



# PRODUCT SPECIFICATION

## PRODUCT SPECIFICATION OF THE 1,00MM CENTER FFC JUMPER CABLE (HIGH TEMPERATURE)

### *Revision List*

REVISION	MODIFICATION	SHEETS	DATE
A	First Release	1 - 5	2004/07/05
B	Updated Specification	1 - 4	2011/09/29

REVISION: <b>B</b>	ECR/ECN INFORMATION: EC No: <b>USW2012-0078</b> DATE: <b>2011/09/29</b>	TITLE: <b>PRODUCT SPECIFICATION 1,00MM CENTER FFC JUMPER CABLE (HIGH TEMPERATURE)</b>	SHEET No. <b>1 of 4</b>
DOCUMENT NUMBER: <b>PS-98267-001</b>	CREATED / REVISED BY: <b>M.IMIG</b>	CHECKED BY: <b>D.ENGLISH</b>	APPROVED BY: <b>S.FULTON</b>



# PRODUCT SPECIFICATION

## 1 SCOPE

This specification covers the 1,00mm center FFC (Flat Flexible Cable) jumper cable, high temperature style, using tin plated copper conductor.

## 2 PRODUCT DESCRIPTION

### 2.1 Product name and series number

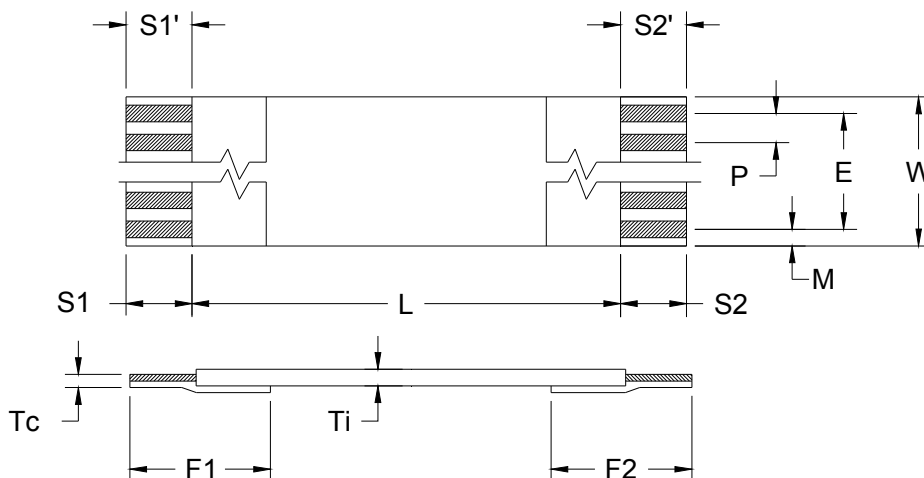
Product name: 1,00MM CENTER FFC JUMPER CABLE (HIGH TEMPERATURE)

Product material no: 98267-XXXX

### 2.2 Dimensions, materials and markings

Product dimensions according SD-98267-001.

- Number of conductors ..... N: 4 to 99
- Pitch ..... P:  $1,00 \pm 0,08\text{mm}$
- Span ..... E:  $1,00 (N-1) \pm 0,15\text{mm}$
- Total width ..... W:  $1,00 (N+1) \pm 0,10$
- Margin width ..... M:  $1,00 \pm 0,20\text{mm}$
- Strip length ..... S:  $4,00 \pm 1,00\text{mm}$
- End thickness of the Connection area .. Tc:  $0,30 \pm 0,03\text{mm}$
- Thickness of the Insulated area ..... Ti:  $0,22 \pm 0,05\text{mm}$
- Insulated length ..... L: 30 to 60mm  $\pm 2,00\text{mm}$   
61 to 102mm  $\pm 3,00\text{mm}$   
103 to 203mm  $\pm 4,00\text{mm}$   
204 to 999mm  $\pm 5,00\text{mm}$
- Reinforcement length ..... F:  $8,00 \pm 2,00\text{mm}$
- End scariness ..... s-s': 0,40mm max.



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## 2.3 Composition

- FFC tape: Material: Polyester + Flame retardant adhesive  
Thickness: 0,070mm reference  
Color: white
- Reinforcement tape: Material: Polyester + Adhesive  
Thickness: 0,201mm reference
- FFC conductor: Material: Tin plated copper  
Width: 0,70mm  
Thickness: 0,10mm  
Plating: tin min. 1µm

## 2.4 Safety agency approvals

Not applicable.

## 3 Ratings

### 3.1 Current and applicable conductors

Cross section	Amps
0,07mm <sup>2</sup>	1,2

### 3.2 Temperature

Operating temperature: -40°C to +105°C

## 4 PERFORMANCE

### 4.1 Electrical requirements

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Conductor resistance	ASTM B 193	310 ohms/km MAXIMUM
2	Insulation resistance cond. to cond.	500 V DC	10 Mohms/km MINIMUM
3	Dielectric test	400 V AC for 1 minute	No disruptive discharge
4	Continuity test	3,0 V DC at 0,1mA	passed
5	Voltage rating		60 V AC MAXIMUM
6	Current rating	at 23°C increase in 10°C at the surface (All conductors under load)	1,2 A MINIMUM

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## 4.2 Physical requirements

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
7	Temperature rating		-40°C to +105°C
8	Heat resistance	168 hours at 135°C	Insulation resistance Dielectric test
9	Thermal shock	30 minutes at -55°C 5 minutes at +25°C 30 minutes at +105°C 5 minutes at +25°C	Insulation resistance after 25 cycles
10	Cold coiling	4 hours at -40°C / The sample will be wound on a 3mm dia. Mandrel	Insulation resistance
11	Wear by abrasion	Test following DIN ISO 6722-1 Weight: 500g Speed: 60 cycles/min Abrasion tool: 0,50mm	10000 cycles MINIMUM
12	Folding	The specimen shall be folded manually (Bending angle: 180° / Radius: 4mm)	5 times MINIMUM
13	Moisture resistance	96 hours at 60°C, 95% RH	Insulation resistance

## 4.3 Mechanical properties

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
14	Insulation elongation	JIS C 2318	60 % MINIMUM
15	Tensile strength	JIS C 2318	32 N/mm <sup>2</sup> MINIMUM

## 5 PACKAGING

According to MOLEX packaging specification: PK-98267-001

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