





SLVSAN2D-NOVEMBER 2010-REVISED AUGUST 2016

TPS54328 4.5-V to 18-V Input, 3-A Synchronous Step-Down Converter With Eco-Mode™

Technical

Documents

Sample &

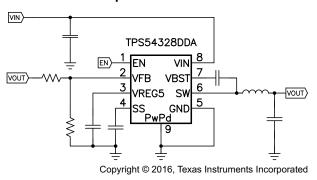
Buv

1 Features

- D-CAP2[™] Mode Enables Fast Transient Response
- Low Output Ripple and Allows Ceramic Output Capacitor
- Wide Input Voltage Range: 4.5 V to 18 V
- Output Voltage Range: 0.76 V to 7 V
- Highly Efficient Integrated FETs Optimized for Lower Duty Cycle Applications
 - 100 m Ω (High-Side) and 70 m Ω (Low-Side)
- High Efficiency, Less Than 10 µA at Shutdown
- High Initial Bandgap Reference Accuracy
- Adjustable Soft Start
- Pre-Biased Soft Start
- 700-kHz Switching Frequency (f_{SW})
- Cycle-By-Cycle Overcurrent Limit
- Auto-Skip Eco-Mode[™] for High Efficiency at Light Load

Applications 2

- Wide Range of Applications for Low Voltage Systems
 - Digital TV Power Supplies
 - High Definition Blu-ray Disc[™] Players
 - Networking Home Terminals
 - Digital Set Top Boxes (STB)



3 Description

Tools &

Software

The TPS54328 is an adaptive on-time D-CAP2™ mode synchronous buck converter. The TPS54328 enables system designers to complete the suite of various end-equipment power bus regulators with a cost effective, low component count, low standby current solution. The main control loop for the TPS54328 uses the D-CAP2 mode control that provides a fast transient response with no external compensation components.

Support &

Community

29

The adaptive on-time control supports seamless transition between PWM mode at higher load conditions and Eco-mode operation at light loads. Eco-mode allows the TPS54328 to maintain high efficiency during lighter load conditions. The TPS54328 also has a proprietary circuit that enables the device to adopt to both low equivalent series resistance (ESR) output capacitors, such as POSCAP or SP-CAP, and ultra-low ESR ceramic capacitors. The device operates from 4.5-V to 18-V input (V_{IN}) .

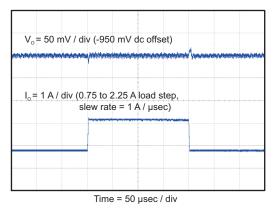
The output voltage can be programmed from 0.76 V to 7 V. The device also features an adjustable soft start time. The TPS54328 is available in 8-pin DDA and 10-pin DRC packages, and is designed to operate over the ambient temperature range of -40°C to 85°C.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS54328	HSOP (8)	4.89 mm × 3.90 mm
15004020	VSON (10)	3.00 mm × 3.00 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

TPS54320 Transient Response





Simplified Schematic

XAS STRUMENTS

www.ti.com

Table of Contents

1	Feat	tures 1
2	Арр	lications 1
3	Des	cription 1
4	Rev	ision History 2
5	Pin	Configuration and Functions 3
6	Spe	cifications 4
	6.1	Absolute Maximum Ratings 4
	6.2	ESD Ratings 4
	6.3	Recommended Operating Conditions 4
	6.4	Thermal Information 5
	6.5	Electrical Characteristics5
	6.6	Typical Characteristics 6
7	Deta	ailed Description8
	7.1	Overview
	7.2	Functional Block Diagram8
	7.3	Feature Description8
	7.4	Device Functional Modes 10

8	Арр	lication and Implementation	11
	8.1	Application Information	11
	8.2	Typical Application	11
9	Pow	er Supply Recommendations	15
10	Lay	out	15
	10.1	Layout Guidelines	15
	10.2	Layout Example	16
	10.3	Thermal Considerations	17
11	Dev	ice and Documentation Support	18
	11.1	Device Support	18
	11.2	Documentation Support	18
	11.3	Receiving Notification of Documentation Updates	18
	11.4		
	11.5	Trademarks	18
	11.6	Electrostatic Discharge Caution	18
	11.7	Glossary	18
12		hanical, Packaging, and Orderable	
	Info	rmation	18

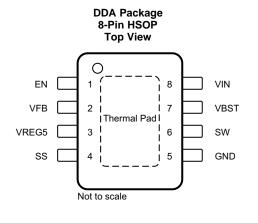
4 Revision History

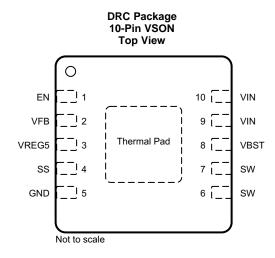
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

hanges from Revision C (November 2012) to Revision D			
 Added ESD Ratings table, Feature Description section, Device Functional Modes, Application section, Power Supply Recommendations section, Layout section, Device and Documentation Mechanical, Packaging, and Orderable Information section. 	Support section, and		
• Deleted Ordering Information table; see POA at the end of the data sheet	1		
Changed heartsick to heatsink in Thermal Considerations section	17		
Changes from Revision B (April 2012) to Revision C	Page		
Changed the Description text to include the DRC package			
Added the DRC-10 pin Package to the ORDERING INFORMATION table	1		
Added Figure 17			
Changes from Revision A (January 2012) to Revision B	Page		
• Deleted Swift™ from the data sheet title	1		
Changed Figure 9 and Figure 10			
Changes from Original (November 2010) to Revision A	Page		
Added condition to the TYPICAL CHARACTERISTICS title line, all pages			



5 Pin Configuration and Functions





Pin Functions

	PIN		1/0	DESCRIPTION	
NAME	HSOP	VSON	1/0	DESCRIPTION	
EN	1	1	I	Enable input control. Active high.	
GND	5	_	_	Ground pin. Power ground return for switching circuit. Connect sensitive SS and VFB returns to GND at a single point.	
	—	5	—	Ground pin. Connect sensitive SS and VFB returns to GND at a single point.	
SS	4	4	I	Soft-start control. An external capacitor must be connected to GND.	
SW	6	6, 7	0	Switch node connection between high-side NFET and low-side NFET.	
VBST	7	8	I	Supply input for the high-side FET gate drive circuit. Connect 0.1-µF capacitor between VBST and SW pins. An internal diode is connected between VREG5 and VBST.	
VFB	2	2	I	Converter feedback input. Connect to output voltage with feedback resistor divider.	
VIN	8	9, 10	I	Input voltage supply pin.	
VREG5	3	3	0	5.5-V power-supply output. A capacitor (typically 1 $\mu F)$ must be connected to GND. VREG5 is not active when EN is low.	
Exposed Thermal			_	Thermal pad of the package. Must be soldered to achieve appropriate dissipation. Must be connected to GND.	
Pad	_	Back side	_	Thermal pad of the package. PGND power ground return of internal low-side FET. Must be soldered to achieve appropriate dissipation.	

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
	VIN, EN	-0.3	20	
	VBST	-0.3	26	
	VBST (10 ns transient)	-0.3	28	
Input voltage	VBST (vs SW)	-0.3	6.5	V
	VFB, SS	-0.3	6.5	
	SW	-2	20	
	SW (10-ns transient)	-3	22	
Output voltogo	VREG5	-0.3	6.5	V
Output voltage	GND	-0.3	0.3	V
Voltage from GND to thermal pad, V _{diff}		-0.2	0.2	V
Operating junction temperature, T _J		-40	150	°C
Storage temperature, T _{stg}			150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

			VALUE	UNIT
V		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V
V _(ESD) Electrostatic discharge		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500	v

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V _{IN}	Supply input voltage		4.5	18	V
		VBST	-0.1	24	
		VBST (10-ns transient)	-0.1	27	
		VBST(vs SW)	-0.1	5.7	
		SS	-0.1	5.7	
Input voltage	Input voltage	EN	-0.1	18	V
		VFB	-0.1	5.5	
		SW	-1.8	18	
		SW (10-ns transient)	-3	21	
		GND	-0.1	0.1	
V _{OUT}	Output voltage	VREG5	-0.1	5.7	V
I _{OUT}	Output current	I _{VREG5}	0	10	mA
T _A	Operating free-air temperature		-40	85	°C
TJ	Operating junction temperature		-40	150	°C

6.4 Thermal Information

		TPS5		
	THERMAL METRIC ⁽¹⁾	DDA (HSOP)	DRC (VSON)	UNIT
		8 PINS	10 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	42.1	43.9	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	50.9	55.4	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	31.8	18.9	°C/W
ΨJT	Junction-to-top characterization parameter	5	0.7	°C/W
ΨЈВ	Junction-to-board characterization parameter	13.5	19.1	°C/W
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	7.1	5.3	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

6.5 Electrical Characteristics

over operating free-air temperature range, $V_{IN} = 12$ V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY	CURRENT					
I _{VIN}	Operating non-switching supply current	VIN current, $T_A = 25^{\circ}C$, EN = 5 V, $V_{FB} = 0.8$ V		800	1200	μA
IVINSDN	Shutdown supply current	VIN current, $T_A = 25^{\circ}C$, EN = 0 V		1.8	10	μA
	HRESHOLD	·				
V _{ENH}	EN high-level input voltage	EN	1.6			V
V _{ENL}	EN low-level input voltage	EN			0.45	V
	TAGE AND DISCHARGE RESISTANCE	•				
		$T_A = 25^{\circ}C$, $V_{OUT} = 1.05 V$, $I_{OUT} = 10 mA$, Eco-mode operation		772		mV
V _{FBTH}	VFB threshold voltage	$T_A = 25^{\circ}C, V_{OUT} = 1.05 V$, continuous mode operation	749	765	781	mV
I _{VFB}	VFB input current	V _{FB} = 0.8 V, T _A = 25°C		0	±0.1	μA
VREG5 O	UTPUT		·			
V _{VREG5}	VREG5 output voltage	$T_A = 25^{\circ}C, 6 V < V_{IN} < 18 V, 0 < I_{VREG5} < 5 mA$	5.2	5.5	5.7	V
V_{LN5}	Line regulation	6 V < V _{IN} < 18 V, I _{VREG5} = 5 mA			25	mV
V_{LD5}	Load regulation	0 mA < I _{VREG5} < 5 mA			100	mV
I _{VREG5}	Output current	$V_{IN} = 6 V, V_{VREG5} = 4 V, T_A = 25^{\circ}C$		60		mA
MOSFET			·			
R _{DS(ON)H}	High-side switch resistance	$T_A = 25^{\circ}C, V_{BST} - SW = 5.5 V$		100		mΩ
R _{DS(ON)L}	Low-side switch resistance	$T_A = 25^{\circ}C$		70		mΩ
CURREN	T LIMIT		·			
I _{OCL}	Current limit	$L_{OUT} = 1.5 \ \mu H^{(1)}, T_A = -20^{\circ}C \text{ to } 85^{\circ}C$	3.5	4.2	5.7	А
THERMA	L SHUTDOWN					
-	The second she takes the set of all	Shutdown temperature ⁽¹⁾		165		
T _{SDN}	Thermal shutdown threshold	Hysteresis ⁽¹⁾		30		°C
ON-TIME	TIMER CONTROL		L			
t _{ON}	ON time	V _{IN} = 12 V, V _{OUT} = 1.05 V		150		ns
t _{OFF(MIN)}	Minimum off time	T _A = 25°C, V _{FB} = 0.7 V		260	310	ns
SOFT ST	ART	•	!			
I _{SSC}	SS charge current	$V_{SS} = 0 V$	1.4	2	2.6	μA
I _{SSD}	SS discharge current	V _{SS} = 0.5 V	0.05	0.1		mA

(1) Not production tested.

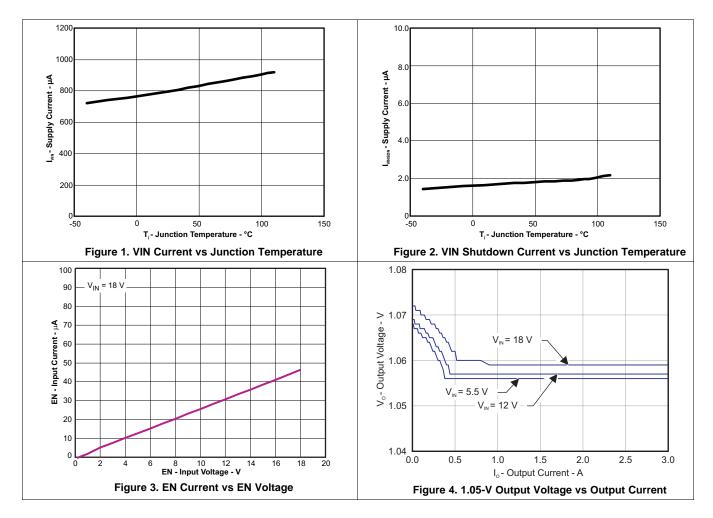
Electrical Characteristics (continued)

over operating free-air temperature range, V_{IN} = 12 V (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
UVLO						
UVLO	LIV/L O threaded	Wake up VREG5 voltage	3.45	3.75	4.05	V
UVLO	UVLO threshold	Hysteresis VREG5 voltage	0.17	0.32	0.45	v

6.6 Typical Characteristics

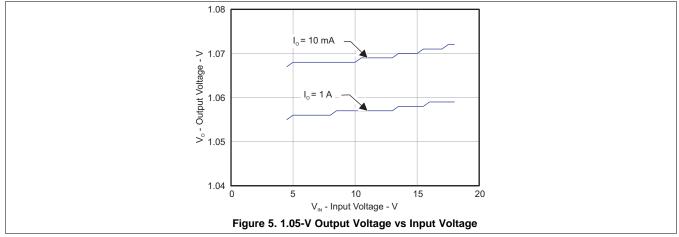
 V_{IN} = 12 V, T_{A} = 25°C (unless otherwise noted).





Typical Characteristics (continued)

 V_{IN} = 12 V, T_A = 25°C (unless otherwise noted).



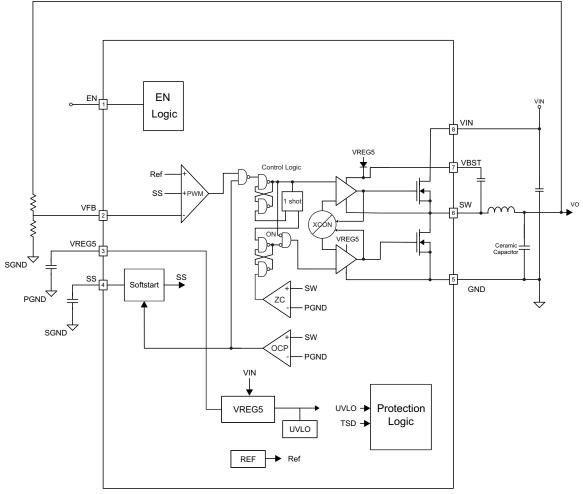


7 Detailed Description

7.1 Overview

The TPS54328 is a 3-A, synchronous, step-down (buck) converter with two integrated N-channel MOSFETs. It operates using D-CAP2 mode control. The fast transient response of D-CAP2 control reduces the output capacitance required to meet a specific level of performance. Proprietary internal circuitry allows the use of low-ESR output capacitors including ceramic and special polymer types.

7.2 Functional Block Diagram



Copyright $\ensuremath{\mathbb{C}}$ 2016, Texas Instruments Incorporated

7.3 Feature Description

7.3.1 PWM Operation

The main control loop of the TPS54328 is an adaptive on-time pulse width modulation (PWM) controller that supports a proprietary D-CAP2 mode control. D-CAP2 mode control combines constant on-time control with an internal compensation circuit for pseudo-fixed frequency and low external component count configuration with both low ESR and ceramic output capacitors. It is stable even with virtually no ripple at the output.



Feature Description (continued)

At the beginning of each cycle, the high-side MOSFET is turned on. This MOSFET is turned off after internal one shot timer expires. This one shot is set by the converter input voltage (V_{IN}) and the output voltage (V_{OUT}) to maintain a pseudo-fixed frequency over the input voltage range, hence it is called adaptive on-time control. The one-shot timer is reset and the high-side MOSFET is turned on again when the feedback voltage falls below the reference voltage. An internal ramp is added to reference voltage to simulate output ripple, eliminating the need for ESR induced output ripple from D-CAP2 mode control.

7.3.2 PWM Frequency and Adaptive On-Time Control

TPS54328 uses an adaptive on-time control scheme and does not have a dedicated onboard oscillator. The TPS54328 runs with a pseudo-constant frequency of 700 kHz by using the input voltage and output voltage to set the on-time one-shot timer. The on-time is inversely proportional to the input voltage and proportional to the output voltage, therefore, when the duty ratio is V_{OUT} / V_{IN} , the frequency is constant.

7.3.3 Auto-Skip Eco-Mode Control

The TPS54328 is designed with Auto-Skip Eco-Mode to increase light load efficiency. As the output current decreases from heavy load condition, the inductor current is also reduced and eventually comes to point that its rippled valley touches zero level, which is the boundary between continuous conduction and discontinuous conduction modes. The rectifying MOSFET is turned off when its zero inductor current is detected. As the load current further decreases the converter run into discontinuous conduction mode. The on-time is kept almost the same as is was in the continuous conduction mode so that it takes longer time to discharge the output capacitor with smaller load current to the level of the reference voltage. The transition point to the light load operation $I_{OUT(LL)}$ current can be calculated in Equation 1.

$$I_{OUT(LL)} = \frac{1}{2 \cdot L \cdot fsw} = \frac{\left(V_{IN} - V_{OUT}\right) \cdot V_{OUT}}{V_{IN}}$$
(1)

7.3.4 Soft Start and Pre-Biased Soft Start

The soft start function is adjustable. When the EN pin becomes high, $2-\mu A$ current begins charging the capacitor which is connected from the SS pin to GND. Smooth control of the output voltage is maintained during start up. The equation for the slow start time is shown in Equation 2. VFB voltage is 0.765 V and SS pin source current is $2 \mu A$.

$$t_{SS}(ms) = \frac{C6(nF) \times V_{REF} \times 1.1}{I_{SS}(\mu A)} = \frac{C6(nF) \times 0.765 \times 1.1}{2}$$
(2)

The TPS54328 contains a unique circuit to prevent current from being pulled from the output during startup if the output is pre-biased. When the soft-start commands a voltage higher than the pre-bias level (internal soft start becomes greater than feedback voltage V_{FB}), the controller slowly activates synchronous rectification by starting the first low side FET gate driver pulses with a narrow on-time. It then increments that on-time on a cycle-by-cycle basis until it coincides with the time dictated by (1-D), where D is the duty cycle of the converter. This scheme prevents the initial sinking of the pre-bias output, and ensure that V_{OUT} starts and ramps up smoothly into regulation and the control loop is given time to transition from pre-biased start-up to normal mode operation.

7.3.5 Current Protection

The output over-current protection (OCP) is implemented using a cycle-by-cycle valley detect control circuit. The switch current is monitored by measuring the low-side FET switch voltage between the SW pin and GND. This voltage is proportional to the switch current. To improve accuracy, the voltage sensing is temperature compensated.

During the on time of the high-side FET switch, the switch current increases at a linear rate determined by V_{IN} , V_{OUT} , the on-time, and the output inductor value. During the on time of the low-side FET switch, this current decreases linearly. The average value of the switch current is the load current I_{OUT} . The TPS54328 constantly monitors the low-side FET switch voltage, which is proportional to the switch current, during the low-side on-time. If the measured voltage is above the voltage proportional to the current limit, an internal counter is incremented per each SW cycle and the converter maintains the low-side switch on until the measured voltage is below the voltage corresponding to the current limit at which time the switching cycle is terminated and a new switching

Copyright © 2010–2016, Texas Instruments Incorporated

TPS54328 SLVSAN2D – NOVEMBER 2010 – REVISED AUGUST 2016



www.ti.com

Feature Description (continued)

cycle begins. In subsequent switching cycles, the on-time is set to a fixed value and the current is monitored in the same manner. If the over current condition exists for 7 consecutive switching cycles, the internal OCL threshold is set to a lower level, reducing the available output current. When a switching cycle occurs where the switch current is not above the lower OCL threshold, the counter is reset and the OCL limit is returned to the higher value.

There are some important considerations for this type of over-current protection. The load current one half of the peak-to-peak inductor current higher than the over-current threshold. Also when the current is being limited, the output voltage tends to fall as the demanded load current may be higher than the current available from the converter. This may cause the output voltage to fall. When the over current condition is removed, the output voltage returns to the regulated value. This protection is non-latching.

7.3.6 UVLO Protection

Undervoltage lock out protection (UVLO) monitors the voltage of the VREG5 pin. When the VREG5 voltage is lower than UVLO threshold voltage, the TPS54328 is shut off. This protection is non-latching.

7.3.7 Thermal Shutdown

TPS54328 monitors the temperature of itself. If the temperature exceeds the threshold value (typically 165°C), the device is shut off. This is non-latch protection.

7.4 Device Functional Modes

7.4.1 Normal Operation

When the input voltage is above the UVLO threshold and the EN voltage is above the enable threshold, the TPS54328 can operate in the normal switching modes. Normal continuous conduction mode (CCM) occurs when the minimum switch current is above 0 A. In CCM, the TPS54328 operates at a quasi-fixed frequency of 700 kHz.

7.4.2 Standby Operation

When the device is operating in either normal CCM or forced CCM, it may be placed in standby operation mode by asserting the EN pin low.



8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The TPS54328 is typically used as step down converters, which convert a voltage from 4.5 V to 18 V to a lower voltage. WEBENCH[®] software is available to aid in the design and analysis of circuits.

8.2 Typical Application

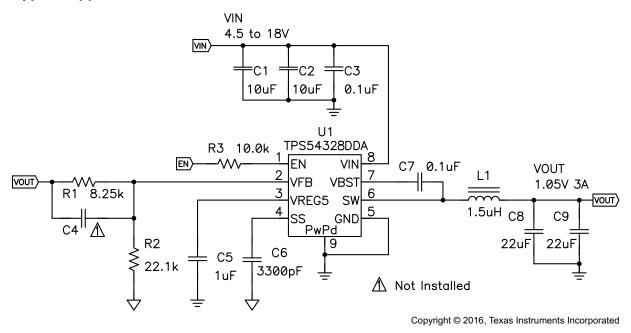


Figure 6. Schematic Diagram

8.2.1 Design Requirements

For this design example, use the parameters listed in Table 1 as the input parameters.

Table	1.	Design	Parameters
-------	----	--------	-------------------

PARAMETER	EXAMPLE VALUE
Input voltage	4.5 V to 18 V
Output voltage	1.05 V
Output current	3 A
Output voltage ripple	50 mV _{PP}

8.2.2 Detailed Design Procedure

To begin the design process, you must know a few application parameters:

- Input voltage range
- Output voltage
- Output current
- Output voltage ripple



Input voltage ripple

8.2.2.1 Output Voltage Resistors Selection

The output voltage is set with a resistor divider from the output node to the VFB pin. TI recommends using 1% tolerance or better divider resistors. Start by using Equation 3 to calculate V_{OUT} .

To improve efficiency at very light loads consider using larger value resistors, too high of resistance is more susceptible to noise and voltage errors from the VFB input current is more noticeable.

$$V_{OUT} = 0.765 \times \left(1 + \frac{R1}{R2}\right)$$
 (3)

8.2.2.2 Output Filter Selection

The output filter used with the TPS54328 is an LC circuit. This LC filter has a double pole at:

$$F_{\rm P} = \frac{1}{2\pi \sqrt{L_{\rm OUT} \times C_{\rm OUT}}}$$
(4)

At low frequencies, the overall loop gain is set by the output set-point resistor divider network and the internal gain of the TPS54328. The low frequency phase is 180 degrees. At the output filter pole frequency, the gain rolls off at a -40 dB per decade rate and the phase drops rapidly. D-CAP2 introduces a high-frequency zero that reduces the gain roll off to -20 dB per decade and increases the phase to 90 degrees one decade above the zero frequency. The inductor and capacitor selected for the output filter must be selected so that the double pole of Equation 4 is located below the high frequency zero but close enough that the phase boost provided be the high frequency zero provides adequate phase margin for a stable circuit. To meet this requirement use the values in Table 2.

OUTPUT VOLTAGE (V)			C4 (pF)	L1 (µH)	C8 + C9 (µF)		
1	6.81	22.1	—	1.5	22 - 68		
1.05	8.25	22.1	—	1.5	22 - 68		
1.2	12.7	22.1	—	1.5	22 – 68		
1.8	30.1	22.1	5 - 22	2.2	22 - 68		
2.5	49.9	22.1	5 - 22	2.2	22 - 68		
3.3	73.2	22.1	5 - 22	2.2	22 - 68		
5	124	22.1	5 - 22	3.3	22 - 68		
6.5	165	22.1	5 - 22	3.3	22 - 68		

Table 2. Recommended Component Values

Because the DC gain is dependent on the output voltage, the required inductor value increases as the output voltage increases. For higher output voltages at or above 1.8 V, additional phase boost can be achieved by adding a feed forward capacitor (C4) in parallel with R1

The inductor peak-to-peak ripple current, peak current and RMS current are calculated using Equation 5, Equation 6 and Equation 7. The inductor saturation current rating must be greater than the calculated peak current and the RMS or heating current rating must be greater than the calculated RMS current. Use 700 kHz for f_{SW} .

Use 700 kHz for f_{SW} . Make sure the chosen inductor is rated for the peak current of Equation 6 and the RMS current of Equation 7.

$$I_{\text{IPP}} = \frac{V_{\text{OUT}}}{V_{\text{IN}(\text{max})}} \times \frac{V_{\text{IN}(\text{max})} - V_{\text{OUT}}}{L_{\text{O}} \times f_{\text{SW}}}$$
(5)
$$I_{\text{Ipeak}} = I_{\text{O}} + \frac{I_{\text{Ipp}}}{2}$$
(6)
$$I_{\text{Lo}(\text{RMS})} = \sqrt{I_{\text{O}}^2 + \frac{1}{12} I_{\text{IPP}}^2}$$
(7)



For this design example, the calculated peak current is 3.49 A and the calculated RMS current is 3.01 A. The inductor used is a TDK SPM6530-1R5M100 with a peak current rating of 11.5 A and an RMS current rating of 11 A.

The capacitor value and ESR determines the amount of output voltage ripple. The TPS54328 is intended for use with ceramic or other low ESR capacitors. Recommended values range from 22 μ F to 68 μ F. Use Equation 8 to determine the required RMS current rating for the output capacitor.

$$I_{Co(RMS)} = \frac{V_{OUT} \times (V_{IN} - V_{OUT})}{\sqrt{12} \times V_{IN} \times L_O \times f_{SW}}$$

(8)

For this design two TDK C3216X5R0J226M 22 μ F output capacitors are used. The typical ESR is 2 m Ω each. The calculated RMS current is 0.271 A and each output capacitor is rated for 4 A.

8.2.2.3 Input Capacitor Selection

The TPS54328 requires an input decoupling capacitor and a bulk capacitor is required depending on the application. TI recommends a ceramic capacitor over 10 μ F for the decoupling capacitor. TI recommends an additional 0.1- μ F capacitor from VIN to ground to improve the stability of the over-current limit function. The capacitor voltage rating requires to be greater than the maximum input voltage.

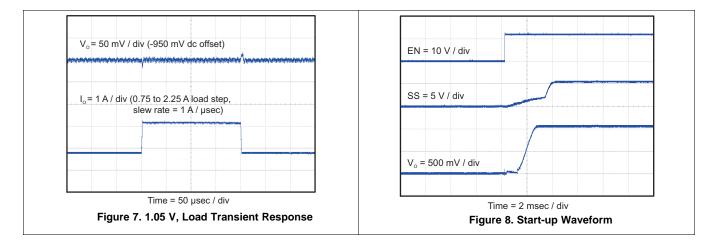
8.2.2.4 Bootstrap Capacitor Selection

A 0.1-µF ceramic capacitor must be connected between the VBST and SW pin for proper operation. TI recommends using a ceramic capacitor.

8.2.2.5 VREG5 Capacitor Selection

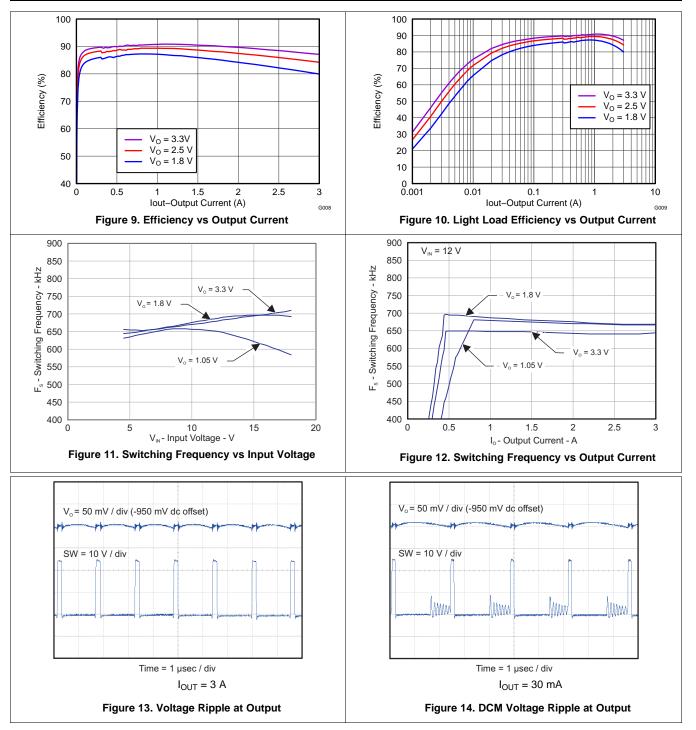
A 1-µF ceramic capacitor must be connected between the VREG5 and GND pins for proper operation. TI recommends using a ceramic capacitor.

8.2.3 Application Curves



TPS54328





FEXAS

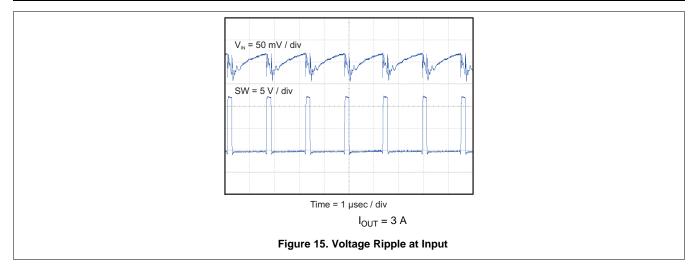
NSTRUMENTS

www<u>.ti.com</u>



TPS54328 SLVSAN2D – NOVEMBER 2010 – REVISED AUGUST 2016

www.ti.com



9 **Power Supply Recommendations**

The TPS54328 is designed to operate from input supply voltage of 4.5 V to 18 V. Buck converters require the input voltage to be higher than the output voltage for proper operation. The maximum recommended operating duty cycle is 65%. Using that criteria, the minimum recommended input voltage is V_{OUT} / 0.65.

10 Layout

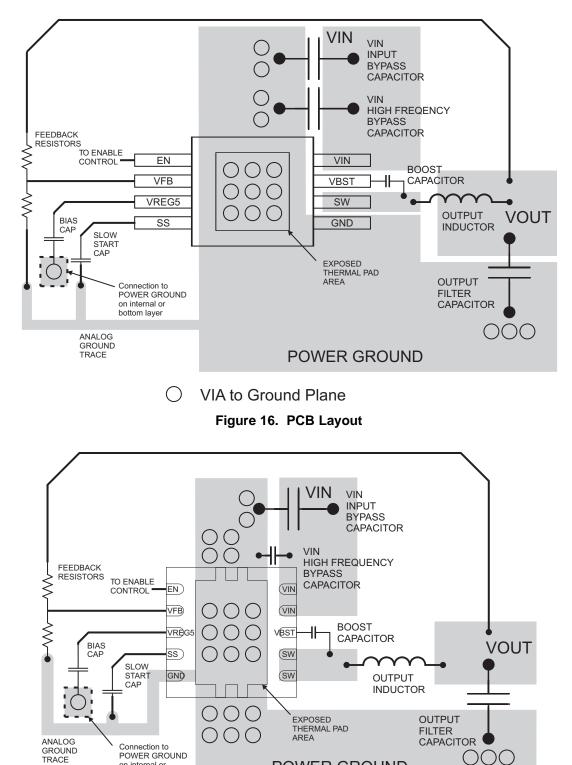
10.1 Layout Guidelines

- Keep the input switching current loop as small as possible.
- Keep the SW node as physically small and short as possible to minimize parasitic capacitance and inductance and to minimize radiated emissions. Kelvin connections must be brought from the output to the feedback pin of the device.
- Keep analog and non-switching components away from switching components.
- Make a single point connection from the signal ground to power ground.
- Do not allow switching current to flow under the device.
- · Keep the pattern lines for VIN and PGND broad.
- Exposed pad of device must be connected to PGND with solder.
- VREG5 capacitor must be placed near the device, and connected PGND.
- Output capacitor must be connected to a broad pattern of the PGND.
- Voltage feedback loop must be as short as possible, and preferably with ground shield.
- Lower resistor of the voltage divider which is connected to the VFB pin must be tied to SGND.
- Providing sufficient vias is preferable for VIN, SW and PGND connection.
- PCB pattern for VIN, SW, and PGND must be as broad as possible.
- VIN capacitor must be placed as near as possible to the device.

TEXAS INSTRUMENTS

www.ti.com

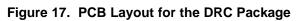
10.2 Layout Example



VIA to Ground Plane ()

on internal or

bottom layer



POWER GROUND

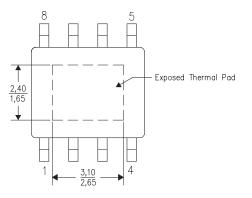


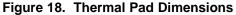
10.3 Thermal Considerations

This 8-pin DDA package incorporates an exposed thermal pad that is designed to be directly to an external heat sink. The thermal pad must be soldered directly to the printed board (PCB). After soldering, the PCB can be used as a heat sink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heat sink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the exposed thermal pad and how to use the advantage of its heat dissipating abilities, see *PowerPADTM* Thermally Enhanced Package and PowerPADTM Made Easy.

The exposed thermal pad dimensions for this package are shown in Figure 18.





TEXAS INSTRUMENTS

www.ti.com

11 Device and Documentation Support

11.1 Device Support

11.1.1 Development Support

For the WEBENCH Tools, go to http://www.ti.com/lsds/ti/analog/webench/overview.page

11.2 Documentation Support

11.2.1 Related Documentation

For related documentation see the following:

- PowerPAD[™] Thermally Enhanced Package (SLMA002)
- PowerPAD[™] Made Easy (SLMA004)

11.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.4 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E[™] Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support TI's Design Support Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.5 Trademarks

D-CAP2, Eco-Mode, E2E are trademarks of Texas Instruments. WEBENCH is a registered trademark of Texas Instruments. Blu-ray Disc is a trademark of Blu-ray Disc Association. All other trademarks are the property of their respective owners.

11.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	•		Lead finish/	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	Ball material	(3)		(4/5)	
TPS54328DDA	ACTIVE	SO PowerPAD	DDA	8	75	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 85	54328	Samples
TPS54328DDAR	ACTIVE	SO PowerPAD	DDA	8	2500	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 85	54328	Samples
TPS54328DRCR	ACTIVE	VSON	DRC	10	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	54328	Samples
TPS54328DRCT	ACTIVE	VSON	DRC	10	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	54328	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and



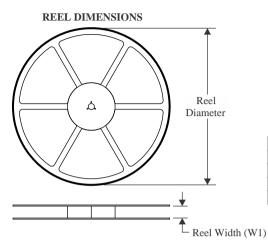
11-Aug-2022

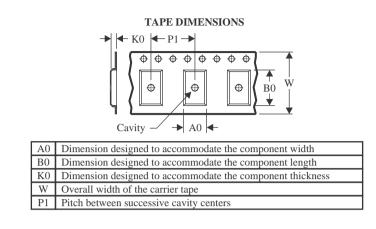
continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS54328DDAR	SO PowerPAD	DDA	8	2500	330.0	12.8	6.4	5.2	2.1	8.0	12.0	Q1
TPS54328DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS54328DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2



PACKAGE MATERIALS INFORMATION

17-Feb-2023



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS54328DDAR	SO PowerPAD	DDA	8	2500	366.0	364.0	50.0
TPS54328DRCR	VSON	DRC	10	3000	335.0	335.0	25.0
TPS54328DRCT	VSON	DRC	10	250	182.0	182.0	20.0

TEXAS INSTRUMENTS

www.ti.com

17-Feb-2023

TUBE



- B - Alignment groove width

*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	Τ (μm)	B (mm)
TPS54328DDA	DDA	HSOIC	8	75	517	7.87	635	4.25

GENERIC PACKAGE VIEW

DDA 8

PowerPAD[™] SOIC - 1.7 mm max height PLASTIC SMALL OUTLINE



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



DDA (R-PDSO-G8)

PowerPAD ™ PLASTIC SMALL-OUTLINE



- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. This package complies to JEDEC MS-012 variation BA

PowerPAD is a trademark of Texas Instruments.



DDA (R-PDSO-G8)

PowerPAD[™] PLASTIC SMALL OUTLINE

THERMAL INFORMATION

This PowerPAD^{\mathbb{N}} package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Exposed Thermal Pad Dimensions

4206322-6/L 05/12

NOTE: A. All linear dimensions are in millimeters

PowerPAD is a trademark of Texas Instruments



DDA (R-PDSO-G8)

PowerPAD[™] PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads. PowerPAD is a trademark of Texas Instruments.



DRC 10

3 x 3, 0.5 mm pitch

GENERIC PACKAGE VIEW

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





DRC0010J



PACKAGE OUTLINE

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice.

3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



DRC0010J

EXAMPLE BOARD LAYOUT

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

 This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



DRC0010J

EXAMPLE STENCIL DESIGN

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2023, Texas Instruments Incorporated