

SinglFuse[™] SF-0603HIxxxF Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- High inrush current withstand fuse
- UL 248-14 listed
- RoHS compliant* and halogen free**
- Thin film chip design

SF-0603HIxxxF Series - High Inrush Current Withstand Surface Mount Fuses

Surface mount packaging for automated

assembly

Electrical Characteristics

| Model | Rated Current (Amps) | Fusing Time | Resistance (Ω) Typ.*** | Rated Voltage | Interrupting Rating | Typical I ² t (A ² s) **** |
|-----------------|-------------------------|--------------------------------|---------------------------|------------------|------------------------------------|---|
| SF-0603HI050F-2 | 0.50 | Open within 60 | 0.1550 | DC 65 V | AC/DC 35 V 50 A DC 65 V 13 A | 0.019 |
| SF-0603HI075F-2 | 0.75 | | 0.0830 | | | 0.036 |
| SF-0603HI100F-2 | 1.00 | | 0.0500 | | | 0.052 |
| SF-0603HI150F-2 | 1.50 | | 0.0290 | | | 0.110 |
| SF-0603HI200F-2 | 2.00 | sec. at 200 % rated current | 0.0200 | | | 0.310 |
| SF-0603HI250F-2 | 2.50 | | 0.0165 | | | 0.400 |
| SF-0603HI300F-2 | 3.00 | | 0.0140 | DC 35 V | AC/DC 35 V 35 A AC/DC 24 V 50 A | 0.600 |
| SF-0603HI350F-2 | 3.50 | | 0.0120 | | AUDU 24 V 50 A | 0.800 |
| SF-0603HI400F-2 | 4.00 | | 0.0095 | | | 1.200 |

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

**** Melting I²t calculated at 0.001 second pre-arcing time.

Reliability Testing

| No. | Test | Requirement | Test Condition | Test Reference |
|-----|----------------------|--|--|---------------------------|
| 1 | Bending | ≤1 A: DCR change ≤ ±10 % >1 A: DCR change ≤ ±20 % | 2 mm | Refer to STP document |
| 2 | Solderability | Minimum 95 % coverage | One dip at 255 °C for 5 seconds | MIL-STD-202 Method 208 |
| 3 | Thermal shock | DCR change ≤ ±10 % No mechanical damage | 100 cycles between -55 °C and +125 °C | MIL-STD-202 Method 107 |
| 4 | Moisture resistance | DCR change $\leq \pm 10 \%$ No excessive corrosion | 10 cycles | MIL-STD-202 Method 106 |
| 5 | Salt spray | DCR change $\leq \pm 10 \%$ No excessive corrosion | 48 hour exposure, 5 % salt solution | MIL-STD-202 Method 101 |
| 6 | Mechanical vibration | DCR change ≤ ±10 % No mechanical damage | 0.4 inch D.A. or 30 G between 5-3000 Hz | MIL-STD-202 Method 204 |
| 7 | Mechanical shock | DCR change ≤ ±10 % No mechanical damage | 1500 G, 0.5 ms, half-sine shocks | MIL-STD-202 Method 213 |
| 8 | Life | No electrical "opens" during testing Voltage drop change shall be less than ±10 % of initial value | 75 % rated current for 2000 hours at ambient temperature between +20 °C and +30 °C | Refer to STP document |

Agency Recognition

* RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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SinglFuse[™] SF-0603HIxxxF Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)
- SF-0603HIxxxF Series High Inrush Current Withstand Surface Mount Fuses
 DOURINS®

 Environmental Characteristics
 -55 °C to +90 °C

 Operating Temperature
 -55 °C to +90 °C

 Storage Conditions
 +5 °C to +35 °C

 Temperature
 40 % to 75 %

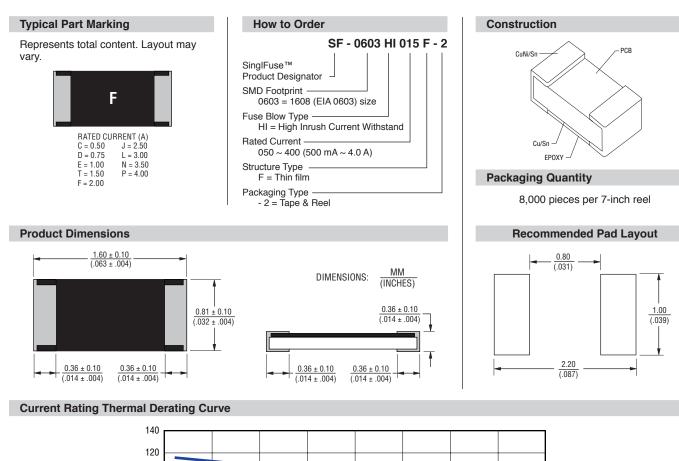
 Shelf Life
 .2 years from manufacturing date

 Moisture Sensitivity Level
 1

LED lighting

Power tools

ESD Classification (HBM).....



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100

80 -60 -20 -60 -60 -

-40

-20

0

DERATING (%)

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MAXIMUM OPERATING TEMPERATURE (°C)

20

40

60

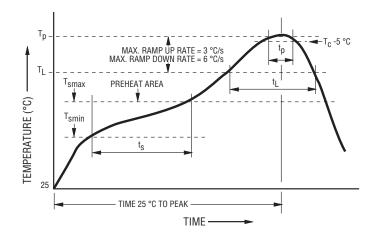
80

100

SF-0603HIxxxF Series - High Inrush Current Withstand Surface Mount Fuses

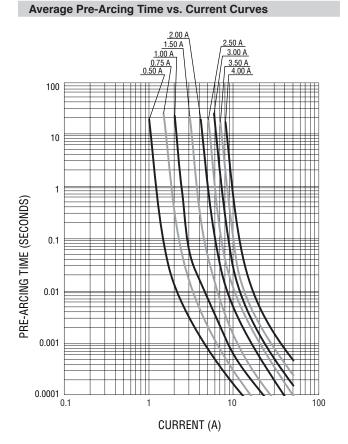
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Solder Reflow Recommendations

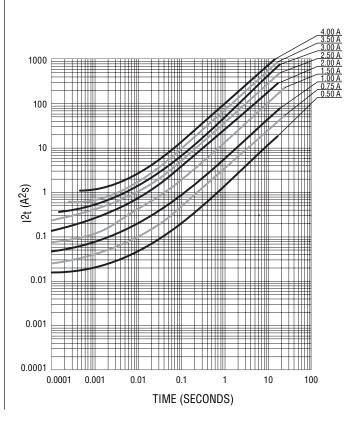


| Profile Feature | Pb-Free Assembly | |
|--|--------------------|--|
| Preheat / Soak: | | |
| Temperature Min. (T _{smin}) | 150 °C | |
| Temperature Max. (T _{smax}) | 200 °C | |
| Time (t _s) from (T _{smin} to T _{smax}) | 60~120 seconds | |
| Ramp Up Rate (T _L to T _p) | 3 °C / second max. | |
| Liquidous Temperature (TL) | 217 °C | |
| Time (t_L) maintained above T_L | 60~150 seconds | |
| Peak Package Body Temperature (T _p) | 260 °C | |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c) | 30 seconds* | |
| Ramp Down Rate $(T_p \text{ to } T_L)$ | 6 °C / second max. | |
| Time 25 °C to Peak Temperature | 8 minutes max. | |

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.



Average I²t vs. t Curves



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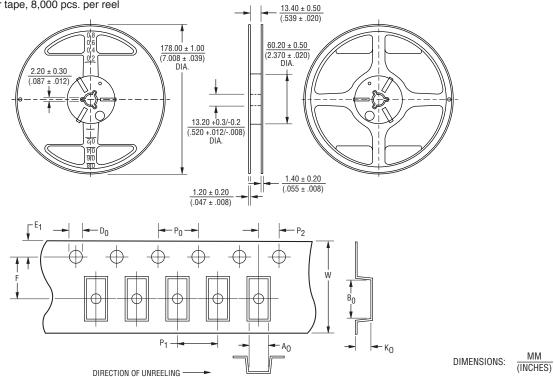
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SF-0603HIxxxF Series Tape and Reel Packaging Specifications

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| SF-0603HIxxxF Series per EIA 481-2 |
|---|
| $\frac{8.10 \pm 0.20}{(.319 \pm .008)}$ |
| $\frac{4.0 \pm 0.10}{(.157 \pm .004)}$ |
| $\frac{4.0 \pm 0.10}{(.157 \pm .004)}$ |
| <u>2.0 ± 0.05</u> (.079 ± .002) |
| $\frac{1.00 \pm 0.10}{(.039 \pm .004)}$ |
| $\frac{1.80 \pm 0.10}{(.071 \pm .004)}$ |
| $\frac{3.50 \pm 0.05}{(.138 \pm .002)}$ |
| $\frac{1.75 \pm 0.10}{(.069 \pm .004)}$ |
| <u>1.55 + 0.05</u> (.061 + .002) |
| |





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