

DESIGNED AND DIMENSIONED IN MILLIMETERS[INCHES]
 ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN

DO NOT SCALE FROM THIS PRINT

THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

RF086-XXXX-XXXX-XXXX

CABLE CALLOUT
 -086: TEMP-FLEX 1001935086 CABLE

OVERALL ASSEMBLY LENGTH (OAL)
 XXXX (MILLIMETERS)
 (0100 MIN)
 (SEE NOTE 5)

END 1 CONNECTOR
 (SEE TABLE 2, SHT 2)

END 2 CONNECTOR
 (SEE TABLE 2, SHT 2)

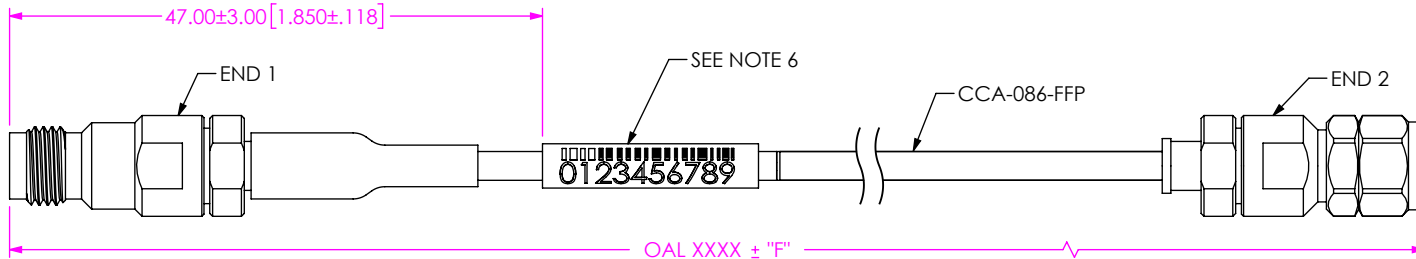


FIG 1
 RF086-24SJ-18SP-XXXX SHOWN
 (PROTECTIVE CAPS NOT SHOWN FOR CLARITY)

TABLE 1	
OVERALL LENGTH	"F"
0100-0300 [5.98-11.81]	+5.0 [.20] / -0.0 [.00]
0301-1500 [11.85-59.01]	+12.0 [.47] / -0.0 [.00]
1501-3000 [59.09-118.11]	+25.0 [.98] / -0.0 [.00]
3001-7500 [118.15-295.28]	+50.0 [1.97] / -0.0 [.00]
7501-9999 [295.31-393.67]	+1% / -0.0 [.00]

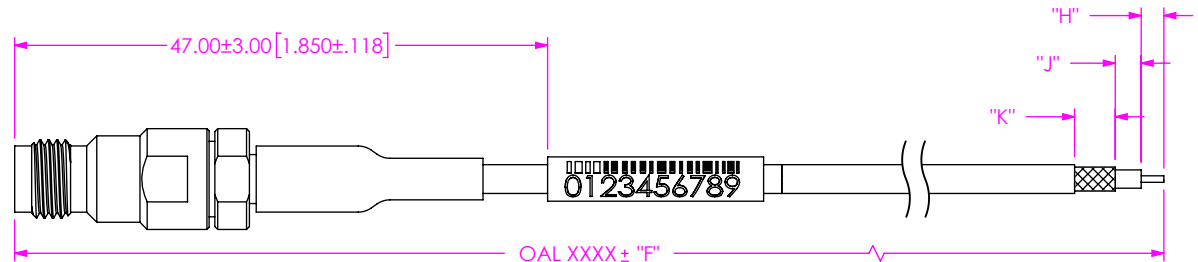


FIG 8
 RF086-24SJ-102030-XXXX SHOWN (SEE NOTE 7 & 8)

"K" FORMAT: X.X
 "J" FORMAT: X.X
 "H" FORMAT: X.X

DO NOT LEAVE ANY SPACE BLANK,
 EACH MUST CONTAIN A
 NUMERIC CHARACTER 0 THRU 9

NOTES:

- NOTE DELETED.
- NOTE DELETED.
- CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
- CABLE ASSEMBLY TO HAVE PROTECTIVE CAP ASSEMBLED ON EACH END AND TO BE INDIVIDUALLY PACKAGED IN ESD BAG.
- CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA.
- ASSEMBLY TO BE 100% TESTED FOR RETURN LOSS AND INSERTION LOSS. LABEL EACH INDIVIDUAL CABLE ASSEMBLY WITH 1 LABEL-SER-02. RETURN LOSS SPECIFICATION IS EQUAL TO THE HIGHEST END OPTION LIMIT.
- DIM "H", "J", AND "K" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm[.39"].
- FOR STRIPPED AND TINNED OPTION, BOTH THE CENTER CONDUCTOR IS TINNED.

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MATERIAL: DO NOT SCALE DRAWING
 CENTER CONTACTS: COPPER ALLOY SHEET SCALE: 1.5:1
 OUT CONTACTS:
 -M0SP/-M0SJ/-01SP/-01BJ/-01SB/-00SJ/-00MJ/-GC86: COPPER ALLOY
 -24SP/-24SJ/-18SP/-18J/-92SP/-92SJ
 -00BC/-00BF/-00BL/-00BS: VIRGIN PTFE FLUOROCARBON
 INSULATORS:
 -M0SP/-M0SJ/-01SP/-01BJ/-01SB/-00SJ/-00MJ/-00BC/-00BF/-00BL/-00BS: VIRGIN PTFE FLUOROCARBON
 -24SP/-24SJ/-18SP/-18J/-92SP/-92SJ/-GC86: ULTEM



520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
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DESCRIPTION: RF086 CABLE ASSEMBLY
 DWG. NO. RF086-XXXX-XXXX-XXXX
 BY: SHERRY W 1/15/2019 SHEET 1 OF 10

TABLE 2

END OPTION	SERIES	GENDER	FINISH			CONNECTOR KIT P/N (PCI P/N)	FIGURE
			CENTER CONTACT	OUTER CONTACT	CABLE BODY		
-24SP	2.40 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-P-C-EP-086-SS (4190)	SHT 3, FIG 2
-24SJ	2.40 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-J-C-EP-086-SS (4216)	SHT 3, FIG 3
-18SP	1.85 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-P-C-EP-086-SS-1	SHT 4, FIG 4
-18SJ	1.85 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-J-C-EP-086-SS-1	SHT 4, FIG 5
-M0SP	SMPM	PLUG, FULL DETENT	30µ" GOLD	10µ" GOLD	3µ" GOLD	PRFM0-P-C-EE-086-SD (N/A)	SHT 5, FIG 6
-M0SJ	SMPM	JACK	30µ" GOLD	10µ" GOLD	3µ" GOLD	PRFM0-J-C-EE-086-SD (N/A)	SHT 5, FIG 7
-92SP	2.92 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF92-P-C-EP-086-SS-1-X (N/A)	SHT 6, FIG 9
-92SJ	2.92 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF92-J-C-EP-086-SS-X (N/A)	SHT 6, FIG 10
-01SP	SMA	PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-P-C-EG-086-SD (N/A)	SHT 7, FIG 11
-01BJ	SMA	BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-086-BD (N/A)	SHT 7, FIG 12
-01SB	SMA	SEALED BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-086-BD-1 (N/A)	SHT 8, FIG 13
*-00SJ	SMP	JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-086-SD	SHT 8, FIG 14
*-00MJ	SMP	R/A JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-086-RD	SHT 9, FIG 15
*-00BC	SMP	BULKHEAD PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PC-C-EG-086-BD (N/A)	SHT 10, FIG 17
*-00BF	SMP	BULKHEAD PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PF-C-EG-086-BD (N/A)	
*-00BL	SMP	BULKHEAD PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PL-C-EG-086-BD (N/A)	
*-00BS	SMP	BULKHEAD PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PS-C-EG-086-BD (N/A)	
*-GC86	SMPM	JACK	50µ" GOLD	50µ" GOLD	10µ" GOLD	PRFM0-J-C-EE-086-SD-1	SHT9, FIG 16
**-SING	SINGLE ENDED	-	-	-	-	-	-
**--XXXXX	STRIPPED & TINNED	-	-	-	-	-	SHT 1, FIG 8

** = END 2 OPTION ONLY
* = NOT RELEASED

TABLE 3

END OPTION	MAXIMUM VSWR	MAXIMUM RETURN LOSS	MAXIMUM INSERTION LOSS (IL)	FREQUENCY	PROTECTIVE CAP COLOR
-24SP	1.40:1	15.56 dB	0.32	DC TO 50 GHz	GREEN
-24SJ	1.40:1	15.56 dB	0.32	DC TO 50 GHz	GREEN
-18SP	1.40:1	15.56 dB	0.37	DC TO 67 GHz	BLUE
-18SJ	1.40:1	15.56 dB	0.37	DC TO 50 GHz	BLUE
	1.50:1	14.0 dB		50 GHz TO 67 GHz	
-M0SP	1.40:1	15.56 dB	0.32	DC TO 50 GHz	GRAY
	2.00:1	9.54 dB		50 GHz TO 67 GHz	
-M0SJ	1.40:1	15.56 dB	0.32	DC TO 50 GHz	GRAY
	2.00:1	9.54 dB		50 GHz TO 67 GHz	
-92SP	1.40:1	15.56 dB	0.28	DC TO 40 GHz	YELLOW
-92SJ	1.40:1	15.56 dB	0.28	DC TO 40 GHz	YELLOW
-01SP	1.30:1	17.7 dB	0.23	DC TO 26.5 GHz	BROWN
-01BJ	1.30:1	17.7 dB	0.23	DC TO 26.5 GHz	BROWN
-01SB	1.30:1	17.7 dB	0.23	DC TO 26.5 GHz	BROWN
*-00SJ	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	WHITE
	1.50:1	13.98 dB		26.5 GHz TO 40 GHz	
*-00MJ	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	WHITE
*-00BC	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	GRAY
	1.50:1	13.98 dB		26.5 GHz TO 40 GHz	
*-00BF	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	GRAY
	1.50:1	13.98 dB		26.5 GHz TO 40 GHz	
*-00BL	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	GRAY
	1.50:1	13.98 dB		26.5 GHz TO 40 GHz	
*-00BS	1.25:1	19.09 dB	0.5	DC TO 26.5 GHz	GRAY
	1.50:1	13.98 dB		26.5 GHz TO 40 GHz	
*-GC86	1.40:1	15.56 dB	0.32	DC TO 50 GHz	N/A
	2.00:1	9.54 dB		50 GHz TO 67 GHz	

IL Max [dB] for cable assembly:
= [20.65*SQRT(Freq[GHz])+0.98*Freq[GHz]]*OAL[mm]/30480+End Option IL#1(See Table 3)+End Option IL#2(See Table 3)
* = NOT RELEASED

PROPRIETARY NOTE

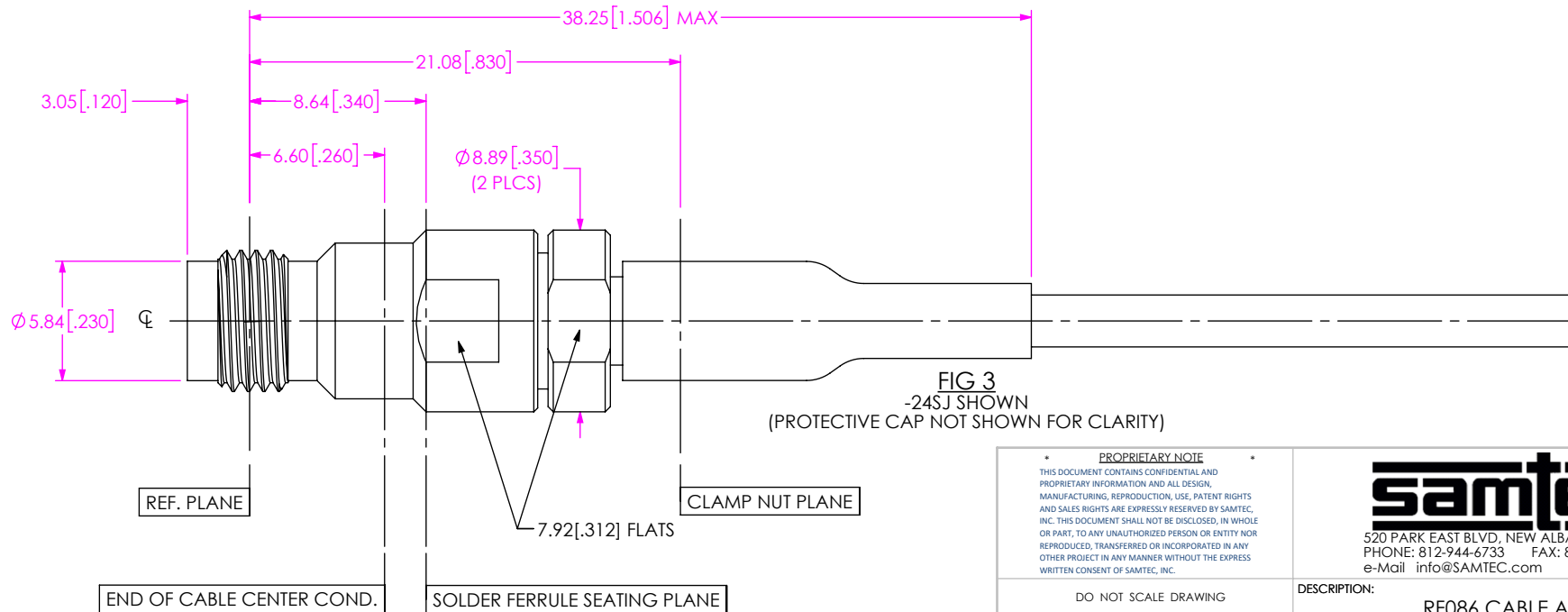
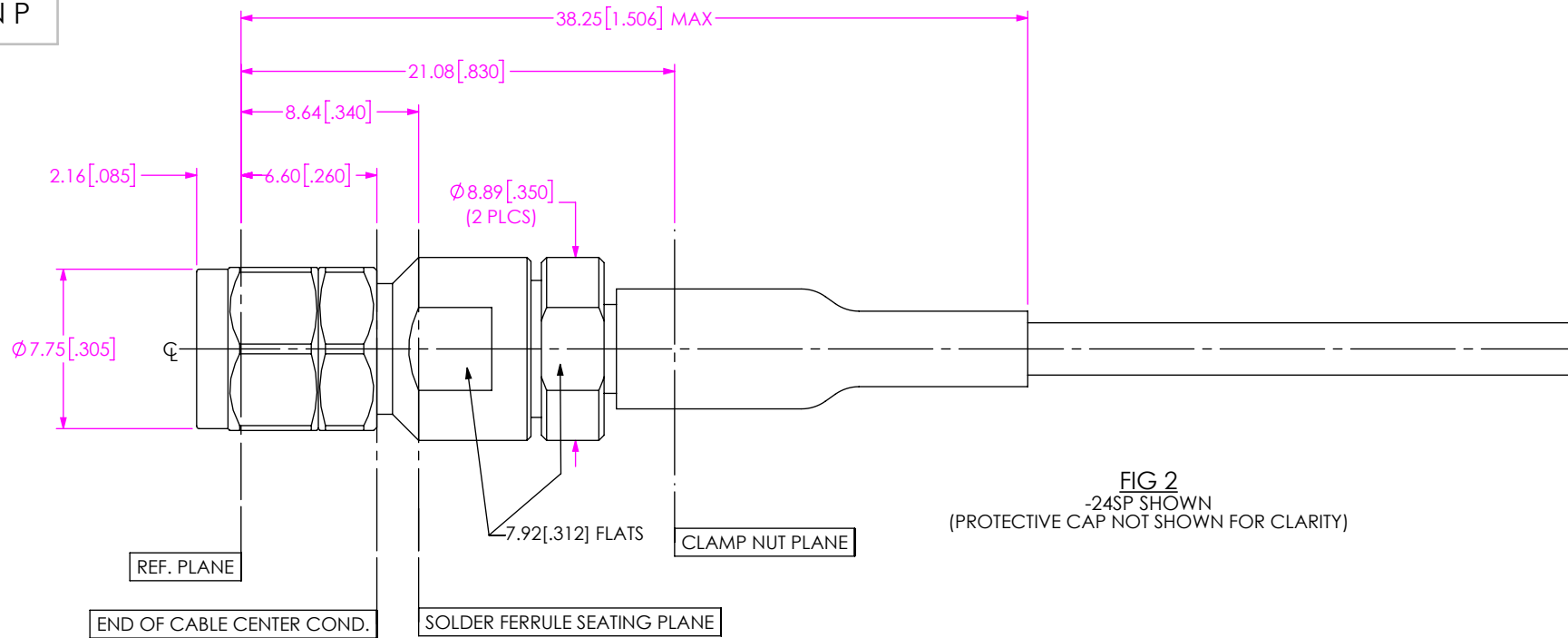
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DWG. NO. RF086-XXXX-XXXX-XXXX



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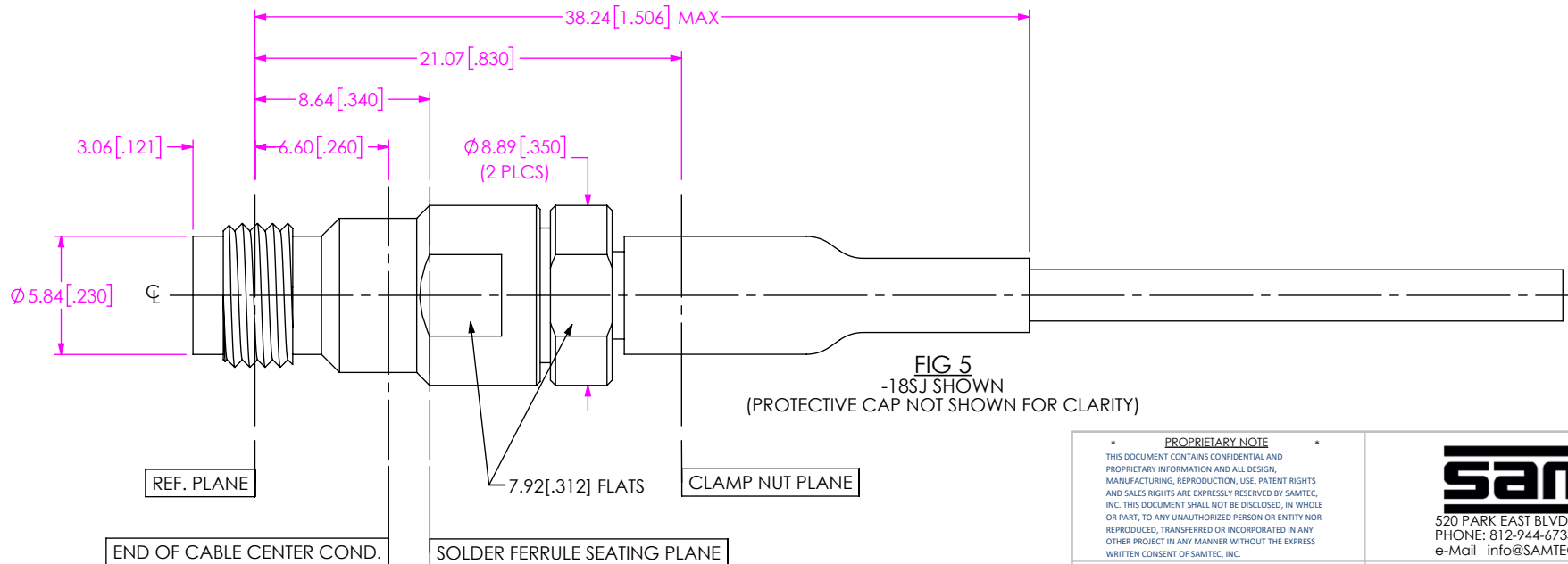
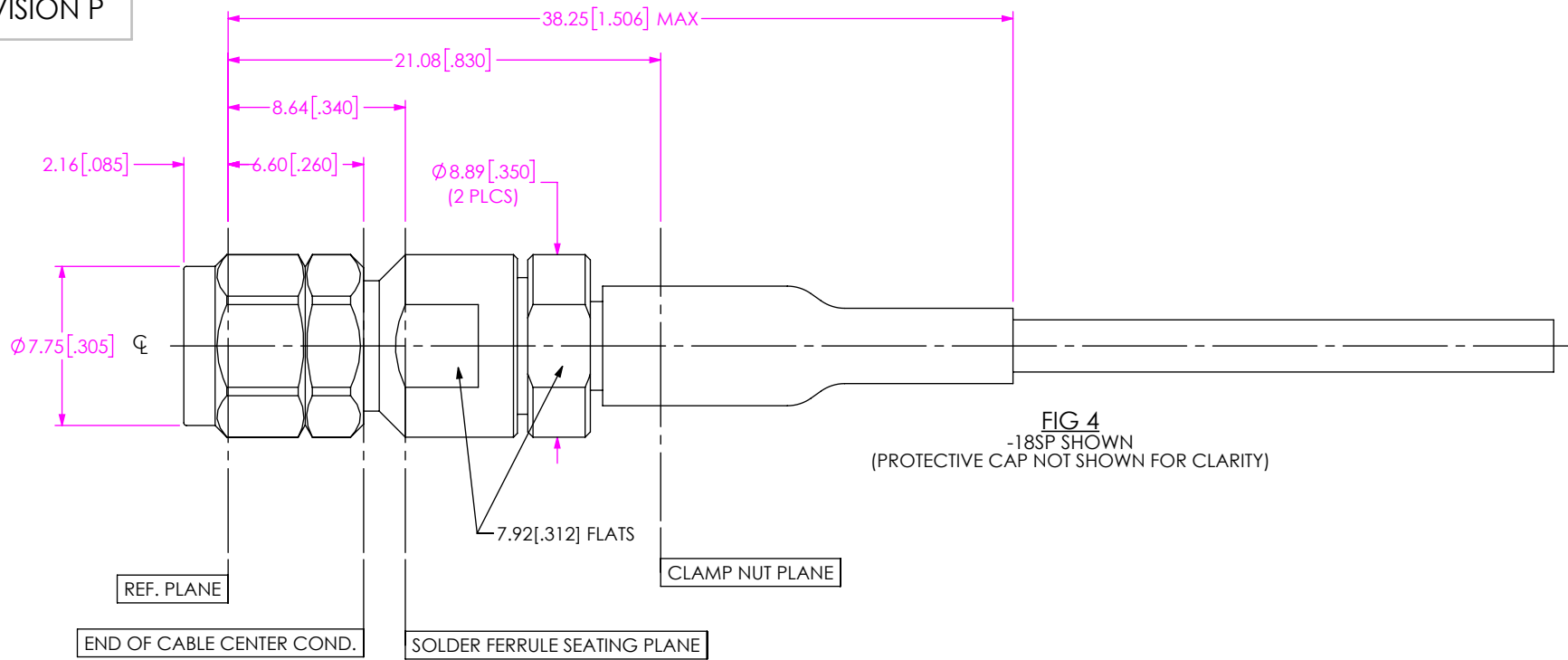
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DESCRIPTION: RF086 CABLE ASSEMBLY

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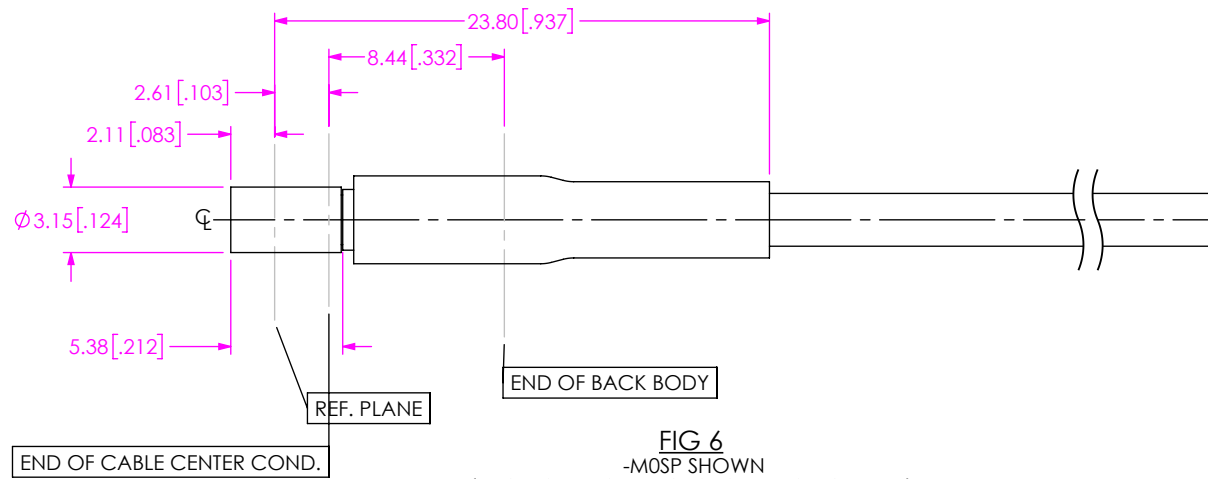


FIG 6
-MOSP SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

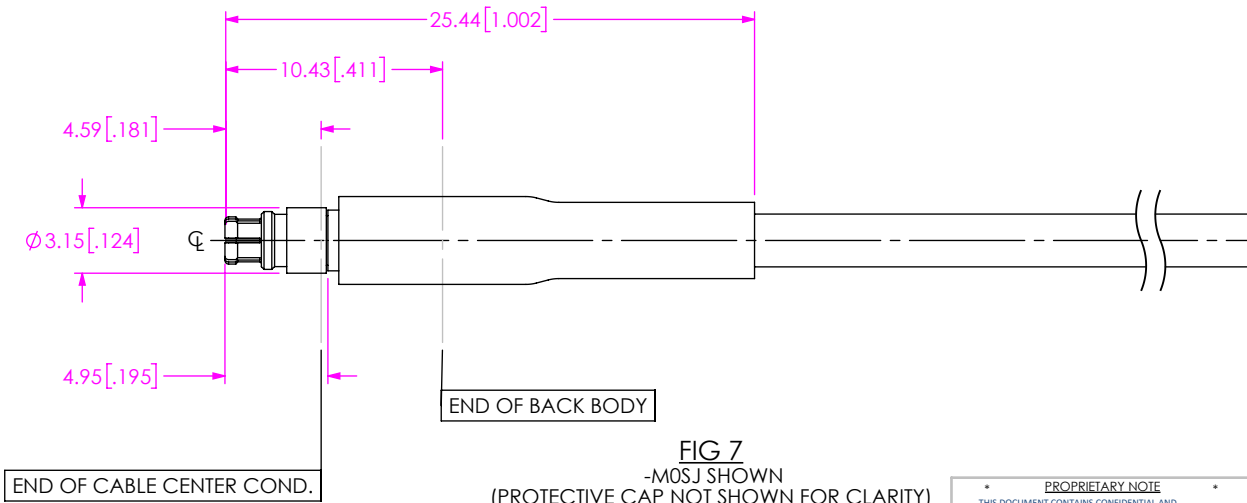


FIG 7
-MOSJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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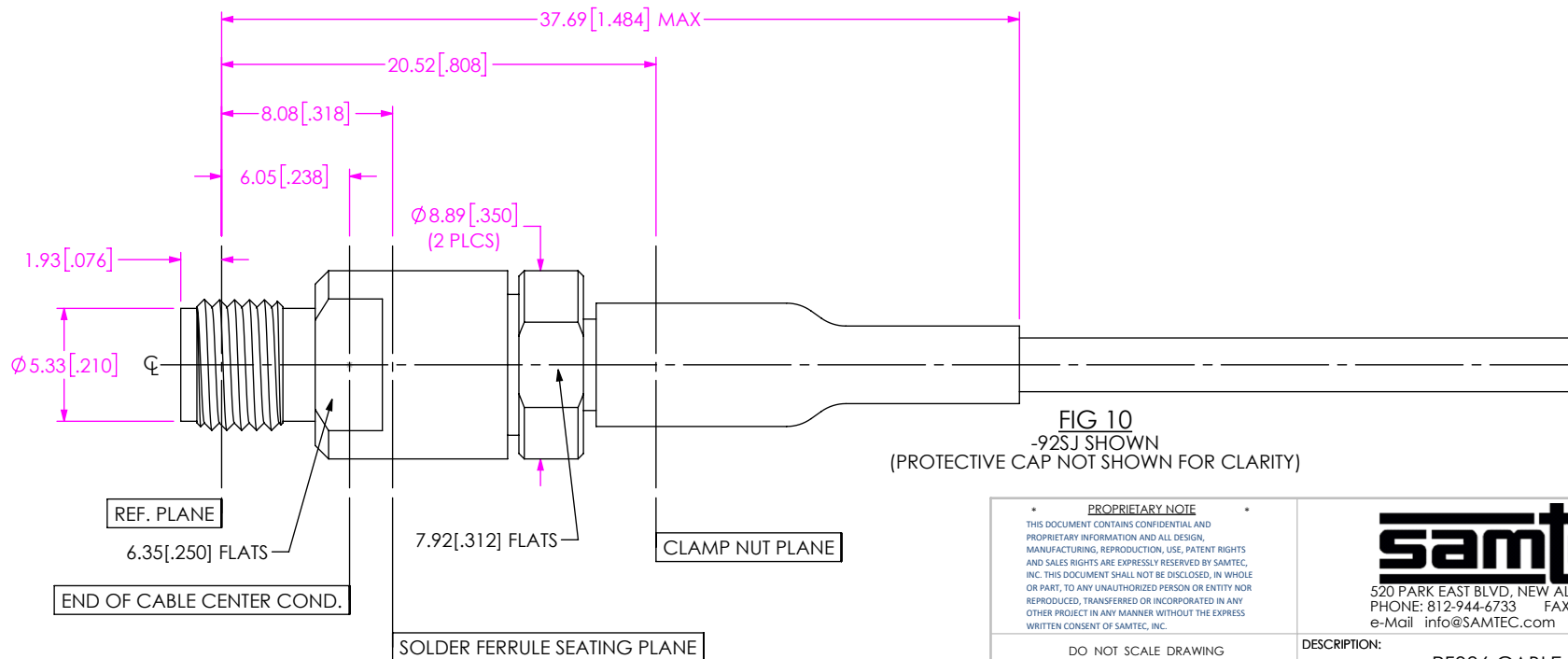
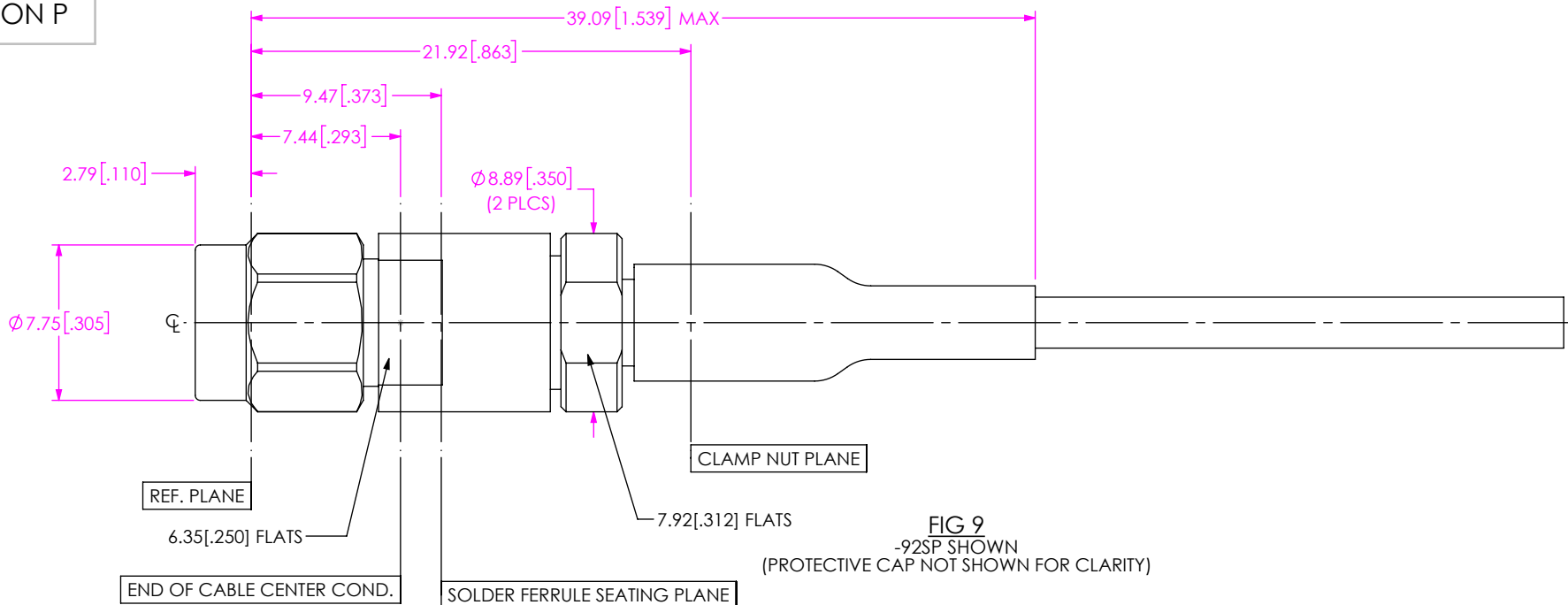
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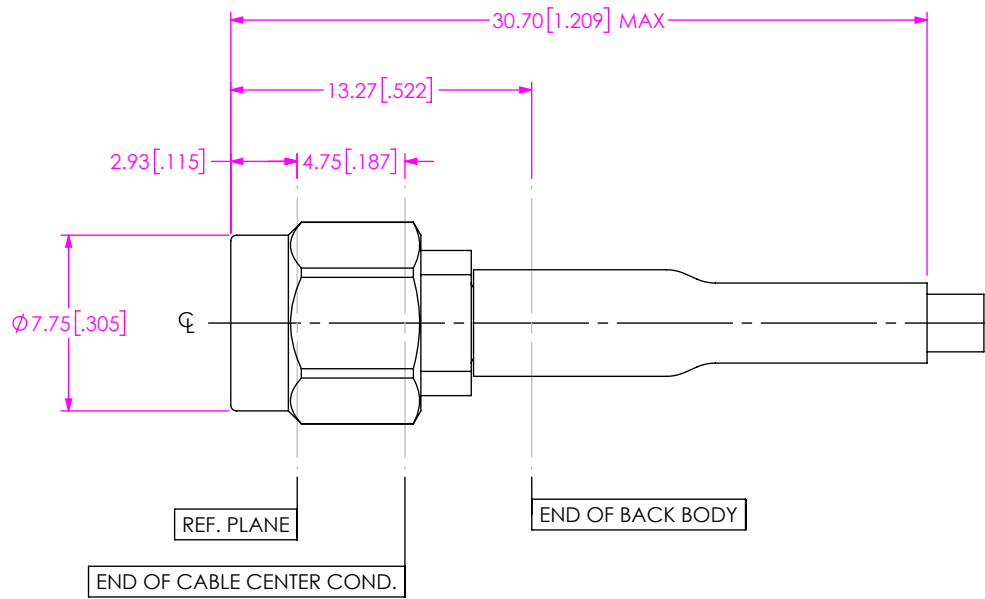


FIG 11
-01SP SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

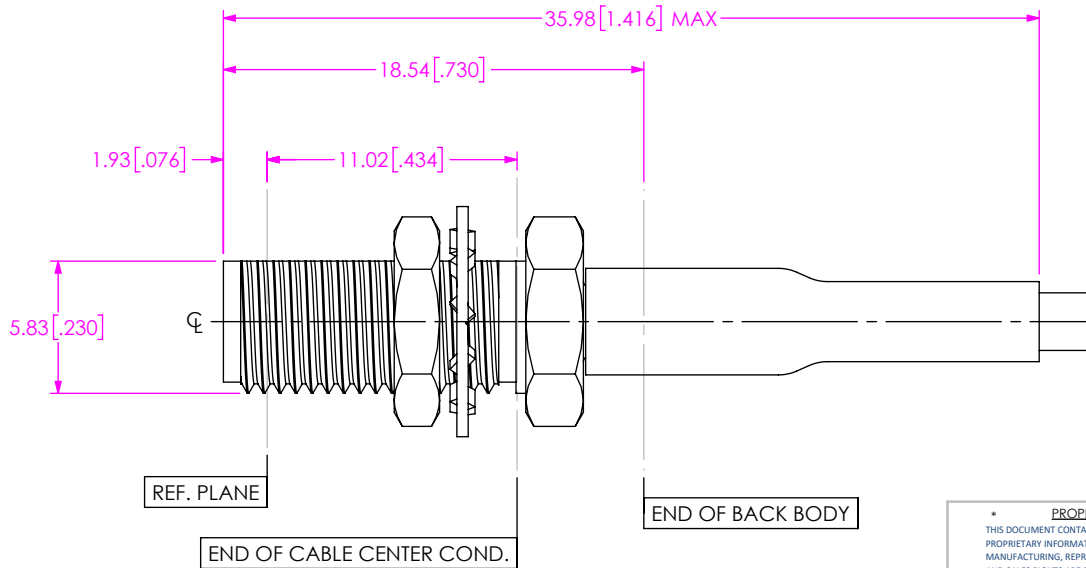
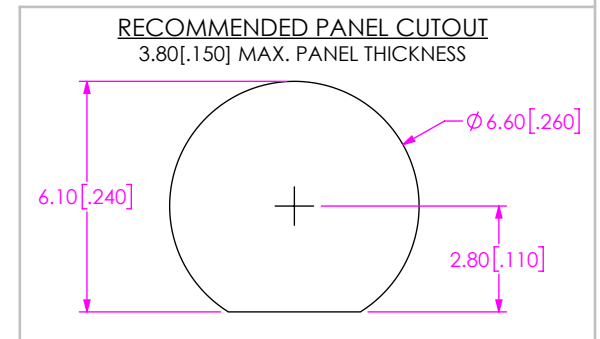


FIG 12
-01BJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



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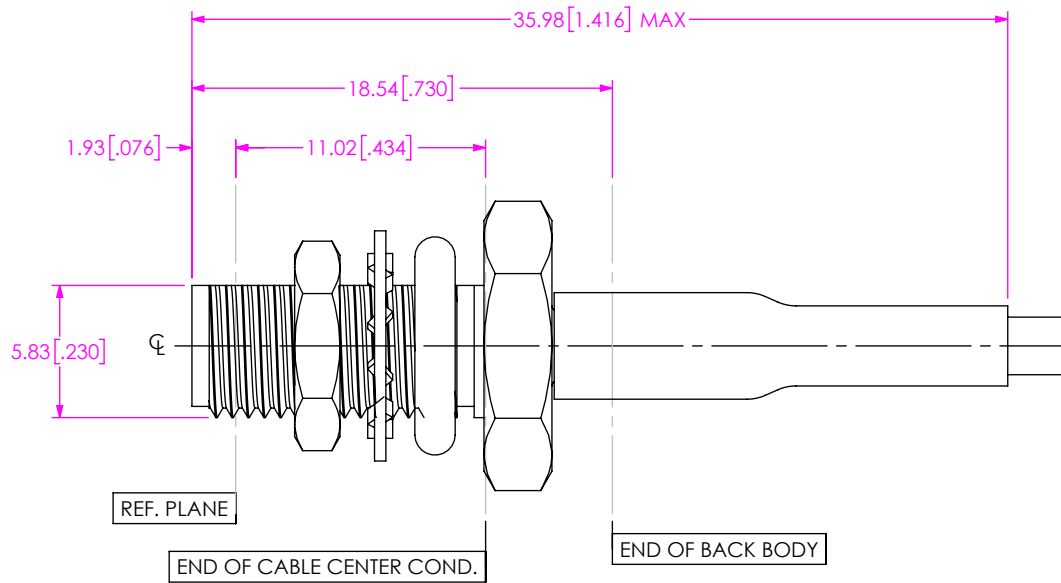


FIG 13
-01SB SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

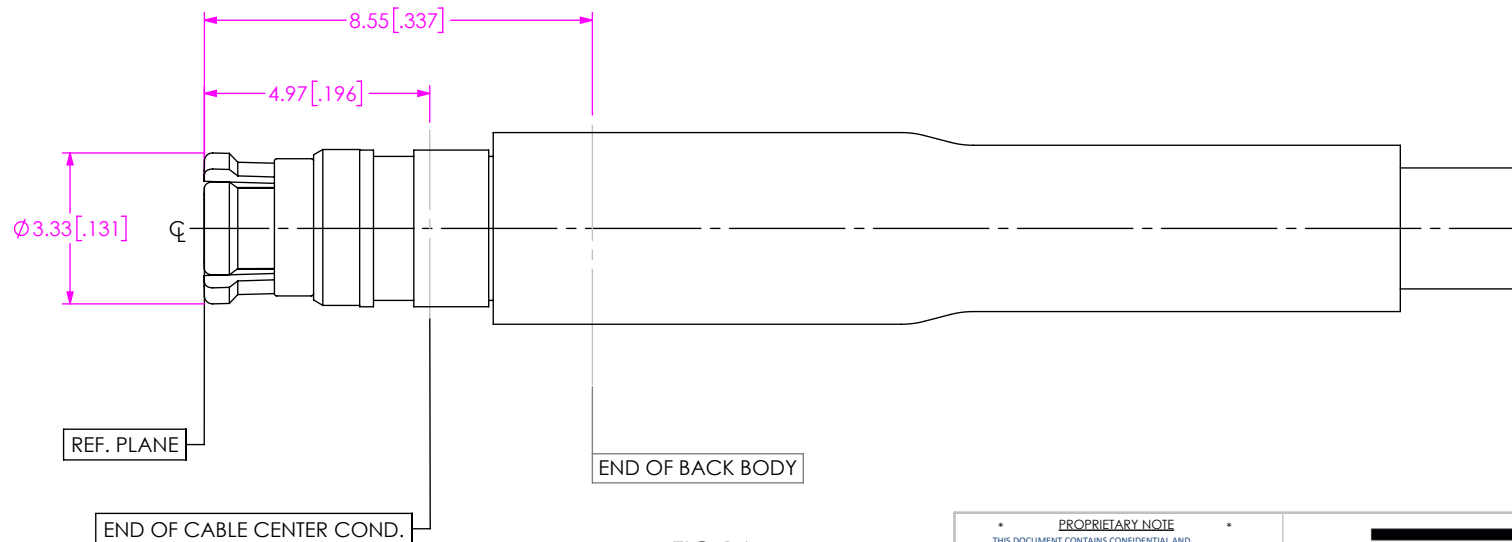
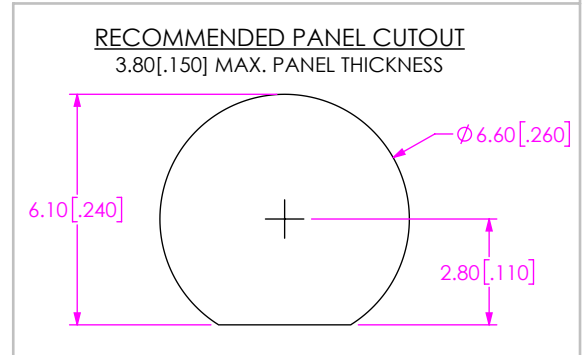


FIG 14
-00SJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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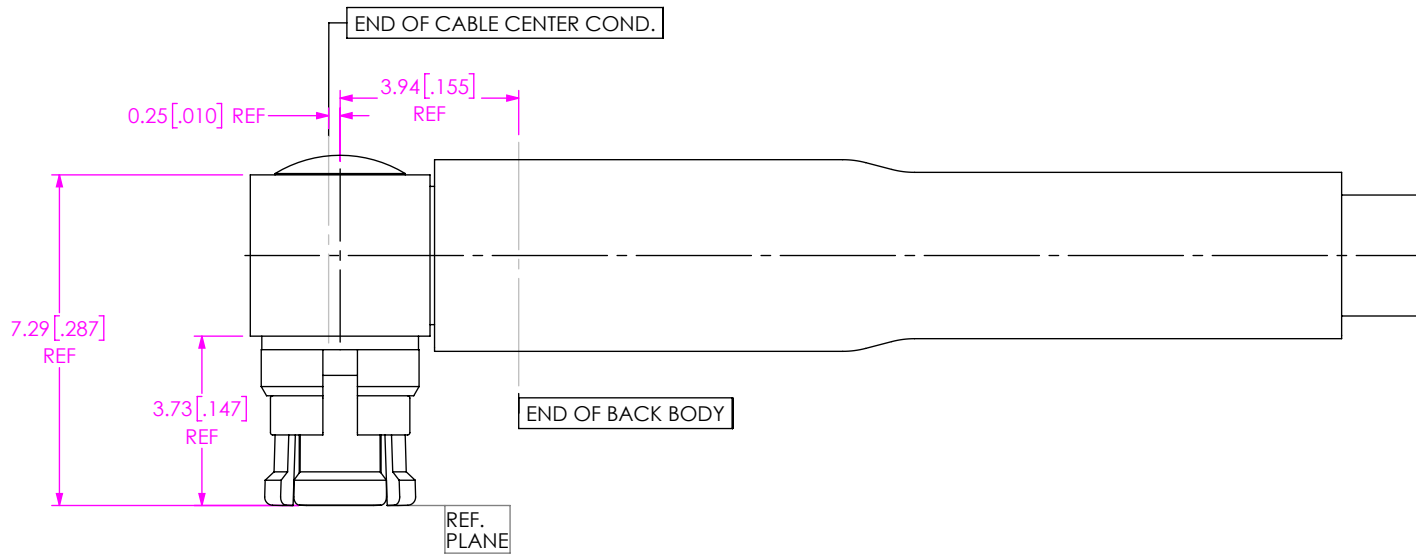


FIG 15
-00MJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

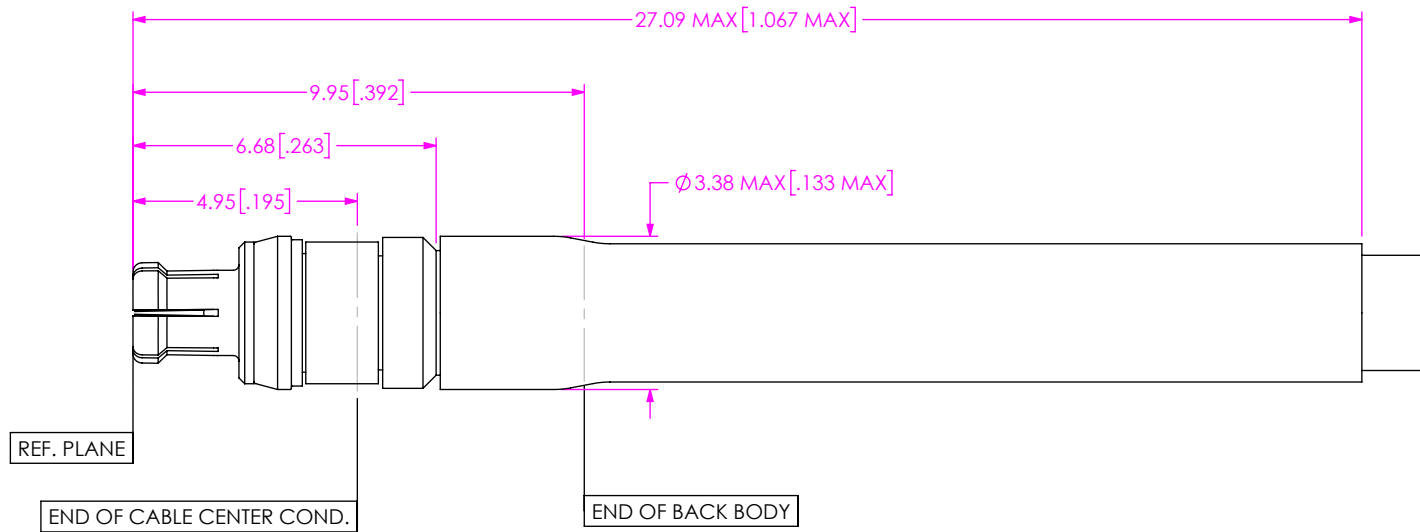


FIG 16
-GC86 SHOWN
(COMPATIBLE WITH GC86 GANGED ASSEMBLY)

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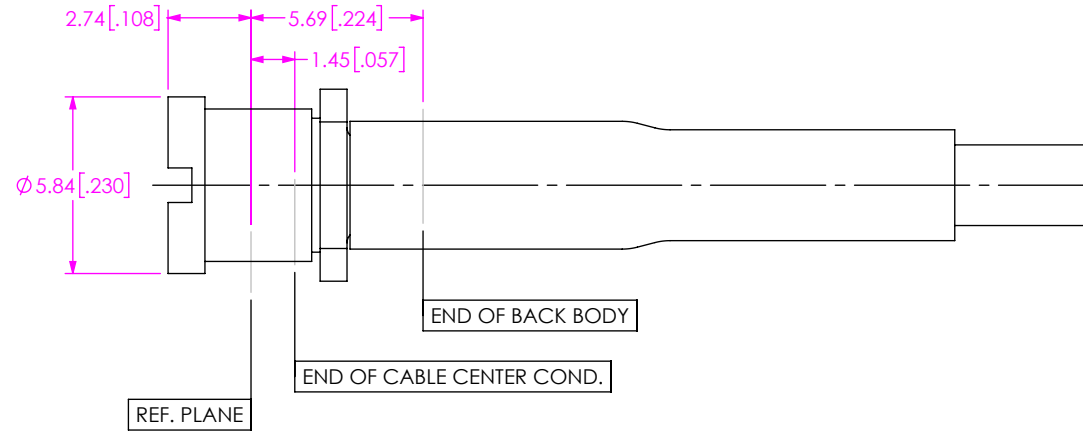


FIG 17
 -00BF SHOWN
 (PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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