

SinglFuse[™] SF-0603HIxxxF Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- High inrush current withstand fuse
- UL 248-14 listed
- RoHS compliant* and halogen free**
- Thin film chip design

SF-0603HIxxxF Series - High Inrush Current Withstand Surface Mount Fuses

Surface mount packaging for automated

assembly

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I ² t (A ² s) ****
SF-0603HI050F-2	0.50	Open within 60	0.1550	DC 65 V	AC/DC 35 V 50 A DC 65 V 13 A	0.019
SF-0603HI075F-2	0.75		0.0830			0.036
SF-0603HI100F-2	1.00		0.0500			0.052
SF-0603HI150F-2	1.50		0.0290			0.110
SF-0603HI200F-2	2.00	sec. at 200 % rated current	0.0200			0.310
SF-0603HI250F-2	2.50		0.0165			0.400
SF-0603HI300F-2	3.00		0.0140	DC 35 V	AC/DC 35 V 35 A AC/DC 24 V 50 A	0.600
SF-0603HI350F-2	3.50		0.0120		AUDU 24 V 50 A	0.800
SF-0603HI400F-2	4.00		0.0095			1.200

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

**** Melting I²t calculated at 0.001 second pre-arcing time.

Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Bending	≤1 A: DCR change ≤ ±10 % >1 A: DCR change ≤ ±20 %	2 mm	Refer to STP document
2	Solderability	Minimum 95 % coverage	One dip at 255 °C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -55 °C and +125 °C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change $\leq \pm 10 \%$ No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change $\leq \pm 10 \%$ No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing Voltage drop change shall be less than ±10 % of initial value	75 % rated current for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

Agency Recognition

* RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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SinglFuse[™] SF-0603HIxxxF Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)
- SF-0603HIxxxF Series High Inrush Current Withstand Surface Mount Fuses
 DOURINS®

 Environmental Characteristics
 -55 °C to +90 °C

 Operating Temperature
 -55 °C to +90 °C

 Storage Conditions
 +5 °C to +35 °C

 Temperature
 40 % to 75 %

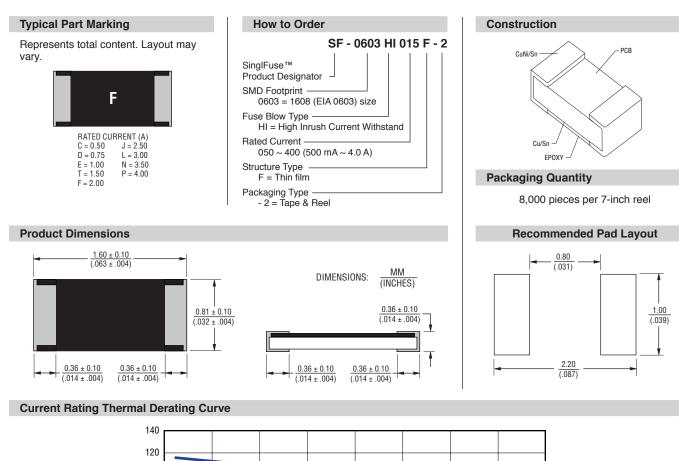
 Shelf Life
 .2 years from manufacturing date

 Moisture Sensitivity Level
 1

LED lighting

Power tools

ESD Classification (HBM).....



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100

80 -60 -20 -60 -60 -

-40

-20

0

DERATING (%)

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MAXIMUM OPERATING TEMPERATURE (°C)

20

40

60

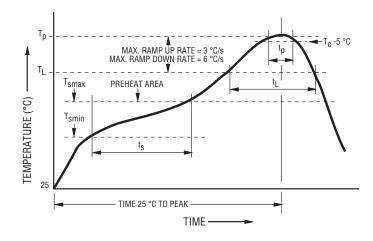
80

100

SF-0603HIxxxF Series - High Inrush Current Withstand Surface Mount Fuses

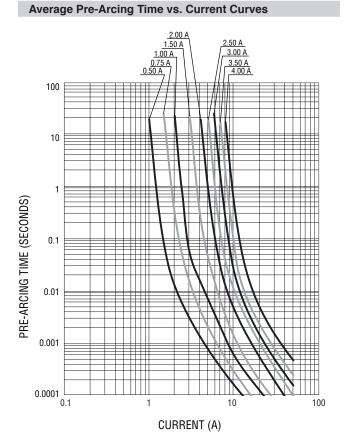
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Solder Reflow Recommendations

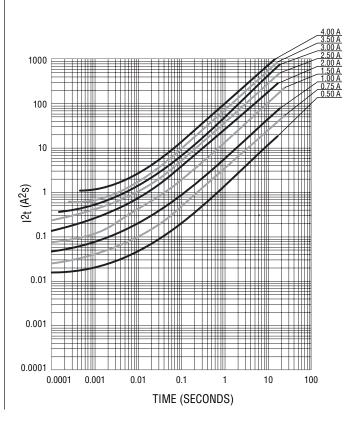


Profile Feature	Pb-Free Assembly	
Preheat / Soak:		
Temperature Min. (T _{smin})	150 °C	
Temperature Max. (T _{smax})	200 °C	
Time (t _s) from (T _{smin} to T _{smax})	60~120 seconds	
Ramp Up Rate (T _L to T _p)	3 °C / second max.	
Liquidous Temperature (TL)	217 °C	
Time (t_L) maintained above T_L	60~150 seconds	
Peak Package Body Temperature (T _p)	260 °C	
Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c)	30 seconds*	
Ramp Down Rate $(T_p \text{ to } T_L)$	6 °C / second max.	
Time 25 °C to Peak Temperature	8 minutes max.	

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.



Average I²t vs. t Curves



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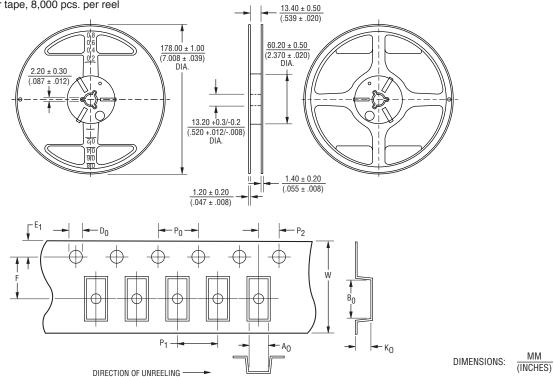
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SF-0603HIxxxF Series Tape and Reel Packaging Specifications

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SF-0603HIxxxF Series per EIA 481-2
$\frac{8.10 \pm 0.20}{(.319 \pm .008)}$
$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
<u>2.0 ± 0.05</u> (.079 ± .002)
$\frac{1.00 \pm 0.10}{(.039 \pm .004)}$
$\frac{1.80 \pm 0.10}{(.071 \pm .004)}$
$\frac{3.50 \pm 0.05}{(.138 \pm .002)}$
$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
<u>1.55 + 0.05</u> (.061 + .002)





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