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PRODUCT DATASHEET

PTC Devices · Surface Mount

ASMD1210 Series Surface Mount PTC Devices

Description

The ASMD1210 series provides surface mount resettable overcurrent protection with holding current from 0.05A to 2.60A.

This series is suitable for wide range of applications in modern electronics where space is limited.

Features

- RoHS compliant and lead-free
- Low profile
- Halogen-free
- Fast response to fault current
- Compact design saves board space
- Compatible with high temperature solders



Applications

- Battery PCM
- Game console port protection
- USB hubs, ports and peripherals
- Optical disk drives
- Set-top-box and HDMI
- General electronics



Agency Approvals

Agency	File Number
	E472196

Regulation	Standard
	2002/95/EC
	EN14582

Performance Specification

Model	V _{max} (V dc)	I _{max} (A)	I _{hold} @25°C (A)	I _{trip} @25°C (A)	P _d Typ. (W)	Maximum Time To Trip		Resistance	
						Current (A)	Time (Sec)	R _{i min} (Ω)	R _{1max} (Ω)
ASMD1210-005	30.0	100	0.05	0.15	0.6	0.25	1.50	2.80	50.0
ASMD1210-005-13.2V	13.2	100	0.05	0.15	0.6	0.25	1.50	2.80	50.0
ASMD1210-005-60V	60.0	100	0.05	0.15	0.6	0.25	1.50	2.80	50.0
ASMD1210-010	30.0	100	0.10	0.30	0.6	0.50	0.60	0.80	15.0
ASMD1210-010-13.2V	13.2	100	0.10	0.30	0.6	0.50	0.60	1.60	15.0
ASMD1210-020	30.0	100	0.20	0.40	0.6	8.0	0.02	0.40	5.00
ASMD1210-020-13.2V	13.2	100	0.20	0.40	0.6	8.0	0.02	0.40	5.00
ASMD1210-020-16V	16.0	100	0.20	0.40	0.6	8.0	0.02	0.40	5.00
ASMD1210-035	6.0	100	0.35	0.75	0.6	8.0	0.20	0.20	1.30
ASMD1210-035-13.2V	13.2	100	0.35	0.75	0.6	8.0	0.20	0.20	1.30
ASMD1210-035-16V	16.0	100	0.35	0.75	0.6	8.0	0.20	0.20	1.30
ASMD1210-050	13.2	100	0.50	1.00	0.6	8.0	0.10	0.18	0.90
ASMD1210-050-24V	24.0	100	0.50	1.00	0.6	8.0	0.10	0.18	0.90
ASMD1210-075	6.0	100	0.75	1.50	0.6	8.0	0.10	0.07	0.40
ASMD1210-075-16V	16.0	100	0.75	1.50	0.6	8.0	0.10	0.07	0.40
ASMD1210-110	6.0	100	1.10	2.20	0.6	8.0	0.30	0.05	0.21
ASMD1210-110-12V	12.0	100	1.10	2.20	0.6	8.0	0.30	0.05	0.23
ASMD1210-150	6.0	100	1.50	3.00	0.6	8.0	0.50	0.03	0.11
ASMD1210-150-16V	16.0	100	1.50	3.00	0.6	8.0	0.50	0.03	0.11
ASMD1210-175	6.0	100	1.75	3.50	0.8	8.0	0.60	0.02	0.08
ASMD1210-200	6.0	100	2.00	4.00	0.8	8.0	1.00	0.015	0.07
ASMD1210-200-16V	16.0	100	2.00	4.00	0.8	8.0	1.00	0.015	0.07
ASMD1210-260	6.0	100	2.60	5.20	0.8	8.0	2.00	0.01	0.06

I_{hold} = Hold Current. Maximum current device will not trip in 25°C still air.

I_{trip} = Trip Current. Minimum current at which the device will always trip in 25°C still air.

V_{max} = Maximum operating voltage device can withstand without damage at rated current (I_{max}).

I_{max} = Maximum fault current device can withstand without damage at rated voltage (V_{max}).

P_d = Power dissipation when device is in the tripped state in 25°C still air environment at rated voltage.

R_{i min/max} = Minimum/Maximum device resistance prior to tripping at 25°C.

R_{1max} = Maximum device resistance is measured one hour post reflow.

CAUTION : Operation beyond the specified ratings may result in damage and possible arcing and flame.

Environmental Specifications

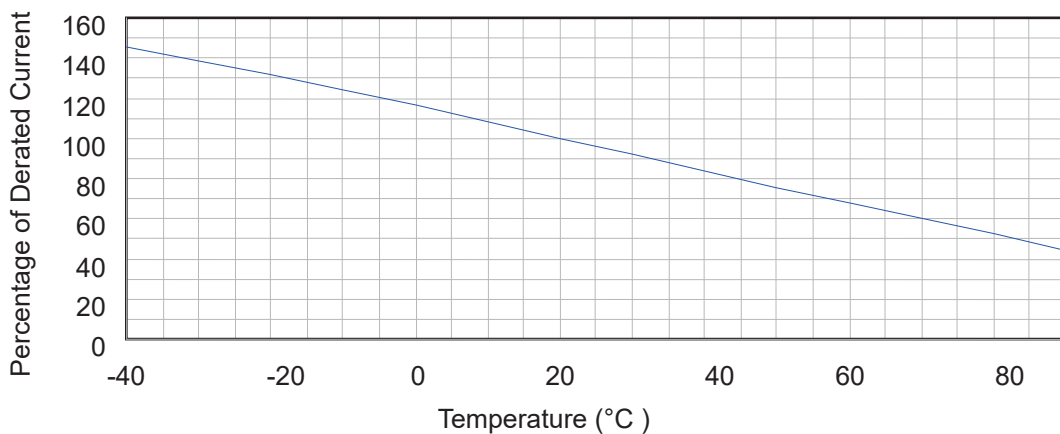
Test	Conditions	Resistance change
Passive aging	+85°C, 1000 hrs.	±5% typical
Humidity aging	+85°C, 85% R.H. , 168 hours	±5% typical
Thermal shock	+85°C to -40°C, 20 times	±33% typical
Resistance to solvent	MIL-STD-202, Method 215	No change
Vibration	MIL-STD-202, Method 201	No change

Ambient operating conditions : - 40 °C to +85 °C

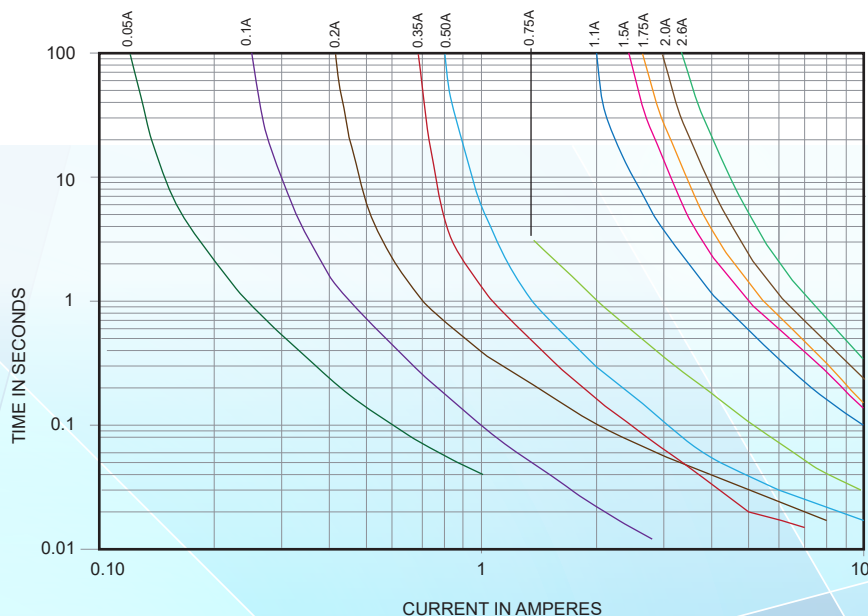
Maximum surface temperature of the device in the tripped state is 125 °C

Thermal Derating Curve

Derating Curves for SMD1210 Series



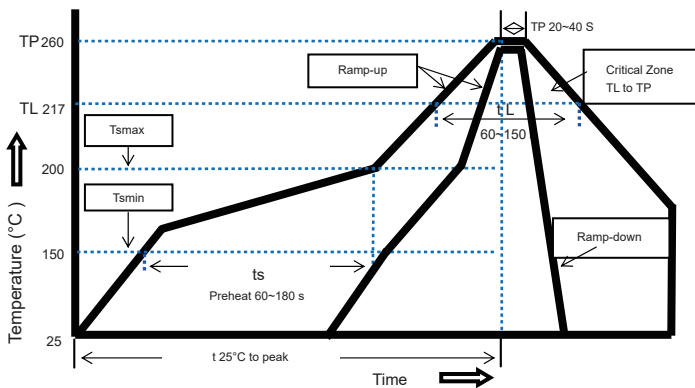
Average Time-Current Curve



Thermal Derating Chart

Model	Maximum ambient operating temperature (T_{mao}) vs. hold current (I_{hold})								
	- 40°C	- 20°C	0°C	25°C	40°C	50°C	60°C	70°C	85°C
ASMD1210-005	0.08	0.07	0.06	0.05	0.04	0.04	0.03	0.03	0.02
ASMD1210-010	0.16	0.14	0.12	0.10	0.08	0.07	0.06	0.05	0.03
ASMD1210-020	0.29	0.26	0.22	0.20	0.16	0.14	0.13	0.11	0.08
ASMD1210-035	0.47	0.45	0.40	0.35	0.33	0.28	0.24	0.21	0.18
ASMD1210-050	0.76	0.67	0.58	0.50	0.43	0.40	0.36	0.32	0.28
ASMD1210-075	1.00	0.97	0.86	0.75	0.64	0.59	0.54	0.48	0.40
ASMD1210-110	1.69	1.48	1.29	1.10	0.88	0.76	0.65	0.57	0.43
ASMD1210-150	2.13	1.92	1.71	1.50	1.26	1.14	1.01	0.89	0.71
ASMD1210-175	2.54	2.30	2.02	1.75	1.47	1.33	1.18	1.05	0.86
ASMD1210-200	2.90	2.63	2.31	2.00	1.68	1.52	1.35	1.20	0.98
ASMD1210-260	3.43	3.22	2.93	2.60	2.23	2.03	1.87	1.57	1.35

Soldering Parameters



Profile Feature

Pb-Free Assembly

Average Ramp-Up Rate
(T_{smax} to T_p)

3°C/second max.

Preheat

- Temperature Min(T_{smin})
- Temperature Max(T_{smax})
- Time(T_{smin} to T_{smax})

150°C
200°C
60~180 seconds

Time maintained above:

- Temperature(T_L)
- Time(t_L)

217°C
60~150 seconds

Peak Temperature(T_p)

260°C

Ramp-Down Rate

6°C/second max.

Time 25°C to Peak Temperature

8 minutes max

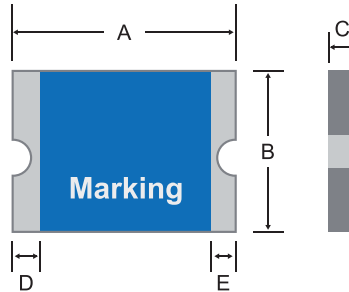
Storage Condition

0°C~35°C, ≤70%RH

Recommended reflow methods: IR, vapor phase oven, hot air oven, N2 environment for lead-free
Recommended maximum paste thickness is 0.25mm
Devices can be cleaned using standard industry methods and solvents.

Note 1: All temperature refer to topside of the package, measured on the package body surface.

Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

Physical Dimensions(mm.)


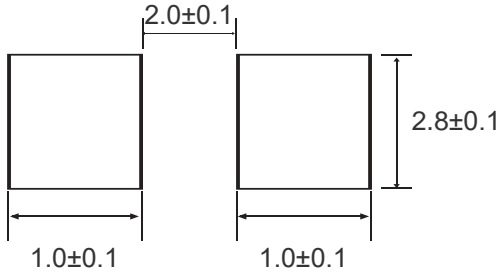
Model	A		B		C		D	E
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.
ASMD1210-005	3.00	3.50	2.35	2.80	0.60	1.20	0.30	0.10
ASMD1210-005-60V	3.00	3.50	2.35	2.80	0.60	1.20	0.30	0.10
ASMD1210-010	3.00	3.50	2.35	2.80	0.60	1.20	0.30	0.10
ASMD1210-010-60V	3.00	3.50	2.35	2.80	0.60	1.20	0.30	0.10
ASMD1210-020	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-020-60V	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-035	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-035-16V	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-050	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-050-24V	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-075	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-075-16V	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-110	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-110-12V	3.00	3.50	2.35	2.80	0.50	1.10	0.30	0.10
ASMD1210-150	3.00	3.50	2.35	2.80	0.50	1.20	0.30	0.10
ASMD1210-150-16V	3.00	3.50	2.35	2.80	0.50	1.20	0.30	0.10
ASMD1210-175	3.00	3.50	2.35	2.80	0.80	1.40	0.30	0.10
ASMD1210-200	3.00	3.50	2.35	2.80	0.80	1.40	0.30	0.10
ASMD1210-260	3.00	3.50	2.35	2.80	1.00	1.60	0.30	0.10

Termination Pad Characteristics

Terminal pad materials: Tin-plated Nickel-Copper

Terminal pad solder ability: Meets EIA specification RS186-9E and ANSI/J-STD-002 Category 3.

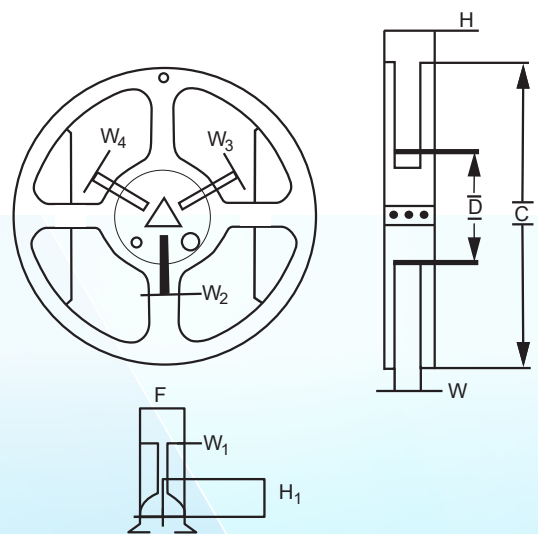
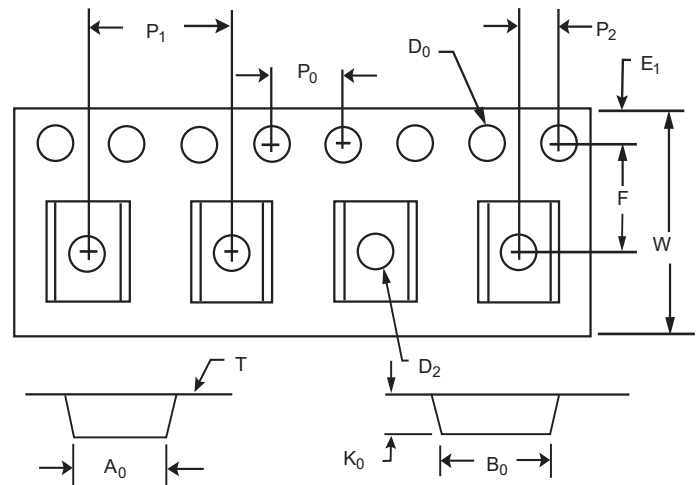
Packaging Quantity and Marking



Part Number	Quantity
ASMD1210	4000 pcs/reel

Tape And Reel Specifications (mm)

Governing Specifications	EIA 481-1
W	8.15 ± 0.2
P0	4.0 ± 0.10
P1	4.0 ± 0.10
P2	2.0 ± 0.05
A0	2.82 ± 0.10
B0	3.52 ± 0.10
B1max.	4.35
D0	1.50 + 0.1, -0
F	3.5 ± 0.05
E1	1.75 ± 0.10
E2min.	6.25
T	0.6
T1max.	0.1
K0	1.04 ± 0.1
Leader min.	390
Trailer min.	160
Reel Dimensions	
A max.	178
N min.	60
W1	9 ± 0.5
W2	12.6 ± 0.5

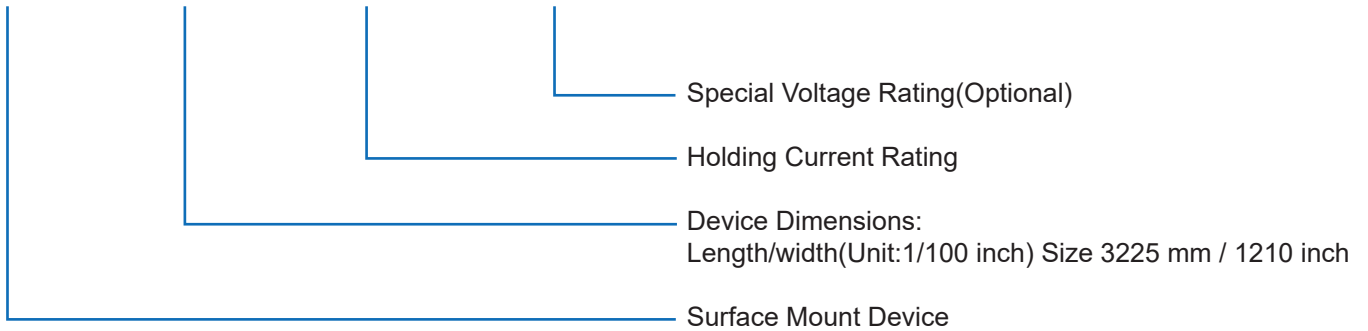


Storage And Handling

- Storage conditions: 40°C max, 70% R.H.
- Devices may not meet specified performance if storage conditions are exceeded. Technology Corp.

Part Number System

ASMD 1210 - □□□ - □□



Cross Reference

Model	Cross Reference		
	Tyco / PolySwitch®	Littelfuse / POLY-FUSE®	Polytronics / EVERFUSE®
ASMD1210-005	MicroSMD005F	1210L005	SMD1210P005TF
ASMD1210-010	MicroSMD010F	1210L010	SMD1210P010TF
ASMD1210-020	-	1210L020	SMD1210P020TF
ASMD1210-035	MicroSMD035F	1210L035	SMD1210P035TF
ASMD1210-050	MicroSMD050F	1210L050	SMD1210P050TF
ASMD1210-075	MicroSMD075F	1210L075	SMD1210P750TF
ASMD1210-110	MicroSMD110F	1210L110	SMD1210P110TF
ASMD1210-150	MicroSMD150F	1210L150	SMD1210P150TF
ASMD1210-175	MicroSMD175F	1210L175	SMD1210P175TF
ASMD1210-200	MicroSMD200F	1210L200	SMD1210P200TF

“PolySwitch” is a registered trademark of Tyco Electronics.

“POLY-FUSE” is a registered trademark of Littelfuse, Inc.

“EVERFUSE” is a registered trademark of Polytronics Technology Corp.

Application Notice

1. Operation of these PPTC devices beyond the stated maximum ratings could result in damage to the devices and lead to electrical arcing and/or fire;

PPTC 器件在超过规定的最大值额定值运行可能会导致器件损坏以及导致电弧和/或火灾。

2. These PPTC devices are intended to protect against the effects of temporary over-current or over-temperature conditions and shall not be taken for use as switch.

PPTC 的作用是防止临时的过流或过温造成的不良影响，不能当作开关使用。

3. Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of PPTC devices.

PPTC 接触润滑剂、硅基油、溶剂、凝胶、电解质、酸和其他相关或类似材料可能会对 PPTC 器件的性能有不利影响。

4. Circuits with inductance may generate a voltage above the rated voltage of the PPTC device and should be thoroughly evaluated within the user's application during the PPTC selection and qualification process.

带有电感的电路可能产生高于 PPTC 额定电压的电压，因此客户在选型和认定过程中应进行彻底的评估。

5. Please do not smash, clamp, pull, dent or twist by tool during assembling process, as they may result in the PPTC damage.

在装配过程中，避免有砸、挤、拉、扭等方式外力作用于 PPTC 本体上，因为它们可能导致 PPTC 损坏。

6. Hand-soldering of PPTC devices on boards is generally not recommended. Users shall define and verify this process if needed.

不推荐使用手工焊接的方式焊接 PPTC。如果需要，用户需要定义和验证此过程。

7. Recommended storage conditions should be followed at all times, The MSL classification of PPTC is grade 2a.

必须始终遵守推荐的保存条件要求，PPTC 的 MSL 等级为 2 a 级。