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#### **TPIC8101**

SLIS110C - APRIL 2003-REVISED MARCH 2015

# **TPIC8101 Knock Sensor Interface**

Technical

Documents

## 1 Features

- Qualified for Automotive Applications
- AEC-Q100 Qualified With the Following Results:
  - Device Temperature Grade 1: –40°C to 125°C Ambient Operating Temperature Range
  - Device HBM Classification Level 3A
- Device CDM Classification Level C6
- Dual-Channel Knock Sensor Interface
- Programmable Input Frequency Prescaler (OSCIN)
- Serial Interface With Microprocessor (SPI)
- Programmable Gain
- Programmable Band-Pass Filter Center Frequency
- External Clock Frequencies up to 24 MHz
  - 4, 5, 6, 8, 10, 12, 16, 20, and 24 MHz
- Programmable Integrator Time Constants
- Operating Temperature Range -40°C to 125°C

## 2 Applications

- Engine Knock Detector Signal Processing
- Analog Signal Processing With Filter Characteristics

## 3 Description

Tools &

Software

The TPIC8101 is a dual-channel signal processing IC for detection of premature detonation in combustion engine. The two sensor channels are selectable through the SPI bus. The knock sensor typically provides an electrical signal to the amplifier inputs. The sensed signal is processed through a programmable band-pass filter to extract the frequency of interest (engine knock or ping signals). band-pass filter eliminates The any engine background noise associated with combustion. The engine background noise is typically low in amplitude compared to the predetonation noise.

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The detected signal is full-wave rectified and integrated by use of the INT/HOLD signal. The digital output from the integration stage is either converted to an analog signal, passed through an output buffer, or be read directly by the SPI.

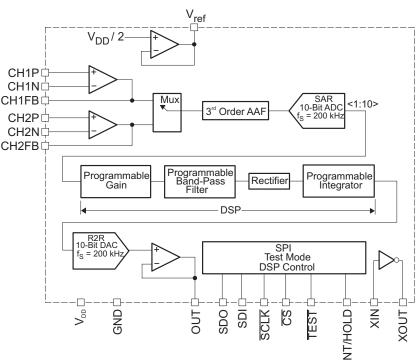
This analog buffered output may be interfaced to an A/D converter and read by the microprocessor. The digital output may be directly interfaced to the microprocessor.

#### Device Information<sup>(1)</sup>

| PART NUMBER | PACKAGE   | BODY SIZE (NOM)    |
|-------------|-----------|--------------------|
| TPIC8101    | SOIC (20) | 7.50 mm × 12.80 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

#### Simplified Schematic



An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.

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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| CI | hanges from Revision B (December 2014) to Revision C        | Page |
|----|---|------|
| •  | Added qualification for automotive applications to Features | 1    |
| •  | Added the ESD Ratings table with HBM and CDM ratings        | 4    |

#### Changes from Revision A (May 2005) to Revision B

Added Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, 

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XAS STRUMENTS

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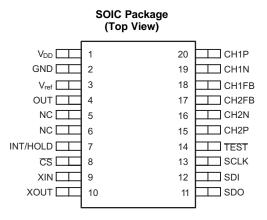
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## **5** Description (continued)

The data from the A/D enables the system to analyze the amount of retard timing for the next spark ignition timing cycle. With the microprocessor closed-loop system, advancing and retarding the spark timing optimizes the load/RPM conditions for a particular engine (data stored in RAM).

## 6 Pin Configuration and Functions



#### **Pin Functions**

| PIN               |     | TYPE              | DESCRIPTION   |  |
|-------------------|-----|-------------------|---|--|
| NAME              | NO. | (PULLUP/PULLDOWN) | DESCRIPTION   |  |
| VDD               | 1   | I                 | 5-V input supply  |  |
| GND               | 2   | I                 | Ground connection   |  |
| Vref              | 3   | 0                 | Supply reference generator with external bypass capacitor                   |  |
| OUT               | 4   | 0                 | Buffered integrator output  |  |
| NC <sup>(1)</sup> | 5   |                   | No connection   |  |
| NC V              | 6   | —                 | No connection   |  |
| INT/HOLD          | 7   | I (pulldown)      | Selectable for integrate (high) or hold (low) mode (with internal pulldown) |  |
| CS                | 8   | l (pullup)        | Chip select for SPI communications (active low with internal pullup)        |  |
| XIN               | 9   | Ι                 | Inverter input for oscillator   |  |
| XOUT              | 10  | 0                 | Inverter output for oscillator  |  |
| SDO               | 11  | 0                 | Serial data output for SPI bus  |  |
| SDI               | 12  | l (pullup)        | Serial data input line  |  |
| SCLK              | 13  | l (pullup)        | SPI clock   |  |
| TEST              | 14  | l (pullup)        | Test mode (active low), open for normal operation                           |  |
| CH2P              | 15  | I                 | Positive input for amplifier 2  |  |
| CH2N              | 16  | Ι                 | Negative input for amplifier 2  |  |
| CH2FB             | 17  | 0                 | Output of amplifier 2, for feedback connection                              |  |
| CH1FB             | 18  | 0                 | Output of amplifier 1, for feedback connection                              |  |
| CH1N              | 19  | Ι                 | Negative input for amplifier 1  |  |
| CH1P              | 20  | I                 | Positive input for amplifier 1  |  |

(1) These terminals are to be used for test purposes only and are not connected in the system application. No signal traces should be connected to the NC terminals.

## 7 Specifications

### 7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) <sup>(1)</sup>

|                       |  | MIN  | MAX | UNIT |
|-----------------------|--|------|-----|------|
| V <sub>DD</sub>       | Regulated input voltage <sup>(2)(3)</sup>                                  | -0.3 | 7   | V    |
| Vo                    | Output voltage <sup>(2)(3)</sup>   | -0.3 | 7   | V    |
| V <sub>IN</sub>       | Input voltage <sup>(2)(3)</sup>  | -0.3 | 7   | V    |
| I <sub>IN</sub>       | DC input current on terminals CH1P, CH1N, CH2P, and CH2N <sup>(2)(3)</sup> |      | 2   | mA   |
| V <sub>DCIN</sub>     | DC input voltage on terminals CH1P, CH1N, CH2P and CH2N $^{(2)(3)}$        |      | 14  | V    |
| $R_{	extsf{	heta}JA}$ | Junction-to-ambient thermal impedance                                      |      | 120 | °C/W |
| PD                    | Continuous power dissipation   |      | 200 | mW   |
| T <sub>A</sub>        | Operating ambient temperature  | -40  | 125 | °C   |
| T <sub>stg</sub>      | Storage temperature  | -65  | 150 | °C   |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values are with respect to GND.

(3) Absolute negative voltage on these terminals is not to go < -0.5 V.

## 7.2 ESD Ratings

|                    |                         |                                       | VALUE | UNIT |
|--------------------|-------------------------|---------------------------------------|-------|------|
| V                  | Electrostatio discharge | Human-body model (HBM) <sup>(1)</sup> | 4000  | N/   |
| V <sub>(ESD)</sub> | Electrostatic discharge | Charged-device model (CDM)            | 1500  | V    |

(1) The human body model is a 100-pF capacitor discharged through a 1.5-k $\Omega$  resistor into each terminal.

## 7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                   |  | MIN  | MAX                         | UNIT |
|-------------------|--|------|-----------------------------|------|
| $V_{DD}$          | Regulated input voltage                                  | -0.3 | 5.5                         | V    |
| Vo                | Output voltage   | -0.3 | 5.5                         | V    |
| V <sub>IN</sub>   | Input voltage  | 0.05 | V <sub>DD</sub> - 0.05      | V    |
| I <sub>IN</sub>   | DC input current on terminals CH1P, CH1N, CH2P, and CH2N | -1   | 1                           | μA   |
| V <sub>DCIN</sub> | DC input voltage on terminals CH1P, CH1N, CH2P, and CH2N |      | Vref, (V <sub>DD</sub> / 2) | V    |
| PD                | Continuous power dissipation                             |      | 100                         | mW   |

### 7.4 Thermal Information

|                       |  | TPIC8101  |      |
|-----------------------|--|-----------|------|
|                       | THERMAL METRIC <sup>(1)</sup>                | DW [SOIC] | UNIT |
|                       |  | 20 PINS   |      |
| R <sub>θJA</sub>      | Junction-to-ambient thermal resistance       | 66.2      |      |
| R <sub>0JC(top)</sub> | Junction-to-case (top) thermal resistance    | 29.6      |      |
| $R_{	extsf{	heta}JB}$ | Junction-to-board thermal resistance         | 34.4      | °C/W |
| ΨJT                   | Junction-to-top characterization parameter   | 7.1       |      |
| ΨJB                   | Junction-to-board characterization parameter | 33.8      |      |

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

### 7.5 Electrical Characteristics

 $V_{DD} = 5 \text{ V} \pm 5\%$ , input frequency before prescaler = 4 to 20 MHz (±0.5%),  $T_A = -40^{\circ}$ C to 125°C (unless otherwise specified)

|                                | PARAMETER  | TEST CONDITIONS   | MIN                       | TYP             | MAX                       | UNIT |
|--------------------------------|--|---|---------------------------|-----------------|---------------------------|------|
| I <sub>DD(Q)</sub>             | Quiescent current  | V <sub>DD</sub> = 5 V   |                           | 7.5             |                           | mA   |
| I <sub>DD(OP)</sub>            | Operating current  | V <sub>DD</sub> = 5 V, XIN = 8 MHz  |                           |                 | 20                        | mA   |
| V <sub>mid0</sub>              | Midpoint voltage   | V <sub>DD</sub> = 5 V, I <sub>Source</sub> = 2 mA   | 2.3                       | 2.5             | 2.55                      | V    |
| V <sub>mid1</sub>              | Midpoint voltage   | $V_{DD} = 5 \text{ V}, \text{ I}_{Sink} = 2 \text{ mA}$                                       | 2.4                       | 2.5             | 2.7                       | V    |
| V <sub>mid2</sub>              | Midpoint voltage   | $V_{DD} = 5 \text{ V}, \text{ I}_{L} = 0 \text{ mA}$  | 2.4                       | 2.5             | 2.6                       | V    |
| Rpull0                         | Internal pullup resistor CS, SDI, SCLK, TEST   | V <sub>IN</sub> = GND   | 30                        |                 |                           | kΩ   |
| Rpull1                         | Internal pulldown resistor INT/HOLD  | V <sub>IN</sub> = VDD   | 20                        |                 |                           | kΩ   |
| l <sub>lkg</sub>               | Input leakage current CS, SDI, SCLK,<br>INT/HOLD, TEST   | Measured at GND and $V_{DD}$ ,<br>$V_{DD} = 5.5 V = V_{IN}$                                   |                           |                 | ±3                        | μA   |
| V <sub>IL</sub>                | $\frac{\text{Low-level input voltage INT/HOLD, }\overline{\text{CS}},}{\text{TEST}, \text{SDI, SCLK}}$ |   |                           |                 | 30% of<br>V <sub>DD</sub> |      |
| V <sub>IH</sub>                | High-level input voltage INT/HOLD,<br>CS, TEST, SDI, SCLK  |   | 70% of<br>V <sub>DD</sub> |                 |                           |      |
| V <sub>OL</sub>                | Low-level output voltage SDO   | $I_{Sink} = 4 \text{ mA}, V_{DD} = 5 \text{V}$  |                           |                 | 0.7                       | V    |
| V <sub>OH</sub>                | High-level output voltage SDO  | $I_{\text{Source}} = 100 \ \mu\text{A}, \ V_{\text{DD}} = 5 \ \text{V}$                       | 4.4                       |                 |                           | V    |
| I <sub>lkg(OL)</sub>           | Low-level leakage current SDO  | Measured at GND and $V_{DD} = 5 V$ , SDO in high impedance                                    | -10                       |                 | 10                        | μA   |
| V <sub>OL(XOUT)</sub>          | Low-level output voltage   | I <sub>Sink</sub> = 500 μA, V <sub>DD</sub> = 4.5 V   |                           |                 | 1.5                       | V    |
| V <sub>OH(XOUT</sub> )         | High-level output voltage  | $I_{\text{Source}} = 500 \ \mu\text{A}, \ V_{\text{DD}} = 5 \ \text{V}$                       | 4.4                       |                 |                           | V    |
| V <sub>hyst</sub>              | Hysteresis voltage INT/HOLD, CS, XIN, SDI, SCLK, TEST  |   | 0.4                       |                 |                           | V    |
| INPUT AN                       | IPLIFIERS  |   |                           |                 | ,                         |      |
| V <sub>OH</sub> <sup>(1)</sup> | CH1FB and CH2FB high-level output  | $V_{DD}$ = 5 V, $I_{Source}$ = 100 $\mu$ A  | $V_{DD} - 0.05$           | $V_{DD} - 0.02$ |                           | V    |
| VOH` ′                         | voltage  | $V_{DD} = 5 \text{ V}, \text{ I}_{Source} = 2 \text{ mA}$                                     | V <sub>DD</sub> – 0.5     |                 |                           | V    |
| V <sub>OL</sub> <sup>(1)</sup> | CH1FB and CH2FB low-level output   | I <sub>Sink</sub> = 100 μA  |                           | 15              | 50                        | mV   |
| VOL                            | voltage  | I <sub>Sink</sub> = 2 mA  |                           |                 | 500                       | IIIV |
| C <sub>ATTEN</sub>             | Cross-coupling attenuation CH1FB and CH2FB   | $f_{in} \max_{(ch1)} = 20 \text{ kHz}$ , measured on channel 2                                | 40                        |                 |                           | dB   |
| Av                             | Open-loop gain   |   | 60                        | 100             |                           | dB   |
| G <sub>BW</sub>                | Gain bandwidth product   | Input range 0.5 to 4.5 V  | 1                         | 2.6             |                           | MHz  |
| V <sub>IN</sub>                | Input voltage range  |   | 0.05                      |                 | $V_{DD} - 0.05$           | V    |
| V <sub>(offset)</sub>          | Offset voltage at input  |   | -10                       |                 | 10                        | mV   |
| CMRR                           | Common-mode rejection ratio  | Inputs at $V_{mid} f_{in} = 0$ to 20 kHz  | 60                        | 80              |                           | dB   |
| PM                             | Phase margin   | Gain = 1, $C_L$ = 200 pF, $R_L$ = 100 k $\Omega$  | 45                        |                 |                           | ٥    |
| PRESCAL                        | ER, XIN  |   |                           |                 |                           |      |
| V <sub>OSC</sub>               | Minimum input peak amplitude <sup>(1)</sup>  | $V_{DD} = V_{min}$ , oscillator inverter biased<br>feedback resistor 1 MΩ, $f_{osc} = 24$ MHz | 150                       |                 |                           | mV   |
| C <sub>IN</sub>                | Input capacitance  | Assured by design   |                           |                 | 7                         | pF   |
| I <sub>lkg(XIN)</sub>          | Leakage current  |   | -1                        |                 | 1                         | μA   |
| MULTIPL                        | EXER   |   |                           |                 |                           |      |
| C <sub>ATTEN</sub>             | Cross-coupling attenuation (assured by design)   | $f_{in} \max_{(ch1)} = 20 \text{ kHz}$ , measured on channel 2                                | 40                        |                 |                           | dB   |

(1) 150-mV input amplitude on the 4-MHz clock input only applies if the feedback network is completed. Without the feedback network, the 4-MHz signal should be at 0- to 5-V levels.



## **Electrical Characteristics (continued)**

 $V_{DD} = 5 \text{ V} \pm 5\%$ , input frequency before prescaler = 4 to 20 MHz (±0.5%),  $T_A = -40^{\circ}C$  to 125°C (unless otherwise specified)

|                     | PARAMETER  | TEST CONDITIONS   | MIN            | TYP                    | MAX | UNIT |
|---------------------|--|---|----------------|------------------------|-----|------|
| ANTI-AL             | IASING FILTER                                      |   |                |                        |     |      |
| $f_{c}^{(2)}$       | Cut-off frequency at –3 dB                         |   | 35             | 45                     | 55  | kHz  |
| BW                  | Response 1 to 20 kHz referenced to 1 kHz           | 70-mV RMS, input: CH1FB or CH2FB, output: OUT   | -1             | -0.5                   | 1   | dB   |
| ATTEN               | Attenuation at 100 kHz referenced to 1 kHz         | 70-mV RMS, input: CH1FB or CH2FB, output: OUT   | -10            | -15                    |     | dB   |
| ANALOG              | -TO-DIGITAL CONVERTER                              | ·   |                |                        |     |      |
| fs                  | Sampling frequency                                 | For all frequencies stated  | 198            | 200                    | 202 | kHz  |
| AR                  | Analog resolution                                  |   | 10             |                        |     | bit  |
| ADNL                | Differential linearity error (DNL)                 |   |                | 1                      |     | bit  |
| AINL                | Linearity error (INL)                              |   |                | 1                      |     | bit  |
| DIGITAL             | -TO-ANALOG CONVERTER                               |   |                |                        |     |      |
| $f_{s(DA)}$         | Sampling frequency                                 |   | 198            | 200                    | 202 | kHz  |
| DR                  | Resolution at 200 kHz                              |   | 10             |                        |     | bit  |
| DDNL                | Differential linearity error (DNL)                 | (Vreset < DACout < 0.98 V <sub>DD</sub> )   | -1             |                        | 1   | LSB  |
| DINL                | Linearity error (INL)                              | (Vreset < DACout < 0.98 V <sub>DD</sub> )   | -2.5           |                        | 2.5 | LSB  |
| DRNIL               | Repeatability (for characterization purposes only) |   | -1             |                        | 1   | LSB  |
| OUTPUT              | BUFFER   |   |                |                        |     |      |
| V <sub>OH</sub>     | High-level output voltage                          | V <sub>DD</sub> = 5 V, I <sub>Source</sub> = 2 mA   | $V_{DD} - 0.2$ | V <sub>DD</sub> – 0.15 |     | V    |
| V <sub>OL</sub>     | Low-level output voltage                           | $V_{DD} = 5 \text{ V}, \text{ I}_{\text{Sink}} = 2 \text{ mA}$                                  |                | 120                    | 175 | mV   |
| Av                  | Open-loop gain                                     | $I_0 = \pm 2 \text{ mA}$  | 60             | 100                    |     | dB   |
| G                   | Output gain  | $I_0 = \pm 2 \text{ mA}$  |                | 1                      |     |      |
| V <sub>ripple</sub> | Ripple voltage                                     | $C_L = 0$ to 22 nF, max slew rate,<br>12 mV/µs from Vreset to 4 V                               |                |                        | 10  | mV   |
| t <sub>s</sub>      | Settling time                                      | C <sub>L</sub> = 0 to 22 nF, max slew rate,<br>12 mV/µs from Vreset to 4 V, output:<br>±0.5 LSB |                |                        | 20  | μs   |

(2)  $f_c$  is programmable (see Table 3).

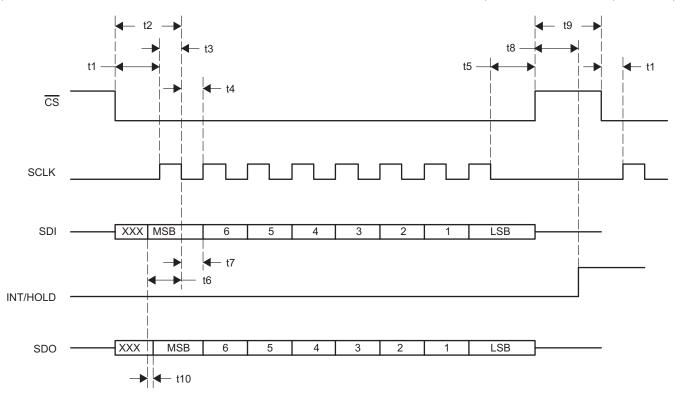


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## 7.6 Timing Requirements

 $V_{\text{DD}}$  = 5 V ±5%,  $T_{\text{A}}$  = -40°C to 125°C (unless otherwise specified)

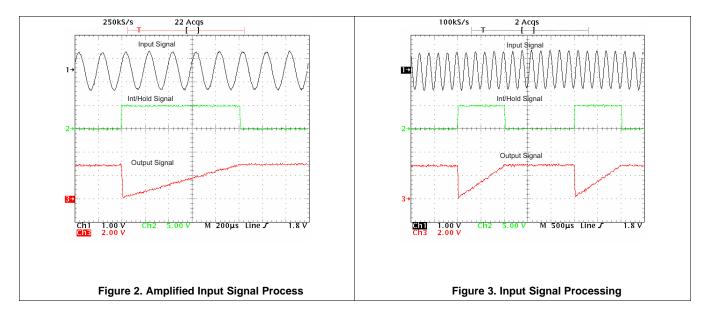
|                  |   | MIN | NOM | MAX | UNIT |
|------------------|---|-----|-----|-----|------|
| f <sub>SPI</sub> | SPI frequency   |     |     | 5   | MHz  |
| t1               | Time from CS falling edge to SCLK rising edge                           | 10  |     |     | ns   |
| t2               | Time from CS falling edge to SCLK falling edge                          | 80  |     |     | ns   |
| t3               | Time for SCLK to go high  | 60  |     |     | ns   |
| t4               | Time for SCLK to go low   | 60  |     |     | ns   |
| t5               | Time from last SCLK falling edge to $\overline{CS}$ rising edge         | 80  |     |     | ns   |
| t6               | Time from SDI valid to falling edge of SCLK                             | 60  |     |     | ns   |
| t7               | Time for SDI valid after falling edge of SCLK                           | 10  |     |     | ns   |
| t8               | Time after CS rises until INT/HOLD to go high                           | 8   |     |     | ns   |
| t9               | Time between two words for transmitting                                 | 170 |     |     | ns   |
| t10              | Time for SDO valid after SDI on bus, at $V_{DD}$ = 5 V and load = 20 pF |     |     | 40  | ns   |







## 7.7 Typical Characteristics



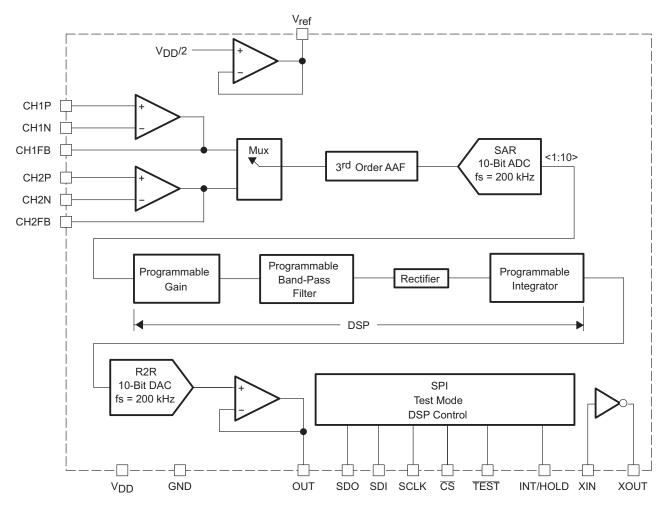


## 8 Detailed Description

### 8.1 Overview

The TPIC8101 is designed for knock sensor signal conditioning in automotive applications. The device is an analog interface between the engine acoustical sensors or accelerometers and the fuel management systems of a gasoline engine. The two wide-band amplifiers process signals from the piezoelectric sensors. Outputs of the amplifiers feed a channel select MUX switch and then a third-order antialiasing filter. This signal is converted using an analog-to-digital conversion (10 bits with a sampling frequency of 200 kHz) prior to the gain stage.

## 8.2 Functional Block Diagram



### 8.3 Feature Description

The gain stage is adjustable through the SPI to compensate for the knock energies. The gain setting is selectable up to 64 values ranging from 0.111 to 2.0.

The output of the gain stage feeds a band-pass filter circuit to process the particular frequency component associated with the engine and transducer.

The band-pass filter has a gain of two and a center frequency range between 1.22 and 19.98 kHz (64-bit selection). The output from this stage is internally clamped.

The output from the band-pass filter is full-wave rectified with its output clamped below V<sub>DD</sub>.



### **Feature Description (continued)**

The full-wave rectified signals are integrated using an integrator time constant set by the SPI and integration time window set by the pulse duration of INT/HOLD. At the start of each knock window, the integrator output is reset. The output of the integrator is internally clamped and the digital output may be directly interfaced to the microprocessor.

The integrated signal is converted to an analog format by a 10-bit DAC. The microprocessor may interface to this signal, read this data, and adjust the spark ignition timing to optimize fuel efficiency related to load versus engine RPM.

#### 8.3.1 Functional Terminal Description

#### 8.3.1.1 Supply Voltage (V<sub>DD</sub>)

The V<sub>DD</sub> terminal is the input supply for the IC, typically 5-V  $\pm$ 5% tolerant. A noise filter capacitor of 4.7  $\mu$ F (typical) is required on this terminal to ensure stability of the internal circuits.

#### 8.3.1.2 Ground (GND)

The GND terminal is connected to the system ground rail.

#### 8.3.1.3 Reference Supply (V<sub>ref</sub>)

The V<sub>ref</sub> is an internally generated supply reference voltage for biasing the amplifier inputs. The terminal is used to decouple any noise in the system by placing an external capacitor of 22 nF (typical).

#### 8.3.1.4 Buffered Integrator Output (OUT)

The OUT terminal is the output of the integrated signal. This is an analog signal interfaced to the microprocessor A/D channel for data acquisition. A capacitor of 2.2 nF is used to stabilize the signal output.

#### 8.3.1.5 Integration/Hold Mode Selection (INT/HOLD)

The INT/HOLD is an input control signal from the microprocessor to select either to integrate the sensed signal or to hold the data for acquisition. There is an internal pulldown on this terminal (default HOLD mode).

#### 8.3.1.6 Chip Select for SPI $(\overline{CS})$

The  $\overline{CS}$  terminal allows serial communication to the IC through the SPI from a master controller. The chip select is active low with an internal pullup (default inactive).

#### 8.3.1.7 Oscillator Input (XIN)

The XIN terminal is the input to the inverter used for the oscillator circuit. An external clock signal from the MCU, crystal, or ceramic resonator is configured with resistors and capacitors. To bias the inverter, place a resistor (1  $M\Omega$  typical) across XIN and XOUT.

This clock signal is prescaled to set the internal sampling frequency of the A/D converter.

#### 8.3.1.8 Oscillator Output (XOUT)

The XOUT terminal is the output of the inverter used for the oscillator circuit.

#### 8.3.1.9 Data Output (SDO)

The SDO output is the SPI data bus reporting information back to the microprocessor. This is a tri-state output with the output set to high-impedance mode when  $\overline{CS}$  is pulled to  $V_{DD}$ . The high-impedance state can also be programmed by setting a bit in the prescale word, which takes precedence over the  $\overline{CS}$  setting. The output is disabled when the CS terminal is pulled high ( $V_{DD}$ ).

#### 8.3.1.10 Data Input (SDI)

The SDI terminal is the communication interface for data transfer between the master and slave components. The SDI has an internal pullup to  $V_{DD}$ ; the data stream is in 8-bit word format.



#### Feature Description (continued)

#### 8.3.1.11 Serial Clock (SCLK)

The SCLK output signal is used for synchronous communication of data. Typically, the output from the master clock is low with the IC having an internal pullup resistor to  $V_{DD}$ . The data is clocked to the internal shift register on the falling clock edge.

#### 8.3.1.12 Test (TEST)

The  $\overline{\text{TEST}}$  terminal, when pulled low, allows the IC to enter the test mode. During normal operation, this terminal is left open or tied high (V<sub>DD</sub>). There is an internal pullup to V<sub>DD</sub> (default).

#### 8.3.1.13 Feedback Output for Amplifiers (CH1FB and CH2FB)

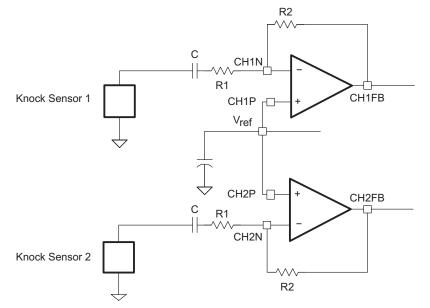
The CHXFB are amplifier outputs for the sensor signals. The gain of the respective amplifiers is set using the CHXFB and CHX input terminals (see Figure 1).

#### 8.3.1.14 Input Amplifiers (CH1P, CH1N, CH2P, and CH2N)

CH1P, CH1N, CH2P, and CH2N are the inputs for the two amplifiers which interface to the external knock sensors.

The gain is set by external resistors R1 and R2. The inputs and outputs of the amplifier are rail-to-rail compatible to the supply  $V_{DD}$ .

An internal multiplexer selects the desired sensor signal to process, which is programmable through the SPI.



NOTE: The series capacitor C is not mandatory and may be removed in some application circuits

Figure 4. Input Signal Configuration

#### 8.3.2 Timing Information

This is an 8-bit SPI protocol used to communicate with the microcontroller in the system for setting various operating parameters.

When  $\overline{CS}$  is held high, the signals on the SCLK and SDI lines are ignored and SDO is forced into a high-impedance state. SCLK must be low when  $\overline{CS}$  is asserted low.

On each falling edge of the SCLK pulse after  $\overline{CS}$  is asserted low, the new byte is serially shifted into the register. The most significant bit (MSB) is shifted first. Only eight bits in a frame are acceptable. When a number of bits shifted varies from the value eight, the information is ignored and the register retains the old setting.

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**TPIC8101** 

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## Feature Description (continued)

The shift register transfers the data into a latch register after the eighth SCLK clock pulse and when  $\overline{CS}$  transitions from low to high (see Figure 1).

The function of the integration mode is to ignore any SPI frame transmission when the INT/HOLD bit = 1. In the hold mode with INT/HOLD = 0, all necessary bytes may be transmitted.

## 8.4 Device Functional Modes

## 8.4.1 System Transfer Equation

The output voltage may be derived from:

$$V_{O} = V_{IN} \times A_{IN} \times A_{P} \times A_{BP} \times A_{INT} \times \frac{t_{INT}}{\tau_{C}} \times A_{O} + V_{RESET}$$

where

- V<sub>IN</sub> = Input voltage peak (amplitude)
- V<sub>O</sub> = Output voltage
- A<sub>IN</sub> = Input amplifier gain setting
- A<sub>P</sub> = Programmable gain setting
- A<sub>BP</sub> = Gain of band-pass filter
- A<sub>INT</sub> = Gain of integrator
- $t_{INT}$  = Integration time from 0.5 to 10 ms
- $A_0$  = Output buffer gain
- T<sub>C</sub> = Programmable integrator time constant

• V<sub>RESET</sub> = Reset voltage from which the integration operation starts

If  $A_{BP} = A_{INT} = 2$  and  $A_{IN} = A_O = 1$ , then:

$$V_{O} = V_{IN} \times A_{P} \times \frac{8}{\Pi} \times \frac{t_{INT}}{\tau_{C}} + V_{RESET}$$

## 8.4.2 Programming in Normal Mode (TEST = 1)

To enable programming in the normal mode, the  $\overline{\text{TEST}}$  terminal must be high. Communication is through the SPI and the  $\overline{\text{CS}}$  terminal is used to enable the IC. The information on the SDI line consists of two parts: address and data.

After power up, the SPI is in default mode (see Table 1).

### 8.4.3 Default SPI Mode

The SPI is in the default mode on the power-up sequence. In this case, the SDO directly equals the SDI (echo function). In this mode, five commands can be transmitted by the master controller to configure the IC (see Table 1).

(2)

(1)



### **Device Functional Modes (continued)**

| NO. | Code          | Command (t)   | Data  | Response (t)           |
|-----|---------------|---|---|------------------------|
| 1   | 010 D[4:0]    | Set the prescaler and SDO status                          | $\begin{array}{l} OSC_{IN} \mbox{ frequency} \\ D[4:1] = 0000 \rightarrow 4 \mbox{ MHz} \\ D[4:1] = 0001 \rightarrow 5 \mbox{ MHz} \\ D[4:1] = 0010 \rightarrow 6 \mbox{ MHz} \\ D[4:1] = 0011 \rightarrow 8 \mbox{ MHz} \\ D[4:1] = 0100 \rightarrow 10 \mbox{ MHz} \\ D[4:1] = 0101 \rightarrow 12 \mbox{ MHz} \\ D[4:1] = 0110 \rightarrow 16 \mbox{ MHz} \\ D[4:1] = 0111 \rightarrow 20 \mbox{ MHz} \\ D[4:1] = 0111 \rightarrow 20 \mbox{ MHz} \\ D[4:1] = 0111 \rightarrow 20 \mbox{ MHz} \\ D[4:1] = 1000 \rightarrow 24 \mbox{ MHz} \\ D[0] = 0 \rightarrow \mbox{ SDO active} \\ D[1] = 1 \rightarrow \mbox{ SDO high impedance} \end{array}$ | SDI<br>(010 D[4:0])    |
| 2   | 1110 000 D[0] | Select the channel  | $D[0] = 0 \rightarrow$ Channel 1 selected<br>$D[1] = 1 \rightarrow$ Channel 2 selected  | SDI<br>(1110 000 D[0]) |
| 3   | 00 D[5:0]     | Set the band-pass center frequency                        | D[5:0] (see Table 3)  | SDI<br>(00 D[5:0])     |
| 4   | 10 D[5:0]     | Set the gain  | D[5:0] (see Table 3)  | SDI<br>(10 D[5:0])     |
| 5   | 110 D[4:0]    | Set the integration time constant                         | D[4:0] (see Table 3)  | SDI<br>(100 D[4:0])    |
| 6   | 0111 0001     | Set SPI configuration to the advanced mode <sup>(1)</sup> | None  | SDI<br>(0111 0001)     |

#### Table 1. Default SPI Mode

(1) Command number 6 is to enter into the advanced mode.

#### 8.4.4 Advanced SPI Mode

The advanced SPI mode has additional features to the default SPI mode. A control byte is written to the SDI and shifted with the MSB first. The response byte on the SDO is shifted out with the MSB first. The response byte corresponds to the previous command. Therefore, the SDI shifts in a control byte n and shifts out a response command byte n - 1. Each control/response pair of commands requires two full 8-bit shift cycles to complete a transmission. Table 2 shows the control bytes with the expected response.

In the advanced SPI mode, only a power-down condition may reset the SPI mode to the default state on the subsequent power-up cycle.

| NO. | Code          | Command (t)   | Data   | Response (t)  |  |  |
|-----|---------------|---|--|---|--|--|
| 1   | 010 D[4:0]    | Set the prescaler and SDO status                        | $\begin{array}{c} \text{OSC}_{\text{IN}} \text{ frequency} \\ \text{D[4:1]} = 0000 \rightarrow 4 \text{ MHz} \\ \text{D[4:1]} = 0001 \rightarrow 5 \text{ MHz} \\ \text{D[4:1]} = 0010 \rightarrow 6 \text{ MHz} \\ \text{D[4:1]} = 0011 \rightarrow 8 \text{ MHz} \\ \text{D[4:1]} = 0100 \rightarrow 10 \text{ MHz} \\ \text{D[4:1]} = 0101 \rightarrow 12 \text{ MHz} \\ \text{D[4:1]} = 0110 \rightarrow 16 \text{ MHz} \\ \text{D[4:1]} = 0111 \rightarrow 20 \text{ MHz} \\ \text{D[4:1]} = 10111 \rightarrow 20 \text{ MHz} \\ \text{D[4:1]} = 1000 \rightarrow 24 \text{ MHz} \\ \text{D[0]} = 0 \rightarrow \text{SDO active} \\ \text{D[1]} = 1 \rightarrow \text{SDO high impedance} \end{array}$ | Byte 1 (D7 to D0) of the digital integrator output          |  |  |
| 2   | 1110 000 D[0] | Select the channel                                      | $D[0] = 0 \rightarrow$ Channel 1 selected<br>$D[1] = 1 \rightarrow$ Channel 2 selected   | D9 to D8 of digital integrator output followed by six zeros |  |  |
| 3   | 00 D[5:0]     | Set the band-pass center frequency D[5:0] (see Table 3) |  | Byte 1 (MSB) of the 00000001                                |  |  |
| 4   | 10 D[5:0]     | Set the gain  | D[5:0] (see Table 3)   | Byte 2 (LSB) 11100000                                       |  |  |
| 5   | 110 D[4:0]    | Set the integration time constant                       | D[4:0] (see Table 3)   | SPI configuration (MSB)<br>01110001(LSB)                    |  |  |

 Table 2. Advanced SPI Mode Control Bytes and Expected Response

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#### Table 2. Advanced SPI Mode Control Bytes and Expected Response (continued)

| NO. | Code      | Command (t)                                | Data | Response (t)                                     |
|-----|-----------|--|------|--|
| 6   | 0111 0001 | Set SPI configuration to the advanced mode | None | Inverted SPI configuration<br>(MSB)10001110(LSB) |

#### 8.4.5 Digital Data Output from the TPIC8101

Digital output:

- Digital integrator output (10 bits, D[9:0])
- First response byte (MSB): 8 bits for D7 to D0 of the integrator output
- Second response byte (LSB): 2 bits for D9 to D8 of the integrator output followed by six zeros

## 8.5 Programming

| Decimal Value<br>(D4:D0) | Integrator Time<br>Constant<br>(μs) | Band-Pass<br>Frequency<br>(kHz) | Gain  | Decimal Value<br>(D5:D0) | Band-Pass<br>Frequency<br>(kHz) | Gain  |  |
|--------------------------|-------------------------------------|---------------------------------|-------|--------------------------|---------------------------------|-------|--|
| 0                        | 40                                  | 1.22                            | 2     | 32                       | 4.95                            | 0.421 |  |
| 1                        | 45                                  | 1.26                            | 1.882 | 33                       | 5.12                            | 0.4   |  |
| 2                        | 50                                  | 1.31                            | 1.778 | 34                       | 5.29                            | 0.381 |  |
| 3                        | 55                                  | 1.35                            | 1.684 | 35                       | 5.48                            | 0.364 |  |
| 4                        | 60                                  | 1.4                             | 1.6   | 36                       | 5.68                            | 0.348 |  |
| 5                        | 65                                  | 1.45                            | 1.523 | 37                       | 5.9                             | 0.333 |  |
| 6                        | 70                                  | 1.51                            | 1.455 | 38                       | 6.12                            | 0.32  |  |
| 7                        | 75                                  | 1.57                            | 1.391 | 39                       | 6.37                            | 0.308 |  |
| 8                        | 80                                  | 1.63                            | 1.333 | 40                       | 6.64                            | 0.296 |  |
| 9                        | 90                                  | 1.71                            | 1.28  | 41                       | 6.94                            | 0.286 |  |
| 10                       | 100                                 | 1.78                            | 1.231 | 42                       | 7.27                            | 0.276 |  |
| 11                       | 110                                 | 1.87                            | 1.185 | 43                       | 7.63                            | 0.267 |  |
| 12                       | 120                                 | 1.96                            | 1.143 | 44                       | 8.02                            | 0.258 |  |
| 13                       | 130                                 | 2.07                            | 1.063 | 45                       | 8.46                            | 0.25  |  |
| 14                       | 140                                 | 2.18                            | 1     | 46                       | 8.95                            | 0.236 |  |
| 15                       | 150                                 | 2.31                            | 0.944 | 47                       | 9.5                             | 0.222 |  |
| 16                       | 160                                 | 2.46                            | 0.895 | 48                       | 10.12                           | 0.211 |  |
| 17                       | 180                                 | 2.54                            | 0.85  | 49                       | 10.46                           | 0.2   |  |
| 18                       | 200                                 | 2.62                            | 0.81  | 50                       | 10.83                           | 0.19  |  |
| 19                       | 220                                 | 2.71                            | 0.773 | 51                       | 11.22                           | 0.182 |  |
| 20                       | 240                                 | 2.81                            | 0.739 | 52                       | 11.65                           | 0.174 |  |
| 21                       | 260                                 | 2.92                            | 0.708 | 53                       | 12.1                            | 0.167 |  |
| 22                       | 280                                 | 3.03                            | 0.68  | 54                       | 12.6                            | 0.16  |  |
| 23                       | 300                                 | 3.15                            | 0.654 | 55                       | 13.14                           | 0.154 |  |
| 24                       | 320                                 | 3.28                            | 0.63  | 56                       | 13.72                           | 0.148 |  |
| 25                       | 360                                 | 3.43                            | 0.607 | 57                       | 14.36                           | 0.143 |  |
| 26                       | 400                                 | 3.59                            | 0.586 | 58                       | 15.07                           | 0.138 |  |
| 27                       | 440                                 | 3.76                            | 0.567 | 59                       | 15.84                           | 0.133 |  |
| 28                       | 480                                 | 3.95                            | 0.548 | 60                       | 16.71                           | 0.129 |  |
| 29                       | 520                                 | 4.16                            | 0.5   | 61                       | 17.67                           | 0.125 |  |
| 30                       | 560                                 | 4.39                            | 0.471 | 62                       | 18.76                           | 0.118 |  |
| 31                       | 600                                 | 4.66                            | 0.444 | 63                       | 19.98                           | 0.111 |  |

## **Table 3. Integrator Programming**



#### 8.5.1 Programming Examples

- Prescaler/SDO status:
  - 01000101 programs an input frequency of 6 MHz with SDO terminal in high impedance.
- Channel selection:
  - 1110001 selects channel 2.
- Band-pass frequency:
  - 00100111 programs a band-pass filter with center frequency of 6.37 kHz.
- Gain control:
  - 10010100 programs the gain with attenuation of 0.739.
- Integrator time constant:
  - 11000011 programs integrator time constant of 55 µs. Table 1 through Table 3 show the binary values.

## 8.5.2 Programming in TEST Mode (TEST = 0)

To enter test mode, the TEST terminal must be low. See Table 4 for the signal that may be accessed in this mode.

| NO. | Test Description                                    | SDI<br>Command<br>MSB, LSB | Response             | Description   |
|-----|---|----------------------------|----------------------|---|
| T1  | AAF individual test                                 | 1111, 0000                 | ADC clock            | Deactivates the input and output operational amplifiers<br>AAF input connected to CH1FB terminal<br>AAF output connected to OUT terminal  |
| T2  | In-line test to AAF<br>output                       | 1111, 0000                 | None                 | Deactivates the output operational amplifier<br>AAF output connected to OUT terminal  |
| Т3  | Output buffer individual test                       | 1111, 0010                 | None                 | Opens the feedback loop of the output buffer and deactivates the input<br>operational amplifier and AAF<br>CH1FB connected to positive input terminal of operational amplifier<br>CH2FB connected to negative input terminal of operational amplifier |
| T4  | ADC/DAC individual test (with the output buffer)    | 1111, 0011                 | ADC data             | Deactivates the input operational amplifiers and AAF INT/HOLD =<br>ADC_Sync<br>OSCIN = ADC_SCLK<br>DAC shifted in from SDI terminal   |
| T5  | ADC/DAC individual test (without the output buffer) | 1111, 0100                 | ADC data             | Deactivates the input operational amplifiers, AAF, and output buffer<br>INT/HOLD = ADC_Sync<br>OSCIN = ADC_SCLK<br>DAC is shifted in from SDI terminal  |
| Т6  | In-line test to ADC output                          | 1111, 0011                 | ADC data             | INT/HOLD = ADC_Sync<br>OSCIN = ADC_SCLK<br>DAC shifted in from SDI terminal   |
| Τ7  | Reading of digital<br>clamp flag                    | 1111, 1000                 | Clamp flag<br>D[2:0] | Implies command number 6 (advanced SPI mode)<br>D[0]: Gain stage clamp status<br>D[1]: BPF stage clamp status<br>D[2]: INT stage clamp status<br>D = 0 $\rightarrow$ No clamp activated<br>D = 1 $\rightarrow$ Clamp activated                        |

#### Table 4. Programming in TEST Mode

**TPIC8101** 

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9

## Application and Implementation

#### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 9.1 Application Information

The TPIC8101 can interface with one or two flat type or resonant knock sense elements. Flat type (non-resonant) sensors have a wider frequency bandwidth than resonant type sensors. A microprocessor must also interface with the TPIC8101 as shown in Figure 5. The microprocessor may sample the output data either through SPI or by sampling the analog OUT signal.

### 9.2 Typical Application

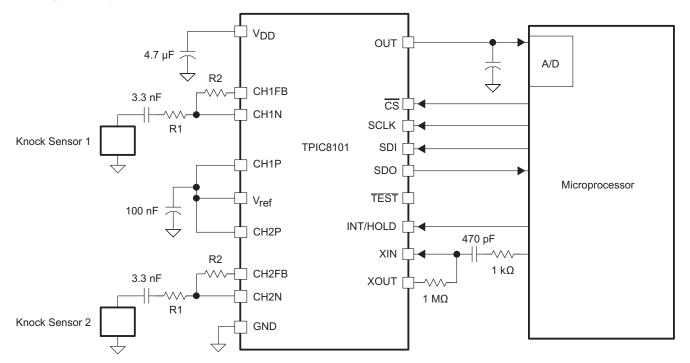


Figure 5. Application Schematic

#### 9.2.1 Design Requirements

After the knock sense element and the microprocessor are chosen, the designer can choose the TPIC8101 settings. The settings that must be programmed through SPI are:  $f_{bp}$ ,  $f_{osc}$ ,  $A_{P}$ ,  $\tau_{C}$ , and channel. If the analog output is used, then the INT/HOLD signal must be supplied by the microprocessor.

The input amplifier gain (A<sub>IN</sub>) is typically set to 1 by setting R1 = R2. R1 and R2 should be chosen to be greater than 25 k $\Omega$ .



## **Typical Application (continued)**

#### **Table 5. System Design Constraints**

| PARAMETER        | CONSTRAINT   | VALUE FOR DESIGN EXAMPLE |
|------------------|--|--------------------------|
| V <sub>IN</sub>  | Amplitude of input signal from knock sensor; determined by knock sensor specification  | 300 mVpp                 |
| $f_{ m bp}$      | Bandpass center frequency; determined by knock sensor specification  | 7.3 kHz                  |
| $f_{ m osc}$     | Oscillator frequency; determined by microprocessor   | 6 MHz                    |
| t <sub>INT</sub> | Integration window; determined by system specification. This is half the period of the INT/HOLD signal (when using a 50% duty cycle) which is generated by the microprocessor. | 3 ms                     |
| V <sub>OUT</sub> | Maximum voltage on the OUT pin for the maximum $V_{IN}$  | 4.5 V                    |

#### 9.2.2 Detailed Design Procedure

#### Design parameters to set:

AIN: Input amplifier gain, typically set to 1

A<sub>P</sub>: Programmable gain

T<sub>C</sub>: Integration time constant

Design equations:

$$A_{IN} = \frac{R2}{R1}$$
(3)  
$$\tau_{C} = \frac{t_{INT}}{2 \times \pi \times V_{OUT}}$$
(4)

Use Equation 2 to solve for A<sub>P</sub>:

$$A_{P} = \left(\frac{\pi}{8}\right) \times \tau_{C} \times \frac{V_{OUT} - V_{RESET}}{V_{IN} \times t_{INT}}$$
(5)

For this design example, use the parameters specified in Table 5. This example is for a resonant knock sensor.

Using Equation 4:

$$\tau_{\rm C} = \frac{3\,\text{ms}}{2 \times \pi \times 4.5} = 106\,\,\mu\text{s} \tag{6}$$

Using Equation 5:

$$A_{P} = (\frac{\pi}{8}) \times (106 \ \mu s) \times \frac{4.5 \ V - 0.125 \ V}{(0.15 \ V) \times (3 \ ms)}$$

 $A_{P} = 0.38$ 

Table 6 lists the parameters to program.

#### Table 6. Parameters to Program

| Parameter       | Calculated Value | Programmed | Co  | de  | SPI      |  |
|-----------------|------------------|------------|-----|-----|----------|--|
| Farameter       | Calculated value | Value      | DEC | 351 |          |  |
| Oscillator      | 6 MHz            | 6 MHz      |     |     | 1000010  |  |
| Channel         | 1                | 1          |     |     | 11100000 |  |
| f <sub>C0</sub> | 7.3 kHz          | 7.27 kHz   | 42  | 2A  | 101010   |  |
| A <sub>P</sub>  | 0.38             | 0.381      | 34  | 22  | 10100010 |  |
| T <sub>C</sub>  | 106 µs           | 100 µs     | 10  | 0A  | 10001010 |  |

(7)



(9)

Figure 6 shows the input and output signals for this design example.

For a resonant knock sensor (as in the design example), the center frequency of the bandpass filter is set to the resonant frequency of the knock sensor. For a flat-type knock sensor, the bandpass filter design equation can be used to determine where the center frequency should be set.

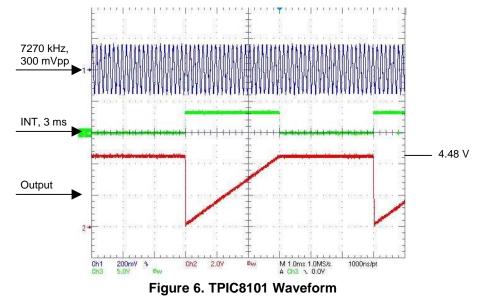
The transfer function of the biquadratic bandpass IIR filter is:

$$H_{BP}(z) = G_{BP} \times \frac{b_0 + b_2 \times z^{-2}}{a_0 + a_1 \times z^{-1} + a_2 \times z^{-2}}$$

With 
$$b_0 = \alpha$$
,  $b_2 = -\alpha$ ,  $a_0 = 1 + \alpha$ ,  $a_1 = -2 \times \cos(\omega)$ ,  $a_2 = 1 - \alpha$ ,  $\alpha = \frac{\sin(\omega)}{2 \times Q}$   
(8)  
 $\omega = 2 \times \pi \times \frac{f_{center}}{f_{sampling}}$ ,  $Q = \frac{f_{center}}{f_{c2} - f_{c1}}$ , and  $G(f_{c2}) = G(f_{c1}) = G(f_{center}) - 3 \text{ dB}$ 

With  $G_{BP} = 2$ , Q = 2.3

## 9.2.3 Application Curve





## **10** Power Supply Recommendations

A 5-V  $\pm$ 0.25 V power supply should be used to power the TPIC8101. It can operate on 5 V  $\pm$ 0.5 V; however, the electrical characteristics are not specified in that case. The maximum operating current consumption is 20 mA.

## 11 Layout

### 11.1 Layout Guidelines

The layout of the TPIC8101 can be routed as a two layer board, with the top layer primarily used for routing signals and the second layer used primarily as a ground plane.

The capacitors on VDD and VREF should be kept close to their respective pins and tie immediately through vias to ground. VREF should be connected to CH1P and CH2P in as tight a loop as possible. It can be routed on the second layer if necessary.

The resistor between Ch1N and CH1FB and CH2N and CH2FB should be kept close to the respective pins. The rest of the input signal chain should be routed cleanly to avoid noise interference.

The filter on XIN and XOUT for the input clock should be kept close to the XIN and XOUT pins.

## 11.2 Layout Example

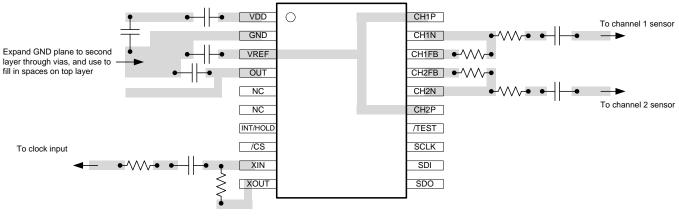


Figure 7. PCB Layout Example

## 12 Device and Documentation Support

## 12.1 Trademarks

All trademarks are the property of their respective owners.

## **12.2 Electrostatic Discharge Caution**



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## 12.3 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

## 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



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# PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION





## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

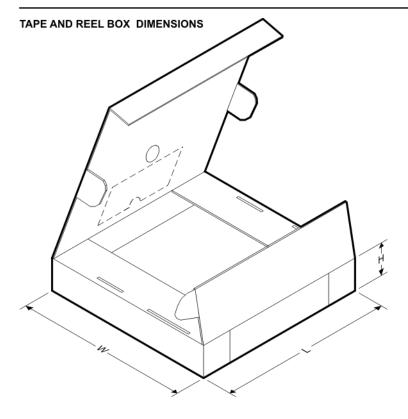


| Device      | Package<br>Type | Package<br>Drawing |    | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|-------------|-----------------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| TPIC8101DWR | SOIC            | DW                 | 20 | 2000 | 330.0                    | 24.4                     | 10.8       | 13.3       | 2.7        | 12.0       | 24.0      | Q1               |



# PACKAGE MATERIALS INFORMATION

5-Jan-2022



\*All dimensions are nominal

| Device      | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|-------------|--------------|-----------------|------|------|-------------|------------|-------------|
| TPIC8101DWR | SOIC         | DW              | 20   | 2000 | 350.0       | 350.0      | 43.0        |



5-Jan-2022

## TUBE



#### \*All dimensions are nominal

| Device     | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | Τ (μm) | B (mm) |
|------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| TPIC8101DW | DW           | SOIC         | 20   | 25  | 506.98 | 12.7   | 4826   | 6.6    |

# **DW0020A**



# **PACKAGE OUTLINE**

## SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.



# DW0020A

# **EXAMPLE BOARD LAYOUT**

## SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



# DW0020A

# **EXAMPLE STENCIL DESIGN**

## SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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