Overview KEMET's C700, encapsulated radial leaded ceramic disc capacitors are specifically designed for interferencecapacitor is primarily us

KJN Type, X1 440 VAC/Y1 250/400 VAC (Industrial Grade)

Safety Standard Recognized, C700, Encapsulated,

suppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Radial Leaded Ceramic Disc Capacitors

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in lineto-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440 VAC in line-to-line (Class X) and 250/400 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y1 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 8 KV (Y1) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

Benefits

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440 VAC/ Y1 250/400 VAC
- 10mm and 12.5 mm lead spacing
- Lead(Pb)-free and RoHS Compliant
- Halogen-free
- Capacitance offerings ranging from 8 pF 4.7 nF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- High-reliability
- · Preformed (crimped) or straight lead configurations
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated lead finish, allowing for excellent solderability
- · Encapsulation meets flammability standard UL 94 V-0

Applications

Typical applications include:

- Line-to-line (Class X) filtering
- · Line-to-ground (Class Y) filtering
- Antenna coupling
- Primary and secondary coupling (switching power supplies)
- Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)







Ordering Information

C7	7	1	U	472	М	S	W	D	Α	Α	7301
Ceramic Series	Body Diameter	Lead Spacing ^{1,3}	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration ^{2,3}	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm	1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	S = X1 440 VAC/ Y1 400 VAC T = X1 440 VAC/ Y1 250 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

¹ Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

² "Vertical Kink", "Outside Kink", and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25).
 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

³ Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

Packaging C-Spec Ordering Options Table

Packaging Type	Lead Length (mm) ^{2,3}	Packaging Ordering Code (C-Spec)
Reel	25 mm	7301
Ammo Pack⁴	25 mm +1.5/-1.0 (straight leads) 18.0 +2.0/-0 (preformed leads¹)	7317
	3.5 ±1.0	WL35
Bull Pog	5.0 ±1.0	WL50
Bulk Bag	10.0 ±1.0	WL10
	25.0 ±1.0	WL25

¹ Preformed (crimped) lead configurations include "Vertical Kink", "Outside Kink" and "Inside Kink". See "Lead Configurations" and "Ordering Information" sections of this document for further details.

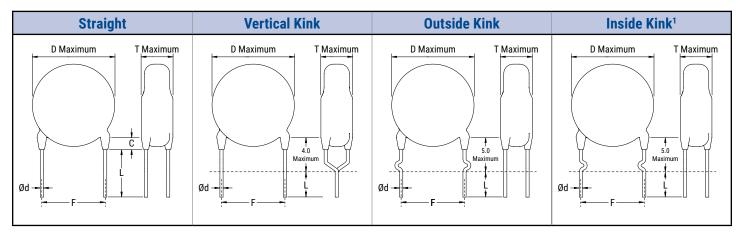
² "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25).
 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

³ For nonstandard lead length inquiries, please contact KEMET.

⁴ Lead length for ammo pack packaging is defined by the H and H0 dimensions in Table 3.



Lead Configurations



All lead configurations are available on devices with lead spacing of 10 mm and 12.5 mm.

Dimensions – Millimeters

	Lead	S	Lead	D	т	е	ØF
Lead Configuration	Configuration Ordering Code ¹	Lead Spacing ²	Spacing Tolerance	Body Diameter ²	Body Thickness	Lead Meniscus	Lead Diameter
Straight	А						
Vertical Kink (Preformed)	В	10 10 F	11.0	See Table 1 - "P	Product Ordering	3.0	0.00.10.1
Outside Kink (Preformed)	С	10, 12.5	±1.0	Codes and Ratings"		maximum	0.60 ±0.1
Inside Kink (Preformed)	D						

¹Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.



Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.	
		X1	440 VAC	DE0466000	
TUV	IEC 60384-14	Y1	250 VAC	R50466900	
T 111/		X1	440 VAC		
TUV	IEC 60384-14	¥1	400 VAC	R50466900	
UL	UL 60384-14 and	X1	440 VAC	F2F(200	
CAN/CSA	E60384-14	Y1	250 VAC	<u>E356389</u>	
UL	UL 60384-14 and	X1	440 VAC	5054000	
CAN/CSA	E60384-14	¥1	400 VAC	<u>E356389</u>	

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

Environmental Compliance

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.





Table 1A – Product Ordering Codes and Ratings - X1 440 Y1 400

Dialoctria/	KENAET		Capacitanas		Dimensions (mm)		
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing	
	C72(1)U080JSSD(2)A(3)	8 pF						
	C72(1)U100JSSD(2)A(3)	10 pF		9.0				
	C72(1)U150JSSD(2)A(3)	15 pF						
SL	C72(1)U220JSSD(2)A(3)	22 pF	±5%					
SL	C73(1)U330JSSD(2)A(3) C73(1)U390JSSD(2)A(3)	33 pF 39 pF	±5%	10.0				
	C74(1)U470JSSD(2)A(3)	39 pF 47 pF			-			
	C74(1)U560JSSD(2)A(3)	56 pF		11.0				
	C75(1)U680JSSD(2)A(3)	68 pF		12.0				
	C72(1)U080KSSD(2)A(3)	8 pF		12.0				
	C72(1)U100KSSD(2)A(3)	10 pF						
	C72(1)U150KSSD(2)A(3)	15 pF		9.0				
	C72(1)U220KSSD(2)A(3)	22 pF						
SL	C73(1)U330KSSD(2)A(3)	33 pF	±10%	10.0				
	C73(1)U390KSSD(2)A(3)	39 pF	1	10.0				
	C74(1)U470KSSD(2)A(3)	47 pF	1	11.0				
	C74(1)U560KSSD(2)A(3)	56 pF	1	11.0				
	C75(1)U680KSSD(2)A(3)	68 pF		12.0		0.60 ± 0.1		
	C72(1)U080KSYD(2)A(3)	8 pF					0.60 ± 0.1 10.0 mm 12.5 mm	
	C72(1)U100KSYD(2)A(3)	10 pF			6.0			
	C72(1)U150KSYD(2)A(3)	15 pF						
	C72(1)U220KSYD(2)A(3)	22 pF						
	C72(1)U330KSYD(2)A(3)	33 pF						
	C72(1)U390KSYD(2)A(3)	39 pF		9.0				
	C72(1)U470KSYD(2)A(3)	47 pF						
	C72(1)U560KSYD(2)A(3)	56 pF						
	C72(1)U680KSYD(2)A(3)	68 pF						
Y5P	C72(1)U101KSYD(2)A(3)	100 pF	1100					
YOP	C72(1)U151KSYD(2)A(3)	150 pF 180 pF	±10%					
	C72(1)U181KSYD(2)A(3)	220 pF						
	C72(1)U221KSYD(2)A(3) C72(1)U331KSYD(2)A(3)	330 pF						
	C72(1)U361KSYD(2)A(3)	360 pF						
	C72(1)U391KSYD(2)A(3)	390 pF						
	C72(1)U421KSYD(2)A(3)	420 pF						
	C72(1)U471KSYD(2)A(3)	470 pF						
	C73(1)U561KSYD(2)A(3)	560 pF		10.0	1			
	C73(1)U681KSYD(2)A(3)	680 pF		10.0				
	C75(1)U102KSYD(2)A(3)	1000 pF		12.0				
	C72(1)U102MSWD(2)A(3)	1000 pF		9.0				
	C74(1)U152MSWD(2)A(3)	1500 pF	1	11.0				
Y5U	C75(1)U222MSWD(2)A(3)	2200 pF	±20%	12.0				
150	C77(1)U332MSWD(2)A(3)	3300 pF	120 %	14.0				
	C78(1)U392MSWD(2)A(3)	3900 pF		15.0				
	C78(1)U472MSWD(2)A(3)	4700 pF		15.0	4			
	C72(1)U102MSVD(2)A(3)	1000 pF		9.0	-			
	C72(1)U152MSVD(2)A(3)	1500 pF		9.0	-			
Y5V	C73(1)U222MSVD(2)A(3)	2200 pF	±20%	10.0	-			
	C75(1)U332MSVD(2)A(3)	3300 pF		12.0	-			
	C76(1)U392MSVD(2)A(3)	3900 pF		13.0	-			
Distant 1	C77(1)U472MSVD(2)A(3)	4700 pF	0	14.0	De de Thi l		1	
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing	

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this dócument, page 2, for available options.



Table 1B – Product Ordering Codes and Ratings - X1 440 Y1 250

Dielectric/	KEMET		Capacitance		Dimensions (mm)	
Temp. Char.	Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JTSD(2)A(3)	8 pF					1
	C72(1)U100JTSD(2)A(3)	10 pF		9.0			
	C72(1)U150JTSD(2)A(3)	15 pF		210			
	C72(1)U220JTSD(2)A(3)	22 pF	. 50				
SL	C73(1)U330JTSD(2)A(3)	33 pF	±5%	10.0			
	C73(1)U390JTSD(2)A(3)	39 pF					
	C74(1)U470JTSD(2)A(3) C74(1)U560JTSD(2)A(3)	47 pF 56 pF		11.0			
	C75(1)U680JTSD(2)A(3)	68 pF		12.0	-		
	C72(1)U080KTSD(2)A(3)	8 pF		12.0	-		
	C72(1)U100KTSD(2)A(3)	10 pF					
	C72(1)U150KTSD(2)A(3)	15 pF		9.0			
	C72(1)U220KTSD(2)A(3)	22 pF					
SL	C73(1)U330KTSD(2)A(3)	33 pF	±10%		-		
02	C73(1)U390KTSD(2)A(3)	39 pF	210.0	10.0			
	C74(1)U470KTSD(2)A(3)	47 pF		44.0	-		
	C74(1)U560KTSD(2)A(3)	56 pF		11.0			
	C75(1)U680KTSD(2)A(3)	68 pF		12.0			
	C72(1)U080KTYD(2)A(3)	8 pF					
	C72(1)U100KTYD(2)A(3)	10 pF			6.0		10.0 mm 12.5 mm
	C72(1)U150KTYD(2)A(3)	15 pF					
	C72(1)U220KTYD(2)A(3)	22 pF					
	C72(1)U330KTYD(2)A(3)	33 pF					
	C72(1)U390KTYD(2)A(3)	39 pF					
	C72(1)U470KTYD(2)A(3)	47 pF		9.0			
	C72(1)U560KTYD(2)A(3)	56 pF				0.60 ± 0.1	
	C72(1)U680KTYD(2)A(3)	68 pF					
	C72(1)U101KTYD(2)A(3)	100 pF					
Y5P	C72(1)U151KTYD(2)A(3)	150 pF	±10%				
	C72(1)U181KTYD(2)A(3)	180 pF					
	C72(1)U221KTYD(2)A(3) C72(1)U331KTYD(2)A(3)	220 pF 330 pF					
	C72(1)U361KTYD(2)A(3)	360 pF					
	C72(1)U391KTYD(2)A(3)	390 pF					
	C72(1)U421KTYD(2)A(3)	420 pF					
	C72(1)U471KTYD(2)A(3)	470 pF					
	C73(1)U561KTYD(2)A(3)	560 pF			-		
	C73(1)U681KTYD(2)A(3)	680 pF		10.0			
	C75(1)U102KTYD(2)A(3)	1000 pF		12.0			
	C72(1)U102MTWD(2)A(3)	1000 pF		9.0			
	C74(1)U152MTWD(2)A(3)	1500 pF		11.0			
Y5U	C75(1)U222MTWD(2)A(3)	2200 pF	±20%	12.0			
150	C77(1)U332MTWD(2)A(3)	3300 pF	12U /0	14.0			
	C78(1)U392MTWD(2)A(3)	3900 pF		15.0			
	C78(1)U472MTWD(2)A(3)	4700 pF		15.0			
	C72(1)U102MTVD(2)A(3)	1000 pF		9.0			
	C72(1)U152MTVD(2)A(3)	1500 pF		9.0			
Y5V	C73(1)U222MTVD(2)A(3)	2200 pF	±20%	10.0	-		
	C75(1)U332MTVD(2)A(3)	3300 pF		12.0	-		
	C76(1)U392MTVD(2)A(3)	3900 pF		13.0	-		
D . 1	C77(1)U472MTVD(2)A(3)	4700 pF		14.0			l
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this dócument, page 2, for available options.



Table 2 – Performance & Reliability: Test Methods and Conditions

ltem		Specif	fication	Test Method			
Operating Tem	perature Range			-25°C to +125°C			
	Between lead wires	No fa	ailures	The capacitor shall not be damaged when 4,000 VAC (rms) is applied between the lead wires for 60 seconds.			
Dielectric Strength Body Insulation		No failures		The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 4,000 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA)			
Insulation Re	esistance (IR)	10,000 M	Ω minimum		istance shall be measure 5 seconds of charging.	d with 500 ±50 VDC	
Сарас	citance	Within speci	fied tolerance		,		
		Temperature Characteristics	Specification	Characterist	ic Frequency	Voltage	
Dissinction F	actor (DE) or O	Y5P	DF ≤ 2.5%	NP0/SL	1 MHz ±20%	5.0 V _{rms} Maximum	
Dissipation Factor (DF) or Q		Y5U/Y5V	DF ≤ 2.3% DF ≤ 5.0%	Y5P /Y5U/Y5V 1 MHz ±20%		5.0 V _{rms} Waxiniani	
		NPO/SL	Q ≥ 300	The measurement at reference tem		nperature 25°C	
		NF0/3L	Q 2 300	A capacitance measurement is made at each step specified:			
					Step Temperature		
		Temperature Characteristics	Capacitance Change	1	+25 ±2°0		
				2 Minimum operating temperature			
T	0h	Y5P	Within ±10%	3 +25 ±2°C			
remperature	Characteristics	Y5U	Within +20%/-56%	4 Maximum operating temperature			
		Y5V	Within +20%/-56%	5	+25 ±2°(-	
		SL	+350~1,000%	Pretreatment:	120 12 0	,	
		NPO	Within ±60 ppm	Capacitor is store	d at 85 ±2°C for 1 hour ar		
	Tensile		pacitor body shall preak.	With the terminati by its body in sucl vertical. A tensile direction of its ax of the specimen.	2 hours before measurer on in its normal position, n a manner that the axis o force of 10 N is applied to s and acting in a directio	the specimen is held of the termination is the termination in the n away from the body	
Terminal Strength	Bending	Lead wire or capacitor body shall not break.		With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.			
Solderability		of solder in the axia	ave a uniform coating al direction and over rcumference.	±0.5 seconds. The (+5/-0 mm) from	te capacitor is dipped inte depth of immersion is u the root of lead wires. re: lead-free solder (Sn-3/	p to 1.5 mm	

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	m	Specif	ication	Test N	lethod	
-	Appearance	No visua	al defect	As shown in the figure below, the molten solder up to 1.5 mm (+5/-	-0 mm) from the end of the	
-	IR	1,000 MΩ	Minimum	epoxy meniscus (root of lead wir Duration/Solder Temperature: 3. or 10 ±1 seconds/260°C ±5°C	e). 5 ±0.5 seconds/350°C ±10°C	
-	Dielectric Strength	Per it	tem 1	Thermal Capacitor		
Soldering Effect (Non-Preheat)			1 ±10% 5V: within +10%	1.5 to 		
	Capacitance	Y5P, Y5U and Y5V: within ±10% SL: within ±2.5% or ±0.25 pF, whichever is larger		Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition ¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .		
	Appearance	No visua	al defect	Capacitor is stored at 120°C +0/- Then, as shown in the figure belo	-5°C for 60 +0/-5 seconds. w the lead wires are immersed	
-	IR	1,00	0 ΜΩ	in molten solder up to 1.5 mm (+ epoxy meniscus (root of lead wir	5/-0mm) from the end of the	
-	Dielectric Strength	Per it	tem 1	Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition ¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .		
Soldering Effect (Preheat)	Capacitance	Withir	1 ±10%			
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:	
-		Temperature Characteristics	Capacitance Change			
		Y5P	Within ±10%			
	Capacitance	Y5U	Within ±20%			
		Y5V	Within ±30%			
Biased Humidity		SL	Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.	
-	DF		5.0% maximum maximum	Post-treatment: Capacitor is stored for 1 to 2 hours at room condition ¹ .	Post-treatment: Capacitor is stored for 1 to 2	
-	Q	SL: Less t Q ≥ 100 - More than 3	han 30 pF: +10 × C/3		hours at room condition ¹ .	
-	IR	Y5P, Y5V, and Y5U:	3,000 MΩ minimum IΩ minimum			
-	Dielectric Strength		ilures			

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	em	Specification	Test Method				
	Appearance	No visual defect	Impulse Voltage: Each individual capacitor is subjected to three 8 kv impulse prior to life testing.				
	Capacitance Change IR	NPO within 5% SL, Y5P, Y5U within ±20% Y5V within ±30% 3,000 MΩ minimum SL: 1,000 MΩ minimum	$\begin{array}{c} V_{P} \\ \begin{array}{c} V_{P} \\ 0.9V_{P} \\ \end{array} \\ 0.5V_{P} \\ \end{array} \\ \begin{array}{c} U_{PP} \\ 0.5V_{P} \\ \end{array} \\ \begin{array}{c} U_{PR} \\ (uF) \\ 0.01 \\ 1.2 \\ 47 \\ \hline 0.1 \\ 1.5 \\ 47 \\ \end{array} \\ \begin{array}{c} U_{P} \\ 0.01 \\ 1.2 \\ 47 \\ \hline 0.1 \\ 1.5 \\ 47 \\ \end{array} \\ \begin{array}{c} U_{P} \\ U_{P} \\ \hline 0.01 \\ 1.5 \\ 47 \\ \hline \end{array} \\ \begin{array}{c} U_{P} \\ U_{P} \\ \hline 0.01 \\ 1.5 \\ 47 \\ \hline \end{array} \\ \begin{array}{c} U_{P} \\ U_{P} \\ \hline 0.1 \\ 1.5 \\ 47 \\ \hline \end{array} \\ \begin{array}{c} U_{P} \\ U_{P} \\ U_{P} \\ \hline \end{array} \\ \begin{array}{c} U_{P} \\ U_{P} \\ U_{P} \\ U_{P} \\ U_{P} \\ U_{P} \\ \hline \end{array} \\ \begin{array}{c} U_{P} \\ U_{U$				
High Temperature Life	Dielectric Strength	No failures	Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 425 V _{rms} . Each hour the voltage is increased to AC 1,000 V _{rms} for 0.1 seconds.				
		The capacitor flame extinguishes as follows:	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.				
CycleTimeFlame Test1 ~ 430 seconds maximum560 seconds maximum		1 ~ 430 seconds maximum560 seconds	Flame 76 Gas Burner 20° (Unit:mm)				
			The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $\underbrace{\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$				
Active Flammability		The cheesecloth should not ignite.	Uscilloscope C _{1,2} 1 μ F ±10% C ₃ 0.033 μ F ±5% 10 kV L ₁₋₁₀ 1.5 Mh ±20% 16 A Rod core choke Cx Test capacitor R 100 ±2% Ω V _{AC} V _R ±5% Ct 3 μ F ±5% 10 kV V _R Rated Working Voltage F Fuse, Rated 10A Vt Voltage applied to C				

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	m	Specifi	cation		Test Me	Test Method			
Passive Flammability		The tissue paper should not ignite.		The capacitor under test is held into a flame and in a possible best promotes burning. Each specimen is exposed flame once. Test Specimen 45° ±5mm Tissue About 10mm Thick Board Time of exposure to flame: 30 seconds Length of flame: 12 ±1 mm Gas burner length: 35 mm minimum Inside diameter: 0.5 ±0.1 mm Outside diameter: 0.9 mm Gas butane gas purity: 95% minimum		xposed to the			
	Appearance	No visua	Il defect						
		Temperature Characteristics	Capacitance Change	The capacitor is subjected to 5 temperature cycles. Temperature Cycle					
	Capacitance	SL	Within ±5%	Tempera		Dwell	Transition		
		Y5P	Within ±10%	Step	Temperature (°C)	Time	Time		
		Y5U, Y5V	Within ±20%	otep		(minutes)	(minutes)		
_		SL	≥ 30 pF: Q ≥ 350	1	-40 +0/-3	30			
Temperature Cycle			< 30 pF: Q ≥ 275	2	Room temperature	3			
0,010			+5/2C C = Nominal	3	125 +3/-0	30	3		
	DF/Q		capacitance	4	Room temperature	3			
		Y5P	DF ≤ 5%						
		Y5U, Y5V	DF ≤ 7.5%	Pretreatment: Capacitor shall be stored at 85 \pm 2 for 1 hour then placed at room condition ¹ for 24 \pm 2 hours.					
	IR	3,000 MΩ SL: 1,000 M		Post-treatic condition ¹ .	ment: Capacitor is stored	d for 1 to 2 hou	rs at room		
	Dielectric Strength	No fa							

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Soldering and Mounting Information

Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

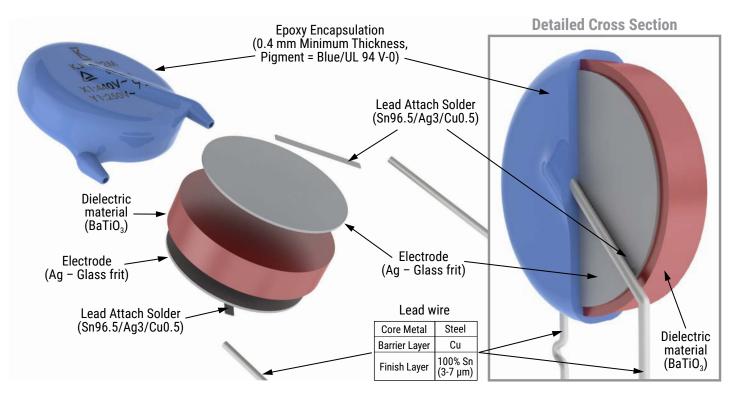
- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

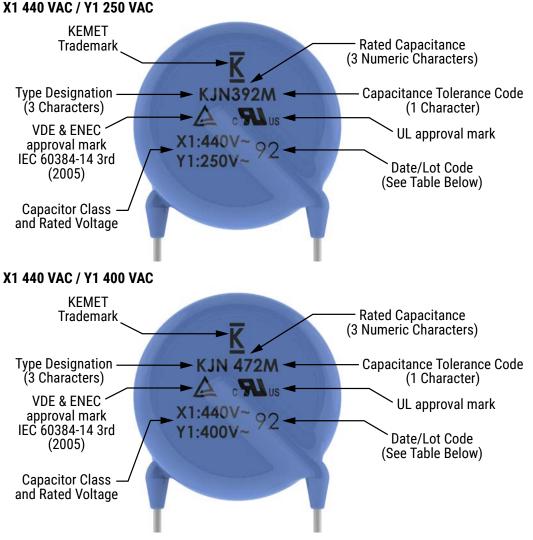
Construction





Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two-sided marking is limited to capacitors with body diameters ≤ 8.0 mm)



Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	-
Last digit of year, e.g., 3 = 2013	Manufacturing Month: 1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan



Packaging Quantities

Capacitor		Bulk Bag (Loose)			
Body Diameter (mm)	Body Diameter Code ¹	Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)		
9.0	2		E00 pieces /beg		
10.0	3		500 pieces/bag		
11.0	4	200 pieces/bag			
12.0	5	200 picecs/ bug	400 pieces/bag		
13.0	6		400 pieces/bag		
14.0	7				
15.0	8	100 pieces/bag	300 pieces/bag		

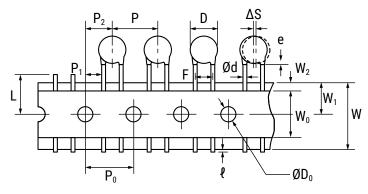
¹ The "Body Diameter Code" is located in the third character position of the ordering code. This code identifies the maximum diameter of the capacitor body in millimeters. For more information regarding the ordering code, see "Ordering Information" section of this document.

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Body Diameter Code	Reel (7301)	Ammo Pack (7317)
5	8.0 < D ≤ 11.0	12.7	1 - 4	1,500 pieces/reel	1,000 pieces/box
	11.0 < D ≤ 14.0	25.4	5 - 7	750 pieces/reel	500 pieces/box
7.5	≤ 9.0	12.7	2 - 9	1,500 pieces/reel	1,000 pieces/box
	10.0 ≤ D ≤ 11.0	12.7	3 - 4	1,000 pieces/reel	1,000 pieces/box
	> 11.0	25.4	5 - 9	500 pieces/reel	500 pieces/box
10, 12.5	8.0 ≤ D ≤ 16.0	25.4	1 - 9	500 pieces/reel	500 pieces/box



Figure 1 - Ammo Pack Taping Format

5 mm and 7.5 mm Lead Spacing:



10 mm Lead Spacing:

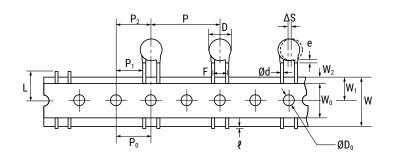


Table 3 – Ammo Pack Taping Specifications

Lead Spacing 7.5 mm 10 and 12.5 mm 5 mm Straight **Preformed**¹ Straight **Preformed**¹ **Preformed**¹ Lead Style Straight Item Symbol **Dimensions (mm)** Lead Spacing F 5.0 ±1.0 7.5 ±1.0 10.0 ±1.0 **Component Pitch** Ρ 12.7 15.0 25.4 ±2.0 Sprocket Hole Pitch P₀ 12.7 ±0.3 15.0 ±0.3 12.7 ±0.3 Sprocket Hole Center to P_2 6.35 ±1.5 7.5 ±1.5 12.7 ±1.5 **Component Center** Sprocket Hole Center to Lead 3.85 ±1.0 3.75 ±1.0 P_1 7.7 ±1.5 Center **Body Diameter** See "Product Ordering Codes and Ratings" section of this document. D ΔS 0 ±2.0 Component Alignment (side/side) 18.0 +1.0/-0.5 **Carrier Tape Width** W Sprocket Hole Position W, 9.0 ±0.5

¹ Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

² Also referred to as "lead length" in this document.

For All Lead Spacing:

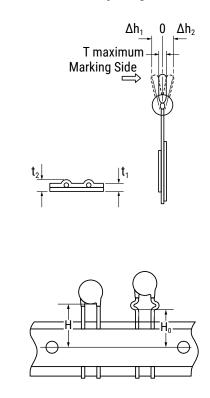




Table 3 – Ammo Pack Taping Specifications cont.

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm		
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹	
Item	Symbol	Dimensions (mm)						
Height to Seating Plane ² (preformed leads ¹)	H _o	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5	
Height to Seating Plane ² (straight leads)	Н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	
Lead Protrusion	ł	2.0 maximum						
Diameter of Sprocket Hole	D ₀	4.0 ±0.2						
Lead Diameter	φd	0.6 ±0.1						
Carrier Tape Thickness	t ₁	0.6 ±0.3						
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t ₂	1.5 maximum						
Component Alignment (front/ back)	Δh_1 Δh_2	2.0 maximum						
Cut Out Length	L	11.0 maximum						
Hold-Down Tape Width	W _o	10.0 minimum						
Hold-Down Tape Position	W ₂	3.0 maximum		1.5 ±1.5				
Coating Extension on Leads (meniscus)	е	3.0 maximum for straight lead; not to exceed the bend for preformed ¹ lead configurations.						
Body Thickness	Т	8.0 maximum						

¹ Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.

Application Notes:

Storage and Operating Conditions:

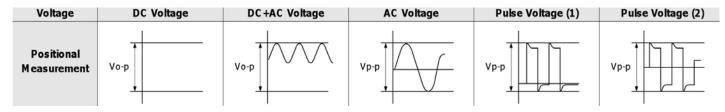
The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.



Application Notes (cont.):



Operating Temperature and Self-Generating Heat:

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.

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