

VOLTAGE RANGE CURRENT 100 to 600 Volts 2.0 Ampere

## ROHS

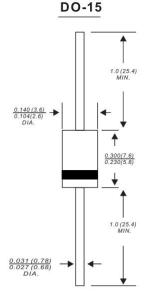
#### Features

- Super fast switching speed
- Glass passivated chip junction
- Low power loss, high efficiency
- · Low leakage
- High Surge Capacity
- High temperature soldering guaranteed
   260°C/10 seconds, 0.375"(9.5mm) lead length



## Mechanical Data

- Case: Transfer molded plastic
- Epoxy: UL94V-0 rate flame retardant
- Polarity: Color band denotes cathode end
- Lead: Plated axial lead, solderable per MIL-STD-202E method 208C
- Mounting position: Any
- Weight: 0.012ounce, 0.39 grams



Dimensions in inches and (millimeters)

## Maximum Ratings and Electrical Characteristics

- Ratings at 25°C ambient temperature unless otherwise specified
- Single Phase, half wave, 60Hz, resistive or inductive load
- For capacitive load derate current by 20%

TYPE NUMBER		SYMBOLS	SF22	SF24	SF25	SF26	SF27	SF28	UNIT
Maximum Repetitive Peak Reverse Voltage		$V_{RRM}$	100	200	300	400	500	600	Volts
Maximum RMS Voltage		$V_{\text{RMS}}$	70	140	210	280	350	420	Volts
Maximum DC Blocking Voltage		V <sub>DC</sub>	100	200	300	400	500	600	Volts
Maximum Average Forward Rectified Current 0.375"(9.5mm) lead length at $T_{\rm A}$ =75°C		I <sub>(AV)</sub>	2.0				Amps		
Peak Forward Surge Current 8.3mS single half sine wave superimposed on rated load (JEDEC method)		I <sub>FSM</sub>	60				Amps		
Maximum Instantaneous Forward Voltage at 2.0A		V <sub>F</sub>	0.95 1.25 1.70		70	Volts			
Maximum DC Reverse Current at rated DC blocking Voltage at	$T_A = 25^{\circ}C$ $T_A = 125^{\circ}C$	l <sub>R</sub>	5.0 100			μΑ			
Maximum Reverse Recovery Time (NOTE 1)		T <sub>RR</sub>	35				nS		
Typical Junction Capacitance (NOTE 2)		C <sub>J</sub>	30			рF			
Typical Thermal Resistance (NOTE 3)		R <sub>eja</sub>	50			°C/W			
Operating Junction Temperature Range		T,	-55 to +150				℃		
Storage Temperature Range		T <sub>STG</sub>	-55 to +150			℃			

#### Notes:

- 1. Reverse Recovery Test Conditions:If=0.5A,Ir=1.0A,Irr=0.25A
- 2. Measured at 1.0MHz and applied reverse voltage of 4.0 Volts.
- 3. Thermal Resistance from Junction to Ambient with 0.375"(9.5mm) lead length, PCB mounted.



FORWARD CURRENT, (A)

### SF22 THRU SF28

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# Ratings and Characteristic Curves (T<sub>A</sub>=25℃ unless otherwise noted)

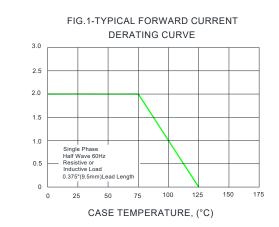


FIG.3-TYPICAL INSTANTANEOUS FORWARD CHARACTERISTICS

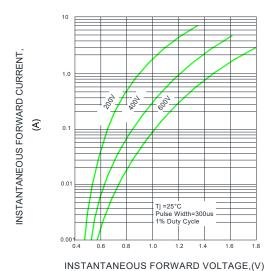


FIG.5-TYPICAL JUNCTION CAPACITANCE

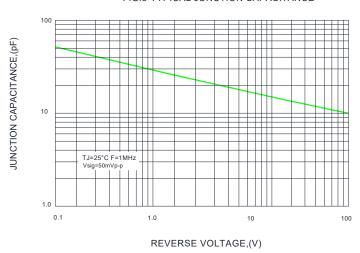


FIG.2-MAXIMUM NON-REPETITIVE PEAK FORWARD SURGE CURRENT

90
75
8.3ms Single Half Sine-Wave (JEDEC Method) Tj=Tjmax

45
0 12 4 6 8 10 20 40 60 10

NUMBER OF CYCLES AT 60 Hz

FIG.4-TYPICAL REVERSE CHARACTERISTICS

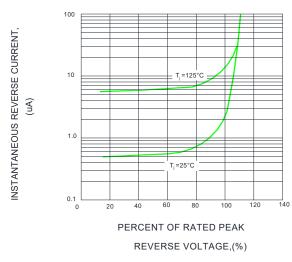
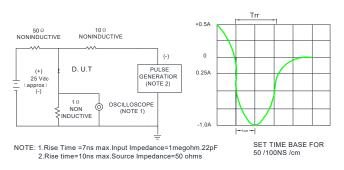


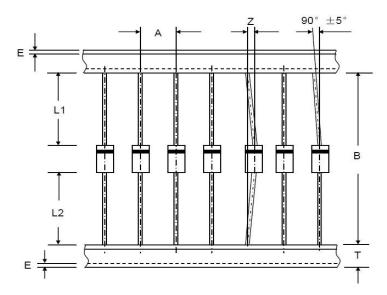
FIG.6-TEST CIRCUIT DIAGRAM AND REVERSE REXOVERY TIME CHARACTERISTIC





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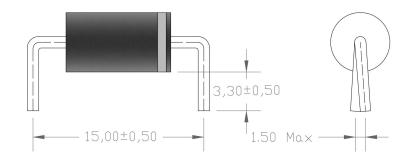
# Axial Lead Taping Specifications for Rectifiers



Component Outline	Component Pitch A	Inner Tape Pitch B		Cumulative Tolerance	
Component Outline	±0.5mm	+0.5mm -0.4mm			
DO-204AC(DO-15)	5.0mm	52.4mm	26.0mm	2.0mm/20pitch	

ltem	Symbol	Specifications(mm)	Specifications(inch)
Component alignment	Z	1.2 max	0.048 max
Tape width	Т	6.0±0.4	0.236±0.016
Exposed adhesive	Е	0.8 max	0.032 max
Body eccentricity	IL1-L2I	1.0 max	0.040 max

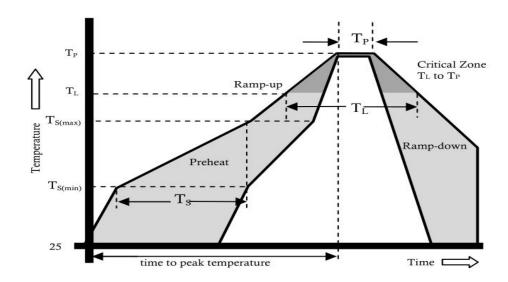
# Dimensions (DO-15/DO-204AC)





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# Reflow Profile



Reflow Condition		Pb-Free Assembly		
	Temperature Min.	+150°C		
Pre Heat	Temperature Max.	+200°C		
	Time(Min to Max)	60-180 secs.		
Average ramp up rate(Liquidus Temp(T <sub>L</sub> ) to peak)		3°C/sec. Max.		
$T_s$ (max) to $T_{\scriptscriptstyle L}$ - Ramp-up Rate		3°C/sec. Max.		
Reflow	Temperature (T <sub>L</sub> )(Liquidus)	+217°C		
	Temperature (T <sub>∟</sub> )	60-150 secs.		
Peak Temp (T <sub>P</sub> )		+(260+0/-5 )°C		
Time within 5°C of actual Peak Temp (T₂)		25 secs.		
Ramp-down Rate		6°C/sec. Max.		
Time 25°C to peak Temp (T <sub>P</sub> )		8 min. Max.		
Do not exceed		+260°C		



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