LMC6064 Precision CMOS Quad Micropower Operational Amplifier

Check for Samples: LMC6064

FEATURES

(Typical Unless Otherwise Noted)

- **Low Offset Voltage: 100 µV**
- **Ultra Low Supply Current: 16 µA/Amplifier**
- **Operates from 4.5V to 15V Single Supply**
- **Ultra Low Input Bias Current: 10 fA**
- **Output Swing within 10 mV of Supply Rail, 100k Load**
- **Input Common-Mode Range Includes V^-**
- **High Voltage Gain: 140 dB**
- **Improved Latchup Immunity**

APPLICATIONS

- **Instrumentation Amplifier**
- **Photodiode and Infrared Detector Preamplifier**
- **Transducer Amplifiers**
- **Hand-Held Analytic Instruments**
- **Medical Instrumentation**
- **D/A Converter**
- **Charge Amplifier for Piezoelectric Transducers**

DESCRIPTION

The LMC6064 is a precision quad low offset voltage, micropower operational amplifier, capable of precision single supply operation. Performance characteristics include ultra low input bias current, high voltage gain, rail-to-rail output swing, and an input common mode voltage range that includes ground. These features, plus its low power consumption make the LMC6064 ideally suited for battery powered applications.

Other applications using the LMC6064 include precision full-wave rectifiers, integrators, references, sample-and-hold circuits, and true instrumentation amplifiers.

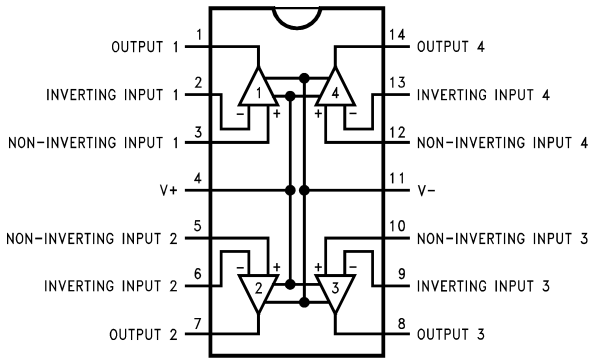
This device is built with TI's advanced double-Poly Silicon-Gate CMOS process.

For designs that require higher speed, see the LMC6084 precision quad operational amplifier.

For single or dual operational amplifier with similar features, see the LMC6061 or LMC6062 respectively.

PATENT PENDING

Connection Diagram



14-Pin PDIP/SOIC
Top View

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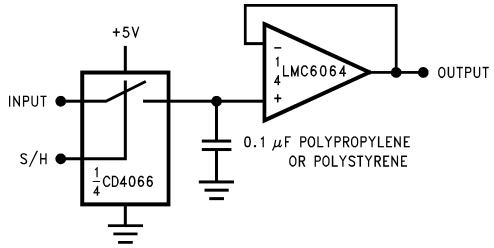

Low-Leakage Sample and Hold

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings (1)(2)(3)

Differential Input Voltage	±Supply Voltage
Voltage at Input/Output Pin	(V^+) +0.3V,
	(V^-) −0.3V
Supply Voltage ($V^+ - V^-$)	16V
Output Short Circuit to V^+	See (4)
Output Short Circuit to V^-	See (5)
Lead Temperature (Soldering, 10 sec.)	260°C
Storage Temp. Range	−65°C to +150°C
Junction Temperature	150°C
ESD Tolerance (6)	2 kV
Current at Input Pin	±10 mA
Current at Output Pin	±30 mA
Current at Power Supply Pin	40 mA
Power Dissipation	See (7)

(1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but do not ensure specific performance limits. For ensured specifications and test conditions, see the Electrical Characteristics. The ensured specifications apply only for the test conditions listed.
(2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.
(3) For ensured Military Temperature Range parameters see RETSMC6064X.
(4) Do not connect output to V^+, when V^+ is greater than 13V or reliability witll be adversely affected.
(5) Applies to both single-supply and split-supply operation. Continous short circuit operation at elevated ambient temperature can result in exceeding the maximum allowed junction temperature of 150°C. Output currents in excess of ±30 mA over long term may adversely affect reliability.
(6) Human body model, 1.5 kΩ in series with 100 pF.
(7) The maximum power dissipation is a function of $T_{J(Max)}$, θ_{JA}, and T_A. The maximum allowable power dissipation at any ambient temperature is $P_D = (T_{J(Max)} - T_A)/\theta_{JA}$.

Operating Ratings (1)

Temperature Range	LMC6064AM	−55°C ≤ T_J ≤ +125°C
	LMC6064AI, LMC6064I	−40°C ≤ T_J ≤ +85°C
Supply Voltage		4.5V ≤ V^+ ≤ 15.5V
Thermal Resistance (θ_{JA}) (2)	14-Pin PDIP	81°C/W
	14-Pin SOIC	126°C/W
Power Dissipation		See (3)

(1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but do not ensure specific performance limits. For ensured specifications and test conditions, see the Electrical Characteristics. The ensured specifications apply only for the test conditions listed.
(2) All numbers apply for packages soldered directly into a PC board.
(3) For operating at elevated temperatures the device must be derated based on the thermal resistance θ_{JA} with $P_D = (T_J - T_A)/\theta_{JA}$.

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DC Electrical Characteristics

Unless otherwise specified, all limits ensured for T_J = 25°C. **Boldface** limits apply at the temperature extremes. V^+ = 5V, V^- = 0V, V_{CM} = 1.5V, V_O = 2.5V and R_L > 1M unless otherwise specified.

Symbol	Parameter	Conditions		Typ[1]	LMC6064AM Limit[2]	LMC6064AI Limit[2]	LMC6064I Limit[2]	Units
V_{OS}	Input Offset Voltage			100	350 **1200**	350 **900**	800 **1300**	µV Max
TCV_{OS}	Input Offset Voltage Average Drift			1.0				µV/°C
I_B	Input Bias Current			0.010	 **100**	 **4**	 **4**	pA Max
I_{OS}	Input Offset Current			0.005	 **100**	 **2**	 **2**	pA Max
R_{IN}	Input Resistance			>10				Tera Ω
CMRR	Common Mode Rejection Ratio	0V ≤ V_{CM} ≤ 12.0V V^+ = 15V		85	75 **70**	75 **72**	66 **63**	dB Min
+PSRR	Positive Power Supply Rejection Ratio	5V ≤ V^+ ≤ 15V V_O = 2.5V		85	75 **70**	75 **72**	66 **63**	dB Min
−PSRR	Negative Power Supply Rejection Ratio	0V ≤ V^- ≤ −10V		100	84 **70**	84 **81**	74 **71**	dB Min
V_{CM}	Input Common-Mode Voltage Range	V^+ = 5V and 15V for CMRR ≥ 60 dB		−0.4	−0.1 **0**	−0.1 **0**	−0.1 **0**	V Max
				V^+ − 1.9	V^+ − 2.3 **V^+ − 2.6**	V^+ − 2.3 **V^+ − 2.5**	V^+ − 2.3 **V^+ − 2.5**	V Min
A_V	Large Signal Voltage Gain	R_L = 100 kΩ[3]	Sourcing	4000	400 **200**	400 **300**	300 **200**	V/mV Min
			Sinking	3000	180 **70**	180 **100**	90 **60**	V/mV Min
		R_L = 25 kΩ[3]	Sourcing	3000	400 **150**	400 **150**	200 **80**	V/mV Min
			Sinking	2000	100 **35**	100 **50**	70 **35**	V/mV Min

(1) Typical values represent the most likely parametric norm.
(2) All limits are specified by testing or statistical analysis.
(3) V^+ = 15V, V_{CM} = 7.5V and R_L connected to 7.5V. For Sourcing tests, 7.5V ≤ V_O ≤ 11.5V. For Sinking tests, 2.5V ≤ V_O ≤ 7.5V.

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DC Electrical Characteristics (continued)

Unless otherwise specified, all limits ensured for T_J = 25°C. **Boldface** limits apply at the temperature extremes. V^+ = 5V, V^- = 0V, V_{CM} = 1.5V, V_O = 2.5V and R_L > 1M unless otherwise specified.

Symbol	Parameter	Conditions	Typ[1]	LMC6064AM Limit[2]	LMC6064AI Limit[2]	LMC6064I Limit[2]	Units
V_O	Output Swing	V^+ = 5V R_L = 100 kΩ to 2.5V	4.995	4.990 **4.970**	4.990 **4.980**	4.950 **4.925**	V Min
			0.005	0.010 **0.030**	0.010 **0.020**	0.050 **0.075**	V Max
		V^+ = 5V R_L = 25 kΩ to 2.5V	4.990	4.975 **4.955**	4.975 **4.965**	4.950 **4.850**	V Min
			0.010	0.020 **0.045**	0.020 **0.035**	0.050 **0.150**	V Max
		V^+ = 15V R_L = 100 kΩ to 7.5V	14.990	14.975 **14.955**	14.975 **14.965**	14.950 **14.925**	V Min
			0.010	0.025 **0.050**	0.025 **0.035**	0.050 **0.075**	V Max
		V^+ = 15V R_L = 25 kΩ to 7.5V	14.965	14.900 **14.800**	14.900 **14.850**	14.850 **14.800**	V Min
			0.025	0.050 **0.200**	0.050 **0.150**	0.100 **0.200**	V Max
I_O	Output Current V^+ = 5V	Sourcing, V_O = 0V	22	16 **8**	16 **10**	13 **8**	mA Min
		Sinking, V_O = 5V	21	16 **7**	16 **8**	16 **8**	mA Min
I_O	Output Current V^+ = 15V	Sourcing, V_O = 0V	25	15 **9**	15 **10**	15 **10**	mA Min
		Sinking, V_O = 13V[4]	26	20 **7**	20 **8**	20 **8**	mA Min
I_S	Supply Current	All Four Amplifiers V^+ = +5V, V_O = 1.5V	64	76 **120**	76 **92**	92 **112**	µA Max
		All Four Amplifiers V^+ = +15V, V_O = 7.5V	80	94 **140**	94 **110**	114 **132**	µA Max

(4) Do not connect output to V^+, when V^+ is greater than 13V or reliability witll be adversely affected.

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AC Electrical Characteristics

Unless otherwise specified, all limits ensured for T_J = 25°C, **Boldface** limits apply at the temperature extremes. V^+ = 5V, V^- = 0V, V_{CM} = 1.5V, V_O = 2.5V and R_L > 1M unless otherwise specified.

Symbol	Parameter	Conditions	Typ(1)	LMC6064AM Limit(2)	LMC6064AI Limit(2)	LMC6064I Limit(2)	Units
SR	Slew Rate	See(3)	35	20 **8**	20 **10**	15 **7**	V/ms Min
GBW	Gain-Bandwidth Product		100				kHz
θ_m	Phase Margin		50				Deg
	Amp-to-Amp Isolation	See(4)	155				dB
e_n	Input-Referred Voltage Noise	F = 1 kHz	83				nV/√Hz
i_n	Input-Referred Current Noise	F = 1 kHz	0.0002				pA/√Hz
T.H.D.	Total Harmonic Distortion	F = 1 kHz, A_V = −5 R_L = 100 kΩ, V_O = 2 V_{PP} ±5V Supply	0.01				%

(1) Typical values represent the most likely parametric norm.
(2) All limits are specified by testing or statistical analysis.
(3) V^+ = 15V. Connected as Voltage Follower with 10V step input. Number specified is the slower of the positive and negative slew rates.
(4) Input referred V^+ = 15V and R_L = 100 kΩ connected to 7.5V. Each amp excited in turn with 100 Hz to produce V_O = 12 V_{PP}.

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Typical Performance Characteristics

Distribution of LMC6064 Input Offset Voltage (T_A = +25°C)

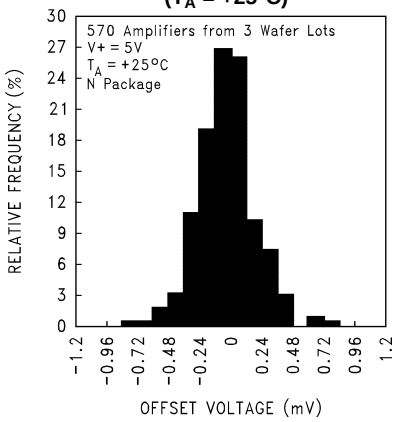

Figure 1.

Distribution of LMC6064 Input Offset Voltage (T_A = −55°C)

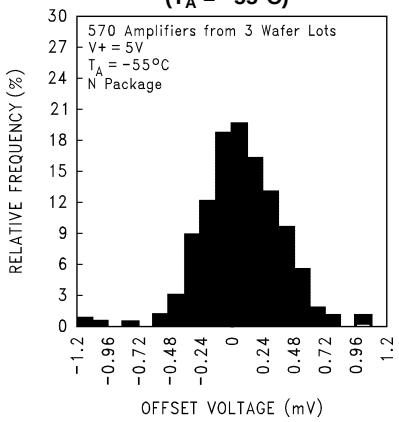

Figure 2.

Distribution of LMC6064 Input Offset Voltage (T_A = +125°C)

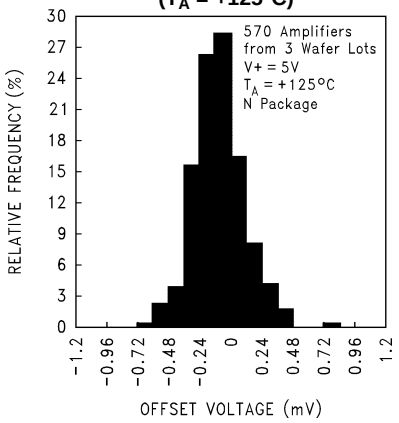

Figure 3.

Input Bias Current vs Temperature

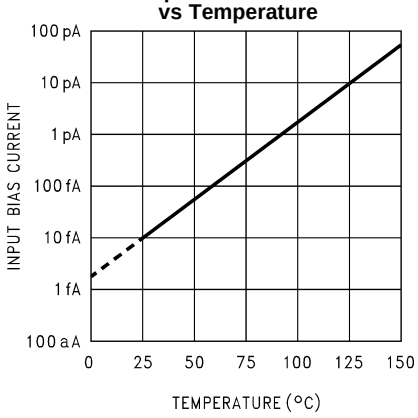

Figure 4.

Supply Current vs Supply Voltage

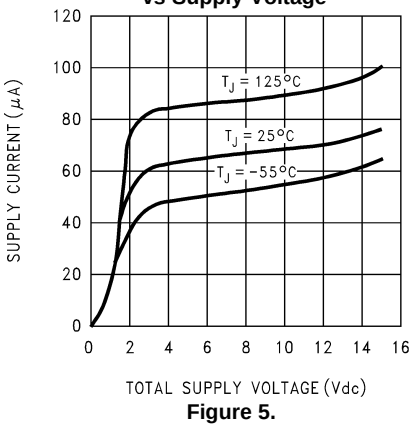

Figure 5.

Input Voltage vs Output Voltage

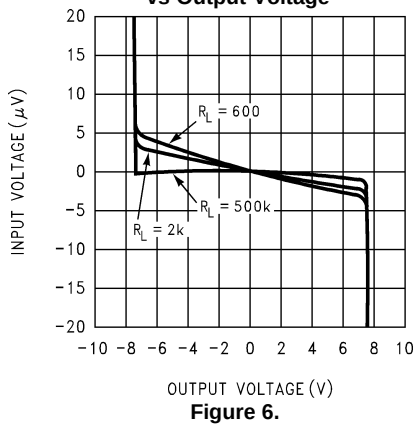

Figure 6.

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Typical Performance Characteristics (continued)

Common Mode Rejection Ratio vs Frequency

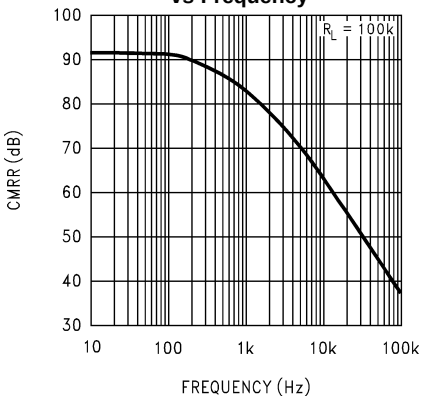

Figure 7.

Power Supply Rejection Ratio vs Frequency

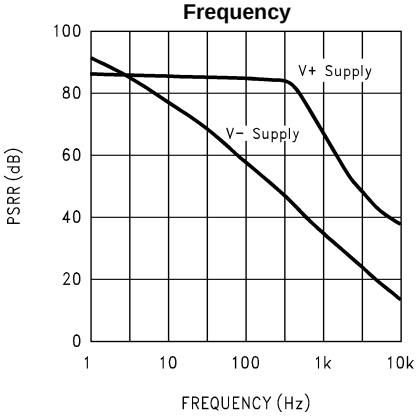

Figure 8.

Input Voltage Noise vs Frequency

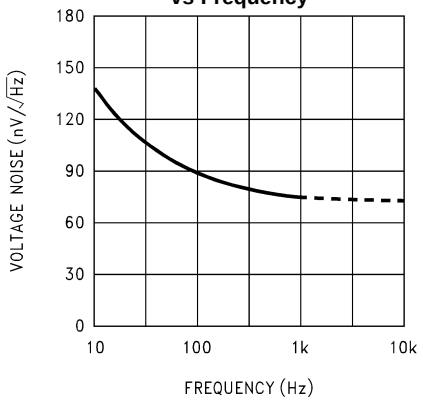

Figure 9.

Output Characteristics Sourcing Current

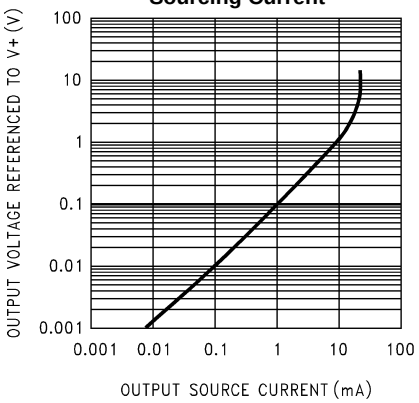

Figure 10.

Output Characteristics Sinking Current

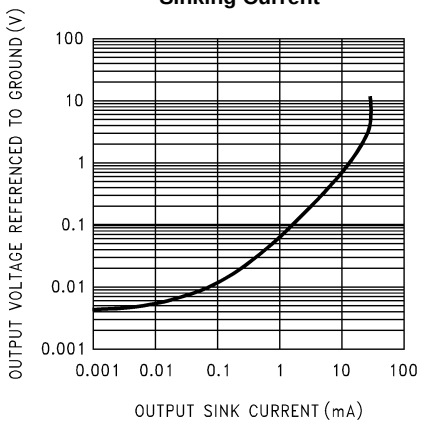

Figure 11.

Gain and Phase Response vs Temperature (−55°C to +125°C)

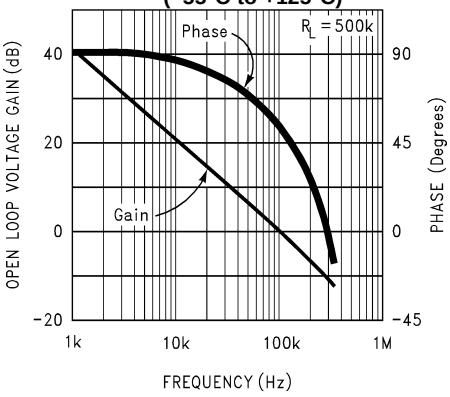

Figure 12.

Typical Performance Characteristics (continued)

Gain and Phase Response vs Capacitive Load with R_L = 20 kΩ

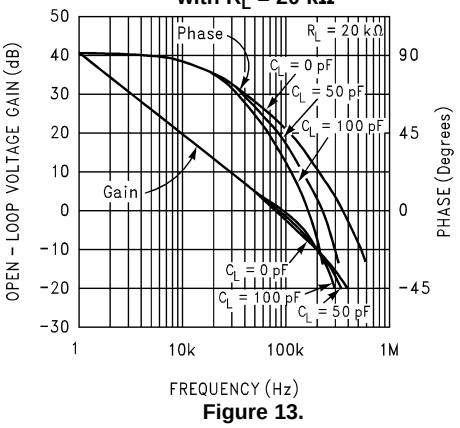

Figure 13.

Gain and Phase Response vs Capacitive Load with R_L = 500 kΩ

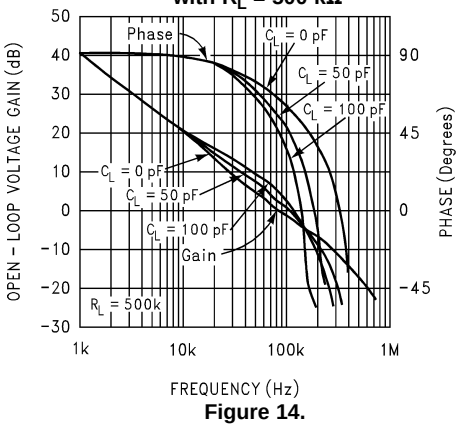

Figure 14.

Open Loop Frequency Response

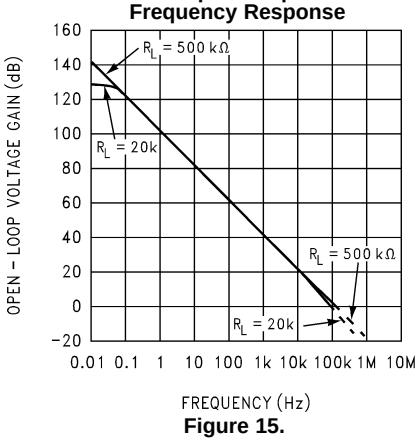

Figure 15.

Inverting Small Signal Pulse Response

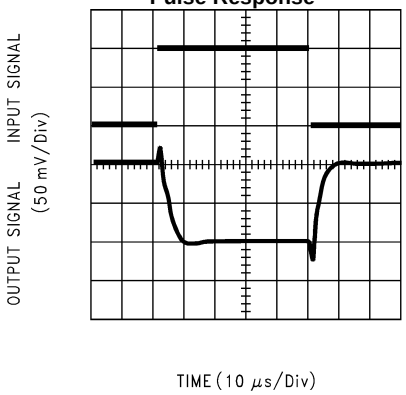

Figure 16.

Inverting Large Signal Pulse Response

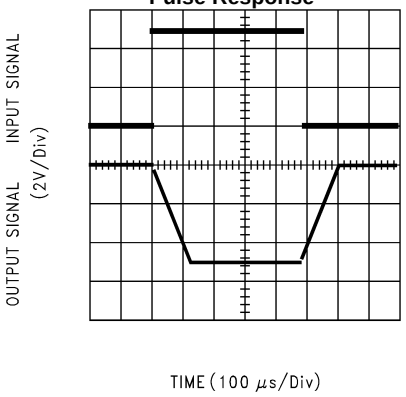

Figure 17.

Non-Inverting Small Signal Pulse Response

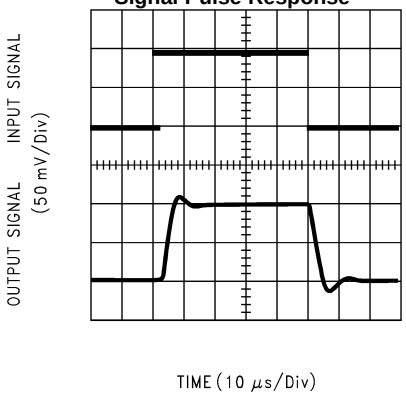

Figure 18.

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Typical Performance Characteristics (continued)

Non-Inverting Large Signal Pulse Response

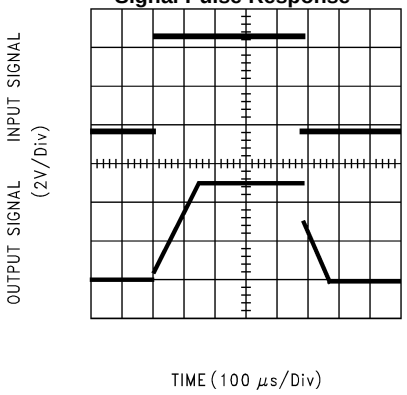

Figure 19.

Crosstalk Rejection vs Frequency

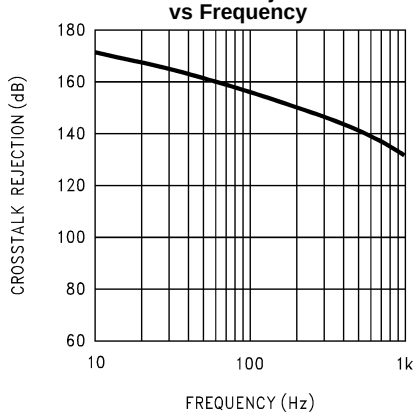

Figure 20.

Stability vs Capacitive Load, R_L = 20 kΩ

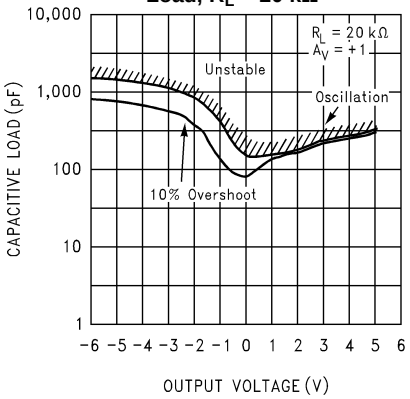

Figure 21.

Stability vs Capacitive Load R_L = 1 MΩ

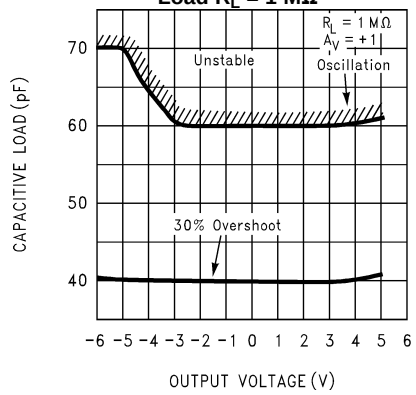

Figure 22.

APPLICATIONS HINTS

AMPLIFIER TOPOLOGY

The LMC6064 incorporates a novel op-amp design topology that enables it to maintain rail-to-rail output swing even when driving a large load. Instead of relying on a push-pull unity gain output buffer stage, the output stage is taken directly from the internal integrator, which provides both low output impedance and large gain. Special feed-forward compensation design techniques are incorporated to maintain stability over a wider range of operating conditions than traditional micropower op-amps. These features make the LMC6064 both easier to design with, and provide higher speed than products typically found in this ultra-low power class.

COMPENSATING FOR INPUT CAPACITANCE

It is quite common to use large values of feedback resistance for amplifiers with ultra-low input current, like the LMC6064.

Although the LMC6064 is highly stable over a wide range of operating conditions, certain precautions must be met to achieve the desired pulse response when a large feedback resistor is used. Large feedback resistors and even small values of input capacitance, due to transducers, photodiodes, and circuit board parasitics, reduce phase margins.

When high input impedances are demanded, guarding of the LMC6064 is suggested. Guarding input lines will not only reduce leakage, but lowers stray input capacitance as well. (See Printed-Circuit-Board Layout for High Impedance Work).

The effect of input capacitance can be compensated for by adding a capacitor. Place a capacitor, C_f, around the feedback resistor (as in Figure 23) such that:

$$\frac{1}{2\pi R_1 C_{IN}} \geq \frac{1}{2\pi R_2 C_f} \tag{1}$$

or

$$R_1\, C_{IN} \leq R_2\, C_f \tag{2}$$

Since it is often difficult to know the exact value of C_{IN}, C_f can be experimentally adjusted so that the desired pulse response is achieved. Refer to the LMC660 and the LMC662 for a more detailed discussion on compensating for input capacitance.

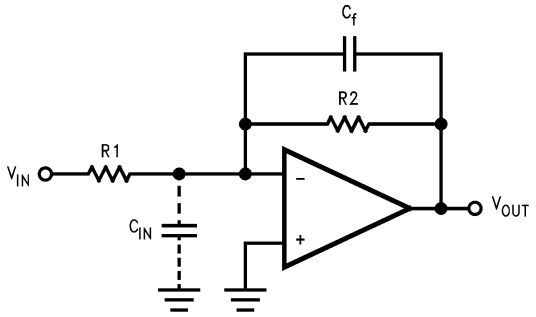

Figure 23. Canceling the Effect of Input Capacitance

CAPACITIVE LOAD TOLERANCE

All rail-to-rail output swing operational amplifiers have voltage gain in the output stage. A compensation capacitor is normally included in this integrator stage. The frequency location of the dominate pole is affected by the resistive load on the amplifier. Capacitive load driving capability can be optimized by using an appropriate resistive load in parallel with the capacitive load (see typical curves).

Direct capacitive loading will reduce the phase margin of many op-amps. A pole in the feedback loop is created by the combination of the op-amp's output impedance and the capacitive load. This pole induces phase lag at the unity-gain crossover frequency of the amplifier resulting in either an oscillatory or underdamped pulse response. With a few external components, op amps can easily indirectly drive capacitive loads, as shown in Figure 24.

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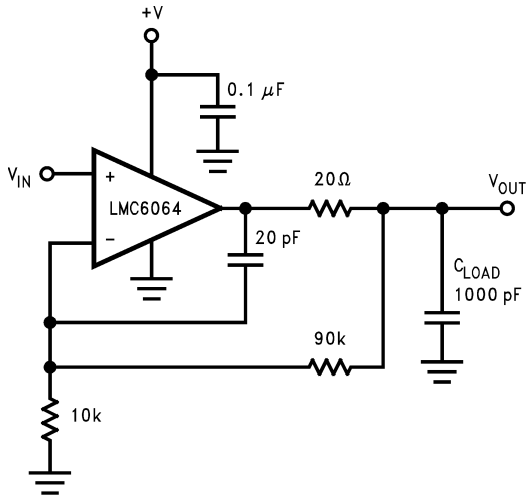

Figure 24. LMC6064 Noninverting Gain of 10 Amplifier, Compensated to Handle Capacitive Loads

In the circuit of Figure 24, R1 and C1 serve to counteract the loss of phase margin by feeding the high frequency component of the output signal back to the amplifier's inverting input, thereby preserving phase margin in the overall feedback loop.

Capacitive load driving capability is enhanced by using a pull up resistor to V^+ (Figure 25). Typically a pull up resistor conducting 10 μA or more will significantly improve capacitive load responses. The value of the pull up resistor must be determined based on the current sinking capability of the amplifier with respect to the desired output swing. Open loop gain of the amplifier can also be affected by the pull up resistor (see Electrical Characteristics).

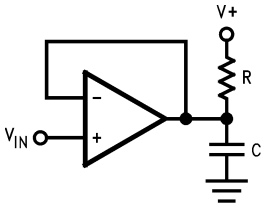

Figure 25. Compensating for Large Capacitive Loads with a Pull Up Resistor

PRINTED-CIRCUIT-BOARD LAYOUT FOR HIGH-IMPEDANCE WORK

It is generally recognized that any circuit which must operate with less than 1000 pA of leakage current requires special layout of the PC board. When one wishes to take advantage of the ultra-low bias current of the LMC6064, typically less than 10 fA, it is essential to have an excellent layout. Fortunately, the techniques of obtaining low leakages are quite simple. First, the user must not ignore the surface leakage of the PC board, even though it may sometimes appear acceptably low, because under conditions of high humidity or dust or contamination, the surface leakage will be appreciable.

To minimize the effect of any surface leakage, lay out a ring of foil completely surrounding the LMC6064's inputs and the terminals of capacitors, diodes, conductors, resistors, relay terminals etc. connected to the op-amp's inputs, as in Figure 26. To have a significant effect, guard rings should be placed on both the top and bottom of the PC board. This PC foil must then be connected to a voltage which is at the same voltage as the amplifier inputs, since no leakage current can flow between two points at the same potential. For example, a PC board trace-to-pad resistance of $10^{12}\Omega$, which is normally considered a very large resistance, could leak 5 pA if the trace were a 5V bus adjacent to the pad of the input. This would cause a 100 times degradation from the LMC6064's actual performance. However, if a guard ring is held within 5 mV of the inputs, then even a resistance of $10^{11}\Omega$ would cause only 0.05 pA of leakage current. See Figure 27 for typical connections of guard rings for standard op-amp configurations.

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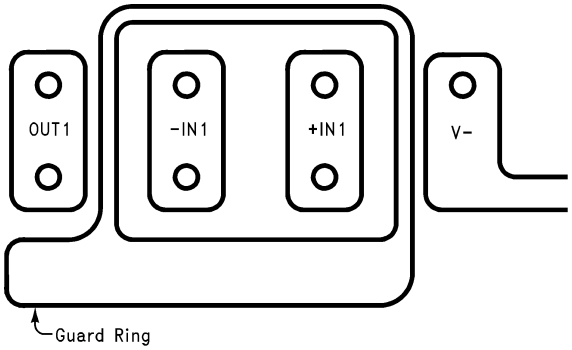

Figure 26. Example of Guard Ring in P.C. Board Layout

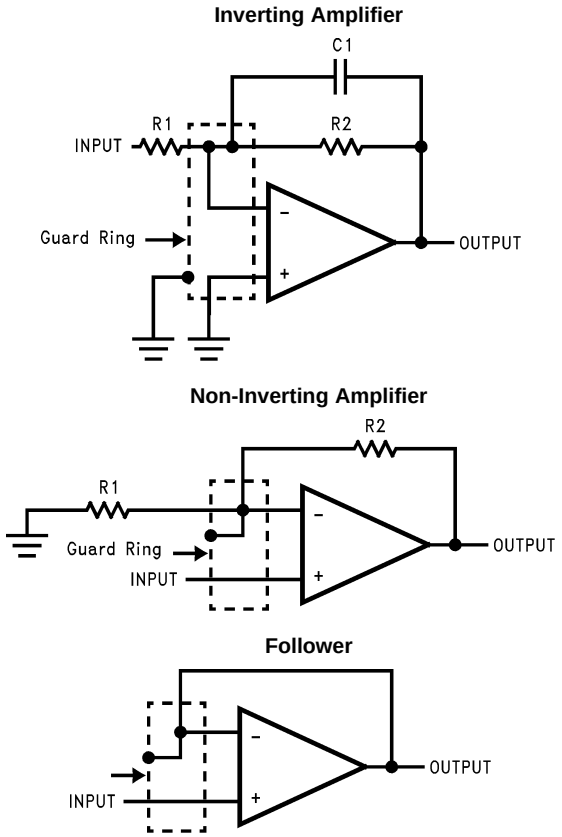

Figure 27. Typical Connections of Guard Rings

The designer should be aware that when it is inappropriate to lay out a PC board for the sake of just a few circuits, there is another technique which is even better than a guard ring on a PC board: Don't insert the amplifier's input pin into the board at all, but bend it up in the air and use only air as an insulator. Air is an excellent insulator. In this case you may have to forego some of the advantages of PC board construction, but the advantages are sometimes well worth the effort of using point-to-point up-in-the-air wiring. See Figure 28.

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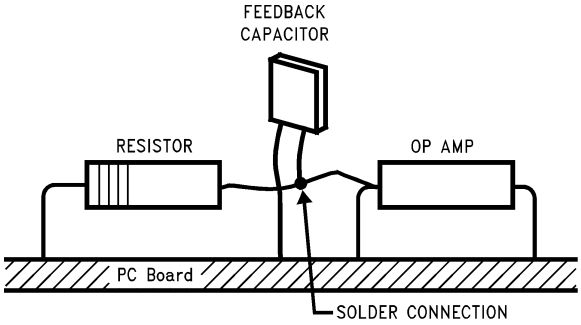
Latchup

CMOS devices tend to be susceptible to latchup due to their internal parasitic SCR effects. The (I/O) input and output pins look similar to the gate of the SCR. There is a minimum current required to trigger the SCR gate lead. The LMC6064 and LMC6082 are designed to withstand 100 mA surge current on the I/O pins. Some resistive method should be used to isolate any capacitance from supplying excess current to the I/O pins. In addition, like an SCR, there is a minimum holding current for any latchup mode. Limiting current to the supply pins will also inhibit latchup susceptibility.



(Input pins are lifted out of PC board and soldered directly to components. All other pins connected to PC board).

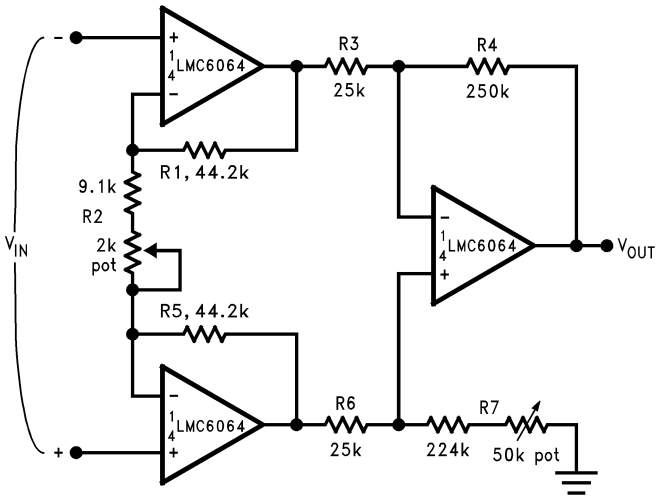
Figure 28. Air Wiring

Typical Single-Supply Applications

(V^+ = 5.0 V_{DC})

The extremely high input impedance, and low power consumption, of the LMC6064 make it ideal for applications that require battery-powered instrumentation amplifiers. Examples of these types of applications are hand-held pH probes, analytic medical instruments, magnetic field detectors, gas detectors, and silicon based pressure transducers.

Figure 29 shows an instrumentation amplifier that features high differential and common mode input resistance (>10^{14}Ω), 0.01% gain accuracy at A_V = 100, excellent CMRR with 1 kΩ imbalance in bridge source resistance. Input current is less than 100 fA and offset drift is less than 2.5 µV/°C. R_2 provides a simple means of adjusting gain over a wide range without degrading CMRR. R_7 is an initial trim used to maximize CMRR without using super precision matched resistors. For good CMRR over temperature, low drift resistors should be used.



If $R_1 = R_5$, $R_3 = R_6$, and $R_4 = R_7$; then

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$$\frac{V_{OUT}}{V_{IN}} = \frac{R_2 + 2R_1}{R_2} \times \frac{R_4}{R_3}$$

$\therefore A_V \approx 100$ for circuit shown (R_2 = 9.822k).

Figure 29. Instrumentation Amplifier

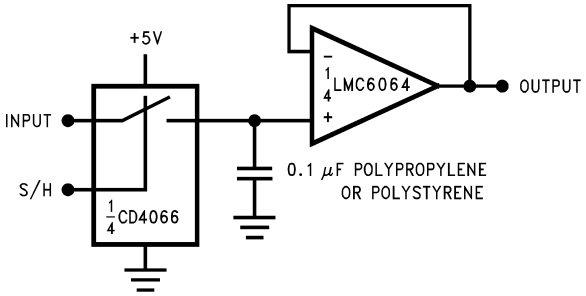

Figure 30. Low-Leakage Sample and Hold

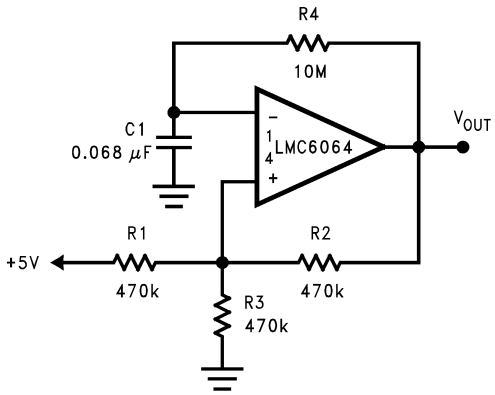

Figure 31. 1 Hz Square Wave Oscillator

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REVISION HISTORY

Changes from Revision C (March 2013) to Revision D	Page
• Changed layout of National Data Sheet to TI format	14

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
LMC6064AIM/NOPB	ACTIVE	SOIC	D	14	55	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 85	LMC6064 AIM	Samples
LMC6064AIMX/NOPB	ACTIVE	SOIC	D	14	2500	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 85	LMC6064 AIM	Samples
LMC6064IM/NOPB	ACTIVE	SOIC	D	14	55	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 85	LMC6064IM	Samples
LMC6064IMX/NOPB	ACTIVE	SOIC	D	14	2500	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 85	LMC6064IM	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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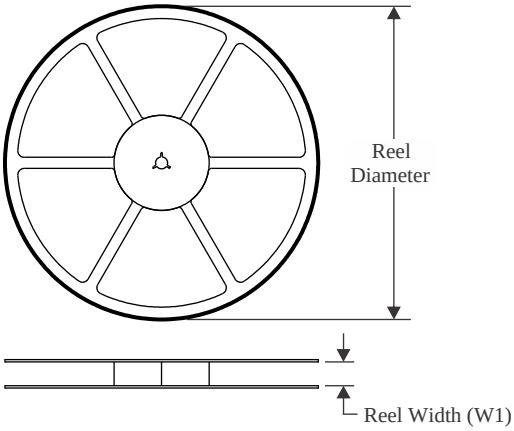
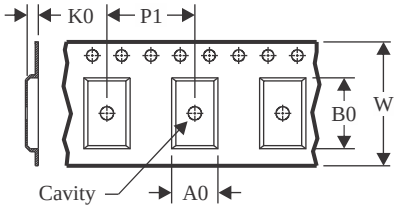
TAPE AND REEL INFORMATION

REEL DIMENSIONS

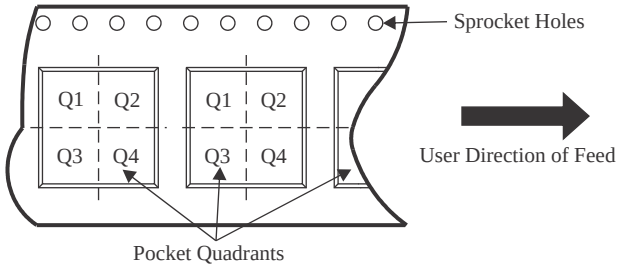


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

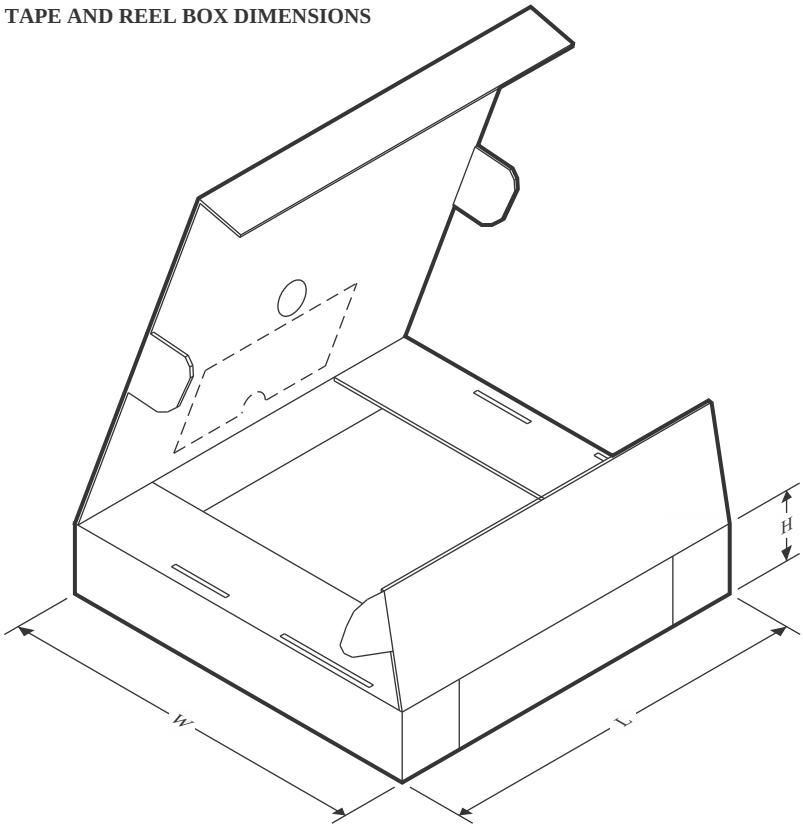
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMC6064AIMX/NOPB	SOIC	D	14	2500	330.0	16.4	6.5	9.35	2.3	8.0	16.0	Q1
LMC6064IMX/NOPB	SOIC	D	14	2500	330.0	16.4	6.5	9.35	2.3	8.0	16.0	Q1

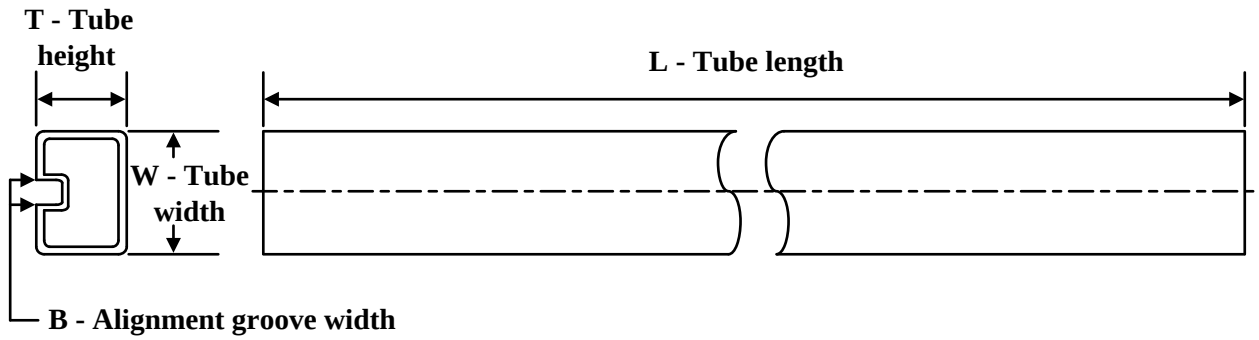
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMC6064AIMX/NOPB	SOIC	D	14	2500	367.0	367.0	35.0
LMC6064IMX/NOPB	SOIC	D	14	2500	367.0	367.0	35.0

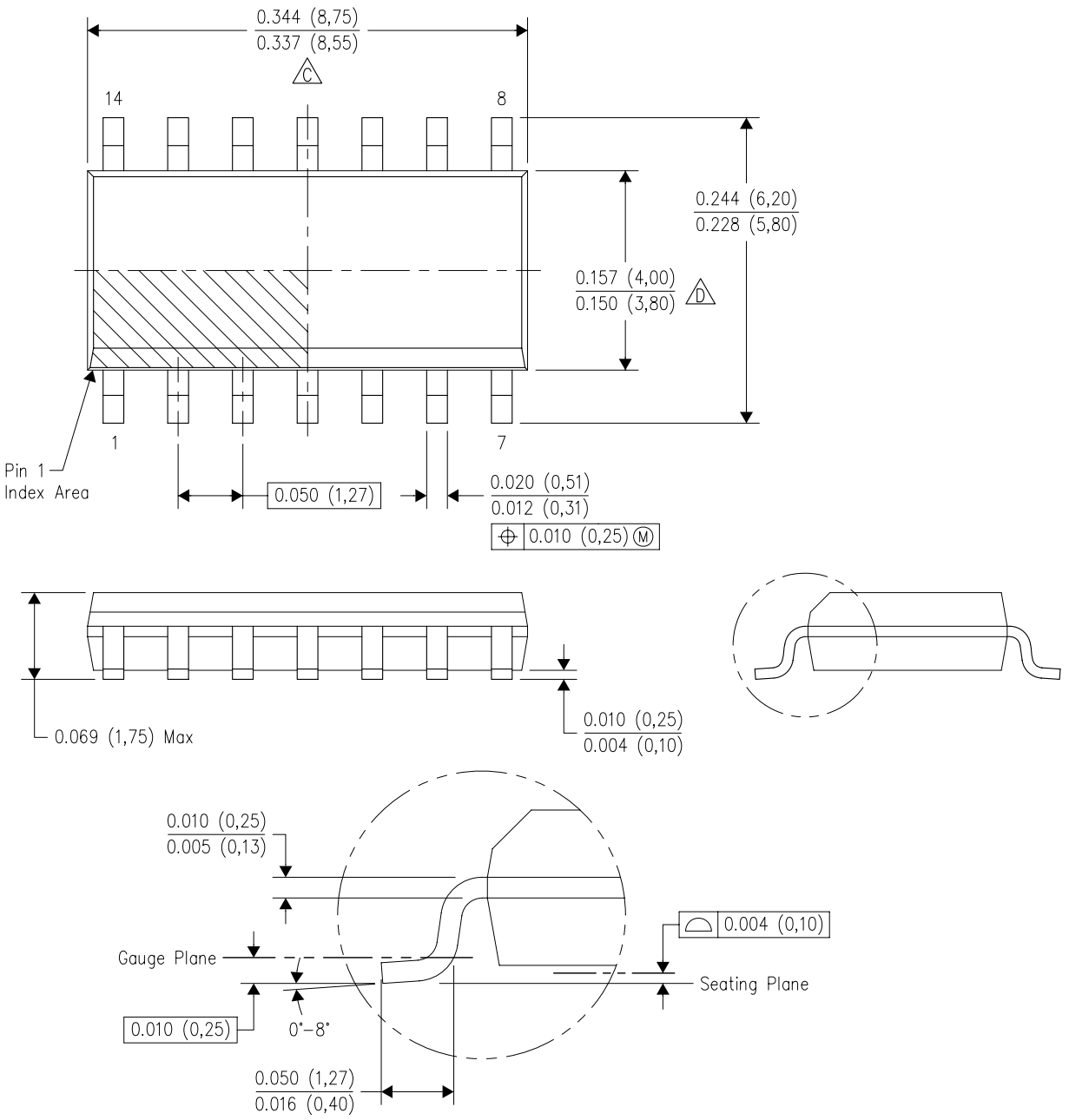
TUBE



*All dimensions are nominal

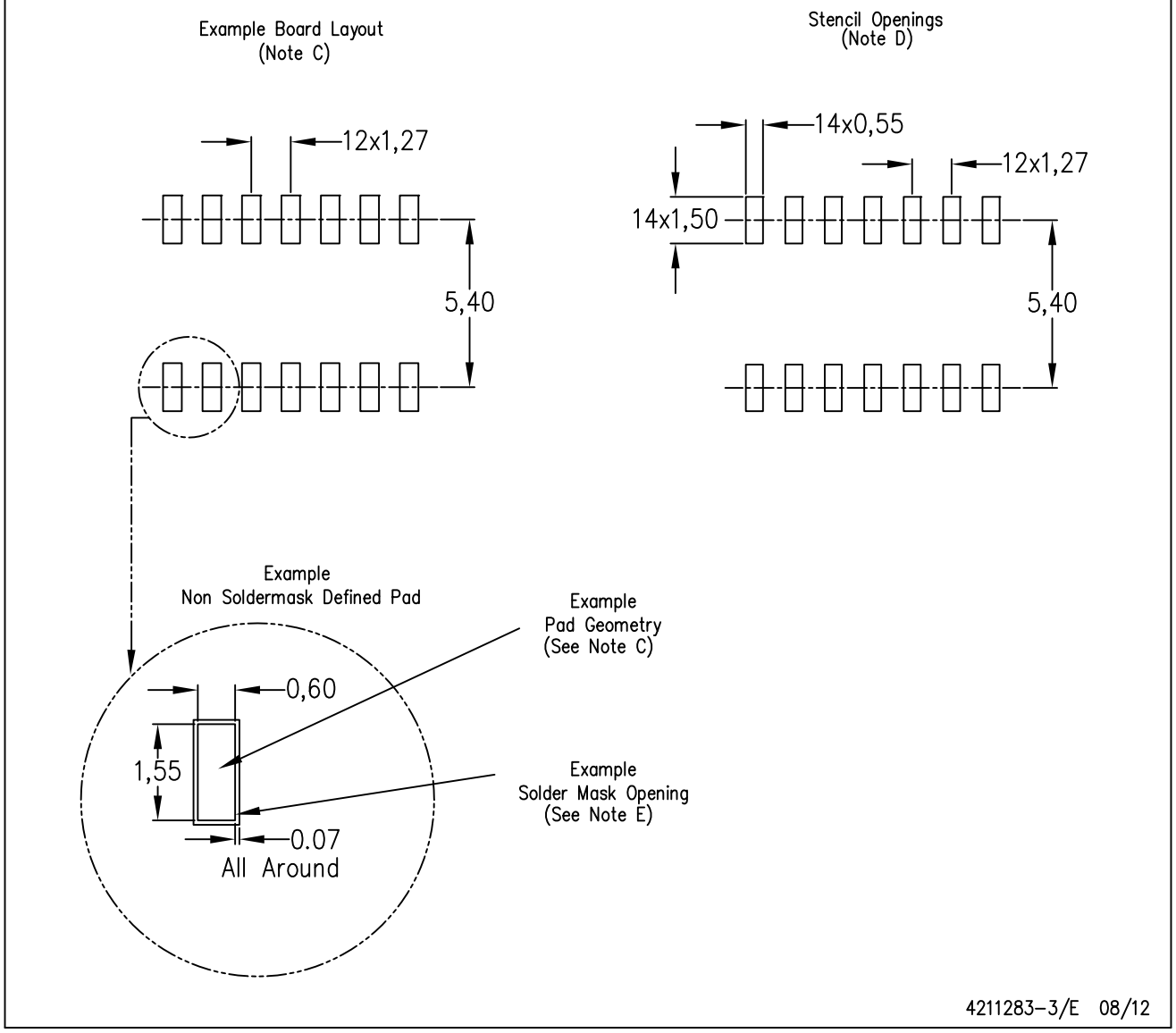
Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
LMC6064AIM/NOPB	D	SOIC	14	55	495	8	4064	3.05
LMC6064IM/NOPB	D	SOIC	14	55	495	8	4064	3.05

D (R–PDSO–G14) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in inches (millimeters).
B. This drawing is subject to change without notice.
C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
D. Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
E. Reference JEDEC MS–012 variation AB.

D (R–PDSO–G14) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Publication IPC–7351 is recommended for alternate designs.
D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC–7525 for other stencil recommendations.
E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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