

#### SinglFuse™ SF-2410SPxxxW Series Features

- Single blow fuse for overcurrent protection
- 6125 (EIA 2410) footprint
- Time lag fuse
- UL 248-14 listed
- RoHS compliant\* and halogen free\*\*
- Wire core SMD design

- Surface mount packaging for automated assembly
- High AC power one-time protection fuse

# SF-2410SPxxxW Series - Time Lag Wire Core Surface Mount Fuses

#### **Electrical Characteristics**

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Voltage Drop Max. (mV)	Typical I <sup>2</sup> t (A <sup>2</sup> s) ****
SF-2410SP050W-2	0.50	Open within 120 sec. at 200 % rated current	0.206	AC 250 V	AC 250 V 100 A DC 125 V 50 A	166	0.11
SF-2410SP063W-2	0.63		0.148			144	0.20
SF-2410SP080W-2	0.80		0.109			139	0.35
SF-2410SP100W-2	1.00		0.084			129	0.62
SF-2410SP125W-2	1.25		0.065			128	1.00
SF-2410SP160W-2	1.60		0.049			127	1.80
SF-2410SP200W-2	2.00		0.038			123	3.00

<sup>\*\*\*</sup> Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

#### **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Reflow and bend DCR change ≤ 20 % (≤ 10 % for ≤1 A) No mechanical damage		3 reflows at 245 °C followed by a 2 mm bend	Refer to STP document
2	Solderability Minimum 90 % coverage		One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Soldering heat resistance	DCR change ≤ 20 % (≤ 10 % for ≤1 A) New solder coverage ≤ 75 %	One dip at 260 °C for 10 seconds	MIL-STD-202 Method 210
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
9	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature +25 °C	Refer to STP document

#### **Agency Recognition**

UL File Number ...... E198545

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<sup>\*\*\*\*</sup> Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

<sup>\*\*</sup> Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

#### SinglFuse™ SF-2410SPxxxW Series Applications

- White goods
- Lighting ballasts
- LED drivers
- Medical equipment (excluding critical life support)
- DC/DC converters

- Power chargers
- Power adapters
- Industrial equipment

## SF-2410SPxxxW Series - Time Lag Wire Core Surface Mount Fuses

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# Environmental Characteristics Operating Temperature. -55 °C to +125 °C Storage Conditions Temperature +5 °C to +35 °C Humidity. 40 % to 75 % Shelf Life. 2 years from manufacturing date Moisture Sensitivity Level 1 ESD Classification (HBM). Class 6

#### **Typical Part Marking**

Represents total content. Layout may vary.

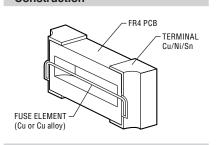


C = 0.50 F = 1.25 S = 0.63 T = 1.60 H = 0.80 I = 2.00 E = 1.00

# How to Order SF - 2410 SP 100 W - 2 SinglFuse™ Product Designator SMD Footprint 2410 = 6125 (EIA 2410) size Fuse Blow Type SP = Time Lag Rated Current 050 ~ 200 (0.5 A ~ 2.0 A) Structure Type W = Wire Core Packaging Type

- 2 = Tape & Reel

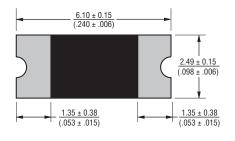
#### Construction

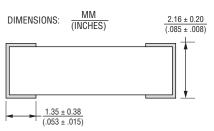


#### **Packaging Quantity**

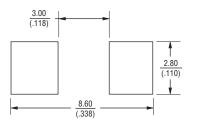
2,000 pieces per 7-inch reel

#### **Product Dimensions**

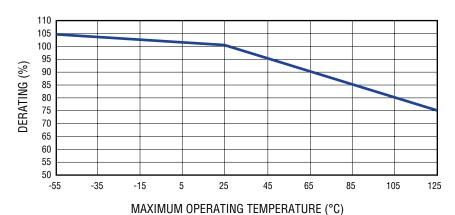




#### **Recommended Pad Layout**



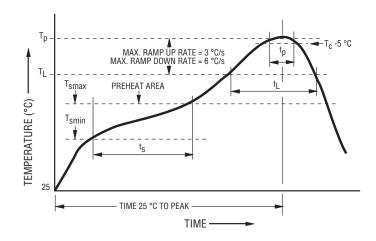
#### **Current Rating Thermal Derating Curve**



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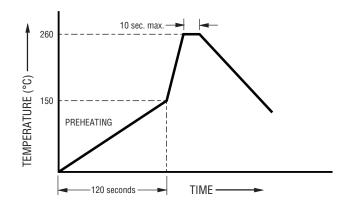
#### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly	
Preheat / Soak:		
Temperature Min. (T <sub>smin</sub> )	150 °C	
Temperature Max. (T <sub>smax</sub> )	200 °C	
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~120 seconds	
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.	
Liquidous Temperature (T <sub>L</sub> )	217 °C	
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60~150 seconds	
Peak Package Body Temperature (T <sub>D</sub> )	260 °C	
- P		
Time (t <sub>p</sub> )* within 5 °C of the specified classification temperature (T <sub>c</sub> )	30 seconds*	
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.	
Time 25 °C to Peak Temperature	8 minutes max.	

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

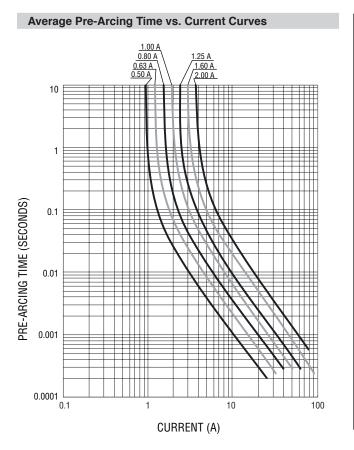
#### **Recommended Temperature Profile for Wave Soldering**

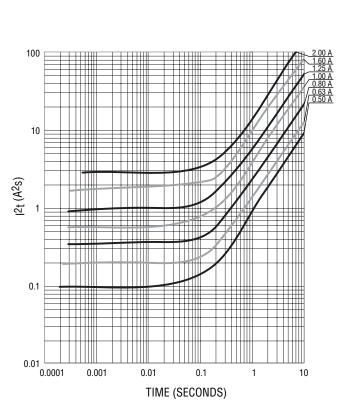


Wave soldering is suitable for 2410 size models.

# SF-2410SPxxxW Series - Time Lag Wire Core Surface Mount Fuses

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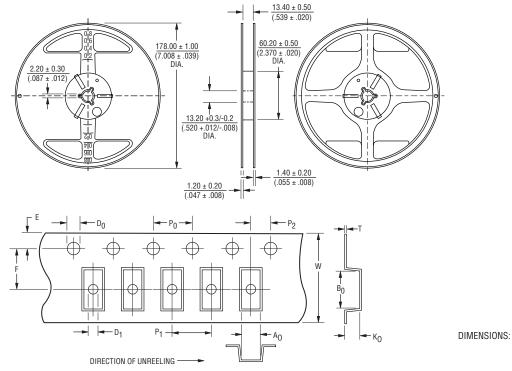
Average I2t vs. t Curves

 $\mathsf{MM}$ 

(INCHES)

Tape Dimensions	SF-2410SPxxxW Series per EIA 481-2
W	$\frac{12.00 \pm 0.10}{(.48 \pm .004)}$
P <sub>0</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>1</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>2</sub>	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A <sub>0</sub>	$\frac{2.85 \pm 0.10}{(.114 \pm .004)}$
B <sub>0</sub>	$\frac{6.40 \pm 0.10}{(.256 \pm .004)}$
F	$\frac{5.50 \pm 0.10}{(.220 \pm .004)}$
E	$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
D <sub>0</sub>	$\frac{1.55 \pm 0.10}{(.059 \pm .004)}$
D <sub>1</sub>	$\frac{1.55 \pm 0.10}{(.059 \pm .004)}$
K <sub>0</sub>	$\frac{2.35 \pm 0.10}{(.094 \pm .004)}$
т	$\frac{0.25 \pm 0.05}{(.010 \pm .002)}$

PACKAGING: Plastic tape, 2,000 pcs. per reel



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