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Vishay Dale

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GREEN

(5-2008)

# Power Metal Strip® Resistors, Low Value, High Power, Surface-Mount, 4-Terminal



#### **LINKS TO ADDITIONAL RESOURCES**







#### **FEATURES**

- 4-terminal design allows for 1 % tolerance down to 0.0002  $\Omega$
- High power-to-footprint print size ratio
- All welded Power Metal Strip<sup>®</sup> construction is ideal for all types of current sensing, voltage division and pulse applications
- Proprietary processing technique produces extremely low resistance values, down to 0.0002  $\Omega$
- Sulfur resistance by construction that is unaffected by high sulfur environments
- Solid metal manganese-copper and manganese-coppertin alloy resistive element with low TCR (< 20 ppm/°C)</li>
- Very low inductance < 1.5 nH</li>
- Low thermal EMF (< 3 μV/°C)
- Maximum solder temperature up to 350 °C for 30 s
- AEC-Q200 qualified (†)
- PATENT(S): <a href="https://www.vishay.com/patents">www.vishay.com/patents</a>
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

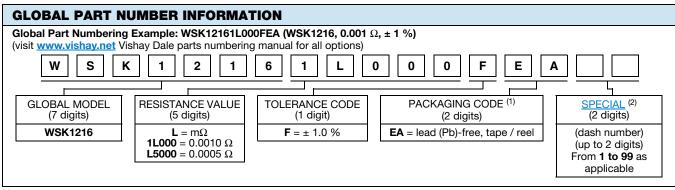
#### Notes

- Follow link to Overview of Automotive Grade Products for more details: www.vishay.com/doc?49924
- "SMD Current Sense: AEC-Q200 vs. Vishay Qualification" technical note: <a href="https://www.vishay.com/doc?30416">www.vishay.com/doc?30416</a>
- (1) Flame retardance test may not be applicable to some resistor technologies

STANDARD ELECTRICAL SPECIFICATIONS						
GLOBAL MODEL	SIZE	POWER RATING P <sub>70 °C</sub> W	THERMAL RESISTANCE °C/W	TOLERANCE ± %	RESISTANCE VALUE RANGE $^{(1)}$	WEIGHT (typical) g/1000 pieces
WSK1216	1216	3.0	14.5	1.0	1m	60
		5.0	7.3	1.0	0.5m	60
		8.0	3.6	1.0	0.3m	60
		8.0	3	1.0	0.2m	60

#### Notes

- The full power rating of Power Metal Strip resistors are dependent upon the ability of the circuit board to dissipate the heat energy created
  in the resistance element. It is recommended to follow common design practices for power semiconductors that ensure the junction
  temperature is maintained with in thermal limits by using large pad surfaces, thermal vias, heavier copper weights, internal layers as well as
  other thermal spreading features. The thermal resistance values provided function in the same manner as junction to terminal temperature
- "Thermal Management for Surface-Mount Devices" white paper: www.vishay.com/doc?30380
- (1) Other values may be available, contact factory



#### **Notes**

(1) Packaging code: EB (lead (Pb)-free) is a non-standard packaging code designating 1000 piece reels. The non-standard packaging code is identical to our standard EA (lead (Pb)-free), except that it has a package quantity of 1000 pieces

(2) Follow link for customization capabilities: www.vishay.com/doc?48163

PATENT(S): www.vishay.com/patents

This Vishay product is protected by one or more United States and international patents.

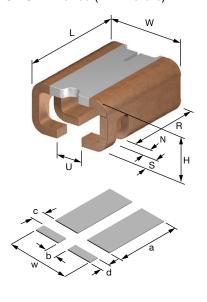


TECHNICAL SPECIFICATIONS					
PARAMETER	UNIT	WSK RESISTOR CHARACTERISTICS			
Component temperature coefficient (including terminal) (1)	ppm/°C	$<$ 35 ppm, 0.2 m $\Omega$ and 0.3 m $\Omega$ $$<$ 50 ppm, 1 m $\Omega$ $$<$ 150 ppm, 0.5 m $\Omega$			
Element TCR (3)	ppm/°C	< 20			
Operating temperature range	°C	-65 to +170			
Maximum working voltage (4)	V	(P x R) <sup>1/2</sup>			

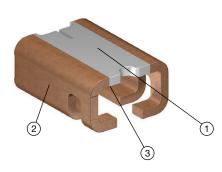
#### Notes

- "Temperature Coefficient of Resistance for Current Sensing" white paper: www.vishav.com/doc?30405
- (1) Component TCR total TCR that includes the TCR effects of the resistor element and the copper terminal; over temperature of +20 °C to +60 °C
- (2) Element TCR only applies to the alloy used for the resistor element
- (3) Maximum working voltage the WSL is not voltage sensitive, but is limited by power / energy dissipation and is also not ESD sensitive

#### **DIMENSIONS** in inches (millimeters)



## **CONSTRUCTION OUTLINE**



- 1 Resistive element: refer to table below for element material
- (2) Terminal: solid copper
- 3) Terminal / element weld

MODEL	DIMENSIONS in inches (millimeters)							
	w	L	Н	R (REF.)	s	U	N	
WSK1216	0.122 - 0.014 (3.1 - 0.35)	0.150 ± 0.012 (3.81 ± 0.3)	0.075 - 0.014 (1.9 - 0.35)	0.106 (2.70)	$0.020 \pm 0.004$ (0.5 ± 0.1)	0.031 + 0.012 (0.8 + 0.3)	0.024 ± 0.006 (0.6 ± 0.15)	

MODEL	SOLDER PAD DIMENSIONS					
WODEL	а	b	С	d	w	
WSK1216	0.116 (2.95)	0.024 (0.61)	0.020 (0.50)	0.028 (0.70)	0.142 (3.60)	

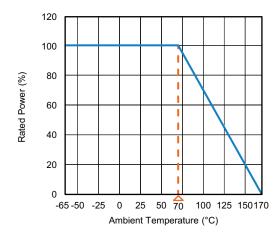
MODEL	RESISTANCE VALUE $(m\Omega)$	ELEMENT MATERIAL	
	0.2	MnCuSn	
WSK1216	0.3	MnCuSn	
WSKIZIO	0.5	MnCuSn	
	1.0	MnCu	

#### Notes

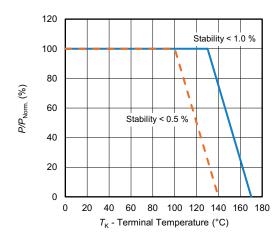
- 3D models available: www.vishay.com/doc?30334
- Surface mount solder profile recommendations: <a href="www.vishay.com/doc?31052">www.vishay.com/doc?31052</a>



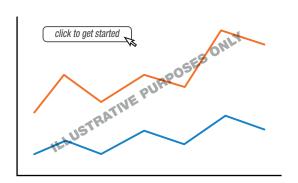
## **DERATING - AMBIENT TEMPERATURE**



## **DERATING - TERMINAL TEMPERATURE**



#### **PULSE CAPABILITY**



www.vishay.com/resistors/power-metal-strip-calculator

PERFORMANCE					
TEST	CONDITIONS OF TEST	TEST LIMITS			
Thermal shock	-55 °C to +150 °C, 1000 cycles, 15 min at each extreme	± 0.5 %			
Short time overload	Refer to link for short time overload performance and pulse capability; www.vishay.com/resistors/power-metal-strip-calculator/	± 0.5 %			
Low temperature operation	-65 °C for 24 h	± 0.5 %			
High temperature exposure	2000 h at +170 °C	± 0.5 %			
Bias humidity	+85 °C, 85 % RH, 10 % bias, 1000 h	± 0.5 %			
Mechanical shock	100 g's for 6 ms, 5 pulses	± 0.5 %			
Vibration	Frequency varied 10 Hz to 2000 Hz in 1 min, 3 directions, 12 h	± 0.5 %			
Load life	2000 h at +70 °C, 1.5 h "ON", 0.5 h "OFF"	± 1.0 %			
Resistance to solder heat	3 x at 250 °C ± 5 °C for 30 s ± 5 s	± 0.5 %			
Moisture resistance	MIL-STD-202, method 106, 0 % power, 7b not required	± 0.5 %			

PACKAGING (1)						
MODEL	REEL					
WODEL	TAPE WIDTH	DIAMETER	PIECES/REEL	CODE		
WSK1216	12 mm / embossed plastic	330 mm / 13"	2000	EA		

#### Notes

- Embossed carrier tape per EIA-481
- (1) Additional packaging details at <a href="https://www.vishay.com/doc?20051">www.vishay.com/doc?20051</a>



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