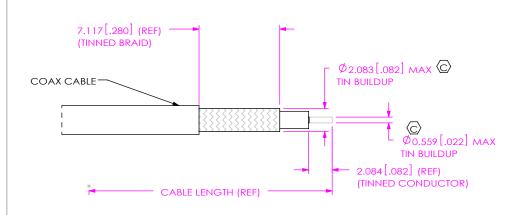
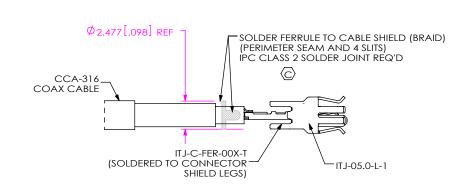


<u>IN-PROCESS STEP 4</u> (POSITION & SOLDER ITJ-C-FER-00X-T TO CONNECTOR LEGS)

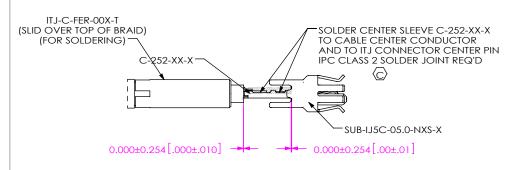


IN-PROCESS STEP 2 (PRE-TIN BRAID & CONDUCTOR) (SEE IJ5C CABLE TRAVELER FOR PREP INSTRUCTIONS)



<u>IN-PROCESS STEP 5</u> (FINAL SOLDER ITJ-C-FER-00X-T TO TINNED BRAID)

## ORIENTING SUB-IJ5C-05.0-NXS-X



IN-PROCESS STEP 3
(INSTALL & SOLDER SUB-IJ5C)

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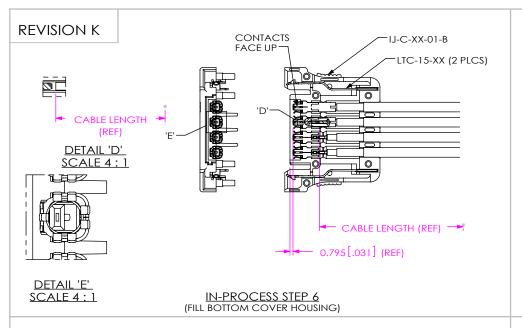
520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322

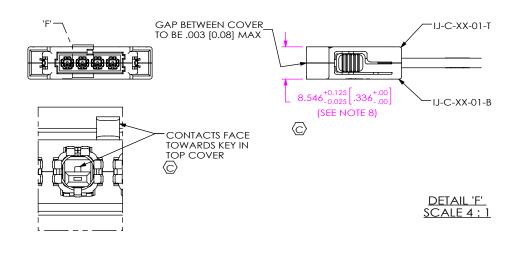
DESCRIPTION:

CABLE ASSEMBLY, IJ5C CONNECTOR

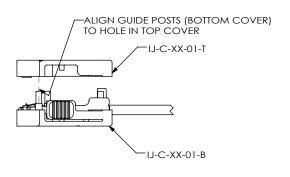
IJ5C-XX-XXXX-X-XXXX-X-XXX
BY: KNOWLDEN 04/16/2008 SHEET 3 OF 4

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IN-PROCESS STEP 8 (THERMO WELD COVERS)



IN-PROCESS STEP 7 (ASSEMBLE TOP COVER HOUSING)

				TABLE 2				
No. OF POS	END OPTION	CABL	ETYPE	SUB	FERRULE	TOP	воттом	LATCH
		OPTION	CABLE NAME			HOUSING	HOUSING	
-01	-S	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-01-01-T	IJ-C-01-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
	-D	-1	CTB-2650F-01	SUB-1.15C-05 0-NXS-XXX1	ITJ-C-FER-001-T	IJ-C-01-01-T	IJ-C-01-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
-02	<b>-</b> S	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-02-01-T	IJ-C-02-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
	-D	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-02-01-T	IJ-C-02-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
-04	-S	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-04-01-T	IJ-C-04-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
	-D	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-04-01-T	IJ-C-04-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
-06	-S	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-06-01-T	IJ-C-06-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
	-D	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-06-01-T	IJ-C-06-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
-08	-S	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-08-01-T	IJ-C-08-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			
	-D	-1	CTB-2650F-01	SUB-IJ5C-05.0-NXS-XXX	ITJ-C-FER-001-T	IJ-C-08-01-T	IJ-C-08-01-B	LTC-15-01
		-2	CCA-316		ITJ-C-FER-002-T			

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DESCRIPTION:

CABLE ASSEMBLY, IJ5C CONNECTOR

DWG. NO.

IJ5C-XX-XXXX-X-X-XXX-X-XX

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