

## Half-Bridge Driver

#### **Features:**

- Floating high-side driver in bootstrap operation to 600V
- Drives two N-channel MOSFETs or IGBTs in a half bridge configuration
- Outputs tolerant to negative transients
- Internal logic and dead time (540ns) to protect MOSFETs
- Wide logic and low side gate driver supply voltage: 10V to 20V
- Logic input (HIN and LIN\*) 3.3V capability
- Schmitt triggered logic inputs with internal pull down
- Undervoltage lockout for high and low side drivers
- Extended temperature range:-40°C to +125°C

### **Description**

The TF 2108 (A) is a high voltage, high speed gate driver capable of driving N-channel MOSFETs and IGBTs in a half bridge configuration . TF Semiconductor Solution 's high voltage process enables the TF2108 (A)'s high side to switch to 600V in a

bootstrap operation . The TF 2108 (A) logic inputs are compatible with standard TTL and CMOS levels (down to 3.3V) to interface easily with controlling devices . The driver outputs feature high pulse current buffers designed for minimum driver cross conduction . Internal deadtime protects high voltage MOSFETS.

The TF2108(A) is offered in both 8-pin PDIP and SOIC narrow package . It operates over an extended -40 °C to +125 °C temperature range.

## **Ordering Information**

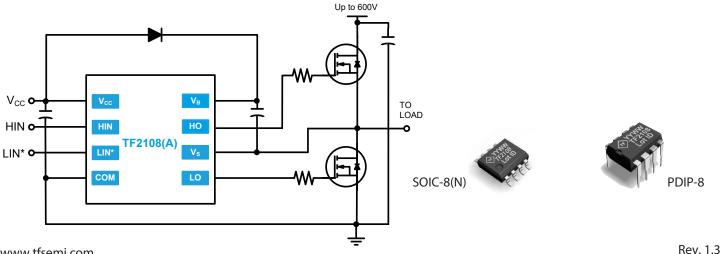
Year Year Week Week

PART NUMBER	PACKAGE	PACKING / Qty	MARK
TF2108-3AS	PDIP-8	Tube / 50	TF2108 Lot ID
TF2108-TAU	SOIC-8(N)	Tube / 100	YYWW TE2100
TF2108-TAH	SOIC-8(N)	Tape & Reel / 2500	✓TF2108 Lot ID
TF2108A-3AS	PDIP-8	Tube / 50	TF2108A Lot ID
TF2108A-TAU	SOIC-8(N)	Tube / 100	YYWW TE21224
TF2108A-TAH	SOIC-8(N)	Tape & Reel / 2500	TF2108A

## **Applications**

- DC-DC Converters
- AC-DC Inverters
- Motor Controls
- Class D Power Amplifiers

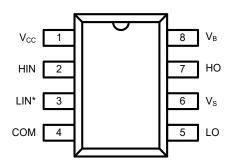
## **Typical Application**



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May 2023





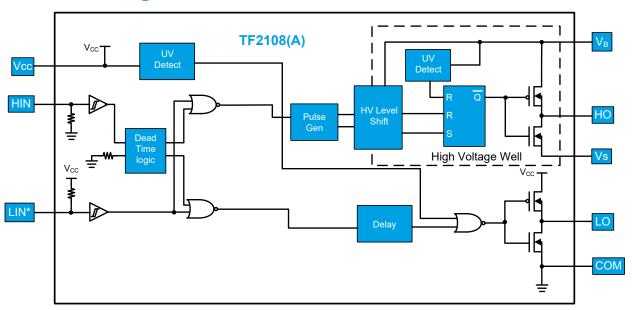
**Top View:** SOIC-8, PDIP-8

TF2108(A)

# **Pin Descriptions**

PIN NAME	PIN DESCRIPTION
HIN	Logic input for high-side gate driver output, in phase with HO
LIN*	Logic input for low side gate driver output, out of phase with LO
COM	Low-side return
LO	Low-side gate drive output
V <sub>CC</sub>	Low-side and logic fixed supply
V <sub>s</sub>	High-side floating supply return
НО	High-side gate drive output
V <sub>B</sub>	High-side floating supply

# **Functional Block Diagram**





#### Half Bridge Driver

## **Absolute Maximum Ratings (NOTE1)**

$V_B$ - High side floating supply voltage0.3V to +624V $V_S$ - High side floating supply offset voltage $V_B$ -24V to $V_B$ +0.3V $V_{HO}$ - High side floating output voltage $V_S$ -0.3V to $V_B$ +0.3V $V_S$ / dt - Offset supply voltage transient
$V_{\text{CC}}$ - Low side and logic fixed supply voltage0.3V to +24V $V_{\text{LO}}$ - Low side output voltage0.3V to $V_{\text{CC}}$ +0.3V $V_{\text{IN}}$ - Logic input voltage (HIN and LIN*)V_{SS}- 0.3V to $V_{\text{cc}}$ +0.3V
$P_D$ - Package power dissipation at $T_A \le 25$ °C SOIC-8

**NOTE1** Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

PDIP-8 Thermal Resistance (NOTE2) $\theta_{JA}$	200°C/W
SOIC-8(N) Thermal Resistance (NOTE2) $\theta_{JA}$	125°C/W
$T_J$ - Junction operating temperature $T_L$ - Lead temperature (soldering, 10s) $T_{stg}$ - Storage temperature range	+300 °C

**NOTE2** When mounted on a standard JEDEC 2-layer FR-4 board.

# **Recommended Operating Conditions**

Symbol	Parameter	MIN	MAX	Unit
V <sub>B</sub>	High side floating supply absolute voltage	V <sub>s</sub> + 10	V <sub>s</sub> + 20	V
V <sub>s</sub>	High side floating supply offset voltage	(NOTE 3)	600	V
V <sub>HO</sub>	High side floating output voltage	V <sub>s</sub>	V <sub>B</sub>	V
V <sub>CC</sub>	Low side and logic fixed supply voltage	10	20	V
V <sub>LO</sub>	Low side output voltage	0	V <sub>cc</sub>	V
V <sub>IN</sub>	Logic input voltage	0	5	V
T <sub>A</sub>	Ambient temperature	-40	125	°C

**NOTE3** Logic operational for VS of -5 V to +600 V. Logic state held for VS of -5 V to -VBS.



### **DC Electrical Characteristics** (NOTE4)

 $V_{BIAS}(V_{CC'}V_{BS}) = 15V$  and  $T_A = 25$  °C unless otherwise specified.

Symbol	Parameter	Conditions	MIN	ТҮР	MAX	Unit
V <sub>IH</sub>	Logic "1" input voltage	V <sub>cc</sub> = 10 V to 20 V	2.5			
V <sub>IL</sub>	Logic "0" input voltage	NOTE5			0.6	V
V <sub>OH</sub>	High level output voltage, V <sub>BIAS</sub> - V <sub>O</sub>	$I_0 = 2mA$		0.05	0.2	_ v
V <sub>OL</sub>	Low level output voltage, V <sub>o</sub>	$I_0 = 2mA$		0.2	0.1	
I <sub>LK</sub>	Offset supply leakage current	VB = VS = 600V			50	Α
I <sub>BSQ</sub>	Quiescent V <sub>BS</sub> supply current	V <sub>IN</sub> = 0V or 5V	20	75	130	- μΑ
I <sub>ccq</sub>	Quiescent V <sub>CC</sub> supply current	V <sub>IN</sub> = 0V or 5V	0.4	1.0	1.6	mA
I <sub>IN+</sub>	Logic "1" input bias current	HIN = 5V, LIN* = 0V		5	20	Α
I <sub>IN-</sub>	Logic "0" input bias current	HIN = 0V, LIN* = 5V			5	- μΑ
$V_{BSUV}$	$V_{BS}$ supply under-voltage positive going threshold		8.0	8.9	9.8	
$V_{BSUV}$	V <sub>BS</sub> supply under-voltage negative going threshold		7.4	8.2	9.0	V
$V_{\text{CCUV+}}$	V <sub>CC</sub> supply under-voltage positive going threshold		8.0	8.9	9.8	V
V <sub>CCUV</sub> -	V <sub>cc</sub> supply under-voltage negative going threshold		7.4	8.2	9.0	
V <sub>CCUVH</sub>						V
V <sub>BSUVH</sub>	Hysteresis		0.3	0.7		V
I <sub>O+</sub>	Output high short circuit pulsed current	$V_{O} = 0V$ , PW $\leq 10 \mu s$	120	290		А
I <sub>O-</sub>	Output low short circuit pulsed current	V <sub>o</sub> = 15V, PW ≤ 10 μs	250	600		mA

**NOTE4** The  $V_{IN}$ ,  $V_{Th}$ ,  $I_{IN}$  parameters are referenced to  $V_{SS}$  and are applicable to the two logic input pins: HIN and LIN\*. The  $V_0$  and  $I_0$  parameters are referenced to COM and are applicable to the respective output pins: HO and LO.

**NOTE5** For optimal operation, it is recommended that the input pulse (to HIN and LIN\*) should have an amplitude of 2.5V minimum with a pulse width of  $1\mu$ s minimum





# **AC Electrical Characteristics**

 $V_{\text{BIAS}}(V_{\text{CC'}}, V_{\text{BS}}) = 15 \text{V}$  and  $C_{\text{L}} = 1000 \text{ pF}$ , and  $T_{\text{A}} = 25 \,^{\circ}\text{C}$  unless otherwise specified.

Symbol	Parameter	Conditions	MIN	TYP	MAX	Unit
t <sub>on</sub>	Turn-on propagation delay	$V_S = 0V$		220	300	
t <sub>OFF</sub>	Turn-off propagation delay	V <sub>s</sub> = 0 V or 600V		200	280	
t <sub>DM ON</sub>	Delay matching   t <sub>on-</sub> t <sub>off</sub>			0	30	
t <sub>r</sub>	Turn-on rise time	$V_S = 0V$		100	220	ns
t <sub>f</sub>	Turn-off fall time			35	80	
t <sub>DT</sub>	Deadtime: t <sub>DT LO-HO</sub> & t <sub>DT HO-LO</sub>		400	540	680	
t <sub>MDT</sub>	Deadtime matching = $t_{DT LO-HO} - t_{DT HO-LO}$			0	60	

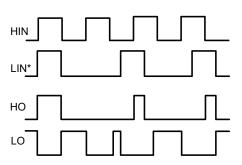


Figure 1. Input / Output Timing Diagram

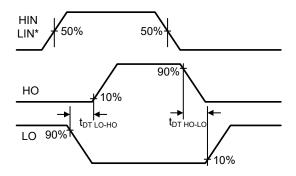


Figure 2. Deadtime Waveform Definitions

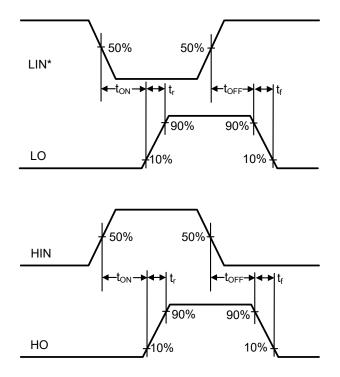


Figure 3. Switching Time Waveform Definitions



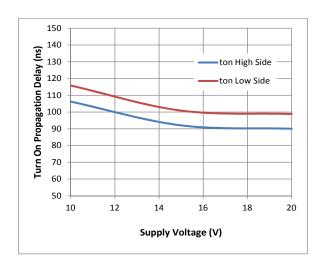


Figure 4. Turn-on Propagation Delay vs. Supply Voltage

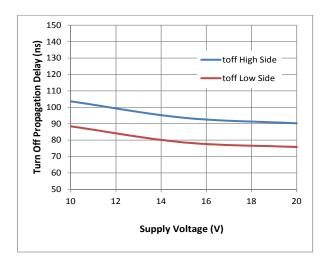


Figure 6. Turn-off Propagation Delay vs. Supply Voltage

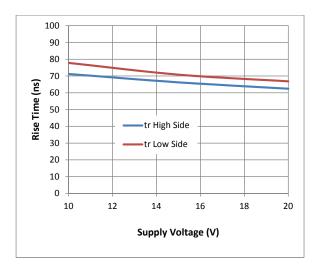


Figure 8. Rise Time vs. Supply Voltage

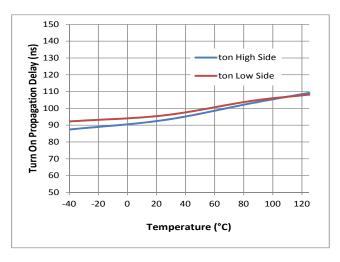


Figure 5. Turn-on Propagation Delay vs. Temperature

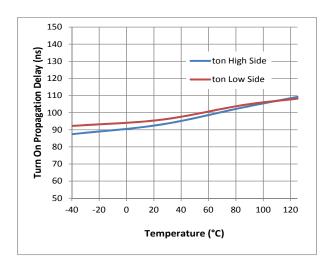


Figure 7. Turn-off Propagation Delay vs. Temperature

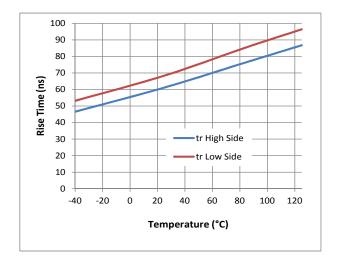


Figure 9. Rise Time vs. Temperature



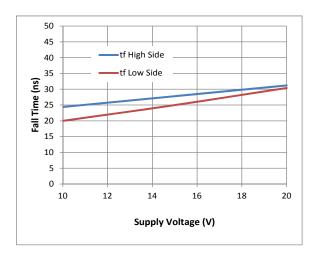


Figure 10. Fall Time vs. Supply Voltage

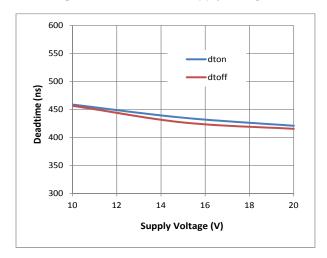


Figure 12. Deadtime vs. Supply Voltage

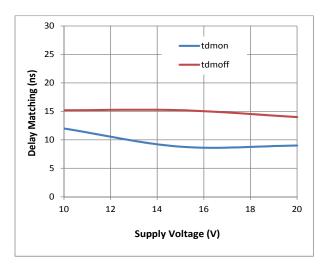


Figure 14. Delay Matching vs. Supply Voltage

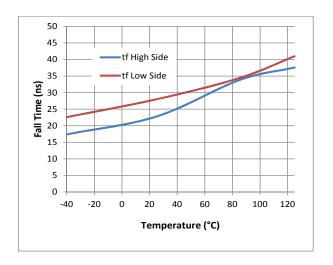


Figure 11. Fall Time vs. Temperature

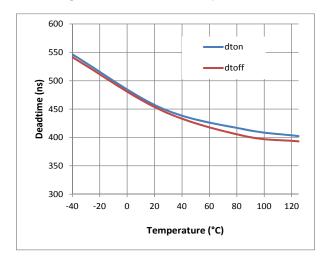


Figure 13. Deadtime vs. Temperature

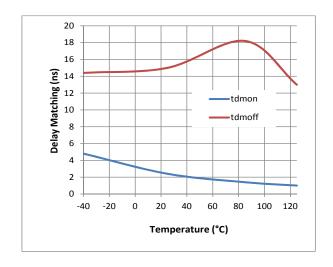


Figure 15. Delay Matching vs. Temperature



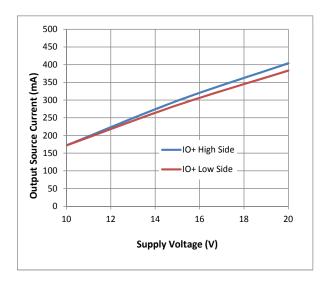


Figure 16. Output Source Current vs. Supply Voltage



Figure 18. Output Sink Current vs. Supply Voltage

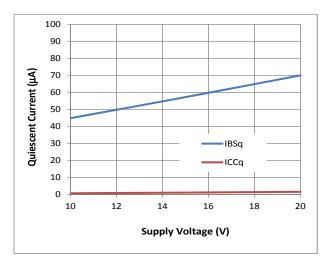


Figure 20. Quiescent Current vs. Supply Voltage

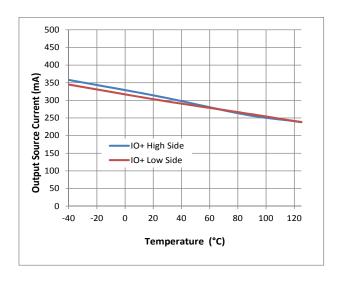


Figure 17. Output Source Current vs. Temperature

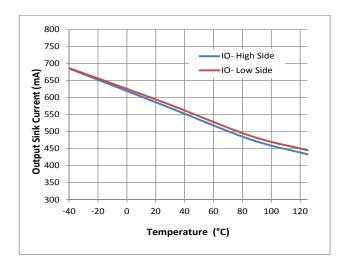


Figure 19. Output Sink Current vs. Temperature

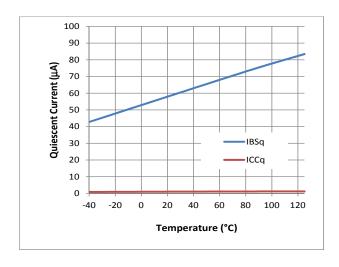


Figure 21. Quiescent Current vs. Temperature

### Half Bridge Driver

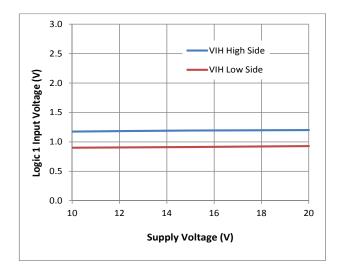


Figure 22. Logic 1 Input Voltage vs. Supply Voltage

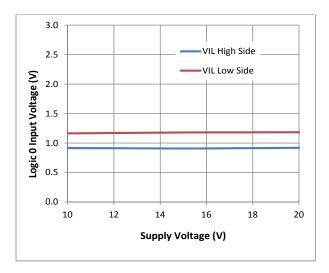


Figure 24. Logic 0 Input Voltage vs. Supply Voltage

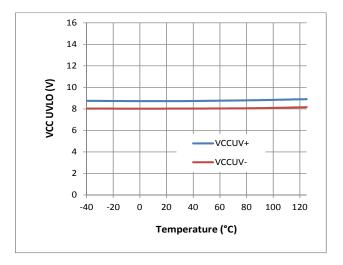


Figure 26. V<sub>CC</sub> UVLO vs. Temperature

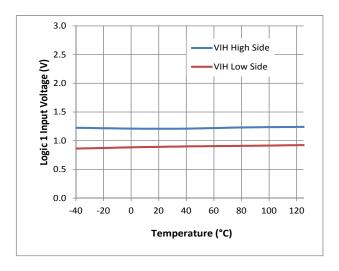
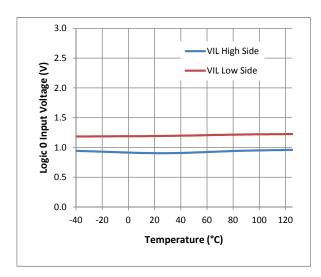


Figure 23. Logic 1 Input Voltage vs. Temperature



**Figure 25.** Logic 0 Input Voltage vs. Temperature

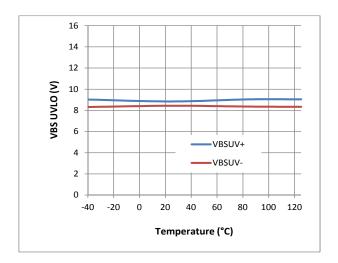
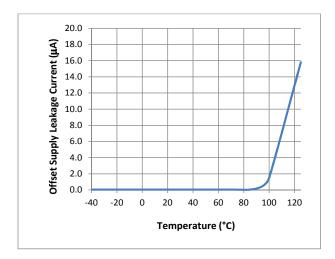


Figure 27. V<sub>BS</sub> UVLO vs. Temperature



**Figure 28.** Offset Supply Leakage Current vs. Temperature, VB=VS= 600V



### **Operation**

#### **Halfbridge Configuration**

A common configuration used for the TF2108(A) is a half - bridge (see fig . 28 ). In a half -bridge configuration the source of the high-side MOSFET (Q<sub>H</sub>) and the drain of the low-side MOSFET (Q<sub>L</sub>) are connected . That line (V<sub>S</sub>) is both the return for the high side in the gate driver IC as well as the output of the half-bridge. When Q<sub>H</sub> is on and Q<sub>L</sub> is off, V<sub>S</sub> swings to high voltage, and when Q<sub>H</sub> is off and Q<sub>L</sub> is on, V<sub>S</sub> swings to GND . Hence the output switches from GND to high voltage at the frequency of HIN and LIN , this line drives a transformer for a power supply, or a coil on a motor.

In this half-bridge configuration, high voltage DC is input to the MOSFETs, and converted to a high voltage switching signal to output to load (fig 28). The MOSFETs operate in saturation mode and an important function of the gate driver is to turn on the MOSFET quickly to minimize switching losses from the linear region of the MOSFET (turn on and turn off); the TF2108 has a typical rise/fall time of 100ns/35ns into a 1nF load.

Another important function of the gate driver IC in the half-bridge configuration is to convert the logic signals of control (TF2108 operates at logic 3.3V), to a voltage level and current capacity to drive the gate of the MOSFET and IGBT; this requires driving large currents initially to turn on/turn off the MOSFET quickly. Also the floating well of the high-side allows high voltage operation in the bootstrap operation.

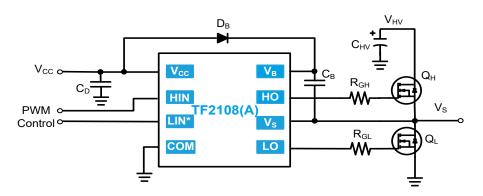


Figure 28. TF2108(A) in a half-bridge configuration

#### **Bootstrap Operation**

The supply for the TF2108(A) High Side is provided by the bootstrap capacitor  $C_B$  (see fig 29). In the half-bridge configuration ,  $V_S$  swings from 0 V to  $V_{HV}$  depending on the PWM input ot the IC. When  $V_S$  is 0 V,  $V_{BS}$  will go below  $V_{CC}$  and  $V_{CC}$  will charge  $C_B$ . When HO goes high,  $V_S$  swings to  $V_{HV}$ , and  $V_{BS}$  remains at  $V_{CC}$  minus a diode drop ( $D_B$ ) due to the voltage on  $C_B$ . This is the supply for the high side gate driver and allows the gate driver to function with the floating well ( $V_S$ ) at the high voltage.

When considering the **value of the bootstrap capacitor**  $\mathbf{C}_{\mathtt{B}}$ , it is important that it is sized to provide enough energy to quickly drive the gate of  $Q_{\mathtt{H}}$ . Values of  $1\mu F$  to  $10\mu F$  are recommended, exact value depending on gate capacitance, and the noise in application. It is key to use a low ESR capacitor that is close to the device. This will best quickly supply charge to the gate of the MOSFET.

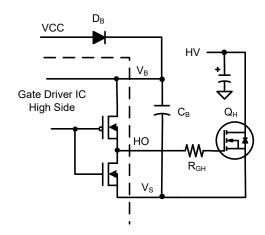


Figure 29. TF2108(A) high side in bootstrap operation



For a more detailed description on Gate Resistor Selection and Bootstrap Capacitor Selectrion, see the TF Semiconductor's Gate Driver Application Note (AN1347).

#### **Gate Drive Control**

The most crucial time in the gate drive is the turn on and turn off of the MOSFET, and performing this function quickly, but with minimal noise and ringing is key. Too fast a rise/fall time can cause unnecessary ringing, and too slow a rise/fall time will increase switching losses in the MOSFET.

An example of just the high side gate driver is shown in figure 30 (any selection of gate driver components should be the same for high side and low side drive); two extra components are seen,  $R_{\rm DH}$  and  $D_{\rm H}$ . With the careful selection of  $R_{\rm GH}$  and  $R_{\rm DH}$ , it is possible to selectively control the rise time and fall time of the gate drive. For turn on, all current will go from the IC through  $R_{\rm GH}$  and charge the MOSFET gate capacitor, hence increasing or decreasing  $R_{\rm GH}$  will increase or decrease rise time in the application. With the addition of  $D_{\rm H}$ , the fall time can be separately controlled as the turn off current flows from the MOSFET gate capacitor, through  $D_{\rm H}$  and  $R_{\rm DH}$  to the driver in the IC to VS. So increasing or decreasing  $R_{\rm DH}$  will increase or decrease the fall time.

Increasing turn on and turn off has the effect of limiting ringing and noise due to parasitic inductances, hence with a noisy environment, it may be necessary to increase the gate resistors. For **gate resistor value selection** the exact value depends on the type of application and desired level of noise and ringing expected. Generally, power supplies switch at a fast speed, and want to squeeze out efficiency of the MOSFETs, solower values are recommended, for example RGH =  $5\Omega$  -  $20\Omega$ . For motors, the switching speed is generally slower, and the application has more inherent noise, so higher values are recommended, for example RGH =  $20\Omega$  -  $100\Omega$ .

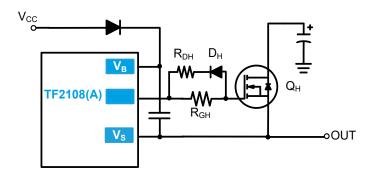


Figure 30. Gate Drive Control



### **Application Information**

#### **Layout Considerations**

Layout plays a considerable role in noise and ringing in a circuit; unwanted noise coupling, unpredicted glitches and abnormal operation could arise due to poor layout of the associated components. Figure 31 shows a halfbridge schematic with parasitic inductances in the high current path  $(L_{P1}, L_{P2}, L_{P3}, L_{P4})$  which would be caused by inductance in the metal of the trace. Considering fig. 31, the length of the tracks in red should be minimized, and the bootstrap capacitor  $(C_B)$  and the decoupling capacitor  $(C_D)$  should be placed as close to the IC as possible. Low ESR ceramic capacitors should be used to minimize inductance. And finally the gate resistors  $(R_{GH}$  and  $R_{GL})$  and the sense resistor  $(R_S)$  should be surface mount devices. These suggestions will reduce the parasitics due to the PCB traces.

A layout example is seen in figure 32. Here there are two bootstrap capacitors (CB1 and CB2) and two decoupling capacitors (C1 and C2), and the caps are placed as close as possible to the HVIC. But even if only using one boostrap cap and one decoupling capacitor, it needs to be as close as possible to minimize inductance between the cap and the driver.

Generally, for the **decoupling capacitor** on VCC, at least one low ESR capacitor is recommended with it close to the device as shown in figure 32. Recommended values are  $1\mu F$  to  $10\mu F$ . A second smaller decoupling capacitor is sometimes added to provide better high frequency response (for example  $0.1\mu F$ ).

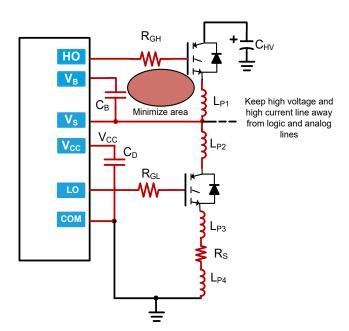
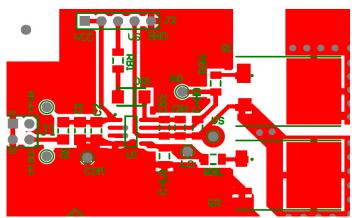


Figure 31. Layout Suggestions for TF2108(A) in a halfbridge



**Figure 32.** Layout example for TF2108(A) (U1) in a halfbridge, notice the bootstrap caps (CB1, CB2), VCC caps (C1 and C2), and bootstrap diode (DB1) adjacent to the IC.



# **Application Example**

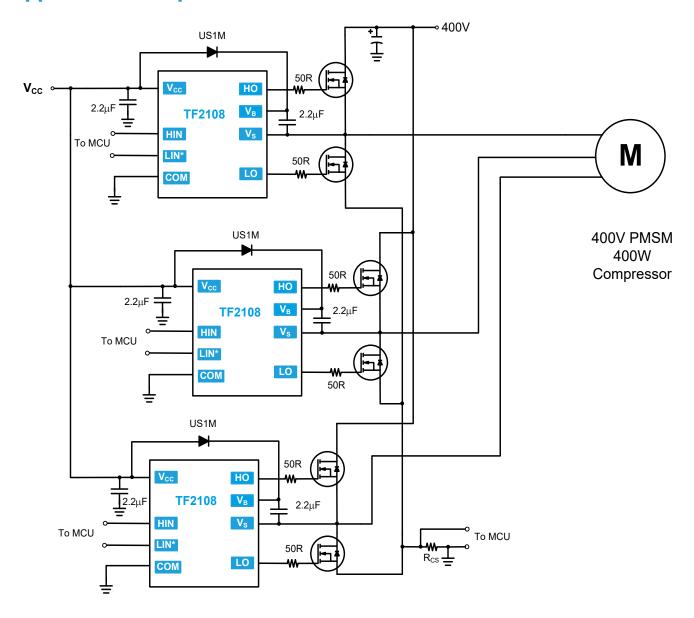


Figure 33. Three Phase Motor Driver using the TF2108(A)



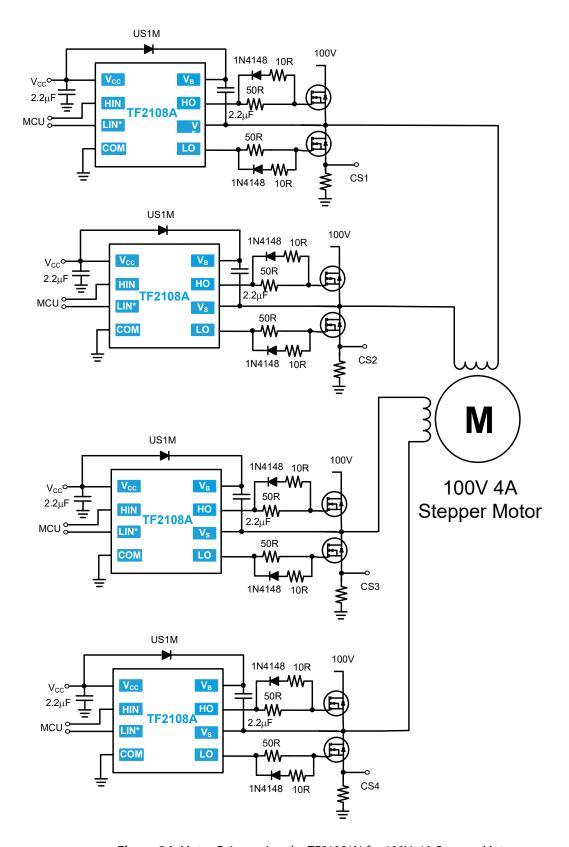
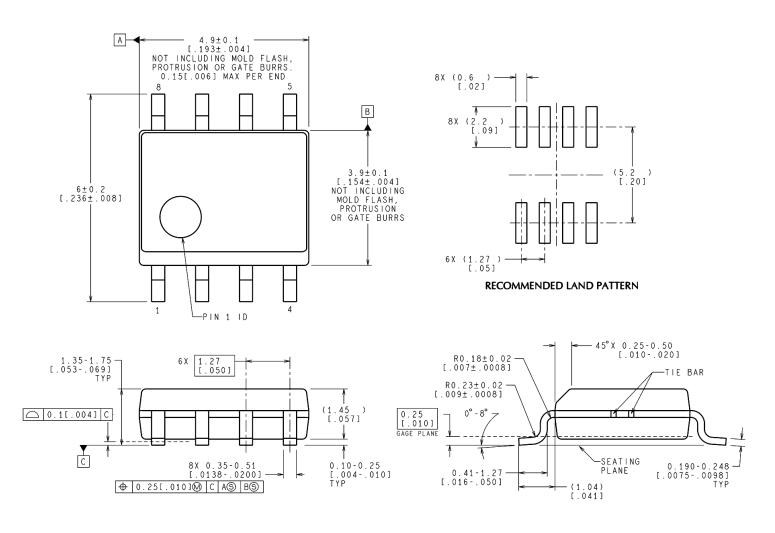


Figure 34. Motor Driver using the TF2108(A) for 100V, 4A Stepper Motor



# **Package Dimensions (SOIC-8N)**

Please contact support@tfsemi.com for package availability.



NOTES: UNLESS OTHERWISE SPECIFIED

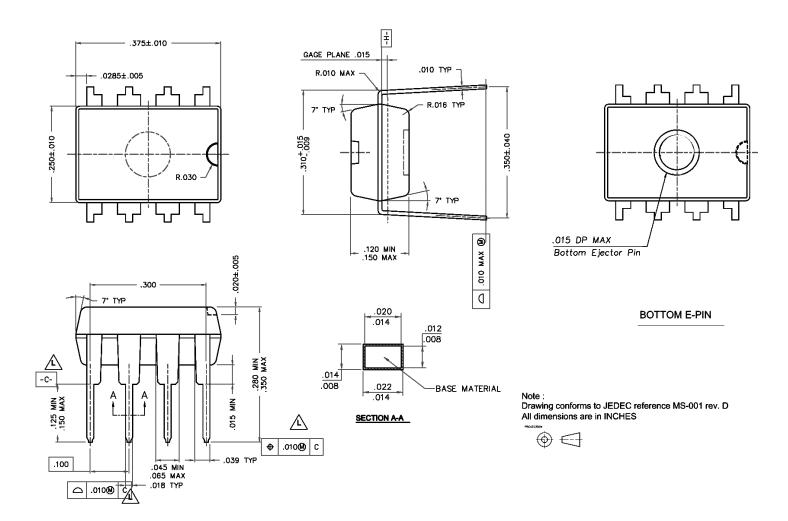
1. REFERENCE JEDEC REGISTRATION MS-012, VARIATION AA.

CONTROLLING DIMENSION IS MILLIMETER
VALUES IN [ ] ARE INCHES
DIMENSIONS IN ( ) FOR REFERENCE ONLY



# **Package Dimensions (PDIP-8)**

Please contact support@tfsemi.com for package availability.





## **Revision History**

Rev.	Change	Owner	Date	
1.0	First release, final datasheet	Keith Spaulding	4/28/2016	
1.1	Edit text	Keith Spaulding	7/17/2017	
1.2	Add Note 5	Duke Walton	7/25 /2019	
1.3	Updated A Version	Duke Walton	5/9/2023	

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