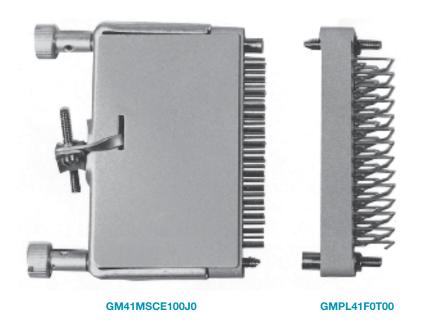
0.170 [4.32]

Standard Density Rectangular

0.172 [4.37]

0.086 [2.18]

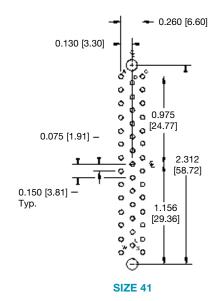
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 42

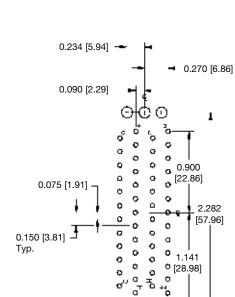


TYPICAL MATING ASSEMBLY

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS

HOLE IDENTIFICATION FOR REFERENCE ONLY





000 **SIZE 50**

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

RECTANGULAR CONNECTORS



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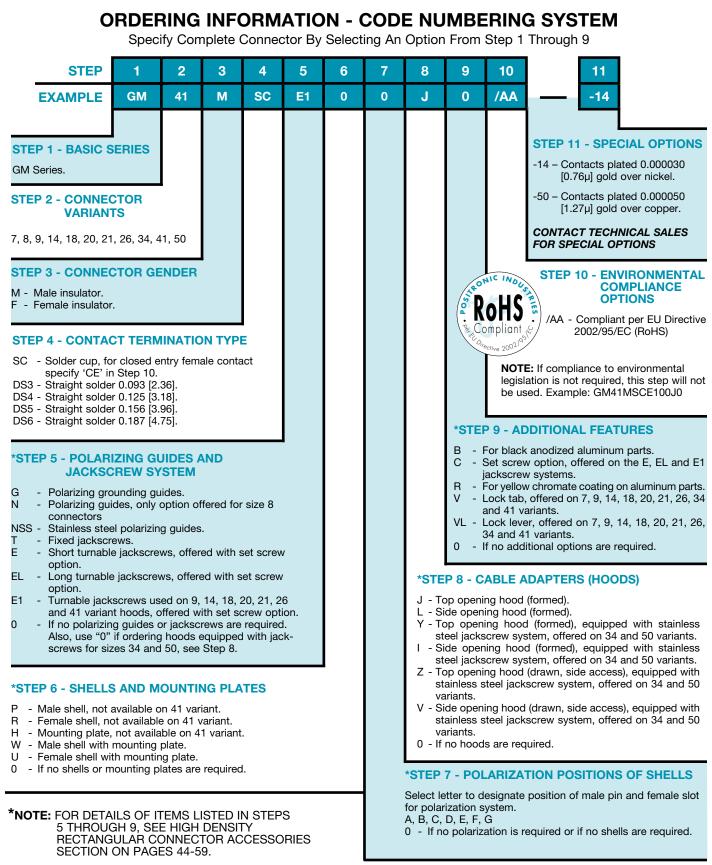
Standard Density Rectangular

WITH FIXED **SOLDER CONTACTS**



RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular



Standard

Rectangular

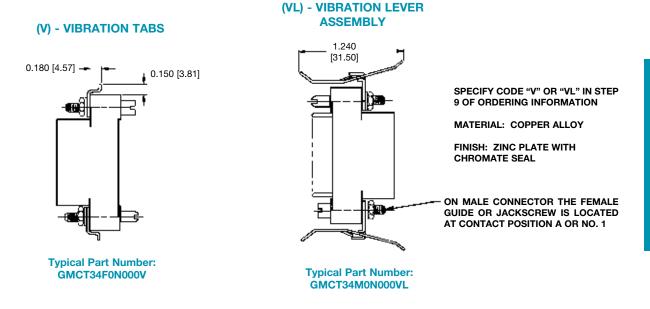
60 AND 104

80023-4

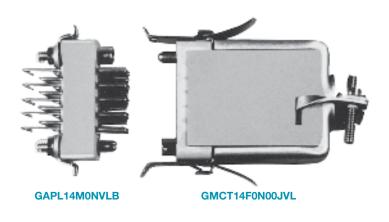
Density

Positronic Industries connectpositronic.com

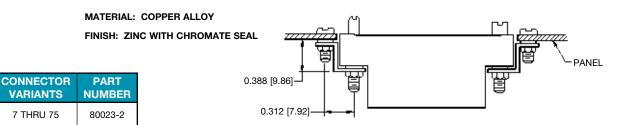
VIBRATION LOCKS (V,VL)



TYPICAL MATING ASSEMBLY



FLUSH PANEL CONNECTOR MOUNTING BRACKETS

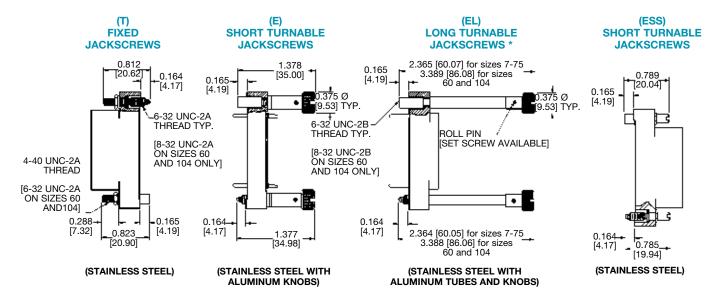




Standard Density Rectangular

JACKSCREW SYSTEM DIMENSIONS (T, E, EL, ESS)

QUALIFIED TO MIL-DTL-28748



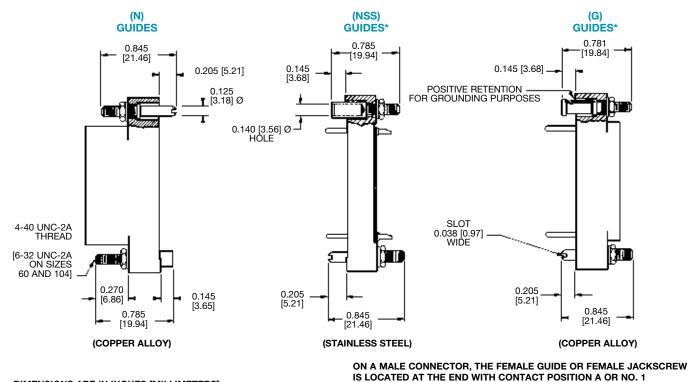
"E" AND "EL" OPTIONS USING ROLL PINS MAY HAVE SOLID WIRE THREADED THROUGH THE ROLL PINS AS AN ANTI-ROTATION MEASURE.

* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.164 [4.17] SHALL BE 0.124 [3.15] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18]

ON A MALE CONNECTOR, THE FEMALE GUIDE OR FEMALE JACKSCREW IS LOCATED AT THE END WITH CONTACT POSITION A OR NO. 1

METRIC THREADS AVAILABLE, SEE PAGE 55

POLARIZING GUIDE DIMENSIONS (N, NSS, G) QUALIFIED TO MIL-DTL-2874

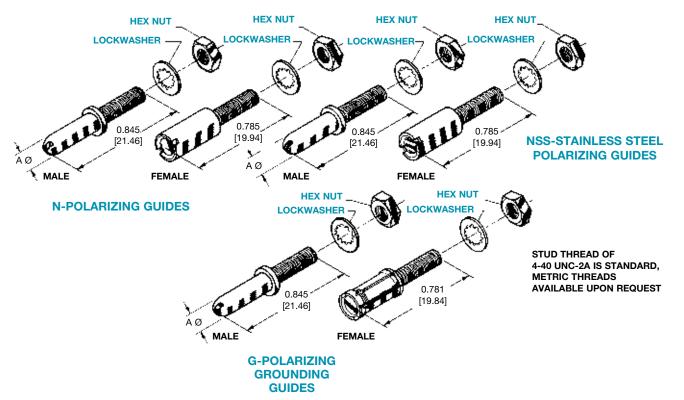


45 DIMENSIONS ARE IN INCHES [MILLIMETERS].

METRIC THREADS AVAILABLE, SEE PAGE 55 *NOT OFFERED ON GM8 CONNECTOR VARIANT



POLARIZING GUIDES (N, NSS, G)



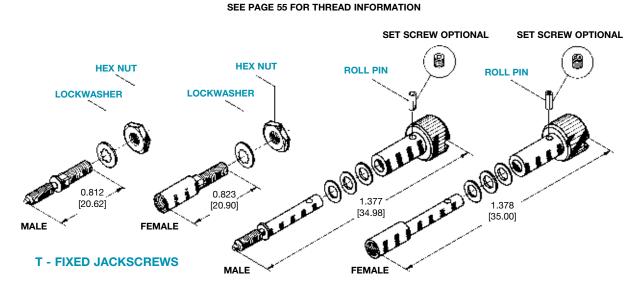


Part Number: 9535-1 FOR 4-40 THREADS Part Number: 9535-2 FOR 6-32 THREADS

ТҮРЕ	MATERIAL AND FINISH	USED ON CONNECTOR VARIANTS	AØ		
N-GUIDE MALE	COPPER ALLOY	7 AND 9 THROUGH 75	0.124 [3.15]		
	AND FINISH COPPER ALLOY WITH NICKEL PLATE COPPER ALLOY WITH NICKEL PLATE STAINLESS STEEL PASSIVATED STAINLESS STEEL PASSIVATED	60 AND 104	0.124 [3.15]		
N-GUIDE FEMALE		7 AND 9 THROUGH 75			
N-GOIDE I LINALE		60 AND 104			
NSS-GUIDE MALE	STAINLESS STEEL	7 AND 9 THROUGH 75	0.124 [3.15]		
NSS-GOIDE MALL	PASSIVATED	60 AND 104	0.124 [3.15]		
NSS-GUIDE	STAINLESS STEEL	7 AND 9 THROUGH 75			
FEMALE	PASSIVATED	60 AND 104			
G-GUIDE MALE	COPPER ALLOY THROUGH 75		0.124 [3.15]		
	WITH NICKEL PLATE	60 AND 104	0.124 [3.15]		
G-GUIDE FEMALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75			
	PLATE	60 AND 104			

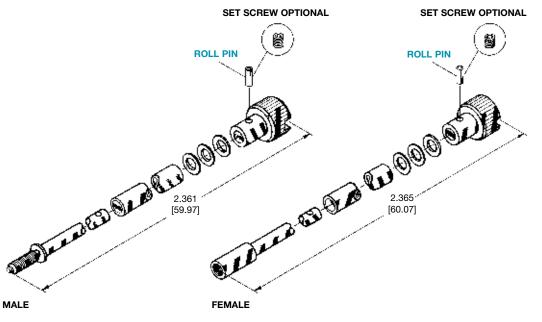


FIXED AND TURNABLE JACKSCREW SYSTEM (T, E, EL)



E - SHORT TURNABLE JACKSCREWS

"E" AND "EL" OPTIONS USING ROLL PINS MAY HAVE SOLID WIRE THREADED THROUGH THE ROLL PINS AS AN ANTI-ROTATION MEASURE.





FIXED AND TURNABLE JACKSCREW SYSTEMS (T, E, EL)

	MATERIAL	AV	M3x0.5	USED ON	
TYPE	AND FINISH	6-32 THREAD	8-32 THREAD	M3x0.5 METRIC THD.	CONNECTOR VARIANTS
T JACKSCREW	STAINLESS STEEL	х		х	7 AND 9 THROUGH 75
MALE	PASSIVATED		х	Х	60 AND 104
T JACKSCREW	STAINLESS STEEL	х		х	7 AND 9 THROUGH 75
FEMALE PASSIVATED		х	х	60 AND 104	
E	STAINLESS	X *		х	7 AND 9 THROUGH 75
JACKSCREW STEEL - MALE PASSIVATED		х	Х	60 AND 104	

Χ*

Χ*

Χ*

Х

Х

Х

Х

Х

Х

х

Х

х

COUPLING THREAD SIZES ONLY

* SET SCREW OPTION AVAILABLE ON STAINLESS STEEL TURNABLE JACKSCREWS WITH 6-32 THREADS ONLY

STAINLESS

STEEL

PASSIVATED

STAINLESS

STEEL

PASSIVATED

STAINLESS

STEEL PASSIVATED

F

JACKSCREW

FEMALE

EL

JACKSCREW

MALE

EL

JACKSCREW

FEMALE

7 AND 9

THROUGH 75

60 AND 104

7 AND 9

THROUGH 75

60 AND 104

7 AND 9

THROUGH 75

60 AND 104





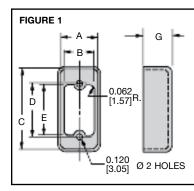
POLARIZATION OF MALE AND FEMALE SHELLS **QUALIFIED TO MIL-DTL-28748** MALE SHELL 0.125 [3.18] Ø **FEMALE SHELL** POLARIZING PIN 0.452 [11.48] 0.243 [6.17] 0.158 [4.01] 0.936 [23.77] 0.936 [23.77] 0.16 [4.1] 0.156 [3.96] TYP. 6 SPACES **Typical Part Number: Typical Part Number:** G34000PD000 G34000RD000

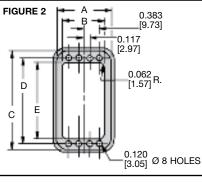
POLARIZATION

Polarization is accomplished with shells by a pin and slot arrangement. Female shells are slotted to accept non-magnetic stainless steel polarizing pins mounted on the male shells.

There are 7 polarizing positions available which are designated by the letters A, B, C, D, E, F or G. Nonpolarized shells are designated by "O" and are supplied without slot and pin. See ordering chart.

DIMENSIONS FOR FEMALE SHELLS (R) QUALIFIED TO MIL-DTL-28748





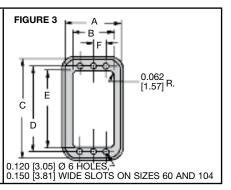


FIGURE	PART NUMBER	А	В	С	D	E	F	G	
1	G9000R000	<u>0.517</u> [13.13]	<u>0.380</u> [9.65]	<u>1.453</u> [36.91]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]	
1	G14000R000	<u>0.580</u> [14.73]	<u>0.445</u> [11.30]	<u>1.393</u> [35.38]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]	
1	G18000R000	<u>0.705</u> [17.91]	<u>0.575</u> [14.61]	<u>1.453</u> [36.91]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]	
1	G20000R000	<u>0.580</u> [14.73]	<u>0.453</u> [11.51]	<u>1.707</u> [43.36]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]	
1	G26000R000	<u>0.705</u> [17.91]	<u>0.580</u> [14.73]	<u>1.775</u> [45.09]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]	N 0.
3	G34000R000	<u>0.898</u> [22.81]	<u>0.763</u> [19.38]	<u>2.143</u> [54.43]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	T A
3	G42000R000	<u>0.895</u> [22.73]	<u>0.768</u> [19.51]	<u>2.458</u> [62.43]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	F
3	G50000R000	<u>1.020</u> [25.91]	<u>0.763</u> [19.38]	<u>2.861</u> [72.67]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	YI O
3	G60000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	<u>2.905</u> [73.78]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]	B
3	G66000R000	<u>1.269</u> [32.23]	<u>1.130</u> [28.70]	<u>2.429</u> [61.70]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]	
2	G75000R000	<u>1.375</u> [34.93]	<u>1.125</u> [28.58]	<u>2.865</u> [72.77]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]	
3	G104000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	<u>2.905</u> [73.78]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]	

ACCESSORIES

SORIES

49 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Standard Density Rectangular

ACCESSORIES

ACCESSORIES FOR RECTANGULAR CONNECTORS





DIMENSIONS FOR MALE SHELLS (P) QUALIFIED TO MIL-DTL-28748

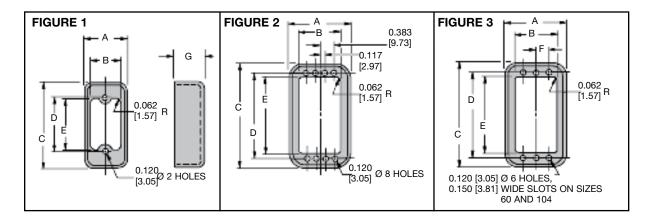


FIGURE	PART NUMBER	А	В	С	D	E	F	G
1	G9000P000	<u>0.495</u> [12.57]	<u>0.380</u> [9.65]	<u>1.435</u> [36.45]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G14000P000	<u>0.562</u> [14.27]	<u>0.445</u> [11.30]	<u>1.375</u> [34.93]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]
1	G18000P000	<u>0.683</u> [17.35]	<u>0.575</u> [14.61]	<u>1.435</u> [36.45]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G20000P000	<u>0.562</u> [14.27]	<u>0.453</u> [11.51]	<u>1.687</u> [42.85]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]
1	G26000P000	<u>0.682</u> [17.32]	<u>0.580</u> [14.73]	<u>1.750</u> [44.50]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]
3	G34000P000	<u>0.870</u> [22.10]	<u>0.763</u> [19.38]	<u>2.120</u> [53.85]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G42000P000	<u>0.875</u> [22.23]	<u>0.768</u> [19.51]	<u>2.432</u> [61.77]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G50000P000	<u>1.000</u> [25.40]	<u>0.763</u> [19.38]	<u>2.841</u> [72.16]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G60000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	<u>2.885</u> [73.28]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]
3	G66000P000	<u>1.249</u> [31.72]	<u>1.130</u> [28.70]	<u>2.405</u> [61.09]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]
2	G75000P000	<u>1.355</u> [34.42]	<u>1.125</u> [28.58]	<u>2.845</u> [72.26]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]
3	G104000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	<u>2.885</u> [73.28]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]

MATERIAL: 0.040 [1.02] THICK ALUMINUM FINISH: YELLOW OR BLACK ANODIZE



DIMENSIONS FOR MOUNTING PLATES (H) QUALIFIED TO MIL-DTL-28748

Mounting plates provide a simple, economical means of mounting the connector to any supporting surface. They can be used with or without shells and are available with floating bushings for "blind mountings" to facilitate alignment and coupling of the connector.

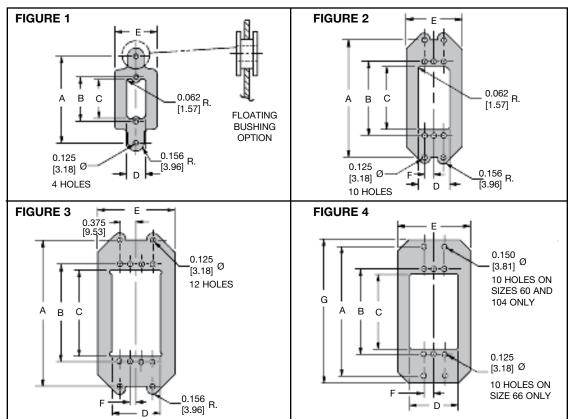


FIGURE	PART NUMBER	Α	В	С	D	E	F	G	
1	G9000H000	<u>2.016</u> [51.21]	<u>1.000</u> [25.40]	<u>0.876</u> [22.25]	<u>0.406</u> [10.31]	<u>0.958</u> [24.33]			
1	G14000H000	<u>1.953</u> [49.61]	<u>0.937</u> [23.80]	<u>0.812</u> [20.62]	<u>0.469</u> [11.91]	<u>1.015</u> [25.78]			
1	G18000H000	<u>2.016</u> [51.21]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]	<u>0.594</u> [15.09]	<u>1.141</u> [28.98]			
1	G20000H000	<u>2.266</u> [57.56]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]	<u>0.468</u> [11.89]	<u>1.016</u> [25.81]			
1	G26000H000	<u>2.328</u> [59.13]	<u>1.312</u> [33.32]	<u>1.188</u> [30.18]	<u>0.594</u> [15.09]	<u>1.140</u> [28.96]			
2	G34000H000	<u>2.703</u> [68.66]	<u>1.687</u> [42.85]	<u>1.438</u> [36.53]	<u>0.750</u> [19.05]	<u>1.328</u> [33.73]	<u>0.234</u> [5.94]		
2	G42000H000	<u>3.016</u> [76.61]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.750</u> [19.05]	<u>1.328</u> [33.73]	<u>0.234</u> [5.94]		
2	G50000H000	<u>3.422</u> [86.92]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.750</u> [19.05]	<u>1.453</u> [36.91]	<u>0.234</u> [5.94]		
4	G60000H000	<u>3.500</u> [88.90]	<u>2.375</u> [60.33]	<u>2.125</u> [53.98]	<u>1.488</u> [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	<u>3.875</u> [98.43]	
4	G66000H000	<u>2.984</u> [75.79]	<u>1.969</u> [50.01]	<u>1.718</u> [43.64]	<u>1.125</u> [28.58]	<u>1.688</u> [42.88]	<u>0.250</u> [6.35]	<u>3.296</u> [83.72]	
3	G75000H000	<u>3.422</u> [86.92]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>1.109</u> [28.17]	<u>1.797</u> [45.65]	<u>0.117</u> [2.98]		
4	G104000H000	<u>3.500</u> [88.90]	<u>2.375</u> [60.33]	<u>2.125</u> [53.98]	<u>1.488</u> [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	<u>3.875</u> [98.43]	

MATERIAL: ALUMINUM

INISH: YELLOW OR BLACK ANODIZE

FOR FLOATING BUSHING OPTION USE CODE "FB" N STEP 9 OF ORDERING NFORMATION

DIMENSIONS ARE IN INCHES [MILLIMETERS].

51 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Standard

Rectangular

Density

Positronic Industries connectpositronic.com

CABLE ADAPTERS DIMENSIONS FOR TOP OPENING HOODS (J,Q)

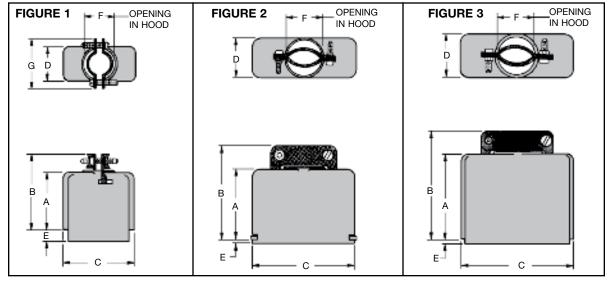


FIGURE	PART NUMBER	А	В	С	D	E	F	G
3	G700000J0	<u>1.140</u> [28.96]	<u>1.549</u> [39.34]	<u>1.225</u> [31.12]	<u>0.437</u> [11.10]	<u>0.200</u> [5.08]	<u>0.312</u> Ø [7.92]	
3	G800000J0	<u>1.000</u> [25.40]	<u>1.304</u> [33.12]	<u>0.812</u> [20.62]	<u>0.437</u> [11.10]	<u>0.281</u> [7.14]	<u>0.250</u> Ø [6.35]	
1	G900000J0	<u>1.245</u> [31.62]	<u>1.636</u> [41.55]	<u>1.357</u> [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	0.375 [9.53] x 0.516 [13.11]	<u>0.812</u> [20.62]
3	G900000J20	<u>0.855</u> [21.72]	<u>1.235</u> [31.38]	<u>1.340</u> [34.04]	<u>0.437</u> [11.10]	<u>0.255</u> [6.48]	<u>0.312</u> Ø [7.92]	
1	G1400000J0	<u>1.200</u> [30.48]	<u>1.591</u> [40.41]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	0.438 [11.13] x 0.495 [12.57]	<u>0.812</u> [20.62]
3	G1400000J30	<u>1.188</u> [30.18]	<u>1.569</u> [39.86]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.375</u> Ø [9.53]	
1	G1800000J0	<u>1.188</u> [30.18]	<u>1.621</u> [41.17]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000000J0	<u>1.312</u> [33.32]	<u>1.703</u> [43.26]	<u>1.580</u> [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	0.442 [11.23] x 0.659 [16.74]	<u>0.812</u> [20.62]
3	G2100000J0	<u>1.335</u> [33.91]	<u>1.780</u> [45.21]	<u>2.290</u> [58.17]	0.437 [11.10]	0.245 [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000J0	<u>1.281</u> [32.54]	<u>1.727</u> [43.87]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	0.375 x 0.594 [9.53] x [15.09]	
3	G3400000J0	<u>1.250</u> [31.75]	<u>1.652</u> [41.96]	<u>2.000</u> [50.80]	<u>0.834</u> [21.18]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.79]	
1	G4100000J0	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>2.690</u> [68.31]	0.507 [12.88]	0.315 [8.00]	0.445 0.630 [11.30] × [16.00]	<u>0.812</u> [20.62]
3	G4200000J0	<u>1.300</u> [33.02]	<u>1.700</u> [43.18]	<u>2.312</u> [58.72]	0.830 [21.08]	<u>0.093</u> [2.36]	<u>0.695</u> Ø [17.65]	
3	G500000J0	<u>1.834</u> [46.58]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	0.750 x 0.990 [19.05] x [25.15]	
3	G5000000J20	<u>1.297</u> [32.94]	<u>1.708</u> [43.38]	<u>2.594</u> [65.89]	0.812 [20.62]	<u>0.093</u> [2.36]	<u>0.625</u> Ø [15.88]	
3	G500000J30	<u>1.832</u> [46.53]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>0.750</u> Ø [19.05]	
3	G5000000J50	<u>1.297</u> [32.94]	<u>1.745</u> [44.32]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	0.750 [19.05] x 0.990 [25.15]	
2	G600000Q0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>1.188</u> Ø [30.18]	
2	G6600000Q0	<u>1.140</u> [28.96]	<u>1.644</u> [41.76]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	0.874 [22.20] x <u>1.141</u> [28.98]	
3	G7500000J0	<u>2.015</u> [51.18]	<u>2.530</u> [64.26]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>1.060</u> Ø [26.92]	
2	G10400000Q0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>1.188</u> Ø [30.18]	

PLASTIC CABLE CLAMPS FOR RIGID CABLE SUPPORT ARE AVAILABLE ON HOODS FOR CONTACT VARIANTS 34, 42 AND 50. SEE PAGE 57.

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE

DESKIRTED HOODS AVAILABLE

HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING GUIDES TO ATTACH TO CONNECTOR



Standard Density Rectangular

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS (L,S)

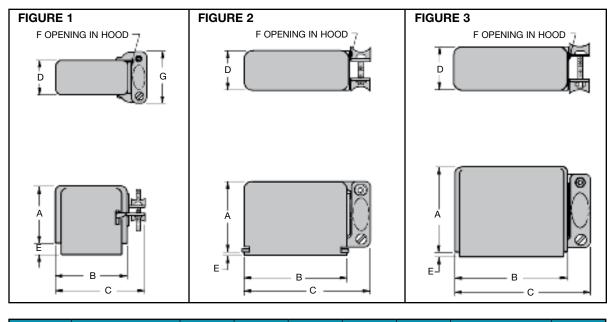


FIGURE	PART NUMBER	А	В	С	D	E	F	G
1	G900000L0	<u>1.240</u> [31.50]	<u>1.362</u> [34.59]	<u>1.726</u> [43.84]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	<u>0.375</u> x <u>0.500</u> [9.53] x [12.70]	<u>0.812</u> [20.62]
1	G1400000L0	<u>1.187</u> [30.15]	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.438</u> x <u>0.500</u> [11.13] x [12.70]	<u>0.812</u> [20.62]
3	G1400000L30	<u>1.188</u> [30.18]	<u>1.250</u> [31.75]	<u>1.631</u> [41.43]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.375</u> Ø [9.53]	
1	G1800000L0	<u>1.188</u> [30.18]	<u>1.312</u> [33.32]	<u>1.745</u> [44.33]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000000L0	<u>1.312</u> [33.32]	<u>1.562</u> [39.67]	<u>1.953</u> [49.61]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	<u>0.442</u> <u>0.668</u> [11.23] ^x [16.97]	<u>0.812</u> [20.62]
3	G2100000L0	<u>1.335</u> [33.91	<u>2.290</u> [58.17]	<u>2.736</u> [69.49]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000L0	<u>1.281</u> [32.54]	<u>1.625</u> [41.28]	<u>2.071</u> [52.60]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>0.375</u> <u>0.594</u> [9.53] × [15.09]	
3	G3400000L0	<u>1.250</u> [31.75]	<u>2.000</u> [50.80]	<u>2.403</u> [61.04]	<u>0.834</u> [21.19]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.78]	
1	G4100000L0	<u>1.250</u> [31.75]	<u>2.690</u> [68.33]	<u>3.136</u> [79.65]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>0.426</u> <u>0.615</u> [10.82] × [15.62]	
3	G4200000L0	<u>1.300</u> [33.02]	<u>2.312</u> [58.72]	<u>2.712</u> [68.88]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>0.695</u> Ø [17.65]	
3	G500000L0	<u>1.834</u> [46.58]	<u>2.678</u> [68.02]	<u>3.124</u> [79.35]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>0.750</u> x <u>0.990</u> [19.05] x [25.15]	
2	G6600000S0	<u>1.140</u> [28.96]	<u>2.377</u> [60.38]	<u>2.947</u> [74.85]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>0.845</u> Ø [21.46]	
3	G7500000L0	<u>2.015</u> [51.18]	<u>2.594</u> [65.89]	<u>3.109</u> [78.97]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>1.060</u> Ø [26.92]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING GUIDES TO ATTACH TO CONNECTOR DESKIRTED HOODS AVAILABLE

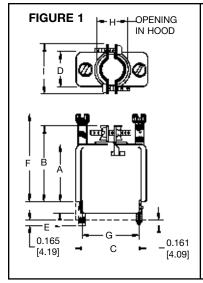


-OPENING

CABLE ADAPTERS DIMENSIONS FOR TOP OPENING HOODS WITH JACKSCREW SYSTEM (J, Y, Z)

IN HOOD

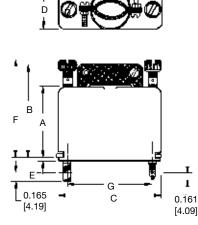
FIGURE 2



Standard

Rectangular

Density



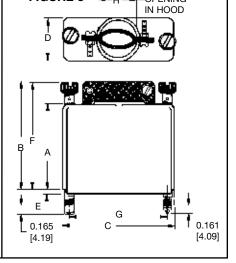


FIGURE 3

FIGURE	PART NUMBER	А	В	С	D	E	F	G	Н	I.
1	G900E100J0	<u>1.245</u> [31.62]	<u>1.636</u> [41.55]	<u>1.357</u> [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	<u>1.943</u> [49.35]	<u>1.000</u> [25.40]	<u>0.375</u> x <u>0.516</u> [9.53] x [13.11]	<u>0.812</u> [20.62]
1	G1400E100J0	<u>1.200</u> [30.48]	<u>1.591</u> [40.41]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [46.89]	<u>0.936</u> [23.77]	0.438 [11.13] x 0.495 [12.57]	<u>0.812</u> [20.62]
1	G1800E100J0	<u>1.188</u> [30.18]	<u>1.621</u> [41.17]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>1.864</u> [46.89]	<u>1.000</u> [25.40]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000E100J0	<u>1.312</u> [33.32]	<u>1.703</u> [43.26]	<u>1.580</u> [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	<u>1.882</u> [47.80]	<u>1.250</u> [31.75]	0.442 x 0.659 [11.23] x [16.74]	<u>0.812</u> [20.62]
3	G2100E100J0	<u>1.335</u> [33.91]	<u>1.780</u> [45.21]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>1.989</u> [50.52]	<u>1.936</u> [49.17]	<u>0.375</u> Ø [9.53]	
3	G2600E100J0	<u>1.281</u> [32.54]	<u>1.727</u> [43.87]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.906</u> [48.41]	<u>1.312</u> [33.32]	0.375 [9.53] × <u>0.594</u> [15.09]	
3	G3400000Y0	<u>1.250</u> [31.75]	<u>1.652</u> [41.96]	<u>2.000</u> [50.80]	<u>0.834</u> [21.18]	<u>0.271</u> [6.88]	<u>1.780</u> [45.21]	<u>1.687</u> [42.85]	<u>0.700</u> Ø [17.79]	
1	G4100E100J0	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>2.690</u> [68.31]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>1.873</u> [47.57]	<u>2.312</u> [58.72]	0.445 [11.30] × 0.630 [16.00]	<u>0.812</u> [20.62]
3	G4200000Y0	<u>1.300</u> [33.02]	<u>1.700</u> [43.18]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.63]	
3	G500000Y0	<u>1.834</u> [46.58]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 [19.05] × 0.990 [25.15]	
3	G500000Y20	<u>1.297</u> [32.94]	<u>1.708</u> [43.38]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>1.827</u> [46.41]	<u>2.281</u> [57.94]	<u>0.625</u> Ø [15.88]	
3	G500000Y30	<u>1.832</u> [46.53]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	<u>0.750</u> Ø [19.05]	
3	G500000Y50	<u>1.297</u> [32.94]	<u>1.745</u> [44.32]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.281</u> [57.94]	0.750 [19.05] × 0.990 [25.15]	
2	G600000Z0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>2.867</u> [72.82]	<u>2.375</u> [60.33]	<u>1.188</u> Ø [30.18]	
2	G6600000Z0	<u>1.140</u> [28.96]	<u>1.644</u> [41.76]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>1.827</u> [46.41]	<u>1.969</u> [50.01]	0.874 [22.20] x <u>1.141</u> [28.97]	
3	G7500000Y0	<u>2.015</u> [51.18]	<u>2.530</u> [64.26]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>2.520</u> [64.01]	<u>2.281</u> [57.94]	<u> </u>	
2	G10400000Z0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>2.867</u> [72.82]	<u>2.375</u> [60.33]	<u>1.188</u> Ø [30.18]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS DESKIRTED HOODS AVAILABLE

* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.161 [4.09] SHALL BE 0.121 [3.07] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18]



Standard Density Rectangular

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS WITH JACKSCREW SYSTEM (L,I,V)

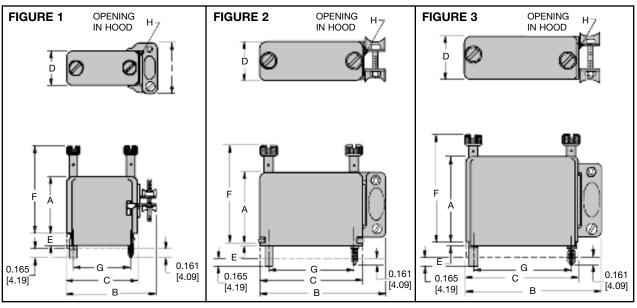


FIGURE	PART NUMBER	А	В	С	D	E	F	G	н	I
1	G900E100L0	<u>1.240</u> [31.50]	<u>1.726</u> [43.84]	<u>1.362</u> [34.59]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	<u>1.943</u> [49.35]	<u>1.000</u> [25.40]	<u>0.375</u> x <u>0.500</u> [9.53] x [12.70]	<u>0.812</u> [20.62]
1	G1400E100L0	<u>1.187</u> [30.15]	<u>1.641</u> [41.68]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	<u>0.438</u> x <u>0.500</u> [11.13] x [12.70]	<u>0.812</u> [20.62]
3	G1400E100L30	<u>1.188</u> [30.18]	<u>1.631</u> [41.43]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	<u>0.375</u> Ø [9.53]	
1	G1800E100L0	<u>1.188</u> [30.18]	<u>1.745</u> [44.32]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.818</u> [46.18]	<u>1.000</u> [25.40]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000E100L0	<u>1.312</u> [33.32]	<u>1.953</u> [49.61]	<u>1.562</u> [39.67]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	<u>1.882</u> [47.80]	<u>1.250</u> [31.75]	<u>0.442</u> x <u>0.668</u> [11.23] x [16.97]	<u>0.812</u> [20.62]
3	G2100E100L0	<u>1.335</u> [33.91]	<u>2.736</u> [69.49]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>1.989</u> [50.52]	<u>1.936</u> [49.17]	<u>0.375</u> Ø [9.53]	
3	G2600E100L0	<u>1.281</u> [32.54]	<u>2.071</u> [52.60]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.906</u> [48.41]	<u>1.312</u> [33.32]	0.375 [9.53] x <u>0.594</u> [15.09]	
3	G340000010	<u>1.250</u> [31.75]	<u>2.403</u> [61.04]	<u>2.000</u> [50.80]	<u>0.834</u> [21.19]	<u>0.271</u> [6.88]	<u>1.780</u> [45.21]	<u>1.687</u> [42.85]	<u>0.700</u> Ø [17.78]	
3	G4100E100L0	<u>1.250</u> [31.75]	<u>3.136</u> [79.65]	<u>2.690</u> [68.33]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>1.873</u> [47.57]	<u>2.312</u> [58.72]	<u>0.426</u> x <u>0.615</u> [10.82] x [15.62]	
3	G420000010	<u>1.300</u> [33.02]	<u>2.712</u> [68.88]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.65]	
3	G500000010	<u>1.834</u> [46.58]	<u>3.124</u> [79.35]	<u>2.678</u> [68.02]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 x 0.990 [19.05] x [25.15]	
2	G6600000V0	<u>1.140</u> [28.96]	<u>2.947</u> [74.85]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>1.827</u> [46.41]	<u>1.969</u> [50.01]	<u>0.845</u> Ø [21.46]	
3	G750000010	<u>2.015</u> [51.18]	<u>3.109</u> [78.97]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>2.520</u> [64.01]	<u>2.281</u> [57.94]	<u>1.060</u> Ø [26.92]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS DESKIRTED HOODS AVAILABLE UPON REQUEST

* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.161 [4.09] SHALL BE 0.121 [3.07] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18].

Standard

Rectangular

Density



CABLE ADAPTERS DIMENSIONS FOR SIDE ACCESS HOODS WITH JACKSCREW SYSTEM (Z,V)

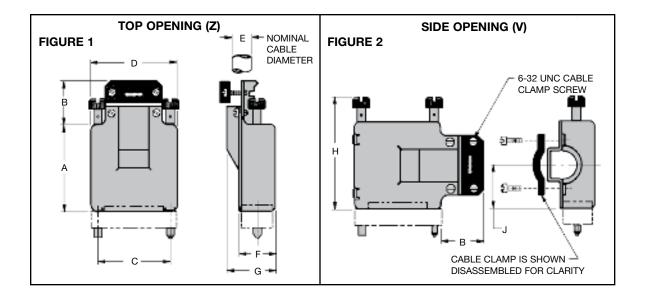


FIGURE	PART NUMBER	А	В	С	D	E	F	G	н	J
1	G3400000Z0	<u>2.100</u> [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	<u>2.100</u> [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	<u>2.605</u> [66.17]	
2	G3400000V0	<u>2.100</u> [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	<u>2.100</u> [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	<u>2.605</u> [66.17]	<u>1.050</u> [26.67]
1	G500000Z0	<u>2.693</u> [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	<u>3.198</u> [81.23]	
2	G500000V0	<u>2.693</u> [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	<u>3.198</u> [81.23]	<u>1.347</u> [34.21]
1	G7500000Z0	<u>2.693</u> [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>1.000</u> [25.40]	<u>1.219</u> [30.96]	<u>1.720</u> [43.69]	<u>3.198</u> [81.23]	
2	G7500000V0	<u>2.693</u> [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>1.000</u> [25.40]	<u>1.219</u> [30.96]	<u>1.720</u> [43.69]	<u>3.245</u> [82.42]	<u>1.347</u> [34.21]

MATERIAL: HOODS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE CABLE CLAMPS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREW - STAINLESS STEEL, PASSIVATED, 6-32 THREADS STANDARD M3 x 0.5 METRIC THREADS AVAILABLE

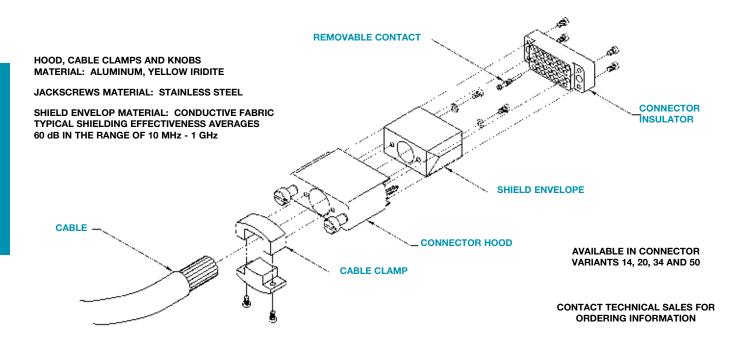


Standard

Rectangular

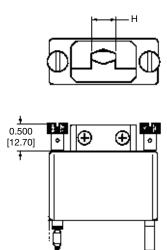
Density

EMI/RFI SHIELDED HOOD



TOP OPENING HOODS WITH JACKSCREW SYSTEM AND PLASTIC CABLE CLAMPS

FOR RIGID CABLE SUPPORT



HOOD PART NUMBER	Н
G3400000Y60	0.300 MAX. [7.62] Ø
G3400000Y70	0.375 MAX. [9.53] Ø
G3400000Y80	0.450 MAX. [11.43] Ø
G4200000Y60	0.300 MAX. [7.62] Ø
G4200000Y70	0.375 MAX. [9.53] Ø
G4200000Y80	0.450 MAX. [11.43] Ø
G500000Y60	0.300 MAX. [7.62] Ø
G500000Y70	0.375 MAX. [9.53] Ø
G500000Y80	0.450 MAX. [11.43] Ø

CABLE CLAMPS MATERIAL - COMPOSITE STANDARD, GLASS FILLED POLYESTER OPTION

ALUMINUM MATERIAL WITH YELLOW OR BLACK ANODIZE FINISH ALSO AVAILABLE FOR CABLE CLAMPS



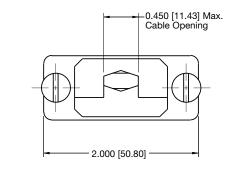
EMI/RFI SHIELDED CABLE ADAPTER (HOOD) AND SHELLS (Z2, R2, P2) FOR USE WITH SIZE 34 CONNECTOR VARIANTS **DEEP DRAWN STEEL CONSTRUCTION**

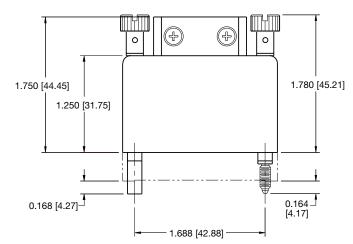
SHIELDED TOP OPENING HOOD (Z2)

Standard

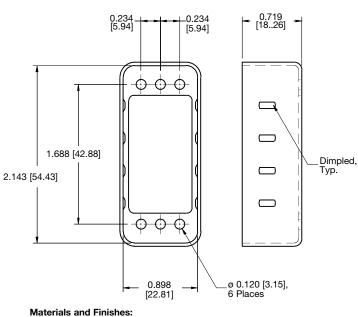
Rectangular

Density





SHIELDED FEMALE SHELL (R2)



Steel, nickel plate, or tin plate.

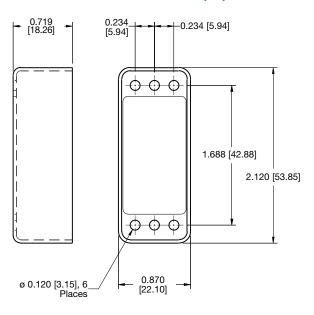
Aluminum, yellow chromate conversion.



Materials and Finishes:

Hood: Steel, nickel plate, or tin plate. Cable Clamp: Plastic, nickel plate. Jackscrews: Stainless steel, passivated. Knobs: Aluminum, anodized.

SHIELDED MALE SHELL (P2)

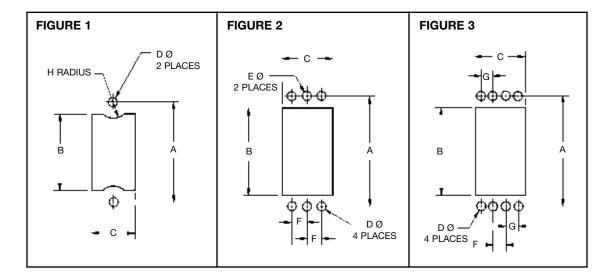


DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 58



Standard Density Rectangular

PANEL CUT-OUT DIMENSIONS FOR GM SERIES AND GMCT SERIES CONNECTORS

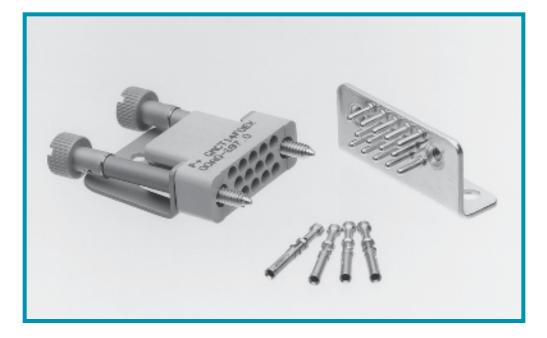


SIZE	FIGURE	А	B MIN.	C MIN.	D MIN.	E MIN.	F	G	H MAX.
7	1	<u>0.906</u> [23.01]	<u>0.660</u> [16.76]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
8	1	<u>0.562</u> [14.27]	<u>0.440</u> [11.18]	<u>0.385</u> [9.78]	<u>0.095</u> [2.41]				
9	1	<u>1.000</u> [25.40]	<u>0.820</u> [20.83]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
14	1	<u>0.936</u> [23.77]	<u>0.817</u> [20.75]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.118</u> [3.00]
18	1	<u>1.000</u> [25.40]	<u>0.880</u> [22.35]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
20	1	<u>1.250</u> [31.75]	<u>1.129</u> [28.68]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
21	1	<u>1.936</u> [49.17]	<u>1.830</u> [46.48]	<u>0.384</u> [9.75]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
26	1	<u>1.312</u> [33.32]	<u>1.192</u> [30.28]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				
34	2	<u>1.687</u> [42.85]	<u>1.389</u> [35.28]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
41	1	<u>2.312</u> [58.72]	<u>2.135</u> [54.23]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				
42	2	<u>2.000</u> [50.80]	<u>1.682</u> [42.72]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
50	2	<u>2.282</u> [57.96]	<u>1.983</u> [50.37]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
60	2	<u>2.375</u> [60.33]	<u>2.058</u> [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		
66	2	<u>1.968</u> [49.99]	<u>1.683</u> [42.75]	<u>1.135</u> [28.83]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.251</u> [6.38]		
75	3	<u>2.282</u> [57.96]	<u>1.987</u> [50.47]	<u>1.120</u> [28.45]	<u>0.120</u> [3.05]		<u>0.234</u> [5.94]	<u>0.266</u> [6.76]	
104	2	<u>2.375</u> [60.33]	<u>2.058</u> [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		

Standard Density Rectangular

GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS





Positronic Industries' grounding plates were designed especially for aircraft applications where shielded cable must be grounded to the aircraft frame. The ground wires of the shielded cable are piggy-backed out of the cable with ferrules and are crimped to Size 16 female contacts. The female contacts are loaded into standard 14 or 34 contact connector housings. These connectors can then be mated to the grounding plate which is fastened to the aircraft frame.

Grounding plates have Size 16 precision-machined male contacts which are swaged and soldered onto the metal

plate. The metal plates (angled and plane) have fixed female jackscrews that accept the rotating jackscrews, which are an integral part of the mating female connector. Long rotating jackscrews extend beyond the edge of the cable adapter of the 14-contact female connector which permits easy coupling to the grounding plate.

Other contact variants are available for grounding plate applications. Contact Technical Sales for information on the availability of other grounding plates offered by Positronic Industries.

GROUNDING PLATES TECHNICAL CHARACTERISTICS

Contact Botantian

MATERIALS AND FINISHES:

Insulator:	Glass-filled DAP per MIL-M-14, Type SDG-F. Grey or black in color.
Grounding Plates:	Copper alloy with tin plate.
Contacts:	Copper alloy with 0.000010 inch [0.25 microns] gold over nickel plate.
Jackscrew System:	Stainless steel, passivated.
Strain Reliefs:	Steel with zinc plate and chromate seal or aluminum with yellow anodize.

MECHANICAL CHARACTERISTICS:

Removable Female Contacts:

Insert contact to rear face of insulator, release from front face of insulator. "Closed Entry" design for highest reliability.

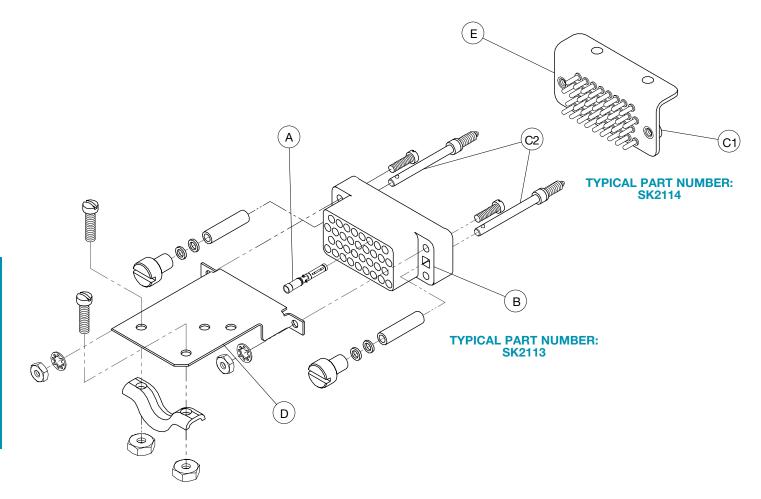
Contact Retention	
in Insulator:	20 lbs. (89N) after 10 cycles of contact insertion/extraction.
Female Contact	
Termination:	Crimp wires, Sizes 20 AWG [0.5 mm ²] through 24 AWG [0.25 mm ²].
Jackscrews:	6-32 UNC threads.
ELECTRICAL CHAR	ACTERISTICS:
Contact Current Rating:	13 amperes nominal.
Contact Current Rating: Insulation Resistance:	13 amperes nominal. 5 G ohms.
5	
Insulation Resistance:	5 G ohms.



GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS

Standard Density Rectangular

GROUNDING PLATE COMPONENT DESCRIPTION



CONNECTOR COMPONENT DESCRIPTIONS						
ITEM	COMPONENT DESCRIPTIONS					
A	Female Contacts, Size 16, Crimp Terminations.					
В	Female Connector Insulator.					
C1	Fixed Jackscrew.					
C2	Rotating Jackscrew.					
D	Strain Relief provides cable support.					
E	Grounding Plate.					

GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS



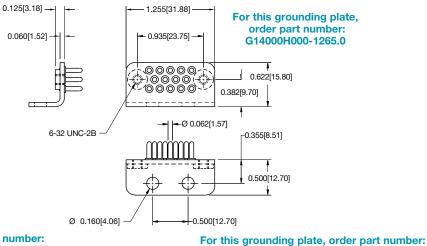
Grounding Plate Ordering Information

Grounding plates are offered in five (5) different configurations, as shown below. These grounding plates can be used with the connector strain relief assemblies shown to the right below. The connector strain relief assemblies are provided with an appropriate number of FC120N2 female contacts. The FC120N2 contacts feature a "Closed Entry" design and accomodate wire sizes 20 - 24 AWG (0.5 - 0.25 mm²). Reference the schematics below for dimensional information. Use the indicated part numbers below to order your grounding plate assemblies from Positronic Industries.

Standard

Rectangular

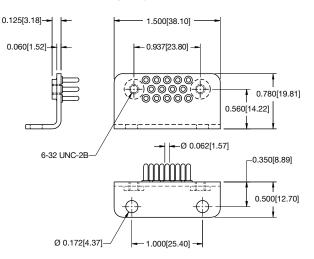
Density

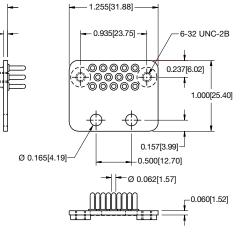


0.125[3.18]-

0.072[1.83]

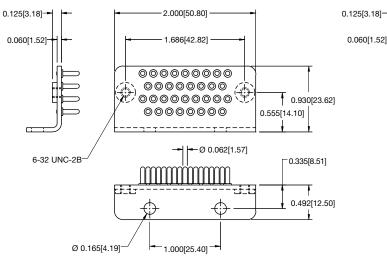
For this grounding plate, order part number: SK2484



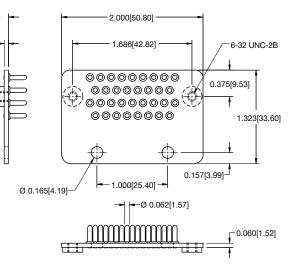


SK2665







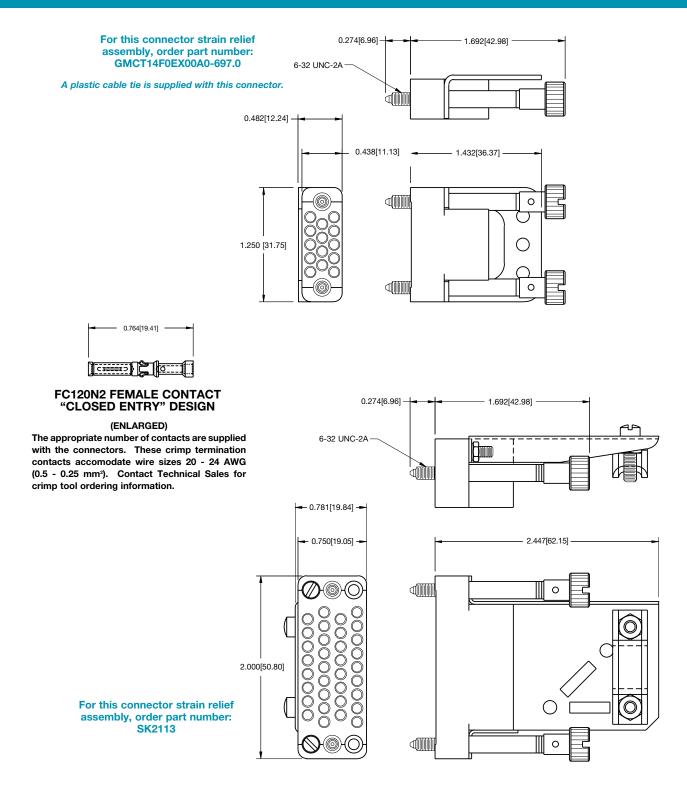


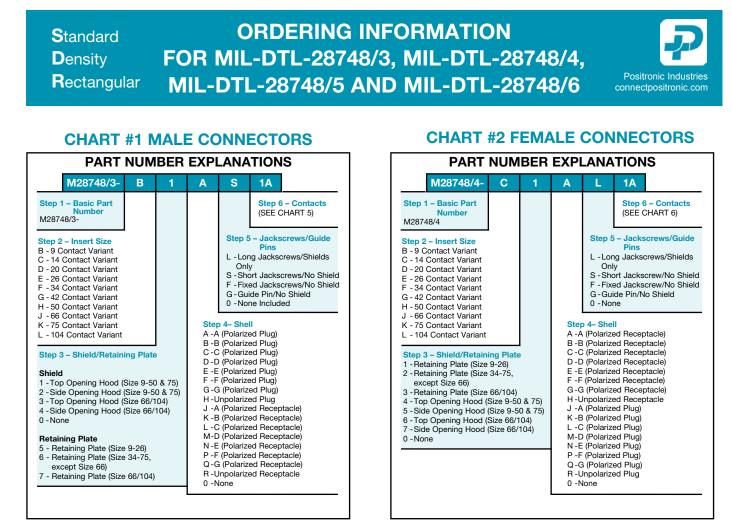
For this grounding plate, order part number: SK2664

> DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 62



GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS





See GMCT Series Connectors pages 1-21 and Accessories pages 44-58

CHART #3 MALE CONNECTORS

M28748/5-	В	1	Α	L	1A	
Step 1 – Basic Part Number M28748/5-					Step 6 – Contact 1A - Size 20 Cont	
ep 2 - Insert Size - 7 Contact Variant - 9 Contact Variant - 14 Contact Variant - 20 Contact Variant - 26 Contact Variant - 34 Contact Variant - 50 Contact Variant	Step 5 – Jackscrews/ Guide Pins L - Long Jackscrews (Shields Only) S - Short Jackscrews (No Shield) F - Fixed Jackscrews (No Shield) G - Guide Pins (No Shield) 0 - None					
 H - SU Contact Variant Step 3 - Shield/Retaining Plate Shield 1 - Top Opening, use w/o shell (Size 9-26) 2 - Side Opening, use w/o shell (Size 9-26) 3 - Top Opening, use w/o shell (Size 34-50) 4 - Side Opening, use w/o shell (Size 34-50) 5 - Top Opening, use with Shell (Size 34-50) 6 - Side Opening, use with Shell (Size 34-75, except Size 66) Retaining Plate 7 - Retaining Plate (Size 9-26) 8 - Retaining Plate (Size 34-50) 			A - A B - E C - C D - C E - F G - C J - A E - F G - L J - A E C - C E F - F G - L C - C E F - F G H - L C - C E F - F G H - L C - C E E F G - C C E E F G - C C E E F G - C C E E F G C - C C E E F G C - C C E E F G C - C C E E F G C - C C E E F G C - C E E F G C - C E E F G C - C E E F G C - C E E F G C - C E E F G C - C E F G C - C E E F G C - C E F G C - C E F G C - C E F G C - C E F G C E F G C C E F C E F G C E F C C E F C C E F C C E F C C E F C C C E F C C E F C C C E F C C E F C C E F C C E C C E C E	(Polarize (Polarize (Polarize (Polarize (Polarize (Polarize	ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug)	

CHART #4 FEMALE CONNECTORS

PART NUMBER EXPLANATIONS						
M28748/6-	В	1	Α	L	1A	
Step 1 – Basic Part Number M28748/6-					Step 6 - Contacts 1A - Size 20 Contacts	
Step 2 - Insert Size A - 7 Contact Variant B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant H - 50 Contact Variant			Step 5 - Jackscrews/Guide Pins L - Long Jackscrews (Shields Only) S - Short Jackscrews (No Shield) F - Fixed Jackscrews (No Shield) G - Guide Pins (No Shield) 0 - None			
Step 3 - Shield/Retaini Shield 1 - Top Opening, use w/ (Size 9-26) 2 - Side Opening, use w/ (Size 34-50) 3 - Top Opening, use w/ (Size 34-50) 5 - Top Opening, use wi (Size 34-50) 6 - Side Opening, use wi (Size 34-50) 6 - Side Opening, use wi (Size 34-50) Retaining Plate 7 - Retaining Plate (Size 8 - Retaining Plate (Size	•	A - B - B B - C - C - C - C - C - C - C - C - C -	(Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize	ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug)		



ORDERING INFORMATION FOR MIL-DTL-28748/3 AND MIL-DTL-28748/4

CHART #5

CONTACT SIZE PERCENT					
(FOR M28748/3 CONNECTORS)					
	SIZE	SIZE	SIZE		
CONTACT	16-16	16-20	20-20		
	M39029/34-273	M39029/34-272	M39029/34-271		
1A	100	0	0		
1B	90	0	0		
1C	80	0	0		
1D	70	0	0		
1E	60	0	0		
1F	50	0	0		
1G	40	0	0		
1H	30	0	0		
1J	20	0	0		
1K	10	0	0		
1L	0	0	0		
2A	0	100	0		
2B	0	90	0		
2C	0	80	0		
2D	0	70	0		
2E	0	60	0		
2F	0	50	0		
2G	0	40	0		
2H	0	30	0		
2J	0	20	0		
2K	0	10	0		
3A	0	0	100		
3B	0	0	90		
3C	0	0	80		
3D	0	0	70		
3E	0	0	60		
3F	0	0	50		
3G	0	0	40		
3H	0	0	30		
3J	0	0	20		
ЗК	0	0	10		

SIZE SIZE SIZE SIZE SIZE SIZE 20-20 M39029/35-276 M39029/35-275 M39029/35-275 M39029/35-275 M39029/35-275 1A 100 0 0 0 1B 90 0 0 0 1C 80 0 0 0 1D 70 0 0 0 1E 60 0 0 0 1G 40 0 0 0 1H 30 0 0 0 1K 10 0 0 0 1K 10 0 0 0 2A 0 100 0 0 2B 0 90 0 0 2C 0 80 0 0 2B 0 50 0 0 2C 0 80 0 0 2B 0 0	CONTACT SIZE PERCENT (FOR M28748/4 CONNECTORS)					
1A 100 0 0 1B 90 0 0 1C 80 0 0 1D 70 0 0 1E 60 0 0 1F 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 30 0 2I 0 20 0 2J 0 20 0 2J 0 0 100 3A 0 0 100	CONTACT	SIZE 16-16	SIZE 16-20	20-20		
1B 90 0 0 1C 80 0 0 1D 70 0 0 1E 60 0 0 1F 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2K 0 10 0 3A 0 0 90 3G 0 0 60 <tr< th=""><th></th><th></th><th></th><th></th></tr<>						
1C 80 0 0 1D 70 0 0 1E 60 0 0 1F 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2B 0 90 0 2C 0 80 0 2B 0 0 0 2C 0 80 0 2E 0 60 0 2G 0 10 0 2			-			
1D 70 0 0 1E 60 0 0 1F 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2G 0 30 0 2H 0 30 0 2J 0 20 0 3A 0 0 90 3G 0 0 90 3G 0 0 60 3F 0 0 60 3G 0 0 30 <tr< td=""><td></td><td></td><td></td><td></td></tr<>						
IE 60 0 0 1F 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2G 0 30 0 2J 0 20 0 2J 0 20 0 2J 0 20 0 3A 0 0 90 3G 0 0 80 3J 0 0 30	-			-		
IF 50 0 0 1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 30 0 2J 0 20 0 2J 0 20 0 2K 0 10 0 3A 0 0 100 3B 0 0 80 3D 0 0 60 3F 0 0 60 3F 0 0 30 3H 0 0 30 <td></td> <td></td> <td></td> <td></td>						
1G 40 0 0 1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 30 3H 0 0 30 <td></td> <td></td> <td>-</td> <td>-</td>			-	-		
1H 30 0 0 1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2F 0 60 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 3A 0 0 100 3B 0 0 90 3C 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30			0			
1J 20 0 0 1K 10 0 0 1L 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2F 0 60 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 3A 0 0 90 3B 0 0 90 3C 0 0 70 3E 0 0 70 3F 0 0 50 3G 0 0 50 3G 0 0 40	-	40	0	0		
1K 10 0 0 1L 0 0 0 0 2A 0 100 0 0 2B 0 90 0 0 2C 0 80 0 0 2D 0 70 0 0 2F 0 60 0 0 2G 0 40 0 0 2H 0 30 0 0 2K 0 10 0 0 2H 0 30 0 0 3A 0 0 100 0 3B 0 0 90 30 3D 0 0 60 30 3F 0 0 50 30 3G 0 0 40 30 3H 0 0 30 30	1H	30	0	0		
IL 0 0 0 2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2K 0 10 0 3A 0 0 90 3C 0 0 70 3E 0 0 70 3F 0 0 50 3G 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30	1J	20	0	0		
2A 0 100 0 2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2G 0 30 0 2F 0 30 0 2H 0 30 0 2J 0 20 0 3A 0 0 100 3B 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 60 3G 0 0 40 3H 0 0 30	1K	10	0	0		
2B 0 90 0 2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 100 3B 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 60 3G 0 0 30 3H 0 0 30	1L	0	0	0		
2C 0 80 0 2D 0 70 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3B 0 0 90 3C 0 0 70 3F 0 0 60 3G 0 0 40 3H 0 0 30 3J 0 0 20	2A	0	100	0		
2D 0 70 0 2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 90 3G 0 0 90 3C 0 0 80 3D 0 0 60 3F 0 0 40 3H 0 0 30	2B	0	90	0		
2E 0 60 0 2F 0 50 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 40 3H 0 0 30	2C	0	80	0		
2F 0 50 0 2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 90 3B 0 0 80 3D 0 0 60 3F 0 0 60 3G 0 0 40 3H 0 0 30 3J 0 0 20	2D	0	70	0		
2G 0 40 0 2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 70 3E 0 0 60 3F 0 0 40 3H 0 0 30 3J 0 0 20	2E	0	60	0		
2H 0 30 0 2J 0 20 0 2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30	2F	0	50	0		
2J 0 20 0 2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 60 3F 0 0 50 3G 0 0 30 3H 0 0 30 3J 0 0 20	2G	0	40	0		
2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 60 3G 0 0 30 3H 0 0 20	2H	0	30	0		
2K 0 10 0 3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 60 3G 0 0 30 3H 0 0 20		0				
3A 0 0 100 3B 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 30 3H 0 0 20		0		0		
3B 0 0 90 3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 30 3H 0 0 20		0		100		
3C 0 0 80 3D 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30 3J 0 0 20		0	0			
3D 0 0 70 3E 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30 3J 0 0 20		-	-			
3E 0 0 60 3F 0 0 50 3G 0 0 40 3H 0 0 30 3J 0 0 20		-	-			
3F 0 0 50 3G 0 0 40 3H 0 0 30 3J 0 0 20	-	-	-			
3G 0 0 40 3H 0 0 30 3J 0 0 20		-	-			
3H 0 0 30 3J 0 0 20		-	-			
3J 0 0 20		-	-			
		-	-			
	35 3K	0	0	10		

CHART #6

See GMCT Series contacts page 12.

MIL-DTL-28748 & SAE AS 39029 QUALIFIED PRODUCTS LISTING



Positronic Industries offers the listing below of connectors and connector accessories, which are products qualified under Military Specifications MIL-DTL-28748 and SAE AS 39029. For additional Q.P.L. connectors, please contact Technical Sales. Positronic GMCT series connectors are Q.P.L. approved to MIL-DTL-28748.

Positronic GMCT series crimp removable contacts are Q.P.L. approved to SAE AS 39029.

Positronic GM series connectors are Q.P.L. approved to MIL-DTL-28748.

| MILITARY
PART NUMBER |
|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| M28748/3-BXXL* | M28748/3-HXXG* | M28748/4-EXXS* | M28748/4-LXX0* | M28748/6-B00S1A |
| M28748/3-BXXS* | M28748/3-HXX0* | M28748/4-EXXF* | M28748/5-A00S1A | M28748/6-B00F1A |
| M28748/3-BXXF* | M28748/3-JXXL* | M28748/4-EXXG* | M28748/5-A00F1A | M28748/6-B00G1A |
| M28748/3-BXXG* | M28748/3-JXXS* | M28748/4-EXX0* | M28748/5-A00G1A | M28748/6-B0001A |
| M28748/3-BXX0* | M28748/3-JXXF* | M28748/4-FXXL* | M28748/5-A0001A | M28748/6-C00S1A |
| M28748/3-CXXL* | M28748/3-JXXG* | M28748/4-FXXS* | M28748/5-B00S1A | M28748/6-C00F1A |
| M28748/3-CXXS* | M28748/3-JXX0* | M28748/4-FXXF* | M28748/5-B00F1A | M28748/6-C00G1A |
| M28748/3-CXXF* | M28748/3-KXXL* | M28748/4-FXXG* | M28748/5-B00G1A | M28748/6-C0001A |
| M28748/3-CXXG* | M28748/3-KXXS* | M28748/4-FXX0* | M28748/5-B0001A | M28748/6-D00S1A |
| M28748/3-CXX0* | M28748/3-KXXF* | M28748/4-GXXL* | M28748/5-C00S1A | M28748/6-D00F1A |
| M28748/3-DXXL* | M28748/3-KXXG* | M28748/4-GXXS* | M28748/5-C00F1A | M28748/6-D00G1A |
| M28748/3-DXXS* | M28748/3-KXX0* | M28748/4-GXXF* | M28748/5-C00G1A | M28748/6-D0001A |
| M28748/3-DXXF* | M28748/3-LXXL* | M28748/4-GXXG* | M28748/5-C0001A | M28748/6-E00S1A |
| M28748/3-DXXG* | M28748/3-LXXS* | M28748/4-GXX0* | M28748/5-D00S1A | M28748/6-E00F1A |
| M28748/3-DXX0* | M28748/3-LXXF* | M28748/4-HXXL* | M28748/5-D00F1A | M28748/6-E00G1A |
| M28748/3-EXXL* | M28748/3-LXXG* | M28748/4-HXXS* | M28748/5-D00G1A | M28748/6-E0001A |
| M28748/3-EXXS* | M28748/3-LXX0* | M28748/4-HXXF* | M28748/5-D0001A | M28748/6-F00S1A |
| M28748/3-EXXF* | M28748/4-BXXL* | M28748/4-HXXG* | M28748/5-E00S1A | M28748/6-F00F1A |
| M28748/3-EXXG* | M28748/4-BXXS* | M28748/4-HXX0* | M28748/5-E00F1A | M28748/6-F00G1A |
| M28748/3-EXX0* | M28748/4-BXXF* | M28748/4-JXXL* | M28748/5-E00G1A | M28748/6-F0001A |
| M28748/3-FXXL* | M28748/4-BXXG* | M28748/4-JXXS* | M28748/5-E0001A | M28748/6-H00S1A |
| M28748/3-FXXS* | M28748/4-BXX0* | M28748/4-JXXF* | M28748/5-F00S1A | M28748/6-H00F1A |
| M28748/3-FXXF* | M28748/4-CXXL* | M28748/4-JXXG* | M28748/5-F00F1A | M28748/6-H00G1A |
| M28748/3-FXXG* | M28748/4-CXXS* | M28748/4-JXX0* | M28748/5-F00G1A | M28748/6H0001A |
| M28748/3-FXX0* | M28748/4-CXXF* | M28748/4-KXXL* | M28748/5-F0001A | M39029/34-271 |
| M28748/3-GXXL* | M28748/4-CXXG* | M28748/4-KXXS* | M28748/5-H00S1A | M39029/34-272 |
| M28748/3-GXXS* | M28748/4-CXX0* | M28748/4-KXXF* | M28748/5-H00F1A | M39029/34-273 |
| M28748/3-GXXF* | M28748/4-DXXL* | M28748/4-KXXG* | M28748/5-H00G1A | M39029/35-274 |
| M28748/3-GXXG* | M28748/4-DXXS* | M28748/4-KXX0* | M28748/5-H0001A | M39029/35-275 |
| M28748/3-GXX0* | M28748/4-DXXF* | M28748/4-LXXL* | M28748/6-A00S1A | M39029/35-276 |
| M28748/3-HXXL* | M28748/4-DXXG* | M28748/4-LXXS* | M28748/6-A00F1A | |
| M28748/3-HXXS* | M28748/4-DXX0* | M28748/4-LXXF* | M28748/6-A00G1A | |
| M28748/3-HXXF* | M28748/4-EXXL* | M28748/4-LXXG* | M28748/6-A0001A | |

XX Refer to charts #1 or #2 as applicable

Refer to charts #5 or #6 as applicable



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