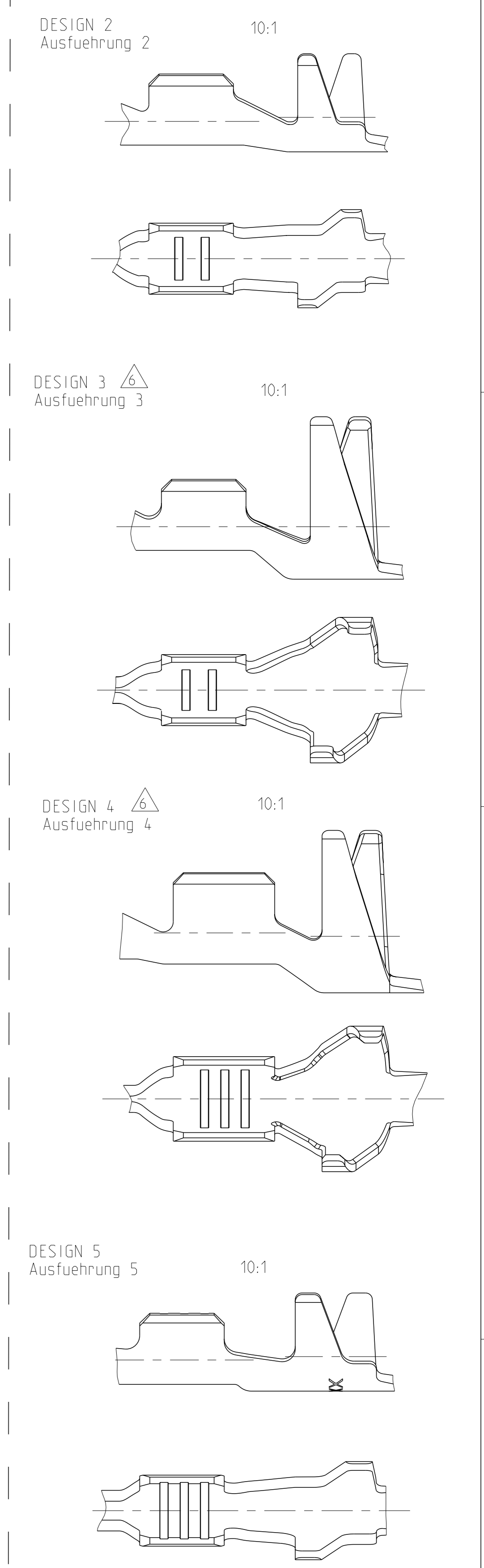


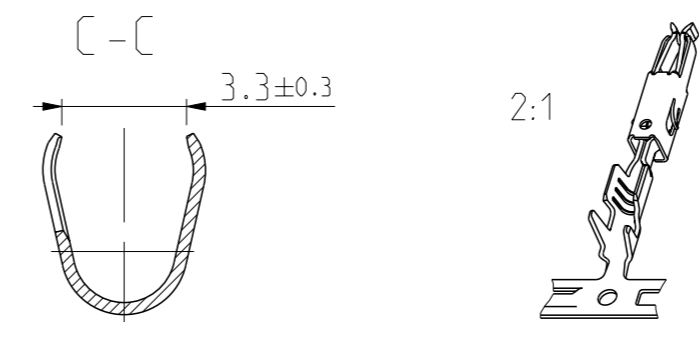
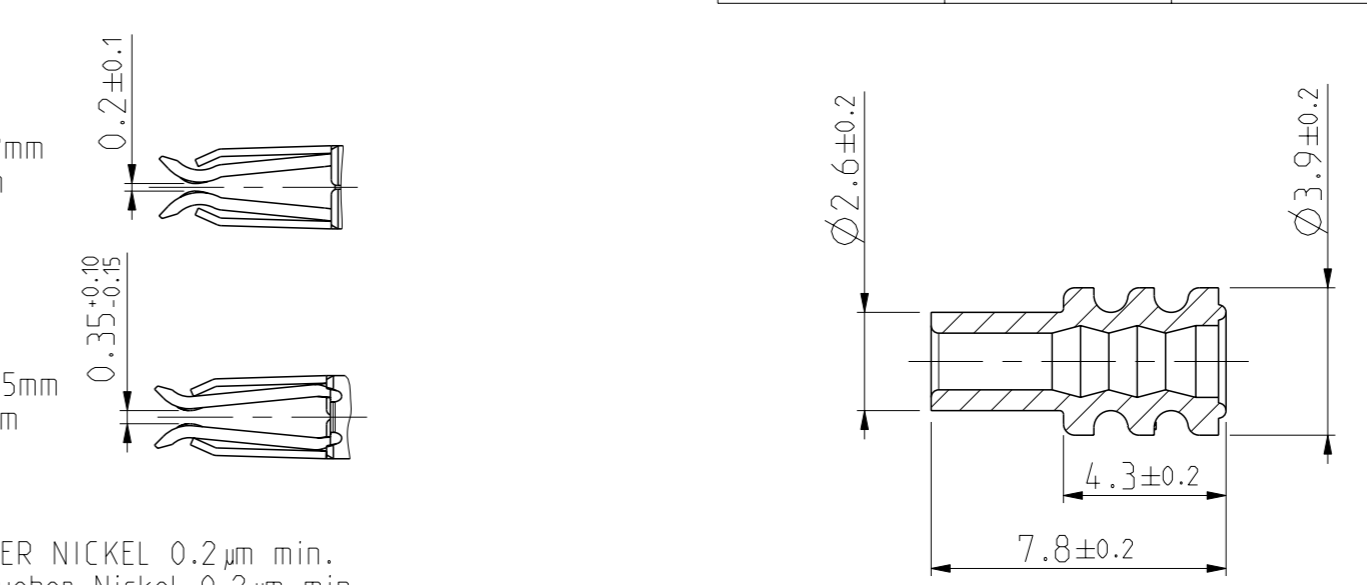
REVISIONS				
#	CTH	DESCRIPTION	DATE	APPV
A8		CORRECTED VIEW. ADDED NECK DIMENSION	03APR2018	JP JC
B		CORRECTED VIEWS ACC. PART CHANGES	09DEC12019	JB J JC
B1		ADDED NEW DESIGN 5 APPLIED TO PN 965914	15APR2021	JCB RS
B2		added "optional"	13JUL2022	FRAN SCHI



SINGLE WIRE SEAL/ Einzelichtungssystem	REV.	DESIGN Ausfuehrung	MATERIAL Oberflaeche	SURFACE Oberflaeche	WIRE RANGE Drahtgroessen Bereich [mm²]	INSULATION Isolations Ø [mm]	STRIP FROM WIRE CRIMP Drahtcrimp			A	B	C	CRIMP DATA AND CRIMP TOOL Crimpdata u. Crimpwerkzeuge
							INSUL.-CRIMP Iso.-Crimp Bandware	CRIMP DIMENSION mm Crimpabmessungen mm	CRIMP DIMENSION mm Crimpabmessungen mm				
4-1241732-1	B	4	CuNiSi	5	0.5-1.0 FLR	1.4-2.0	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.7	3.0	4.4	6.4	SEE APPLICATION - SPECIFICATION siehe Verarbeitungsspezifikation 114-18081	
	B	4	CuFe 2	PRETINNED vorverzinnt	0.5-1.0 FLR	1.4-2.0	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.7	3.0	4.4	6.4		
	B	3	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.6	2.5	4.4	6.4		
UNSEALED/ ungeichtet	A	1	CuNi12Zn24	PLAIN Blank	0.5-1.0 FLR	1.4-2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	3.0	4.4	6.4	SEE APPLICATION - SPECIFICATION siehe Verarbeitungsspezifikation 114-18081	
	A	1	CuFe 2	PRETINNED vorverzinnt	0.5-1.0 FLR	1.4-2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	3.0	4.4	6.4		
	A	2	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.9 K = 2.9 D <sub>ISO</sub> = 1.4	2.5	4.4	6.4		
	B	1	CuFe 2	PRETINNED vorverzinnt	0.5-1.0 FLR	1.4-2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	3.0	4.6	7		
	B	1	CuFe 2	1	0.5-1.0 FLR	1.4-2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	3.0	4.6	7		
	C	5	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.9 K = 2.9 D <sub>ISO</sub> = 1.4	2.5	4.6	7		
TE ORDER NO. STRIP FORM Bandware	REV.	DESIGN Ausfuehrung	MATERIAL Oberflaeche	SURFACE Oberflaeche	WIRE RANGE Drahtgroessen Bereich [mm²]	INSULATION Isolations Ø [mm]	STRIP FROM WIRE CRIMP Drahtcrimp	INSUL.-CRIMP Iso.-Crimp Bandware	A	B	C	CRIMP DATA AND CRIMP TOOL Crimpdata u. Crimpwerkzeuge	

- 1 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.  
Kontaktkoerper gal. verzinkt ueber Nickel 0.2 µm min.  
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
Kontaktzone selectiv vergoldet ueber Nickel 0.8 µm min.  
WIRE CRIMP AREA ELECTRO TIN PLATED 1 µm min.  
Drahtcrimpbereich galv. verzinkt 1 µm min.
- 2 ACCORDING INSULATION DIA IS TO CHOOSE THE SINGLE WIRE SEAL  
Entsprechend dem Isolationsdurchmesser ist die  
Einzel-Dichtung auszuwaehlen
- 3 VARIANTS WITH GAP-SIZE 0.2mm  
Varianten mit Gap-Size 0.2mm
- 4 VARIANTS WITH GAP-SIZE 0.35mm  
Varianten mit Gap-Size 0.35mm
- 5 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.  
Kontaktkoerper gal. verzinkt ueber Nickel 0.2 µm min.  
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
Kontaktzone selectiv vergoldet ueber Nickel 0.8 µm min.  
WIRE CRIMP AREA ELECTRO TIN PLATED 1 µm min.  
Drahtcrimpbereich gal. verzinkt
- 6 ADDITIONAL INFORMATION FOR  
SINGLE WIRE SEAL VERISONS  
Zusaetzliche Information fuer  
einzelgedichtete Varianten

SINGLE WIRE SEAL Einzel-Dichtung		
964972-1	1.9-2.1	YELLOW gelb
963530-1	1.4-1.9	GREY grau
964971-1	1.2-1.6	RED rot
ORDER No. Bestell-Nr.	INSULATION Ø Isolations Ø	COLOUR Farbe



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN G. Abraham 12NOV2001	12NOV2001
MATERIAL	FINISH	CHK T. Meierhoefer 12NOV2001	12NOV2001
APV M. Reicher 16NOV2001	PRODUCT SPEC	NAME	TE Connectivity
APPLICATION SPEC	108-18386	PRODUCT GROUP DRAWING FOR	MICRO TIMER 3 CONTACT
114-18081	114-18081	Produkt-Gruppen-Zeichnung fuer	Micro Timer 3
WEIGHT	Customer Drawing	SIZE	A1
SCALE	6:1	CAGE CODE DRAWING NO	00779
SHEET	1 of 1	RESTRICTED TO	B2