

General

- Chip size from 1206 to 2512
- Resistance value from 1mΩ to 30mΩ
- Low thermal EMF
- Low TCR
- Lead free, RoHS compliant for global
- Applications and halogen free

Application

- Switching model power supply
- Battery pack
- Notebook, personal computer
- Test Instrument
- Power Amplifier

Electrical Specifications

Type	Power Rating at 70°C(W)	Resistance Range (mΩ)	TCR (ppm/°C)	Resistance tolerance	Operation Temp. Range
2512	2	1~10	±50	±1%	-55°C~+170°C
2512	3	1~3	±50	±1%	-55°C~+170°C
1206	1	3~30	±50	±1%	-55°C~+170°C

Part Number information

SMR 25 M 2 F R010 I

【1】 【2】 【3】 【4】 【5】 【6】 【7】

【1】 Series Name: SART Metal Current Sensing Chip Resistors

【2】 Chip size: 12:1206 25:2512

【3】 Material Code: M:MnCu N:NiCu S:CuMnSn

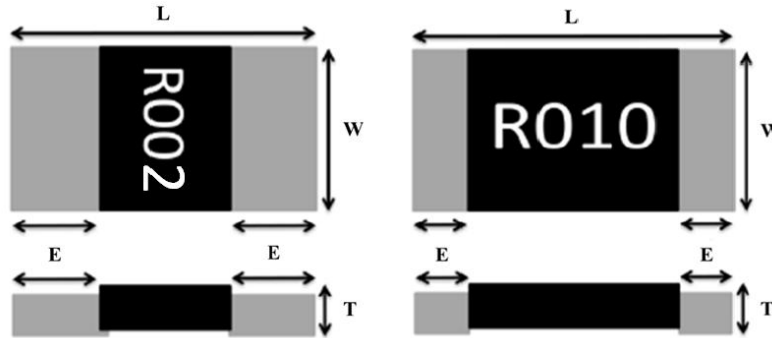
【4】 Power Code: 1:1W 2:2W 3:3W

【5】 Resistance Tolerance: F:±1%

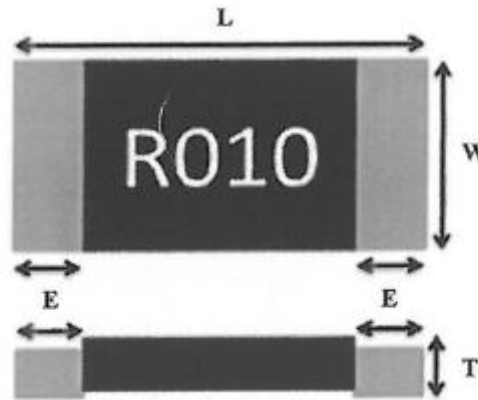
【6】 Resistance Code: R002=2mΩ R010=10 mΩ 2L50=2.5 mΩ

【7】 Packaging Code: T: Tape & Reel B: Bulk Pack

Dimensions

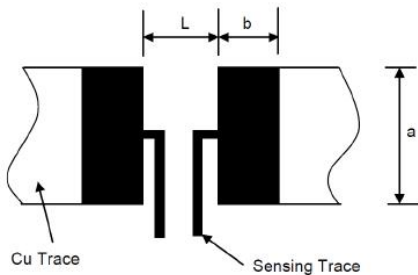


Type	Resistance (mΩ)	L (mm)	W (mm)	T (mm)	E (mm)
2512	$1 \leq R < 3$	6.40 ± 0.20	3.20 ± 0.20	0.60 ± 0.20	2.00 ± 0.20
	$3 \leq R \leq 10$				0.90 ± 0.20



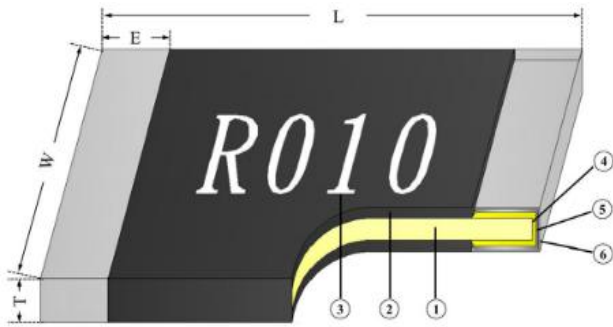
Type	Resistance (mΩ)	L (mm)	W (mm)	T (mm)	E (mm)
1206	$3 \leq R \leq 30$	3.20 ± 0.20	1.60 ± 0.20	0.60 ± 0.20	0.50 ± 0.30

Recommended Land Patterns



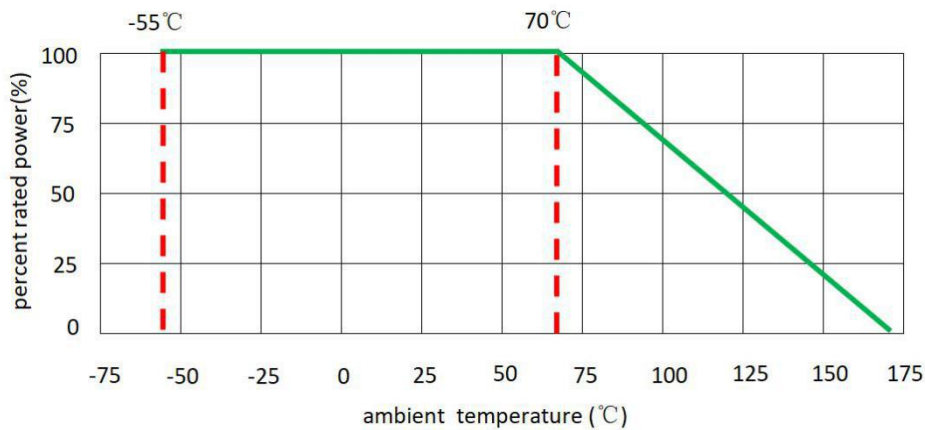
Type	Resistance Range (mΩ)	a (mm)	b (mm)	L (mm)
2512	$1 \leq R < 3$	4.00	3.10	1.80
	$3 \leq R \leq 10$	4.00	2.10	4.10
1206	$3 \leq R \leq 30$	1.80	1.70	1.60

Materials



No.	Materials
1	Metal Alloy
2	Epoxy
3	Epoxy
4	Cu
5	Ni
6	Sn

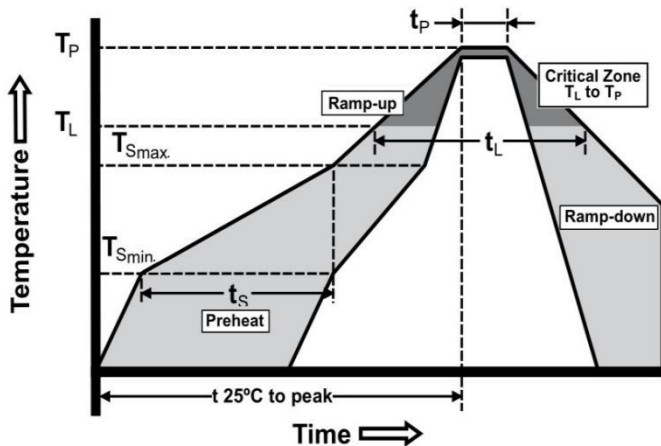
Power Derating Curve



Recommended Solder Curve

1. Infrared Reflow

- Temperature: 260°C.
- Time: 5 sec Max.
- Recommend Reflow profile:



Profile Feature	Pb-Free Assembly
Average Ramp-up Rate (T _{Smax} to T _P)	3°C/sec Max.
Preheat Temperature Min.(T _{Smin}) Temperature Max.(T _{Smax}) Time(T _{Smin} to T _{Smax})	150°C 200°C 60sec~120sec
Peak Temperature(T _P)	260°C
Time within 5°C of actual Peak Temperature(T _P)	5sec
Melting tin time(T _L)	20sec~30sec
Ramp-down Rate	6°C/sec Max.
Time 25°C to peak Temperature	8 min Max.

2. Wave soldering

- Reservoir Temperature: 260°C
- Time in Reservoir: 10sec Max.

3. Hand Soldering

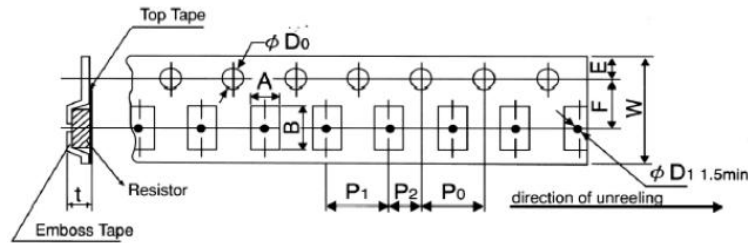
- Temperature: 350°C
- Time: 3sec Max.

Product Characteristics

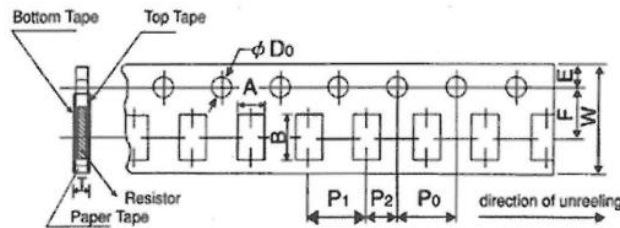
Item	Test condition/ Methods	Performance	Standard
Resistance	Measuring resistance value at room temperature 25°C ±5°C	Refer to SART Spec	IEC60115-1 4.5
Temperature coefficient of resistance	$TCR = (R - R_0) / R_0 (T_2 - T_1) \times 10^6$ T1 T2 Test temperature: +25°C~+125°C	Refer to SART Spec	MIL-STD-202 Method 304
Short time Overload	5 times the rated power for 5 seconds	$ \Delta R \leq \pm 0.5\%$	IEC 60115-1 4.13
Resistance to Soldering Heat	260°C± 5°C, time: 10 sec±1 sec	$ \Delta R \leq \pm 0.5\%$	MIL-STD-202 Method 210
Thermal shock	-55°C(15min)/+125°C(15min), 300 cycles	$ \Delta R \leq \pm 0.5\%$	MIL-STD-202 Method107G
Low temperature storage	-55°C for 45 min, No power	$ \Delta R \leq \pm 0.5\%$	IEC60115-1 4.23.4
High Temperature storage	125°C for 1000 hours, No power	$ \Delta R \leq \pm 1.0\%$	MIL-STD-202 Method 108
Temperature Humidity Bias Test	+85°C, 85% RH, 10%bias, 1000hours	$ \Delta R \leq \pm 0.5\%$	MIL-STD-202 Method103
Mechanical shock	100 g's ,6 m sec, 5pulses	$ \Delta R \leq \pm 0.5\%$	MIL-STD-202 Method 213
Vibration	The frequency varies from 10HZ to 2000HZ, 1 min, 3 directions, and 12 hours	$ \Delta R \leq \pm 0.5\%$	MIL-STD-202 Method 204
Load life	70°C± 2°C, 1000 hours, at rated power 1.5 hours "ON", 0.5 hours "OFF"	$ \Delta R \leq \pm 1.0\%$	MIL-STD-202 Method 108
Solderability	Dip the terminal in a flux and then dip into a soldering bath at 245±5°C for 2~3 sec	Min 95% coverage	J-STD-002B Test B
Board Flex	Min 2 mm deflection,60 Sec	$ \Delta R \leq \pm 0.5\%$	AEC-Q200-005
ESD test	Other: 2KV, 2 times /1s	$ \Delta R \leq \pm 1.0\%$	AEC-Q200-002

Packaging

1. Embossed Tape Dimensions

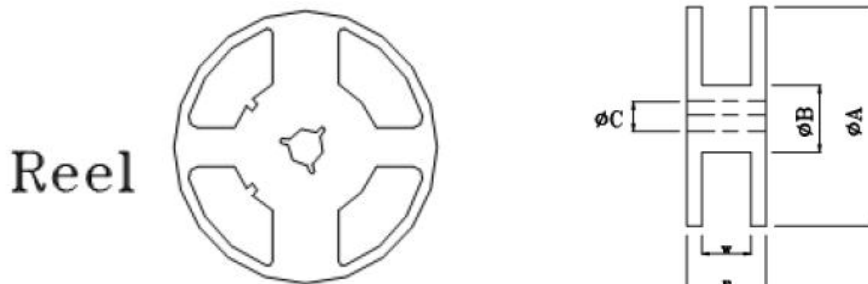


Type	A (mm)	B (mm)	W (mm)	F (mm)	E (mm)
2512	$3.60 \pm_{0.18}^{0.20}$	6.90 ± 0.20	12.00 ± 0.20	5.50 ± 0.05	1.75 ± 0.10
Type	P1 (mm)	P2 (mm)	P0 (mm)	D0 (mm)	T (mm)
2512	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.05	$1.50 \pm_{0.0}^{0.1}$	1.00 ± 0.15



Type	A (mm)	B (mm)	W (mm)	F (mm)	E (mm)
1206	2.00 ± 0.15	3.60 ± 0.20	8.00 ± 0.20	3.50 ± 0.05	1.75 ± 0.10
Type	P1 (mm)	P2 (mm)	P0 (mm)	D0 (mm)	T (mm)
1206	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 \pm_{0.0}^{0.1}$	0.84 ± 0.10

2. Reel Dimensions

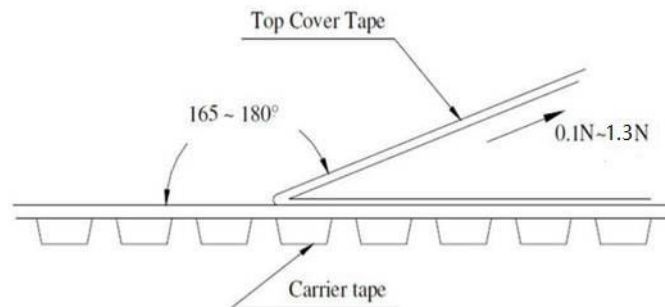


Type	ϕA (mm)	ϕB (mm)	ϕC (mm)	F (mm)	W (mm)
2512	178.00 ± 2.00	60.00 ± 1.00	13.50 ± 0.50	15.40 ± 1.00	13.00 ± 0.30
1206	178.00 ± 2.00	60.00 ± 1.00	13.50 ± 0.50	11.40 ± 1.00	9.00 ± 0.30

3. Quantity of Package

Type	1206	2512
Quantity(pcs)	5000	4000

4. Peeling Test



Storage

- The ambient temperature shall be between 5°C~35°C.
- The relative humidity recommended for storage is between 25%RH~75%RH.
- Sealed plastic bags with desiccant shall be used to reduce the oxidation of the termination and shall only be opened prior to use.
- The products shall not be stored in areas where harmful gases containing sulfur or chlorine are present.