



常州市凯丽金电子有限公司---微型贴片电声元器件专业生产商

KELIKING ELECTRONIC-----Micro SMD Buzzer & piezo ceramic manufacturer

SPECIFICATION FOR APPROVAL

承 認 書

Description : SMD Speaker
 Part No : KLJ-01504T-08R05W
 Customer's Model No :
 Specification No : KLJ-01504T-08R05W
 Number Of The Edition : 3.1

CUSTOMER'S APPROVED SIGNATURE		



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Approved by	Checked by	Lssued by



A. SCOPE 範疇

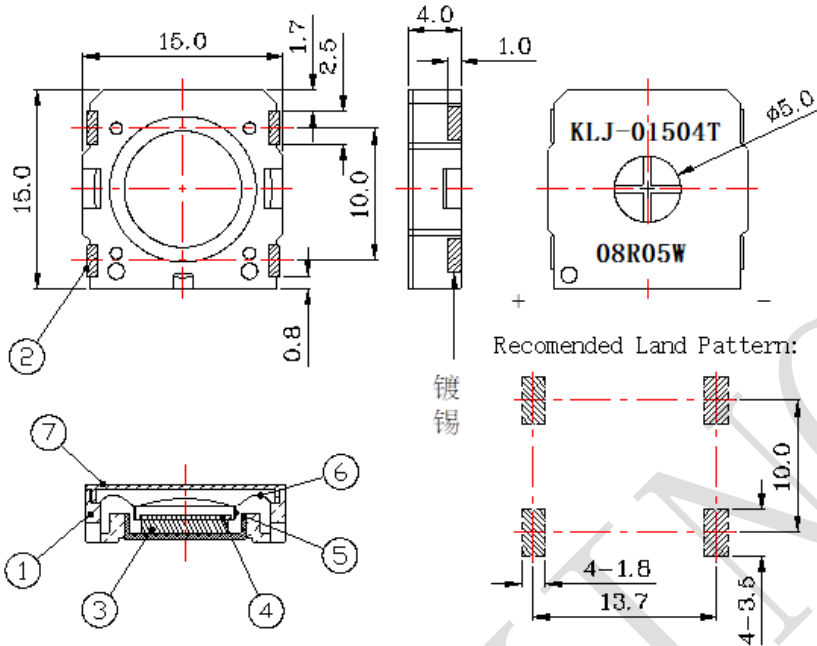
This specification applies SMD Speaker KLJ-01504T-08R05W

B. SPECIFICATION 规格

Test and measurement will be carried out under normal condition of temperature within 5°C to 35°C, relative humidity within 45% to 85% and air pressure of 860 mbar to 1060 mbar. Should uncertainly arise in data obtained from the above atmosphere, control of temperature at 20°C±2°C and relative humidity within 60%and 70%, with air pressure remaining un-changed, to be enforced.

1	Rated Input Power.	0.5W
2	Max Input Power.	0.8W
3	Rated Impedance.	8Ω ± 15%
4	Sound Pressure Level. (S.P.L)	87dB(0.5W/0.1m) ± 3 dB at AVE 1.0K 1.6K 2.0K 3.2K Hz
5	Resonance Frequency (Fo).	850±20%Hz
6	Frequency Range.	F0~20kHz.
7	Distortion	Less than 5% at 2KHz input Rated Power
8	Magnet	Rare earth permanent (SMCO) magnet 6.7*1.1 mm
9	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.
10	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.
11	Weight.	1.5g
12	Temperature	Operating temperature: -30°C to +85°C Storage temperature: -40°C to +85°C

C. APPEARANCE DRAWING 外觀尺寸图

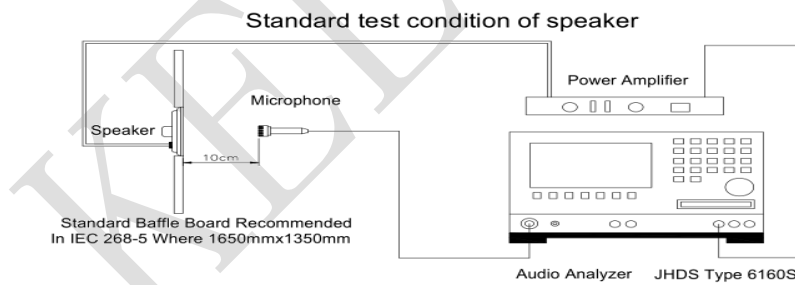


Tolerance general unless otherwise specified: $\pm 0.5\text{mm}$ unit: mm

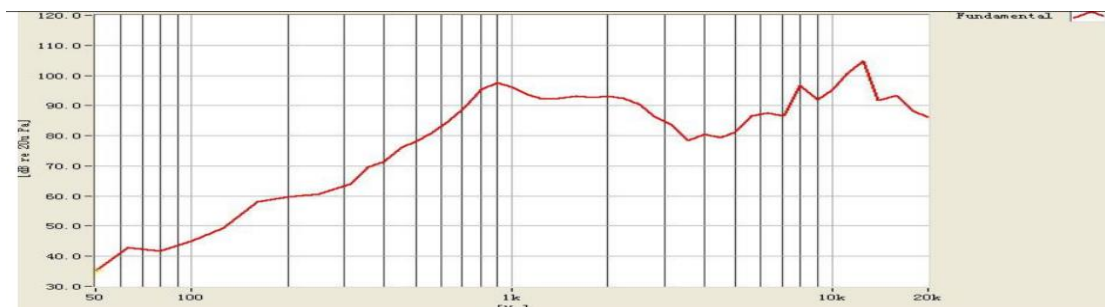
D. TESTING METHOD

Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



E. Typical Frequency Response Curve



F. RecommendDrivingCircuit

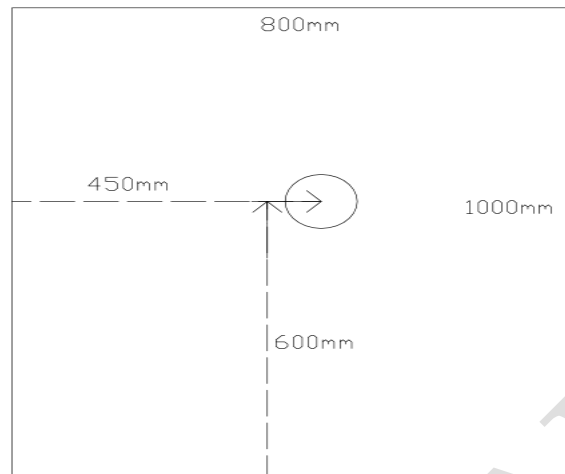
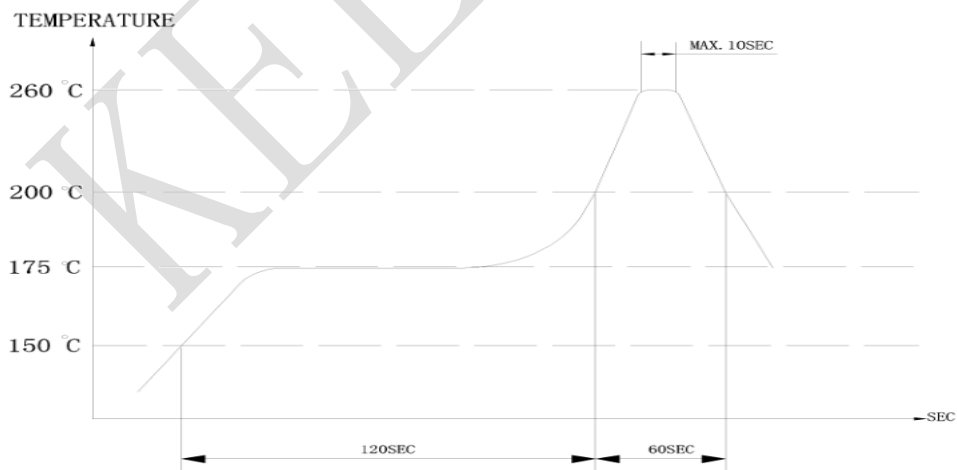


FIG. 1

G. SolderingCondition

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

Note:Itisrequestedthatreflowsolderingshouldbeexecuted after heat of product goes down to normal.



Heat resistant line(Used when heat resistant reliability test is performed)

(2)Manual soldering Manual soldering temperature 350°C within 5 sec.



H.RELIABILITYTEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with $80\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
2	Low Temperature Test (Storage)	After being Placed in a chamber with $-30\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at $40\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.

4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p> <p>Allowable variation of SPL after test: $\pm 10\text{dB}$.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: $\pm 10\text{dB}$.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: $\pm 10\text{dB}$.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+300\pm 5^{\circ}\text{C}$ for 3 ± 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

TESTCONDITION.

Standard Test Condition : a)Temperature: $+5\sim +35^{\circ}\text{C}$ b)Humidity:45-85%
c)Pressure:860-1060mbar

一般测试条件 : a) 温度 : $+5\sim +35^{\circ}\text{C}$ b) 湿度 :45-85% c) 气压 :860-1060mbar

Judgment Test Condition : a)Temperature: $+25\pm 2^{\circ}\text{C}$ b)Humidity:60-70%

c)Pressure:860-1060mbar

争议时测试条件 : a) 温度 : $+25\pm 2^{\circ}\text{C}$ b) 湿度 :60-70% c) 气压 :860-1060mbar



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I.PACKINGSTANDARD

