



ADS8327 ADS8328

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# LOW POWER, 16-BIT, 500-kHz, SINGLE/DUAL UNIPOLAR INPUT, ANALOG-TO-DIGITAL CONVERTERS WITH SERIAL INTERFACE

Check for Samples: ADS8327, ADS8328

# FEATURES

- 2.7-V to 5.5-V Analog Supply, Low Power:
  - 10.6 mW (500 kHz, +VA = 2.7 V, +VBD = 1.8 V)
- 500-kHz Sampling Rate
- Excellent DC Performance
  - ±1.5 LSB Typ, ±2 LSB Max INL
  - ±0.6 LSB Typ, ±1 LSB Max DNL
  - 16-Bit NMC Over Temperature
  - $\pm 0.5 \text{ mV}$  Max Offset Error at 2.7 V
  - ±1 mV Max Offset Error at 5 V
- Excellent AC Performance at f<sub>I</sub> = 10 kHz with 91 dB SNR, 100 dB SFDR, –96 dB THD
- Built-In Conversion Clock (CCLK)
- 1.65 V to 1.5×(+VA) I/O Supply
  - SPI/DSP Compatible Serial
  - SCLK up to 50 MHz
- Comprehensive Power-Down Modes:
  - Deep Power-Down
  - Nap Power-Down
  - Auto Nap Power-Down
- Unipolar Input Range: 0 V to V<sub>REF</sub>
- Software Reset
- Global CONVST (Independent of CS)
- Programmable Status/Polarity EOC/INT
- 16-Pin 4×4 QFN or 16-Pin TSSOP Packages
- Multi-Chip Daisy Chain Mode
- Programmable TAG Bit Output
- Auto/Manual Channel Select Mode

# **APPLICATIONS**

- Communications
- Transducer Interface
- Medical Instruments
- Magnetometers
- Industrial Process Control
- Data Acquisition Systems
- Automatic Test Equipment

# DESCRIPTION

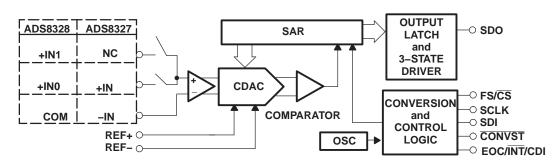
The ADS8327 is a low power, 16-bit, 500-kSPS analog-to-digital converter with a unipolar input. The device includes a 16-bit capacitor-based SAR A/D converter with inherent sample and hold.

The ADS8328 is based on the same core and includes a 2-to-1 input MUX with programmable option of TAG bit output. Both the ADS8327 and ADS8328 offer a high-speed, wide voltage serial interface and are capable of chain mode operation when multiple converters are used.

These converters are available in a 16-lead TSSOP or 4x4 QFN packages and are fully specified for operation over the industrial  $-40^{\circ}$ C to  $+85^{\circ}$ C temperature range.

## Table 1. Low Power, High-Speed SAR Converter Family

Type/Spee	500 kHz	1 MHz	
16 Dit Dooudo Diff	Single	ADS8327	ADS8329
16 Bit Pseudo-Diff	Dual	ADS8328	ADS8330





Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

# ADS8327 ADS8328



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

	1		_		-		1				
MODEL	MAXIMUM INTEGRAL LINEARITY (LSB)	MAXIMUM DIFFERENTIAL LINEARITY (LSB)	MAXIMUM OFFSET ERROR (mV)	PACKAGE TYPE	PACKAGE DESIGNATOR	TEMPERATURE RANGE	ORDERING INFORMATION	TRANSPORT MEDIA QUANTITY			
							ADS8327IPW	Tube 90			
				TSSOP-16	PW		ADS8327IPWR	Tape and reel 2000			
ADS83271	±3	-1/+2	±1.25	4×4 QFN-16	RSA	-40°C to +85°C	ADS8327IRSAT	Small tape and reel 250			
				4*4 QFN-10	KSA		ADS8327IRSAR	Tape and reel 3000			
							ADS8327IBPW	Tube 90			
				TSSOP-16	PW		ADS8327IBPWR	Tape and reel 2000			
ADS8327IB	±2	±1	±1	4×4 QFN-16 RSA			-40°C to +85°C	ADS8327IBRSAT	Small tape and reel 250		
				4×4 QFN-16	RSA		ADS8327IBRSAR	Tape and reel 3000			
							ADS8328IPW	Tube 90			
				TSSOP-16	PW		ADS8328IPWR	Tape and reel 2000			
ADS8328I	±3	-1/+2	±1.25						-40°C to +85°C	ADS8328IRSAT	Small tape and reel 250
				4×4 QFN-16	RSA		ADS8328IRSAR	Tape and reel 3000			
							ADS8328IBPW	Tube 90			
				TSSOP-16	TSSOP-16	TSSOP-16 PW	TSSOP-16 PW		ADS8328IBPWR	Tape and reel 2000	
ADS8328IB	±2	±1	±1			-40°C to +85°C	ADS8328IBRSAT	Small tape and reel 250			
				4×4 QEN-16	4×4 QFN-16 RSA		RSA		ADS8328IBRSAR	Tape and reel 3000	

## **ORDERING INFORMATION**<sup>(1)</sup>

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or visit the device product folder at www.ti.com.



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## **ABSOLUTE MAXIMUM RATINGS**

Over operating free-air temperature range, unless otherwise noted.<sup>(1)</sup>

			UNIT
Volta	20	+IN to AGND	–0.3 V to +VA + 0.3 V
Volta	ige	-IN to AGND	–0.3 V to +VA + 0.3 V
		+VA to AGND	–0.3 V to 7 V
		+REF to AGND	–0.3 V to +VA + 0.3 V
Volta	ige range	-REF to AGND	–0.3 V to +0.3 V
		+VBD to BDGND	–0.3 V to 7 V
		AGND to BDGND	–0.3 V to 0.3 V
Digita	al input voltage	to BDGND	-0.3 V to +VBD + 0.3 V
Digita	al output voltag	e to BDGND	-0.3 V to +VBD + 0.3 V
T <sub>A</sub> Oper	ating free-air te	emperature range	-40°C to +85°C
T <sub>stg</sub> Stora	age temperatur	e range	–65°C to +150°C
Junc	tion temperatu	re (T <sub>J</sub> max)	+150°C
TSS	OP-16	Power dissipation	(T <sub>J</sub> Max - T <sub>A</sub> )/θ <sub>JA</sub>
Pack	age	$\theta_{JA}$ thermal impedance	86°C/W
4×4 (	QFN-16	Power dissipation	$(T_JMax - T_A)/\theta_{JA}$
Pack	age	$\theta_{JA}$ thermal impedance	47°C/W

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

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# **SPECIFICATIONS**

 $T_A = -40^{\circ}C$  to 85°C, +VA = 2.7 V to 3.6 V, +VBD = 1.65 V to 1.5 × (+VA),  $V_{REF} = 2.5$  V, and  $f_{SAMPLE} = 500$  kHz, unless otherwise noted.

	PARAMET	TER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
ANALOG				·			
	Full-scale input vo	ltage <sup>(1)</sup>	+IN – (–IN) or (+INx – COM)	0		+V <sub>REF</sub>	V
			+IN, +IN0, +IN1	AGND - 0.2		+VA + 0.2	.,
	Absolute input volt	age	–IN or COM	AGND - 0.2		AGND + 0.2	V
	Input capacitance				40	45	pF
	Input leakage curre	ent	No ongoing conversion, DC Input	-1		1	nA
	Innut channel isola	tion ADS2220 only	At dc		108		dB
	input channel isola	ation, ADS8328 only	$V_I = \pm 1.25 V_{PP}$ at 50 kHz		101		uв
SYSTEM	PERFORMANCE		•				
	Resolution				16		Bits
	No missing codes			16			Bits
INL	Integral linearity	ADS8327IB, ADS8328IB		-2	±1.2	2	LSB <sup>(2)</sup>
	0 ,	ADS8327I, ADS8328I		-3	±2	3	
DNL	Differential	ADS8327IB, ADS8328IB		-1	±0.6	1	LSB <sup>(2)</sup>
	linearity	ADS8327I, ADS8328I		-1	±1	2	
Eo	Offset error <sup>(3)</sup>	ADS8327IB, ADS8328IB		-0.5	±0.1	0.5	mV
-		ADS8327I, ADS8328I		-0.8	±0.1	0.8	
	Offset error drift				0.2		ppm/°C
E <sub>G</sub>	Gain error			-0.25	-0.07	0.25	%FSR
	Gain error drift				0.3		ppm/°C
CMRR	Common modo roi	ination ratio	At dc		70		dB
CIVIRR	Common-mode rej		$V_{I} = 0.4 V_{PP}$ at 1 MHz		50		uВ
	Noise				33		$\mu V RMS$
PSRR	Power-supply reject	ction ratio	At FFFFh output code <sup>(3)</sup>		78		dB
SAMPLIN	NG DYNAMICS						
t <sub>CONV</sub>	Conversion time				18		CCLK
t <sub>SAMPLE1</sub>	A convicition time		Manual trigger	3			COLK
t <sub>SAMPLE2</sub>	Acquisition time		Auto trigger		3		CCLK
	Throughput rate					500	kHz
	Aperture delay				5		ns
	Aperture jitter				10		ps
	Step response				100		ns
	Overvoltage recov	ery			100		ns

Ideal input span, does not include gain or offset error. (1)

LSB means least significant bit.

(2) (3) Measured relative to an ideal full-scale input [+IN - (-IN)] of 2.5 V when +VA = 2.7 V. EXAS STRUMENTS

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## **SPECIFICATIONS** (continued)

 $T_A = -40^{\circ}C$  to 85°C, +VA = 2.7 V to 3.6 V, +VBD = 1.65 V to 1.5 × (+VA),  $V_{REF} = 2.5$  V, and  $f_{SAMPLE} = 500$  kHz, unless otherwise noted.

	PARAMET	ER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
DYNAMIC	C CHARACTERISTIC	s					
THD	Total harmonic dist	tartian (4)	$V_{IN}$ = 2.5 $V_{PP}$ at 10 kHz		-98		dB
IND	Total narmonic dis		V <sub>IN</sub> = 2.5 V <sub>PP</sub> at 100 kHz		-83.5		uБ
		-	$V_{IN} = 2.5 V_{PP}$ at 10 kHz		88.5		-ID
SNR	Signal-to-noise rati	0	V <sub>IN</sub> = 2.5 V <sub>PP</sub> at 100 kHz		85		dB
	0		$V_{IN} = 2.5 V_{PP}$ at 10 kHz		88.5		10
SINAD	Signal-to-noise + d	listortion	V <sub>IN</sub> = 2.5 V <sub>PP</sub> at 100 kHz		81		dB
0500			V <sub>IN</sub> = 2.5 V <sub>PP</sub> at 10 kHz		101		10
SFDR	Spurious-free dyna	amic range	V <sub>IN</sub> = 2.5 V <sub>PP</sub> at 100 kHz		84		dB
	–3dB small-signal l	bandwidth			30		MHz
CLOCK						·	
	Internal conversion	n clock frequency		10.5	11	12.2	MHz
	SCLK External serial clock		Used as I/O clock only			33	
			As I/O clock and conversion clock	1		21	MHz
EXTERN	AL VOLTAGE REFER	RENCE INPUT	+	ľ		L.	
	Input reference	V <sub>REF</sub> (REF+ – REF–)	3.6 V ≥ +VA ≥ 2.7 V	0.3		2.525	
V <sub>REF</sub>	range	(REF–) – AGND		-0.1		0.1	V
	Resistance (5)	1	Reference input		80		kΩ
DIGITAL	INPUT/OUTPUT		<u>+</u> · ·	4			
	Logic family—CMC	DS					
VIH	High-level input vo		(+VA × 1.5) V ≥ +VBD ≥ 1.65 V	0.65 × (+VBD)		+VBD + 0.3	V
VIL	Low-level input vol	tage	(+VA × 1.5) V ≥ +VBD ≥ 1.65 V	-0.3		0.35 × (+VBD)	V
<u>l</u> i	Input current		V <sub>I</sub> = +VBD or BDGND	-50		50	nA
C	Input capacitance				5		pF
V <sub>OH</sub>	High-level output v	oltage	$(+VA \times 1.5) V \ge +VBD \ge 1.65 V,$ $I_{O} = 100 \ \mu A$	+VBD – 0.6		+VBD	V
V <sub>OL</sub>	Low-level output vo	oltage	$(+VA \times 1.5) V \ge +VBD \ge 1.65 V,$ $I_0 = 100 \ \mu A$	0		0.4	V
Co	Output capacitance	e			5		pF
CL	Load capacitance					30	pF
	Data format—straig	ght binary					
POWER-	SUPPLY REQUIREM	ENTS				l	
	Power-supply	+VBD		1.65	+VA	1.5 × (+VA)	V
	voltage	+VA		2.7		3.6	V
		1	500-kHz Sample rate		3.8	5	
	Supply current		NAP/Auto-NAP mode		0.2	0.4	mA
			Deep power-down mode		2	50	nA
	Buffer I/O supply c	urrent	500 kSPS		0.2		mA
	Power dissipation		+VA = 2.7 V, +VBD = 1.8 V		10.6	14	mW
TEMPER	ATURE RANGE			1			
T <sub>A</sub>	Operating free-air t	tomporaturo		-40		+85	°C

(4) Calculated on the first nine harmonics of the input frequency.(5) Can vary ±30%.



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## **SPECIFICATIONS**

 $T_{A} = -40^{\circ}C \text{ to } 85^{\circ}C, +VA = 4.5 \text{ V to } 5.5 \text{ V}, +VBD = 1.65 \text{ V to } 5.5 \text{ V}, \text{ } \text{V}_{\text{REF}} = 4.096 \text{ V}, \text{ and } f_{\text{SAMPLE}} = 500 \text{ kHz}, \text{ unless otherwise}$ noted.

	PARAN	IETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
ANALOG I	INPUT						
F	Full-scale input v	oltage (1)	+IN – (–IN) or (+INx – COM)	0		+V <sub>REF</sub>	V
			+IN, +IN0, +IN1	AGND – 0.2		+VA + 0.2	
А	Absolute input voltage		-IN or COM	AGND – 0.2		AGND + 0.2	V
Ir	nput capacitance	e			40	45	pF
Ir	nput leakage cu	rrent	No ongoing conversion, DC Input	-1		1	nA
1.			At dc		109		-ID
Ir	nput channel isc	lation, ADS8328 only	$V_I = \pm 1.25 V_{PP}$ at 50 kHz		101		dB
SYSTEM F	PERFORMANCI						
R	Resolution				16		Bits
Ν	No missing code	s		16			Bits
INL Ir	ntegral linearity	ADS8327IB, ADS8328IB		-2	±1.5	2	LSB <sup>(2)</sup>
	0	ADS8327I, ADS8328I		-3	±2	3	
	Differential	ADS8327IB, ADS8328IB		-1	±0.7	1	LSB <sup>(2)</sup>
I	linearity	ADS8327I, ADS8328I		-1	±1	2	
E <sub>O</sub> C	Offset error <sup>(3)</sup>	ADS8327IB, ADS8328IB		-1	±0.4	1	mV
-		ADS8327I, ADS8328I		-1.25	±0.4	1.25	
C	Offset error drift				0.5		ppm/°C
E <sub>G</sub> G	Gain error			-0.25	-0.07	0.25	%FSR
G	Gain error drift				0.3		ppm/°C
CMRR C	Common-mode r	alaction ratio	At dc		70		dB
	common-mode i		$V_I = 1 V_{PP}$ at 1 MHz		50		uВ
Ν	Noise				33		$\mu V RMS$
PSRR P	Power-supply rej	ection ratio	At FFFFh output code <sup>(3)</sup>		78		dB
SAMPLING	G DYNAMICS		T	1		1	
t <sub>CONV</sub> C	Conversion time				18		CCLK
t <sub>SAMPLE</sub>	Acquisition time		Manual trigger	3			CCLK
t <sub>SAMPLE</sub> 2			Auto trigger		3		UULN
Т	Throughput rate					500	kHz
A	Aperture delay				5		ns
A	Aperture jitter				10		ps
S	Step response				100		ns
C	Overvoltage reco	overy			100		ns

(1) Ideal input span, does not include gain or offset error.

(2) LSB means least significant bit.
(3) Measured relative to an ideal full-scale input [+IN – (–IN)] of 4.096 V when +VA = 5 V.



## **SPECIFICATIONS** (continued)

 $T_A = -40^{\circ}C$  to 85°C, +VA = 4.5 V to 5.5 V, +VBD = 1.65 V to 5.5 V,  $V_{REF} = 4.096$  V, and  $f_{SAMPLE} = 500$  kHz, unless otherwise noted.

	PARAN	NETER	TEST CONDITI	ONS	MIN	TYP	MAX	UNIT
DYNAMIC	CHARACTERI	STICS						
			$V_{\text{IN}}$ = 4.096 $V_{\text{PP}}$ at 10 kHz			-96		
THD T	Fotal harmonic d	listortion (4)	$V_{\text{IN}}$ = 4.096 $V_{\text{PP}}$ at 100 kHz,	ADS8327/28IB		-95.7		dB
			$V_{\text{IN}}$ = 4.096 $V_{\text{PP}}$ at 100 kHz,	ADS8327/281		-95.7		
SNR S	Pignal to poigo r	otio	$V_{IN} = 4.096 V_{PP}$ at 10 kHz			91		dB
SINK C	Signal-to-noise ratio		$V_{IN}$ = 4.096 $V_{PP}$ at 100 kHz			89		uБ
	Pienel te neiee i	diatartian	$V_{IN}$ = 4.096 $V_{PP}$ at 10 kHz			91		40
SINAD S	Signal-to-noise +	- distortion	V <sub>IN</sub> = 4.096 V <sub>PP</sub> at 100 kHz			88		dB
			V <sub>IN</sub> = 4.096 V <sub>PP</sub> at 10 kHz			100		
SFDR S	Spurious-free dy	namic range	V <sub>IN</sub> = 4.096 V <sub>PP</sub> at 100 kHz,	ADS8327/28IB		98.8		dB
			V <sub>IN</sub> = 4.096 V <sub>PP</sub> at 100 kHz,	ADS8327/281		98.8		
	-3dB Small-signa	al bandwidth		4		30		MHz
CLOCK					1			
Ir	nternal conversi	on clock frequency			10.9	12	12.6	MHz
			Used as I/O clock only				50	
S	SCLK External s	erial clock		As I/O clock and conversion clock			21	MHz
EXTERNA	L VOLTAGE RI	EFERENCE INPUT			I			
l,	EF Input reference (REF+ - REF-) range (REF-) - AGND		5.5 V ≥ +VA ≥ 4.5 V		0.3	4.096	4.2	
VDEE					-0.1		0.1	V
F	Resistance (5)		Reference input		-	80	-	kΩ
	NPUT/OUTPUT				1			
	_ogic family—CN	IOS						
	High-level input		5.5 V ≥ +VBD ≥ 4.5 V		0.65 × (+VBD)		+VBD + 0.3	V
	_ow-level input v	-	5.5 V ≥ +VBD ≥ 4.5 V		-0.3		0.35 × (+VBD)	V
	nput current	onago	$V_1 = +VBD$ or BDGND		-50		50	nA
•	nput capacitance	۵				5	00	pF
	High-level output		5.5 V $\geq$ +VBD $\geq$ 4.5 V, I <sub>O</sub> = 100 $\mu$ A		+VBD – 0.6		+VBD	V
V <sub>OL</sub> L	_ow-level output	voltage	$5.5 \text{ V} \ge +\text{VBD} \ge 4.5 \text{ V},$ $I_0 = 100 \ \mu\text{A}$		0		0.4	V
c <sub>o</sub> c	Output capacitar	се				5		pF
C <sub>L</sub> L	_oad capacitanc	e					30	pF
C	Data format—str	aight binary						
POWER-S	UPPLY REQUI	REMENTS			1			
F	Power supply	+VBD			1.65	3.3	5.5	V
	oltage	+VA			4.5	5	5.5	V
		1	500-kHz Sample rate			5	6.2	
S	Supply current		NAP/Auto-NAP mode			0.3	0.5	mA
	11.7		Deep power-down mode			6	50	nA
F	Buffer I/O supply	current	500 kSPS			1		mA
L						30	38.5	
F	Power dissipation	n	+VA = 5 V, +VBD = 5 V +VA = 5 V, +VBD = 1.8 V			25.4	32	mW
	TURE RANGE		· •// = 0 •, • • 00 = 1.0 •			20.4	52	
		in to pop o noti uno			40		. 05	•
T <sub>A</sub> C	Operating free-ai	ir temperature			-40		+85	°C

(4) Calculated on the first nine harmonics of the input frequency.

(5) Can vary ±30%

EXAS ISTRUMENTS

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## **TIMING CHARACTERISTICS**

All specifications typical at  $-40^{\circ}$ C to  $85^{\circ}$ C.  $+VA = 2.7 v. +VBD = 1.8 V^{(1)}$  (2)

	PARAMETER		MIN	TYP	MAX	UNIT
		External, f <sub>CCLK</sub> = 1/2 f <sub>SCLK</sub>	0.5		10.5	
f <sub>CCLK</sub>	Frequency, conversion clock, CCLK	Internal f <sub>CCLK</sub> = 1/2 f <sub>SCLK</sub>	10.5	11	12.2	MHz
t <sub>su(CSF-EOC)</sub>	Setup time, falling edge of $\overline{CS}$ to EOC		1			CCLK
t <sub>h(CSF-EOC)</sub>	Hold time, falling edge of $\overline{CS}$ to EOC		0			ns
t <sub>wL(CONVST)</sub>	Pulse duration, CONVST low		40			ns
t <sub>su(CSF-EOS)</sub>	Setup time, falling edge of $\overline{CS}$ to EOS		20			ns
t <sub>h(CSF-EOS)</sub>	Hold time, falling edge of $\overline{CS}$ to EOS		20			ns
t <sub>su(CSR-EOS)</sub>	Setup time, rising edge of $\overline{CS}$ to EOS		20			ns
t <sub>h(CSR-EOS)</sub>	Hold time, rising edge of $\overline{CS}$ to EOS		20			ns
t <sub>su(CSF-SCLK1F)</sub>	Setup time, falling edge of $\overline{\text{CS}}$ to first falling SCLK		5			ns
t <sub>wL(SCLK)</sub>	Pulse duration, SCLK low		8	t <sub>c</sub>	<sub>SCLK)</sub> – 8	ns
t <sub>wH(SCLK)</sub>	Pulse duration, SCLK high		8	t <sub>c</sub>	<sub>SCLK)</sub> – 8	ns
		I/O Clock only	30			
		I/O and conversion clock	47.6		2000	
t <sub>c(SCLK)</sub>	Cycle time, SCLK	I/O Clock, chain mode	30			ns
		I/O and conversion clock, chain mode	47.6		2000	
t <sub>d(SCLKF</sub> -SDOINVALID)	Delay time, falling edge of SCLK to SDO invalid	10-pF Load	7.5			ns
t <sub>d(SCLKF</sub> -SDOVALID)	Delay time, falling edge of SCLK to SDO valid	10-pF Load			16	ns
t <sub>d(CSF-SDOVALID)</sub>	Delay time, falling edge of $\overline{CS}$ to SDO valid, SDO MSB output	10-pF Load			13	ns
t <sub>su(SDI-SCLKF)</sub>	Setup time, SDI to falling edge of SCLK		8			ns
t <sub>h(SDI-SCLKF)</sub>	Hold time, SDI to falling edge of SCLK		4			ns
t <sub>d(CSR-SDOZ)</sub>	Delay time, rising edge of $\overline{\text{CS}}/\text{FS}$ to SDO 3-state				8	ns
t <sub>su(16th</sub> SCLKF-CSR)	Setup time, 16th falling edge of SCLK before rising edge of CS/FS		10			ns
t <sub>d(SDO-CDI)</sub>	Delay time, CDI high to SDO high in daisy chain mode	10-pF Load, chain mode			25	ns

(1) All input signals are specified with  $t_r = t_f = 1.5$  ns (10% to 90% of V<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>)/2. (2) See timing diagrams.



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## **TIMING CHARACTERISTICS**

All specifications typical at  $-40^{\circ}$ C to  $85^{\circ}$ C, +VA = +VBD = 5 V <sup>(1)</sup> <sup>(2)</sup>

	MIN	TYP	MAX	UNIT		
		External, f <sub>CCLK</sub> = 1/2 f <sub>SCLK</sub>	0.5		10.5	
f <sub>CCLK</sub>	Frequency, conversion clock, CCLK	Internal f <sub>CCLK</sub> = 1/2 f <sub>SCLK</sub>	10.9	12	12.6	MHz
t <sub>su(CSF-EOC)</sub>	Setup time, falling edge of $\overline{CS}$ to EOC		1			CCLK
t <sub>h(CSF-EOC)</sub>	Hold time, falling edge of $\overline{CS}$ to EOC		0			ns
t <sub>wL(CONVST)</sub>	Pulse duration, CONVST low		40			ns
t <sub>su(CSF-EOS)</sub>	Setup time, falling edge of $\overline{CS}$ to EOS		20			ns
t <sub>h(CSF-EOS)</sub>	Hold time, falling edge of $\overline{CS}$ to EOS		20			ns
t <sub>su(CSR-EOS)</sub>	Setup time, rising edge of $\overline{CS}$ to EOS		20			ns
t <sub>h(CSR-EOS)</sub>	Hold time, rising edge of $\overline{CS}$ to EOS		20			ns
t <sub>su(CSF-SCLK1F)</sub>	Setup time, falling edge of $\overline{\text{CS}}$ to first falling SCLK		5			ns
t <sub>wL(SCLK)</sub>	Pulse duration, SCLK low		8	t <sub>c</sub>	SCLK) – 8	ns
t <sub>wH(SCLK)</sub>	Pulse duration, SCLK high		8		SCLK) - 8	ns
· · · ·		I/O Clock only	20			
		I/O and conversion clock	47.6		2000	
t <sub>c(SCLK)</sub>	Cycle time, SCLK	I/O Clock, chain mode	20			ns
		I/O and conversion clock, chain mode	47.6		2000	
t <sub>d(SCLKF</sub> -SDOINVALID)	Delay time, falling edge of SCLK to SDO invalid	10-pF Load	2			ns
t <sub>d(SCLKF</sub> -SDOVALID)	Delay time, falling edge of SCLK to SDO valid	10-pF Load			10	ns
t <sub>d(CSF-SDOVALID)</sub>	Delay time, falling edge of $\overline{CS}$ to SDO valid, SDO MSB output	10-pF Load			8.5	ns
t <sub>su(SDI-SCLKF)</sub>	Setup time, SDI to falling edge of SCLK		8			ns
t <sub>h(SDI-SCLKF)</sub>	Hold time, SDI to falling edge of SCLK		4			ns
t <sub>d(CSR-SDOZ)</sub>	Delay time, rising edge of CS/FS to SDO 3-state				5	ns
t <sub>su(16th</sub> SCLKF-CSR)	Setup time, 16th falling edge of SCLK before rising edge of CS/FS		10			ns
t <sub>d(SDO-CDI)</sub>	Delay time, CDI high to SDO high in daisy-chain mode	10-pF Load, chain mode			16	ns

(1) All input signals are specified with  $t_r = t_f = 1.5$  ns (10% to 90% of V<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>)/2. (2) See timing diagrams.

# ADS8327 ADS8328



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**PIN ASSIGNMENTS** ADS8327 ADS8328 **PW PACKAGE PW PACKAGE** (TOP VIEW) (TOP VIEW) 10 16 10 16 □ +VBD +VA [ +VBD +VA E RESERVED 2 15 2 15 SCLK +IN1 🎞 14 14 3 3 +IN 🗖 BDGND +IN0 🗖 🗖 BDGND 4 13 🗖 SDO СОМ 🗆 4 13 🗖 SDO AGND 🗖 AGND 🗖 5 12 🗖 SDI 5 12 REF-REF-6 11 FS/CS 11 FS/CS 6 REF+ (REFIN) 7 10 EOC/INT REF+ (REFIN) 7 10 EOC/INT CONVST 8 9 NC E 8 9 NC Г NC - No internal connection ADS8327 ADS8328 **RSA PACKAGE RSA PACKAGE** (TOP VIEW) (TOP VIEW) AGND AGND COM ONI+ REF. REF Ę ₹ 16 15 13 16 15 13 14 14 . REF+(REFIN) RESERVED REF+(REFIN) +IN1 (12(12 1 1 NC NC 2) (11 +VA 2) (11 +VA CONVST CONVST +VBD +VBD 3) (10 3) EOC/INT/CDI EOC/INT/CDI 4) 9 SCLK 4) 9 SCLK 8 7 6 7 6 8 5 5 FS/CS FS/CS SDO BDGND SDO BDGND SDI SDI

NC - No internal connection

**CAUTION:** The thermal pad is internally connected to the substrate. This pad can be connected to the analog ground or left floating. Keep the thermal pad separate from the digital ground, if possible.

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#### **ADS8327 Terminal Functions**

NAME	N	0.	I/O	DESCRIPTION
NAME	TSSOP	QFN	1/0	DESCRIPTION
AGND	5	15	-	Analog ground
BDGND	14	8	_	Interface ground
CONVST	9	3	I	Freezes sample and hold, starts conversion with next rising edge of internal clock
EOC/ INT/ CDI	10	4	0	Status output. If programmed as EOC, this pin is low (default) when a conversion is in progress. If programmed as an interrupt (INT), this pin is low for a preprogrammed duration after the end of conversion and valid data are to be output. The polarity of EOC or INT is programmable. This pin can also be used as a chain data input when the device is operated in chain mode.
FS/CS	11	5	I	Frame sync signal for TMS320 DSP serial interface or chip select input for SPI interface slave select (SS–).
+IN	3	13	I	Noninverting input
–IN	4	14	I	Inverting input, usually connected to ground
NC	8	2		No connection
REF+	7	1	I	External reference input.
REF-	6	16	I	Connect to AGND through individual via.
RESERVED	2	12	-	Reserved, connect to AGND or +VA
SCLK	15	9	I	Clock for serial interface
SDI	12	6	I	Serial data in
SDO	13	7	0	Serial data out
+VA	1	11		Analog supply, +2.7 V to +5.5 VDC.
+VBD	16	10		Interface supply

## **ADS8328 Terminal Functions**

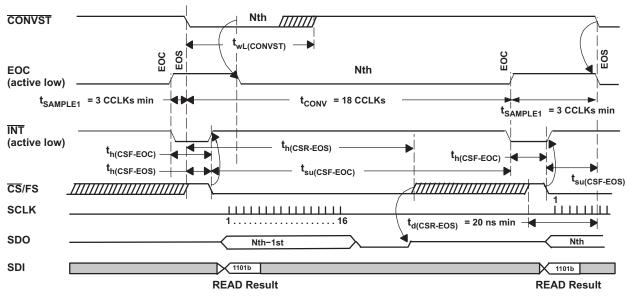
	N	0.	I/O	DECODIDION
NAME	TSSOP	QFN	1/0	DESCRIPTION
AGND	5	15	-	Analog ground
BDGND	14	8	-	Interface ground
СОМ	4	14	I	Common inverting input, usually connected to ground
CONVST	9	3	I	Freezes sample and hold, starts conversion with next rising edge of internal clock
EOC/ INT/ CDI	10	4	ο	Status output. If programmed as EOC, this pin is low (default) when a conversion is in progress. If programmed as an interrupt (INT), this pin is low for a preprogrammed duration after the end of conversion and valid data are to be output. The polarity of EOC or INT is programmable. This pin can also be used as a chain data input when the device is operated in chain mode.
FS/CS	11	5	I	Frame sync signal for TMS320 DSP serial interface or chip select input for SPI interface
+IN1	2	12	I	Second noninverting input.
+IN0	3	13	I	First noninverting input
NC	8	2	_	No connection.
REF+	7	1	I	External reference input.
REF-	6	16	I	Connect to AGND through individual via.
SCLK	15	9	I	Clock for serial interface
SDI	12	6	I	Serial data in (conversion start and reset possible)
SDO	13	7	0	Serial data out
+VA	1	11		Analog supply, +2.7 V to +5.5 VDC.
+VBD	16	10		Interface supply

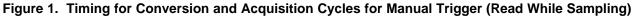
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MANUAL TRIGGER / READ While Sampling (use internal CCLK, EOC and INT polarity programmed as active low)





AUTO TRIGGER / READ While Sampling (use internal CCLK, EOC and INT polarity programmed as active low)

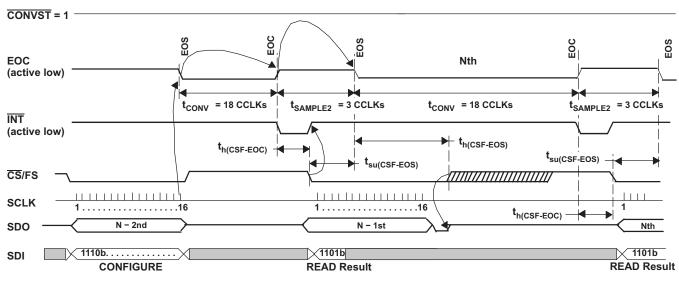
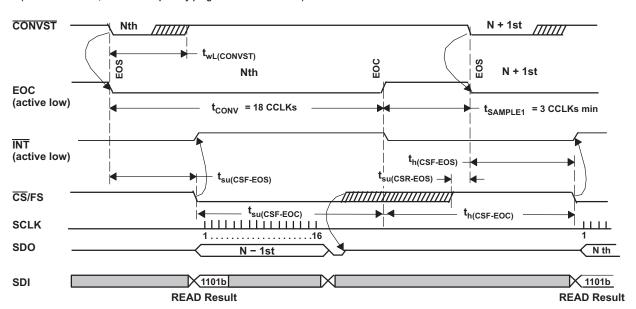


Figure 2. Timing for Conversion and Acquisition Cycles for Autotrigger (Read While Sampling)

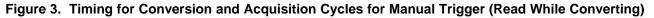


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MANUAL TRIGGER / READ While Converting (use internal CCLK, EOC and INT polarity programmed as active low)



AUTO TRIGGER / READ While Converting (use internal CCLK, EOC and INT polarity programmed as active low)

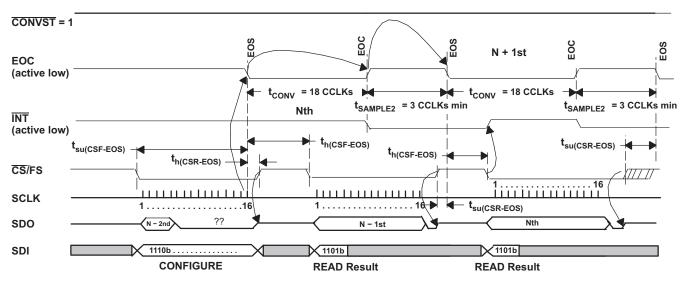


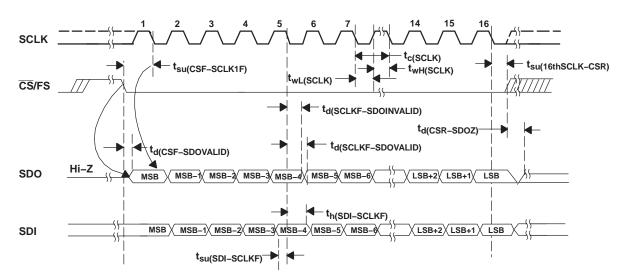
Figure 4. Timing for Conversion and Acquisition Cycles for Autotrigger (Read While Converting)

# ADS8327 ADS8328

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MANUAL TRIGGER / READ While Sampling (use internal CCLK active high, EOC and INT active low, TAG enabled, auto channel select) Nth CH0 Nth CH1 CONVST t<sub>wL(CONVST)</sub> t<sub>wL(CONVST)</sub> EOS 0 0 0 0 0 EOC Nth CH0 Nth CH1 (active low) t<sub>CONV</sub> = 18 CCLKs t<sub>CONV</sub> = 18 CCLKs t<sub>SAMPLE1</sub> = 3 CCLKs min INT (active low) t<sub>su(CSF-EOS)</sub> th(CSF-EOC) CS/FS . . . . . . . . . . . . . . . . . SCLK 17 17 1 . . . . . . . . . . . . . 16 t<sub>d(CSR-EOS)</sub> = 20 ns MIN Hi-Z Hi–Z SDO Nth CH0 N-1th CH1 TAG = 0 TAG = 1 SDI 1101ь Х 1101ь **READ Result READ Result** 



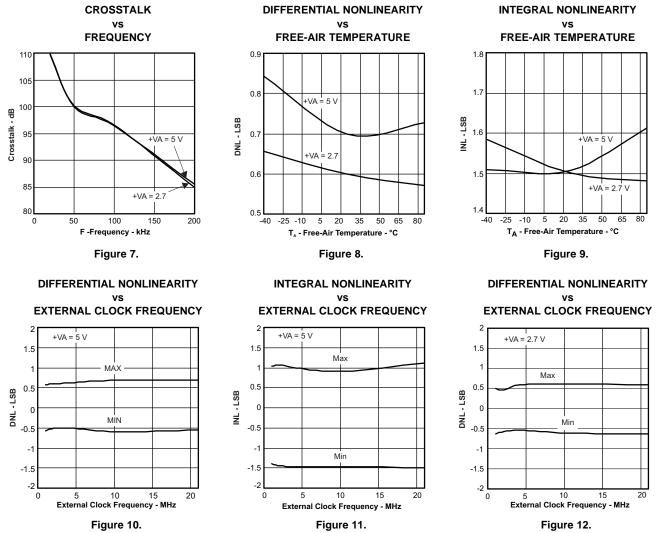


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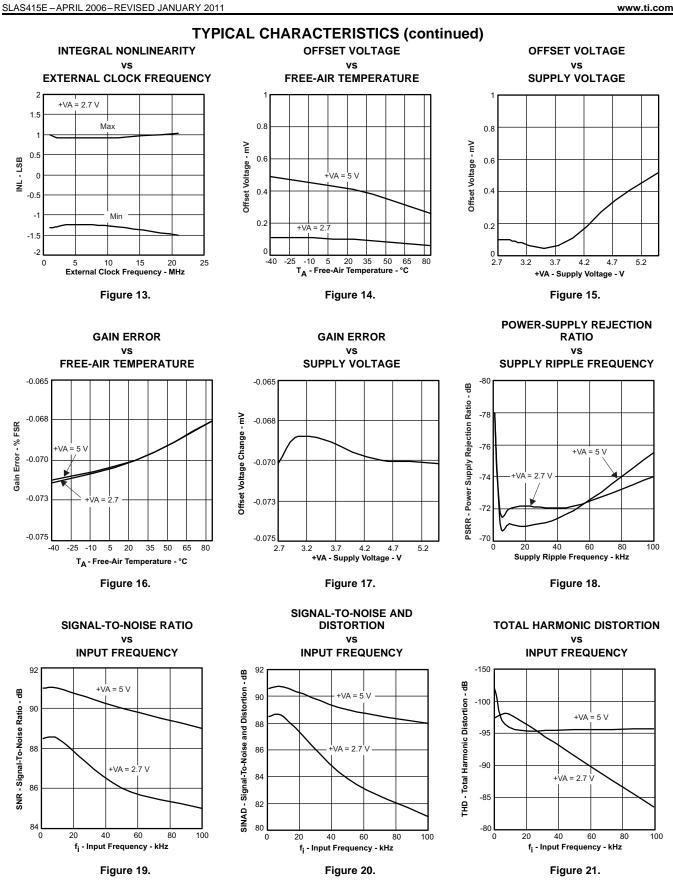
# **TYPICAL CHARACTERISTICS**

At -40°C to 85°C, V<sub>REF</sub> (REF+ - REF-) = 4.096 V when +VA = +VBD = 5 V or V<sub>REF</sub> (REF+ - REF-) = 2.5 V when +VA = +VBD = 2.7 V,  $f_{SCLK}$  = 21 MHz,  $f_I$  = DC for DC curves, and  $f_I$  = 100 kHz for AC curves, unless otherwise noted.



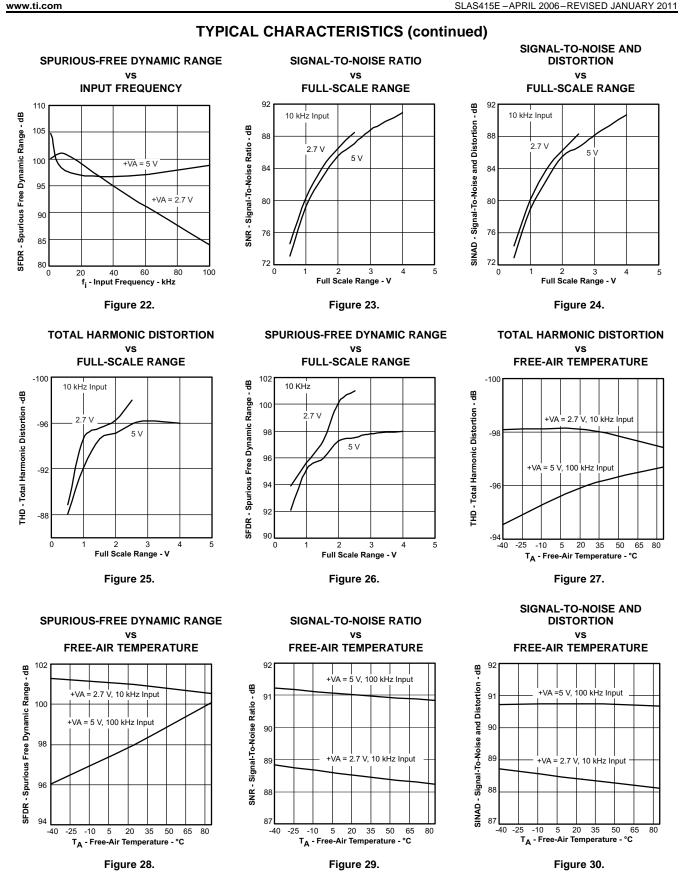
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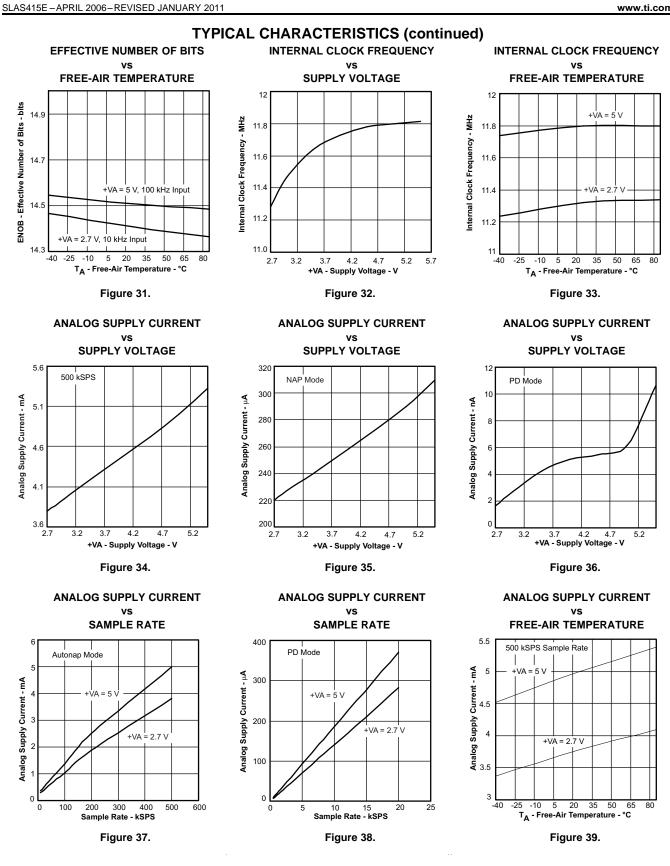


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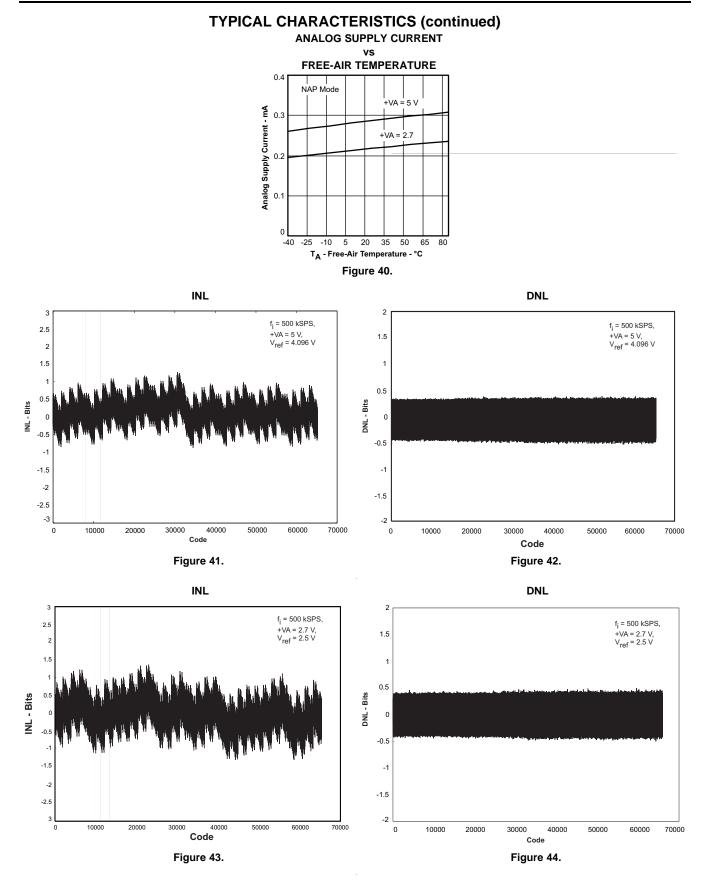
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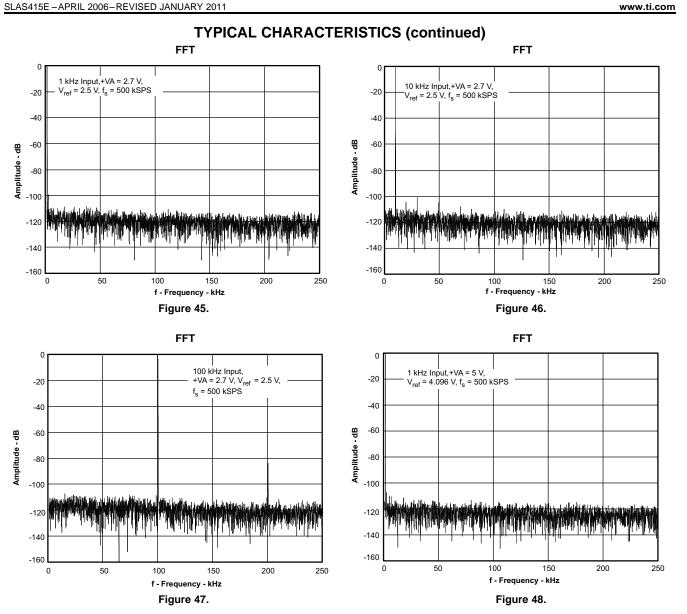


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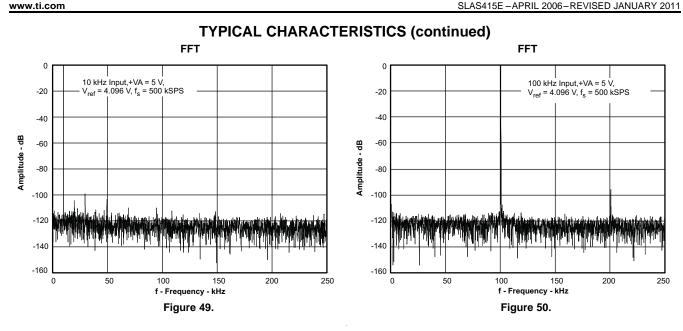
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THEORY OF OPERATION

The ADS8327/28 is a high-speed, low power, successive approximation register (SAR) analog-to-digital converter (ADC) that uses an external reference. The architecture is based on charge redistribution, which inherently includes a sample/hold function.

The ADS8327/28 has an internal clock that is used to run the conversion but can also be programmed to run the conversion based on the external serial clock. SCLK.

The ADS8327 has one analog input. The analog input is provided to two input pins; +IN and -IN. When a conversion is initiated, the differential input on these pins is sampled on the internal capacitor array. While a conversion is in progress, both +IN and -IN inputs are disconnected from any internal function.

The ADS8328 has two inputs. Both inputs share the same common pin-COM. The negative input is the same as the -IN pin for the ADS8327. The ADS8328 can be programmed to select a channel manually or can be programmed into the auto channel select mode to sweep between channel 0 and 1 automatically.

## ANALOG INPUT

When the converter enters hold mode, the voltage difference between the +IN and -IN inputs is captured on the internal capacitor array. The voltage on the -IN input is limited between AGND - 0.2 V and AGND + 0.2 V, allowing the input to reject small signals which are common to both the +IN and -IN inputs. The +IN input has a range of -0.2 V to V<sub>RFF</sub> + 0.2 V. The input span (+IN - (-IN)) is limited to 0 V to V<sub>RFF</sub>.

The (peak) input current through the analog inputs depends upon a number of factors: sample rate, input voltage, and source impedance. The current into the ADS8327/28 charges the internal capacitor array during the sample period. After this capacitance has been fully charged, there is no further input current. The source of the analog input voltage must be able to charge the input capacitance (45 pF) to a 16-bit settling level within the minimum acquisition time (238 ns). When the converter goes into hold mode, the input impedance is greater than 1 GΩ.

Care must be taken regarding the absolute analog input voltage. To maintain linearity of the converter, the +IN and -IN inputs and the span (+IN - (-IN)) should be within the limits specified. Outside of these ranges, converter linearity may not meet specifications. To minimize noise, low bandwidth input signals with low-pass filters should be used. Care should be taken to ensure that the output impedance of the sources driving the +IN and -IN inputs are matched. If this is not observed, the two inputs could have different settling times. This may result in an offset error, gain error, and linearity error which change with temperature and input voltage.

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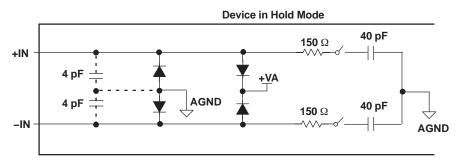


Figure 51. Input Equivalent Circuit

## **Driver Amplifier Choice**

The analog input to the converter needs to be driven with a low noise, op-amp like the THS4031 or OPA365 . An RC filter is recommended at the input pins to low-pass filter the noise from the source. Two resistors of  $20\Omega$  and a capacitor of 470 pF is recommended. The input to the converter is a unipolar input voltage in the range 0 V to V<sub>RFF</sub>. The minimum -3dB bandwidth of the driving operational amplifier can be calculated to:

 $f_{3db} = (ln(2) \times (n+1))/(2\pi \times t_{ACQ})$ 

where *n* is equal to 16, the resolution of the ADC (in the case of the ADS8327/28). When  $t_{ACQ} = 238$  ns (minimum acquisition time), the minimum bandwidth of the driving amplifier is 7.9 MHz. The bandwidth can be relaxed if the acquisition time is increased by the application. The OPA365, OPA827, or THS4031 from Texas Instruments are recommended. The THS4031 used in the source follower configuration to drive the converter is shown in the typical input drive configuration, Figure 52. For the ADS8330, a series resistor of 0 $\Omega$  should be used on the COM input (or no resistor at all).

## **Bipolar to Unipolar Driver**

In systems where the input is bipolar, the THS4031 can be used in the inverting configuration with an additional DC bias applied to its + input so as to keep the input to the ADS8327/28 within its rated operating voltage range. This configuration is also recommended when the ADS8327/28 is used in signal processing applications where good SNR and THD performance is required. The DC bias can be derived from the REF3225 or the REF3240 reference voltage ICs. The input configuration shown in Figure 53 is capable of delivering better than 91-dB SNR and -96-dB THD at an input frequency of 10 kHz. In case bandpass filters are used to filter the input, care should be taken to ensure that the signal swing at the input of the bandpass filter is small so as to keep the distortion introduced by the filter minimal. In such cases, the gain of the circuit shown in Figure 53 can be increased to keep the input to the ADS8327/28 large to keep the SNR of the system high. Note that the gain of the system from the + input to the output of the THS4031 in such a configuration is a function of the gain of the AC signal. A resistor divider can be used to scale the output of the REF3225 or REF3240 to reduce the voltage at the DC input to THS4031 to keep the voltage at the input of the converter within its rated operating range.

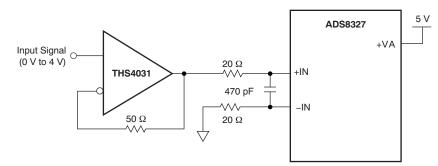


Figure 52. Unipolar Input Drive Configuration



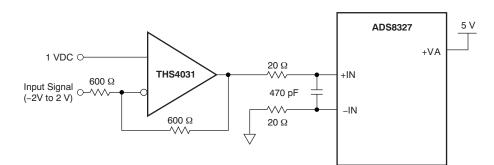


Figure 53. Bipolar Input Drive Configuration

## REFERENCE

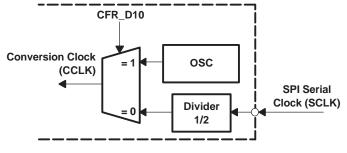
The ADS8327/28 can operate with an external reference with a range from 0.3 V to 4.2 V. A clean, low noise, well-decoupled reference voltage on this pin is required to ensure good performance of the converter. A low noise band-gap reference like the REF3240 can be used to drive this pin. A  $10-\mu$ F ceramic decoupling capacitor is required between the REF+ and REF– pins of the converter. These capacitors should be placed as close as possible to the pins of the device. REF– should be connected to its own via to the analog ground plane with the shortest possible distance.

## CONVERTER OPERATION

The ADS8327/28 has an oscillator that is used as an internal clock which controls the conversion rate. The frequency of this clock is 10.5 MHz minimum. The oscillator is always on unless the device is in the deep power-down state or the device is programmed for using SCLK as the conversion clock (CCLK). The minimum acquisition (sampling) time takes 3 CCLKs (this is equivalent to 238 ns at 12.6 MHz) and the conversion time takes 18 conversion clocks (CCLK) (~1500 ns) to complete one conversion.

The conversion can also be programmed to run based on the external serial clock, SCLK, if is so desired. This allows a system designer to achieve system synchronization. The serial clock SCLK, is first reduced to 1/2 of its frequency before it is used as the conversion clock (CCLK). For example, with a 21-MHz SCLK this provides a 10.5-MHz clock for conversions. If it is desired to start a conversion at a specific rising edge of the SCLK when the external SCLK is programmed as the source of the conversion clock (CCLK) (and manual start of conversion is selected), the setup time between CONVST and that rising SCLK edge should be observed. This ensures the conversion is complete in 18 CCLKs (or 36 SCLKs). The minimum setup time is 20 ns to ensure synchronization between CONVST and SCLK. In many cases the conversion can start one SCLK period (or CCLK) later which results in a 19 CCLK (or 37 SCLK) conversion. The 20 ns setup time is not required once synchronization is relaxed.

The duty cycle of SCLK is not critical as long as it meets the minimum high and low time requirements of 8 ns. Since the ADS8327/28 is designed for high-speed applications, a higher serial clock (SCLK) must be supplied to be able to sustain the high throughput with the serial interface and so the clock period of SCLK must be at most 1  $\mu$ s (when used as conversion clock (CCLK). The minimum clock frequency is also governed by the parasitic leakage of the capacitive digital-to-analog (CDAC) capacitors internal to the ADS8327/28.





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#### Manual Channel Select Mode

The conversion cycle starts with selecting an acquisition channel by writing a channel number to the command register (CMR). This cycle time can be as short as 4 serial clocks (SCLK).

## Auto Channel Select Mode

Channel selection can also be done automatically if auto channel select mode is enabled. This is the default channel select mode. The dual channel converter, ADS8328, has a built-in 2-to-1 MUX. If the device is programmed for auto channel select mode then signals from channel 0 and channel 1 are acquired with a fixed order. Channel 0 is accessed first in the next cycle after the command cycle that configured CFR\_D11 to 1 for auto channel select mode. This automatic access stops the cycle after the command cycle that sets CFR\_D11 to '0'.

## Start of a Conversion

The end of acquisition or sampling instance (EOS) is the same as the start of a conversion. This is initiated by bringing the CONVST pin low for a minimum of 40 ns. After the minimum requirement has been met, the <u>CONVST</u> pin can be brought high. CONVST acts independent of FS/CS so it is possible to use one common CONVST for applications requiring simultaneous sample/hold with multiple converters. The ADS8327/28 switches from sample to hold mode on the falling edge of the CONVST signal. The ADS8327/28 requires 18 conversion clock (CCLK) edges to complete a conversion. The conversion time is equivalent to 1500 ns with a 12-MHz internal clock. The minimum time between two consecutive CONVST signals is 21 CCLKs.

A conversion can also be initiated without using  $\overline{\text{CONVST}}$  if it is so programmed (CFR\_D9 = 0). When the converter is configured as auto trigger, the next conversion is automatically started three conversion clocks (CCLK) after the end of a conversion. These three conversion clocks (CCLK) are used as the acquisition time. In this case the time to complete one acquisition and conversion cycle is 21 CCLKs.

MODE	SELECT CHANNEL	START CONVERSION
	Auto Channel Select <sup>(1)</sup>	Auto Trigger
Automatic	No need to write channel number to the CMR. Use internal sequencer for the ADS8328.	Start a conversion based on the conversion clock CCLK.
Manual	Manual Channel Select	Manual Trigger
Manual	Write the channel number to the CMR.	Start a conversion with CONVST.

#### Table 2. Different Types of Conversion

(1) Auto channel select should be used with auto trigger and also with the TAG bit enabled.

#### Status Output EOC/INT

When the status pin is programmed as EOC and the polarity is <u>set as active</u> low, the pin works in the following manner: The EOC output goes LOW immediately following CONVST going LOW when manual trigger is programmed. EOC stays LOW throughout the conversion process and returns to HIGH when the conversion has ended. The EOC output goes low for three conversion clocks (CCLK) after the previous rising edge of EOC, if auto trigger is programmed.

This status pin is programmable. It can be used as an EOC <u>output</u> (CFR.D[7:6] = 1, 1) where the low time is equal to the conversion time. This status pin can be used as INT. (CFR.D[7:6] = 1, 0) which is set LOW at the end of a conversion is brought to HIGH (cleared) by the next read cycle. The polarity of this pin, used as either function (EOC or INT), is programmable through CFR\_D7.



#### **Power-Down Modes**

The ADS8327/28 has a comprehensive built-in power-down feature. There are three power-down modes: Deep power-down mode, Nap power-down mode, and auto nap power-down mode. All three power-down modes are enabled by setting the related CFR bits. The first two power-down modes are activated when enabled. A wakeup command, 1011b, can resume device operation from a power-down mode. Auto nap power-down mode works slightly different. When the converter is enabled in auto nap power-down mode, an end of conversion instance (EOC) puts the device into auto nap power-down. The beginning of sampling resumes operation of the converter. The contents of the configuration register is not affected by any of the power-down modes. Any ongoing conversion when nap or deep power-down is activated is aborted.

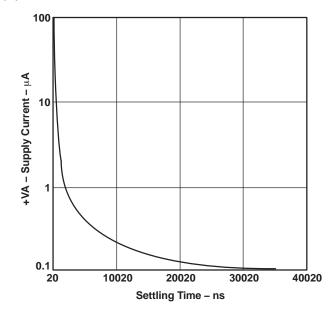


Figure 55. Typical Analog Supply Current Drop versus Time After Power-Down

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#### Deep Power-Down Mode

Deep power-down mode can be activated by writing to configuration register bit CFR\_D2. When the device is in deep power-down mode, all blocks except the interface are in power-down. The external SCLK is blocked to the analog block. The analog blocks no longer have bias currents and the internal oscillator is turned off. In this mode, supply current falls from 5 mA to 6 nA in 100 ns. The wake-up time after a power-down is 1  $\mu$ s. When bit D2 in the configuration register is set to 0, the device is in deep power-down. Setting this bit to '1' or sending a wake-up command can resume the converter from the deep power-down state.

#### Nap Mode

In nap mode the ADS8327/28 turns off biasing of the comparator and the mid-volt buffer. In this mode supply current falls from 5 mA in normal mode to about 0.3 mA in 200 ns after the configuration cycle. The wake-up (resume) time from nap power-down mode is 3 CCLKs (238 ns with a 12.6-MHz conversion clock). As soon as the CFR\_D3 bit in the control register is set to '0', the device goes into nap power-down mode, regardless of the conversion state. Setting this bit to '1' or sending a wake-up command can resume the converter from the nap power-down state.

#### Auto Nap Mode

Auto nap mode is almost identical to nap mode. The only difference is the time when the device is actually powered down and the method to wake up the device. Configuration register bit D4 is only used to enable/disable auto nap mode. If auto nap mode is enabled, the device turns off biasing after the conversion has finished, which means the end of conversion activates auto nap power-down mode. The supply current falls from 5 mA in normal mode to about 0.3 mA in 200 ns. A CONVST resumes the device and turns biasing on again in 3 CCLKs (238 ns with a 12.6-MHz conversion clock). The device can also be woken up by disabling auto nap mode when bit D4 of the configuration register is set to '1'. Any channel select command 0XXXb, wake-up command, or the set default mode command 1111b can also wake up the device from auto nap power-down.

## NOTE

- 1. This wake-up command is the word 1011b in the command word. This command sets bits D2 and D3 to 1 in the configuration register but not D4. But a wake-up command does remove the device from either one of these power-down states, deep/nap/auto nap power-down.
- 2. Wake-up time is defined as the time between when the host processor tries to wake up the converter and when a convert start can occur.

TYPE OF POWER-DOWN	POWER CONSUMPTION	ACTIVATED BY	ACTIVATION TIME	RESUME POWER BY	RESUME TIME	ENABLE
Normal operation	5 mA/3.8 mA					
Deep power-down	6 nA/2 nA	Setting CFR	100 ns	Woken up by command 1011b	1 μs	Set CFR
Nap power-down	0.3 mA/0.2 mA	Setting CFR	200 ns	Woken up by command 1011b to achieve 6.6 mA since $(1.3 + 12)/2 = 6.6$	3 CCLKs	Set CFR
Auto nap power-down		EOC (end of conversion)	200 ns	Woken up by CONVST, any channel select command, default command 1111b, or wake up command 1011b.	3 CCLKs	Set CFR

## Table 3. Power-Down Mode Comparisons



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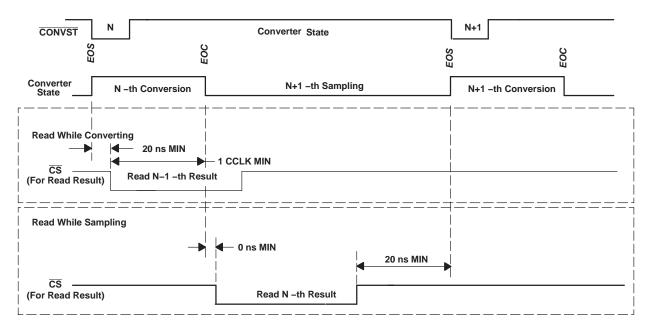


Figure 56. Read While Converting versus Read While Sampling (Manual trigger)

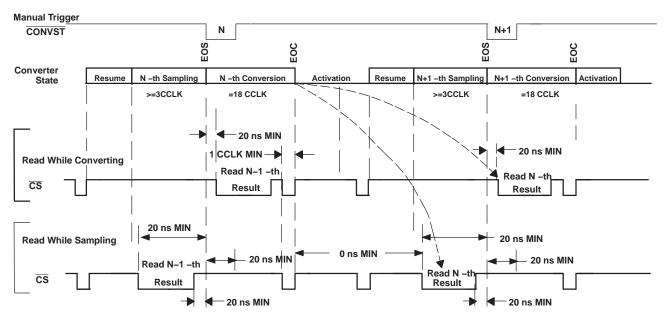


Figure 57. Read While Converting versus Read While Sampling with Deep or Nap Power-Down

# ADS8327 ADS8328



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NSTRUMENTS

Texas

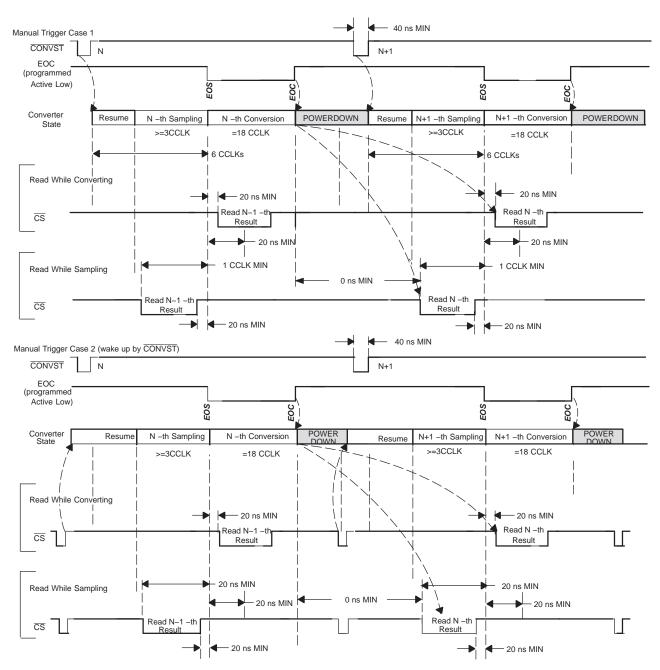


Figure 58. Read While Converting versus Read While Sampling with Auto Nap Power-Down



Total Acquisition + Conversion Cycle Time:

Total Acquisition + Conversion Cycle Time.				
Automatic:	= 21 CCLKs			
Manual:	≥ 21 CCLKs			
Manual + deep power-down:	≥ 4SCLK + 100 µs + 3 CCLK + 18 CCLK +16 SCLK + 1 µs			
Manual + nap power-down:	≥ 4 SCLK + 3 CCLK + 3 CCLK + 18 CCLK +16 SCLK			
Manual + auto nap power-down:	≥ 4 SCLK + 3 CCLK + 3 CCLK + 18 CCLK +16 SCLK (use wakeup to resume)			
Manual + auto nap power-down:	≥ 1 CCLK + 3 CCLK + 3 CCLK + 18 CCLK +16 SCLK (use CONVST to resume)			

## DIGITAL INTERFACE

The serial clock is designed to accommodate the latest high-speed processors with an SCLK frequency up to 50 MHz. Each cycle is started with the falling edge of FS/CS. The internal data register content which is made available to the output register at the EOC is presented on the SDO output pin at the falling edge of FS/CS. This is the MSB. Output data are valid at the falling edge of SCLK with  $t_{d(SCLKF-SDOVALID)}$  delay so that the host processor can read it at the falling edge. Serial data input is also read with the falling edge of SCLK.

The complete serial I/O cycle starts with the first falling edge of SCLK after the falling edge of FS/ $\overline{CS}$  and ends 16 (see NOTE) falling edges of SCLK later. The serial interface is very flexible. It works with CPOL = 0, CPHA = 1 or CPOL = 1, CPHA = 0. This means the falling edge of FS/ $\overline{CS}$  may fall while SCLK is high. The same relaxation applies to the rising edge of FS/ $\overline{CS}$  where SCLK may be high or low as long as the last SCLK falling edge happens before the rising edge of FS/ $\overline{CS}$ .

## NOTE

There are cases where a cycle is four SCLKs or up to 24 SCLKs depending on the read mode combination. See Table 4 for details.



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#### Internal Register

The internal register consists of two parts, 4 bits for the command register (CMR) and 12 bits for configuration data register (CFR).

D[15:12]	HEX	COMMAND	D[11:0]	WAKE UP FROM AUTO NAP	MINIMUM SCLKs REQUIRED	R/W
0000b	0h	Select analog input channel 0 <sup>(2)</sup>	Don't care	Y	4	W
0001b	1h	Select analog input channel 1 <sup>(2)</sup>	Don't care	Y	4	W
0010b	2h	Reserved	Reserved	_	-	_
0011b	3h	Reserved	Reserved	-	-	-
0100b	4h	Reserved	Reserved	-	-	_
0101b	5h	Reserved	Reserved	-	-	_
0110b	6h	Reserved	Reserved	_	-	_
0111b	7h	Reserved	Reserved	-	-	-
1000b	8h	Reserved	Reserved	-	-	-
1001b	9h	Reserved	Reserved	-	-	_
1010b	Ah	Reserved	Reserved	-	-	_
1011b	Bh	Wake up	Don't care	Y	4	W
1100b	Ch	Read CFR	Don't care	_	16	R
1101b	Dh	Read data	Don't care	_	16	R
1110	Eh	Write CFR	CFR Value	_	16	W
1111b	Fh	Default mode (load CFR with default value)	Don't care	Y	4	W

#### Table 4. Command Set Defined by Command Register (CMR)<sup>(1)</sup>

(1) When SDO is not in 3-state (FS/CS low and SCLK running), the bits from SDO are always part (depending on how many SCLKs are supplied) of the previous conversion result.

(2) These two commands apply to the ADS8328 only.

## WRITING TO THE CONVERTER

There are two different types of writes to the register, a 4-bit write to the CMR and a full 16-bit write to the CMR plus CFR. The command set is listed in Table 4. A simple command requires only 4 SCLKs and the write takes effect at the 4th falling edge of SCLK. A 16-bit write or read takes at least 16 SCLKs (see Table 7 for exceptions that require more than 16 SCLKs).

#### **Configuring the Converter and Default Mode**

The converter can be configuring with command 1110b (write to the CFR) or command 1111b (default mode). A write to the CFR requires a 4-bit command followed by 12-bits of data. A 4-bit command takes effect at the fourth falling edge of SCLK. A CFR write takes effect at the 16th falling edge of SCLK.

A default mode command can be achieved by simply tying SDI to +VBD. As soon as the chip is selected at least four 1s are clocked in by SCLK. The default value of the CFR is loaded into the CFR at the 4th falling edge of SCLK.

CFR default values are all 1s (except for CFR\_D1, this bit is ignored by the ADS8327 and is always read as a 0). The same default values apply for the CFR after a power-on reset (POR) and SW reset.



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# READING THE CONFIGURATION REGISTER

The host processor can read back the value programmed in the CFR by issuing command 1100b. The timing is similar to reading a conversion result except CONVST is not used and there is no activity on the EOC/INT pin. The CFR value read back contains the first four MSBs of conversion data plus valid 12-bit CFR contents.

SDI BIT	DEFINITION				
CFR - D[11 - 0]	DEFINITION				
	Channel select mode				
D11 Default = 1	0: Manual channel select enabled. Use channel select commands to access a different channel.	1: Auto channel select enabled. All channels are sampled and converted sequentially until the cycle after this bit is set to 0.			
	Conversion clock (CCLK) source select				
D10 Default = 1	0: Conversion clock (CCLK) = SCLK/2	1: Conversion clock (CCLK) = Internal OSC			
D9 Default = 1	Trigger (conversion start) select: start conversion at the end of sampling (	EOS). If D9 = 0, the D4 setting is ignored.			
D9 Delault = 1	0: Auto trigger automatically starts (4 internal clocks after EOC inactive)	1: Manual trigger manually started by falling edge of CONVST			
D8 Default = 0	Don't care Don't care				
D7 Default = 1	Pin 10 polarity select when used as an output (EOC/INT)				
D7 Delault = 1	0: EOC Active high/INT active high	1: EOC Active low/INT active low			
D6 Default = 1	Pin 10 function select when used as an output (EOC/INT)				
D6 Delault = 1	0: Pin used as INT	1: Pin used as EOC			
D5 Default = 1	Pin 10 I/O select for chain mode operation				
D5 Delault = 1	0: Pin 10 is used as CDI input (chain mode enabled)	1: Pin 10 is used as EOC/INT output			
D4 Default = 1	Auto nap power-down enable/disable (mid voltage and comparator shut down between cycles). This bit setting is ignored if D9 = 0.				
D4 Delault = 1	0: Auto nap power-down enabled (not activated)	1: Auto nap power-down disabled			
D3 Default = 1	Nap power-down (mid voltage and comparator shut down between cycles	). This bit is set to 1 automatically by wake-up command.			
D3 Default = 1	0: Enable/activate device in nap power-down	1: Remove device from nap power-down (resume)			
D2 Default = 1	Deep power-down. This bit is set to 1 automatically by wake-up command.				
D2 Default = 1	0: Enable/activate device in deep power-down	1: Remove device from deep power-down (resume)			
D1 Default = 0: ADS8327 1: ADS8328	TAG bit enable. This bit is ignored by the ADS8327 and is always read 0.				
	0: TAG bit disabled.	1: TAG bit output enabled. TAG bit appears at the 17th SCLK.			
D0 Default = 1	Reset				
	0: System reset	1: Normal operation			

## Table 5. Configuration Register (CFR) Map

## **READING CONVERSION RESULT**

The conversion result is available to the input of the <u>output</u> data register (ODR) at EOC and presented to the output of the output register at the next falling edge of CS or FS. The host processor can then shift the data out via the SDO pin any time except during the quiet zone. This is 20 ns before and 20 ns after the end of sampling (EOS) period. End of sampling (EOS) is defined as the falling edge of CONVST when manual trigger is used or the end of the 3rd conversion clock (CCLK) after EOC if auto trigger is used.

The falling edge of FS/CS should not be placed at the precise moment (minimum of at least one conversion clock (CCLK) delay) at the end of a conversion (by default when EOC goes high), otherwise the data are corrupt. If FS/CS is placed before the end of a conversion, the previous conversion result is read. If FS/CS is placed after the end of a conversion result is read.

The conversion result is 16-bit data in straight binary format as shown in Table 5. Generally 16 SCLKs are necessary, but there are exceptions where more than 16 SCLKS are required (see Table 7). Data output from the serial output (SDO) is left adjusted MSB first. The trailing bits are filled with the TAG bit first (if enabled) plus all zeros. SDO remains low until FS/CS is brought high again.

SDO is active when FS/CS is low. The rising edge of FS/CS 3-states the SDO output.



## N<u>OTE</u>

Whenever SDO is not in 3-state (when FS/CS is low and SCLK is running), a portion of the conversion result is output at the SDO pin. The number of bits depends on how many SCLKs are supplied. For example, a manual select channel command cycle requires 4 SCLKs, therefore 4 MSBs of the conversion result are output at SDO. The exception is SDO outputs all 1s during the cycle immediately after any reset (POR or software reset).

If SCLK is used as the conversion clock (CCLK) and a continuous SCLK is used, it is not possible to clock out all 16 SDO bits during the sampling time (6 SCLKs) because of the quiet zone requirement. In this case it is better to read the conversion result during the conversion time (36 SCLKs or 48 SCLKs in auto nap mode).

DESCRIPTION	ANALOG VALUE	DIGITAL OUTPUT	
Full scale range	V <sub>REF</sub>	STRAIGHT BINARY	
Least significant bit (LSB)	V <sub>REF</sub> /65536	BINARY CODE	HEX CODE
Full scale	+V <sub>REF</sub> – 1 LSB	1111 1111 1111 1111	FFFF
Midscale	V <sub>REF</sub> /2	1000 0000 0000 0000	8000
Midscale – 1 LSB	V <sub>REF</sub> /2– 1 LSB	0111 1111 1111 1111	7FFF
Zero	0 V	0000 0000 0000 0000	0000

#### Table 6. Ideal Input Voltages and Output Codes

#### TAG Mode

The ADS8328 includes a feature, TAG, that can be used as a tag to indicate which channel sourced the converted result. An address bit is added after the LSB read out from SDO indicating which channel the result came from if TAG mode is enabled. This address bit is 0 for channel 0 and 1 for channel 1. The converter requires more than the 16 SCLKs that are required for a 4 bit command plus 12 bit CFR or 16 data bits because of the additional TAG bit.

## Chain Mode

The ADS8327/28 can operate as a single converter or in a system with multiple converters. System designers can take advantage of the simple high-speed SPI compatible serial interface by cascading them in a single chain when multiple converters are used. A bit in the CFR is used to reconfigure the EOC/INT status pin as a secondary serial data input, chain data input (CDI), for the conversion result from an upstream converter. This is chain mode operation. A typical connection of three converters is shown in Figure 59.

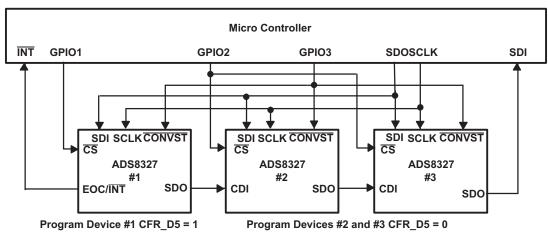
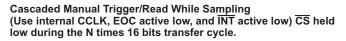


Figure 59. Multiple Converters Connected Using Chain Mode



When multiple converters are used in chain mode, the first converter is configured in regular mode while the rest of the converters downstream are configured in chain mode. When a converter is configured in chain mode, the CDI input data goes straight to the output register, therefore the serial input data passes through the converter with a 16 SCLK (if the TAG feature is disabled) or a 24 SCLK delay, as long as CS is active. See Figure 60 for detailed timing. In this timing the conversion in each converters are done simultaneously.



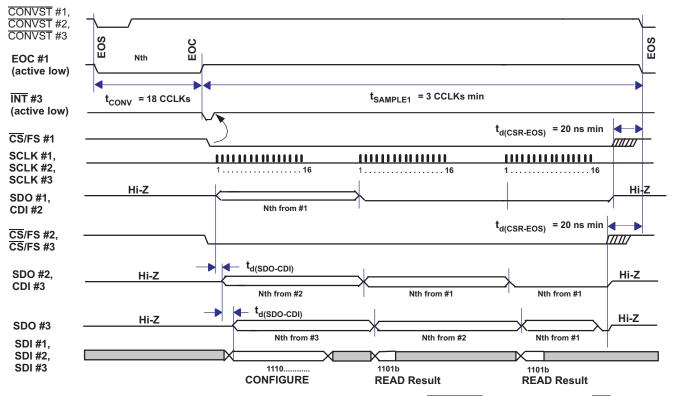


Figure 60. Simplified Cascade Mode Timing with Shared CONVST and Continuous CS

Care must be given to handle the multiple  $\overline{CS}$  signals when the converters are operating in chain mode. The different chip select signals must be low for the entire data transfer (in this example 48 bits for three converters). The first 16-bit word after the falling chip select is always the data from the chip that received the chip select signal.

Case 1: If chip select is not toggled ( $\overline{CS}$  stays low), the next 16 bits are data from the upstream converter, and so on. This is shown in Figure 60. If there is no upstream converter in the chain, as converter #1 in the example, the same data from the converter is going to be shown repeatedly.

Case 2: If the chip select is toggled during a chain mode data transfer cycle, as illustrated in Figure 61, the same data from the converter is read out again and again in all three discrete 16-bit cycles. This is not a desired result.

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Cascaded Manual Trigger/Read While Sampling (Use internal CCLK, EOC, and INT polarity programmed as active low) CS held low during the N times 16 bits transfer cycle.

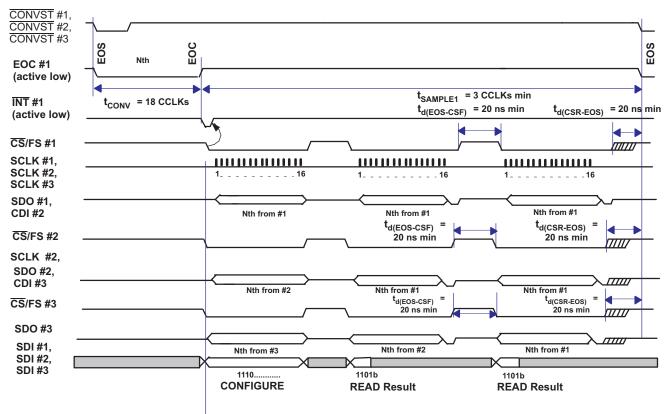


Figure 61. Simplified Cascade Mode Timing with Shared  $\overline{\text{CONVST}}$  and Discrete  $\overline{\text{CS}}$ 

Figure 62 shows a slightly different scenario where CONVST is not shared by the second converter. Converters #1 and #3 have the same CONVST signal. In this case, converter #2 simply passes previous conversion data downstream.



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Cascaded Manual Trigger/Read While Sampling (Use internal CCLK, EOC active low and INT active low) CS held low during the N times 16 bits transfer cycle.

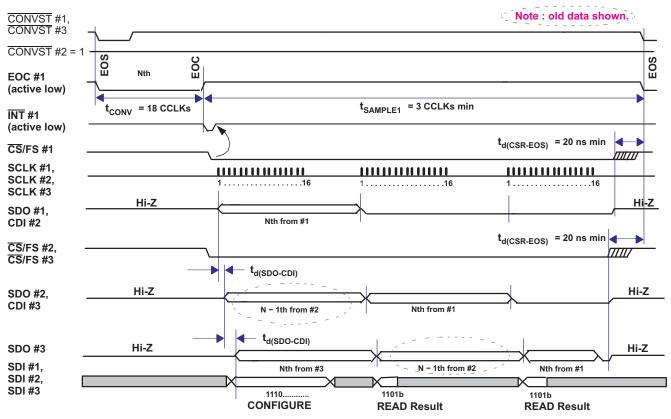


Figure 62. Simplified Cascade Timing (Separate CONVST)

The number of SCLKs required for a serial read cycle depends on the combination of different read modes, TAG bit, chain mode, and the way a channel is selected, i.e., auto channel select. This is listed in Table 7.

CHAIN MODE ENABLED CFR.D5	AUTO CHANNEL SELECT CFR.D11	TAG ENABLED CFR.D1	NUMBER OF SCLK PER SPI READ	TRAILING BITS
0	0	0	16	None
0	0	1	≥17	MSB is TAG bit plus zero(s)
0	1	0	16	None
0	1	1	≥17	TAG bit plus 7 zeros
1	0	0	16	None
1	0	1	24	TAG bit plus 7 zeros
1	1	0	16	None
1	1	1	24	TAG bit plus 7 zeros

Table 7. Required SCLKs For Different Read Out Mode Combinations
--

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SCLK skew between converters and data path delay through the converters configured in chain mode can affect the maximum frequency of SCLK. The delay can also be affected by supply voltage and loading. It may be necessary to slow down the SCLK when the devices are configured in chain mode.

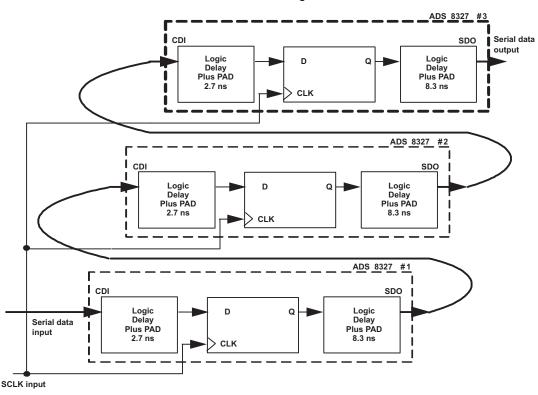


Figure 63. Typical Delay Through Converters Configured in Chain Mode

# RESET

The converter has two reset mechanisms, a power-on reset (POR) and a software reset using CFR\_D0. These two mechanisms are NOR-ed internally. When a reset (software or POR) is issued, all register data are set to the default values (all 1s) and the SDO output (during the cycle immediately after reset) is set to all 1s. The state machine is reset to the power-on state.

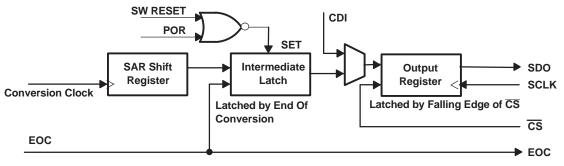


Figure 64. Digital Output Under Reset Condition



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When the device is powered up, the POR sets the device in default mode when AVDD reaches 1.5 V. When the device is powered down, the POR circuit requires AVDD to remain below 125 mV for a duration of at least 350 ms to ensure proper discharging of internal capacitors and to correct the behavior of the device when powered up again. If AVDD drops below 400 mV but remains above 125 mV, the internal POR capacitor does not discharge fully and the device requires a software reset to perform correctly after the recovery of AVDD (this is shown as the *undefined zone* in Figure 65).

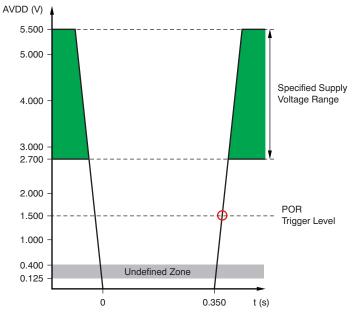


Figure 65. Relevant Voltage Levels for POR

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### **APPLICATION INFORMATION**

### **TYPICAL CONNECTION**

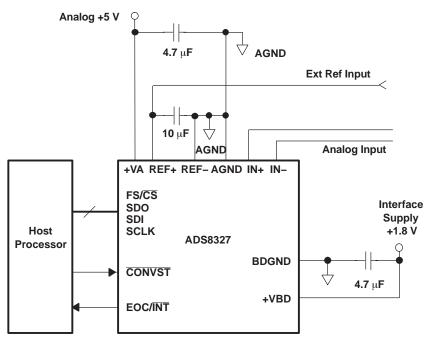


Figure 66. Typical Circuit Configuration

### Part Change Notification # 20071101000

The ADS8327 and ADS8328 devices underwent a silicon change under Texas Instruments Part Change Notification (PCN) number 20071101000. Details on this part change can be obtained from the Product Information Center at Texas Instruments or by contacting your local sales/distribution office. Devices with a date code of **82xx** and higher are covered by this PCN.

### **REVISION HISTORY**

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

C	hanges from Revision D (June 2009) to Revision E     Page       Updated Figure 60     33					
•	Updated Figure 60	33				
•	Updated Figure 61	34				

#### Changes from Revision C (March 2008) to Revision D

•	Added +REF to AGND and -REF to AGND specifications to Absolute Maximum Ratings table	3
•	Revised conditions of 2.7 V to 3.6 V Specifications table to +VA = 2.7 V to 3.6 V and +VDB = 1.65 V to 1.5 × (+VA)	4
•	Revised conditions of 2.7 V to 3.6 V Specifications table to +VA = 2.7 V to 3.6 V and +VDB = 1.65 V to 1.5 × (+VA)	5
•	Changed test condition of Supply current, Nap mode row to NAP/Auto-NAP mode in 2.7 V to 3.6 V Specifications table	5
•	Changed test condition of Supply current, PD Mode row to Deep power-down mode in Specifications table	5
•	Revised conditions of 4.5 V to 5.5 V Specifications table to read +VA = 4.5 V to 5.5 V and +VDB = 1.65 V to 5.5 V	6
•	Revised conditions of 4.5 V to 5.5 V Specifications table to read +VA = 4.5 V to 5.5 V and +VDB = 1.65 V to 5.5 V	7
•	Changed test condition of Supply current, Nap mode row to NAP/Auto-NAP mode in 4.5 V to 5.5 V Specifications table	7
•	Changed test condition of Supply current, PD Mode row to Deep power-down mode in 4.5 V to 5.5 V Specifications table	7
•	Corrected typo in Figure 1	12
•	Updated SDO trace in Figure 2	12
•	Changed N – 1th to N + 1st in CONVST trace of Figure 3	13
•	Corrected EOC and SDO traces in Figure 4	13
•	Added last sentence to Driver Amplifier Choice section	22
•	Updated Figure 52	22
•	Updated Figure 53	23
•	Changed fifth sentence of the Deep Power-Down Mode section	26
•	Changed second sentence of Nap Mode section	26
•	Changed fifth sentence of Auto Nap Mode section	
•	Changed $\mu$ s to ns in Activation Time column of Table 3	26
•	Added Figure 65 and corresponding paragraph to the RESET section	37



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#### Page

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## **PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
ADS8327IBPW	ACTIVE	TSSOP	PW	16	90	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ADS 83271 A B	Samples
ADS8327IBPWR	ACTIVE	TSSOP	PW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ADS 83271 A B	Samples
ADS8327IBRSAR	ACTIVE	QFN	RSA	16	3000	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 83271 A	Samples
ADS8327IBRSAT	ACTIVE	QFN	RSA	16	250	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 8327I A	Samples
ADS8327IPW	ACTIVE	TSSOP	PW	16	90	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ADS 83271 A	Samples
ADS8327IPWR	ACTIVE	TSSOP	PW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ADS 83271 A	Samples
ADS8328IBPW	ACTIVE	TSSOP	PW	16	90	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 8328I A B	Samples
ADS8328IBPWG4	ACTIVE	TSSOP	PW	16	90	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 8328I A B	Samples
ADS8328IBRSAT	ACTIVE	QFN	RSA	16	250	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 83281 A	Samples
ADS8328IPW	ACTIVE	TSSOP	PW	16	90	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 8328I A	Samples
ADS8328IPWR	ACTIVE	TSSOP	PW	16	2000	RoHS & Green	Call TI	Level-2-260C-1 YEAR	-40 to 85	ADS 83281 A	Samples

<sup>(1)</sup> The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect. NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.



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<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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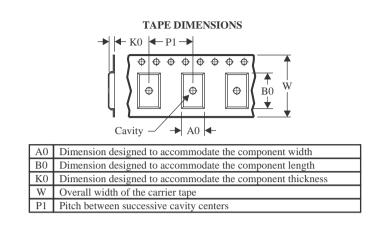
Texas

\*All dimensions are nominal

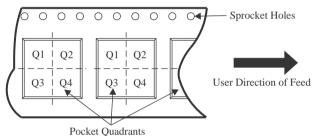
STRUMENTS

### TAPE AND REEL INFORMATION





#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ADS8327IBPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
ADS8327IBRSAR	QFN	RSA	16	3000	330.0	12.4	4.3	4.3	1.5	8.0	12.0	Q2
ADS8327IPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
ADS8328IPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1



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# PACKAGE MATERIALS INFORMATION

9-Aug-2022



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ADS8327IBPWR	TSSOP	PW	16	2000	350.0	350.0	43.0
ADS8327IBRSAR	QFN	RSA	16	3000	350.0	350.0	43.0
ADS8327IPWR	TSSOP	PW	16	2000	350.0	350.0	43.0
ADS8328IPWR	TSSOP	PW	16	2000	350.0	350.0	43.0

## TEXAS INSTRUMENTS

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## TUBE



## - B - Alignment groove width

### \*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	Τ (μm)	B (mm)
ADS8327IBPW	PW	TSSOP	16	90	530	10.2	3600	3.5
ADS8327IPW	PW	TSSOP	16	90	530	10.2	3600	3.5
ADS8328IBPW	PW	TSSOP	16	90	530	10.2	3600	3.5
ADS8328IBPWG4	PW	TSSOP	16	90	530	10.2	3600	3.5
ADS8328IPW	PW	TSSOP	16	90	530	10.2	3600	3.5

# **MECHANICAL DATA**



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Quad Flatpack, No-leads (QFN) package configuration.
- D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. Falls within JEDEC MO-220.



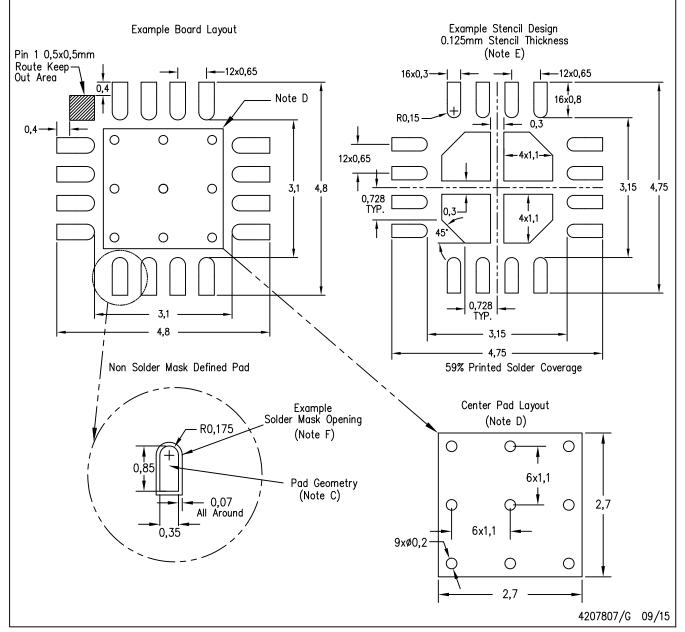


A. All linear dimensions are in millimeters



RSA (S-PVQFN-N16)

PLASTIC QUAD FLATPACK NO-LEAD



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, QFN Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <a href="http://www.ti.com">http://www.ti.com</a>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- $\mathsf{F}.$  Customers should contact their board fabrication site for solder mask tolerances.



# **PW0016A**



# **PACKAGE OUTLINE**

# TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



# PW0016A

# **EXAMPLE BOARD LAYOUT**

## TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



# PW0016A

# **EXAMPLE STENCIL DESIGN**

## TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

9. Board assembly site may have different recommendations for stencil design.



<sup>8.</sup> Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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